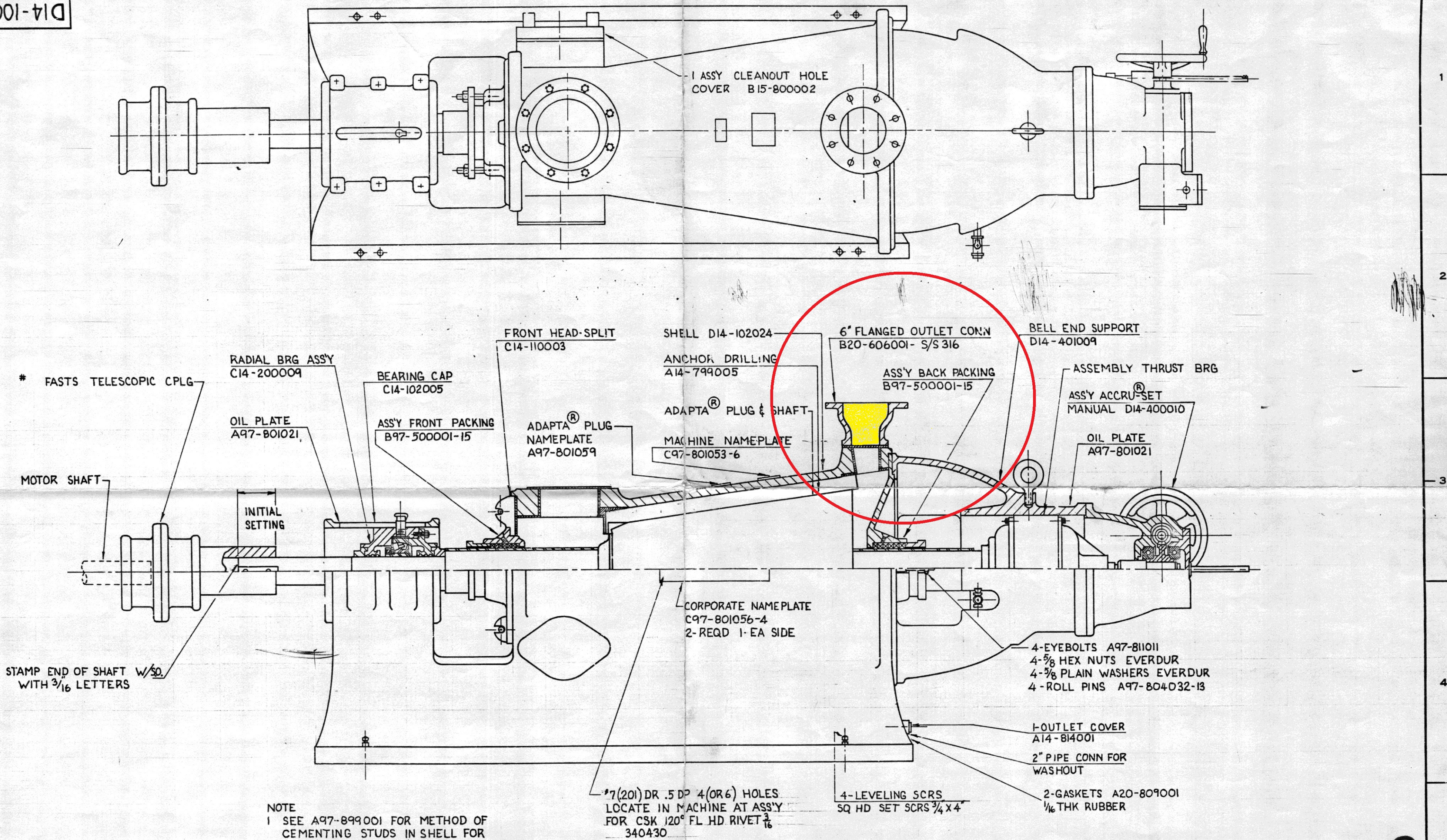


D14-1002



NOTE
1 SEE A97-899001 FOR METHOD OF CEMENTING STUDS IN SHELL FOR ATTACHING FRONT & BELL ENDS
2 MOUNT NAMEPLATES & INSTRUCTION PLATES AS FOLLOWS #29 (.136) DR .50P(4 OR 6) HOLES/PLATE LOCATE IN MACH AT ASS'Y FOR DOME HD BLIND RIVET 3/8 340440
3 PAINT PER JJ-24

#7(201) DR .50P 4(OR 6) HOLES LOCATE IN MACHINE AT ASS'Y FOR CSK 120° FL HD RIVET 3/8 340430

MACHINING TOLERANCES			
1.	or	1.0000	= ±.04
1.0	"	1.0000	= ±.02
1.00	"	1.0000	= ±.01
1.000	"	1.0000	= ±.005
FOR CUTOFF, FABRICATION AND CASTING TOLERANCES AND STD SHOP PRACTICES, SEE FACTORY MANUAL SECTION 2.			

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BELOIT
JONES DIVISION
BELOIT CORPORATION, DALTON, MASS. U.S.A. 01226

PT NO.	MATERIAL	SIZE OR PATT NO.	WEIGHT REQ/	WANTED
FIRST USED ON		ASS'Y JONES FIBREMASTER N ²¹		
DATE 12-20-74		® ACCRU-SET MANUAL S/S316 LINED		
DRAWN APP'VD ENG		SHOP ASSEMBLY		
BRC	10/1	SCALE SH 2"=1' 10/1	D14-100258	

ALTERATIONS	DATE	BY
DES	SUPERSEDED BY	