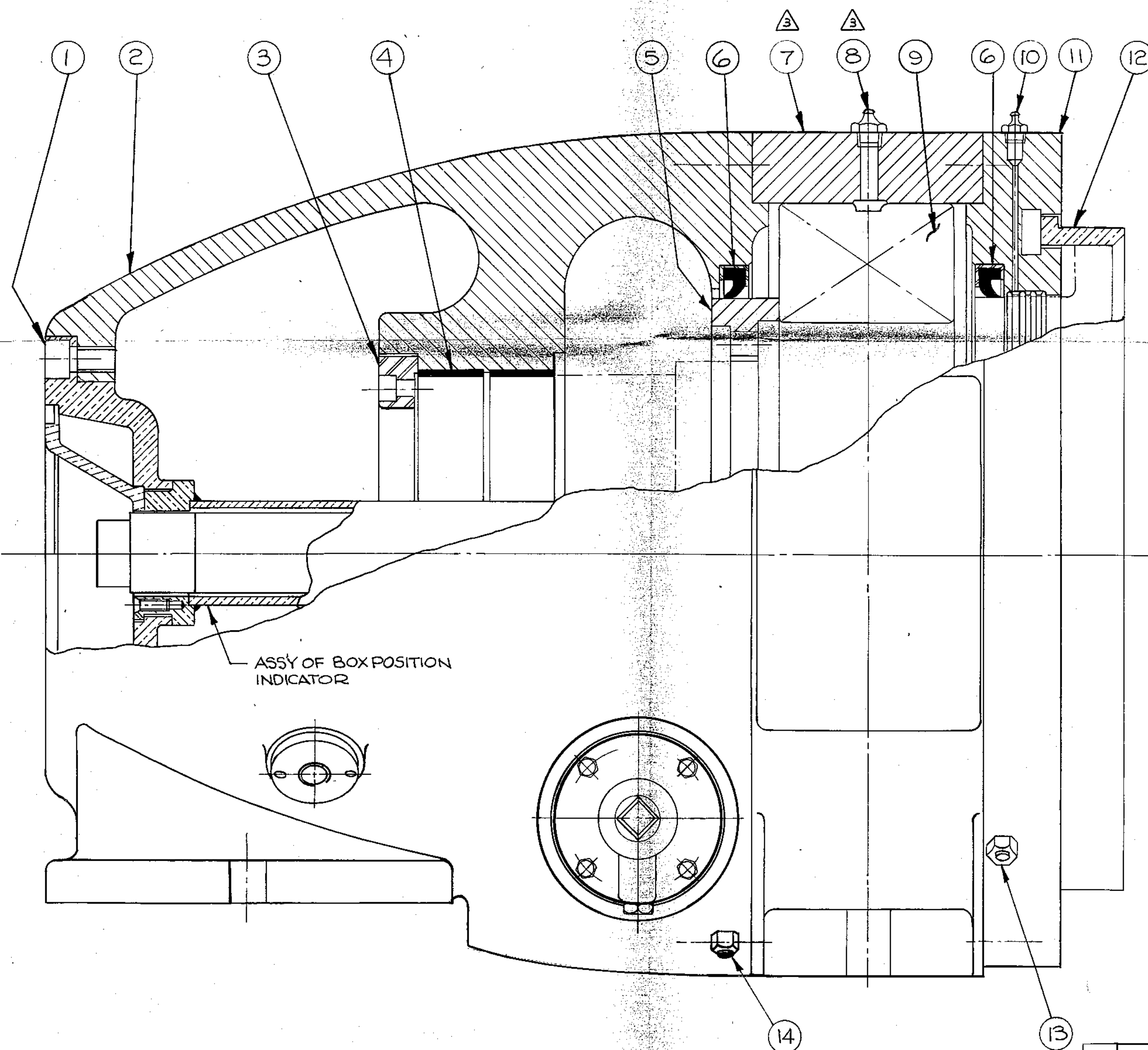




PART NO.	DWG. NO.	ITEM NO.	DESCRIPTION	BILL # SHEET
1	DC-400-130	1	FRONT HEAD CAP	
2	SEE TABLE	1	FRONT-HEAD & BOX SUPPORT	
3	CC-400-130	1	RETAINER RING - FRONT JOURNAL	
4	AC-400-1A	7	NYLON WEAR STRIP - 25 $\frac{3}{32}$ " DIA x $\frac{1}{2}$ " W x .095 THK.	
5	BC-400-9	1	RETAINER RING - FRONT BEARING	
6			GARLOCK OIL SEAL #53-4058	
7	SEE TABLE	1	FRONT BEARING HOUSING	
8	SEE TABLE	2	$\frac{1}{4}$ " N.P.T. GREASE FITTING	
9			SKF ROLLER BEARING #23052 CYW33	
10	BC-400-4	3	$\frac{1}{8}$ " N.P.T. GREASE FITTING	
11	BC-400-4	1	FRONT BEARING INNER CAP	
12	DC-400-380	1	SEALING COLLAR	
13	BC-400-4	4	$\frac{1}{8}$ " N.P.T. GREASE RELIEF FITTING	
14	AC-400-1A	4	$\frac{1}{8}$ " N.P.T. GREASE RELIEF FITTING	

101 3252-300 C-793 1 2-1 1 MAY 69

ASSY. REQ'D. F. O. No. ENG. FILE QTY. BILL ISSUED

THE MANCHESTER MACHINE CO.
MIDDLETOWN, OHIOTITLE:
ASSY - FRONT MAIN BEARING
FRONT SUCTION - PRESS ROLL

THIS DRAWING, ITS PRINTS, AND ALL PARTS THEREOF ARE AND SHALL REMAIN THE PROPERTY OF THE MANCHESTER MACHINE CO. AND MAY NOT BE REPRODUCED OR USED FOR ANY PURPOSE WITHOUT ITS WRITTEN CONSENT.

SCALE: EXCEPT WHERE NOTED, TOLERANCES ON DIMENSIONS ARE:
FRACTIONAL $\pm 1/64$ DECIMAL $\pm .005$ ANGULAR $\pm 1/2^\circ$ DATE: 25 MAY 64 BY: CH'D. J.G. DWG. NO. BC-400-BM/4
DATE: 25 MAY 64 BY: PCOYLE APP. NO.

REDRAWN: MACFARLAND 9-22-66

103			
102			
101	AC-400-1A ITEM#1	BC-400-43 ITEM#1	BC-400-43 ITEM#2
ASSY NO	PART NO 2	PART NO 7	PART NO 8