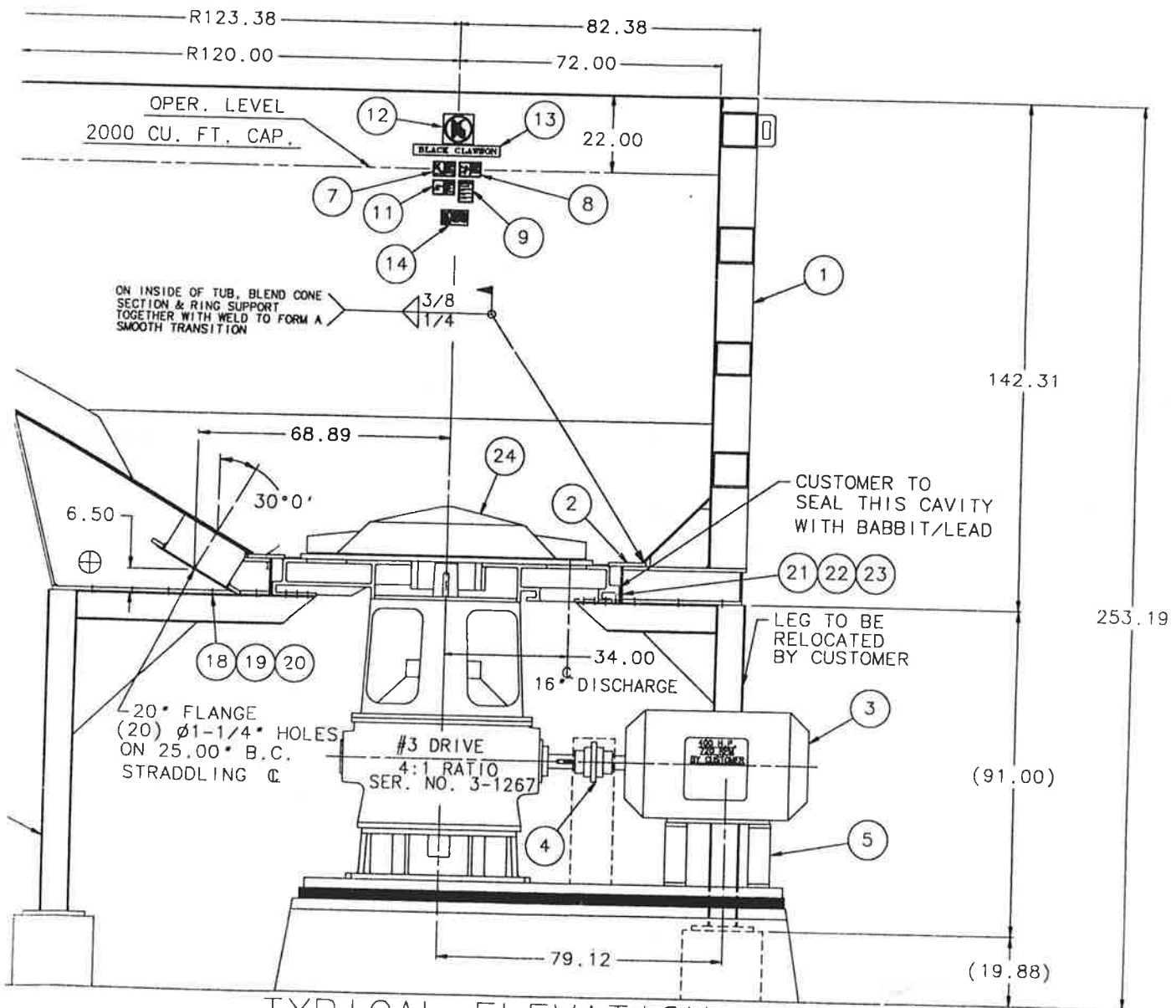


ITEM No.	DRAWING No. PART No.	QTY	MATERIAL	DESCRIPTION	ITEM No.	DRAWING No. PART No.	QTY	MATERIAL	DESCRIPTION
13	1504754	2	STN. STL.	CORPORATE NAMEPLATE	1	4002457	1	316L STN. STL.	TUB
14	1505032	1	STN. STL.	IDENTIFICATION NAMEPLATE	2	2002496	1	316L STN. STL.	RING, SUPPORT
15	1076311	42	18-8 STN. STL.	HEX HD CAP SCREW - M16-8g X 70 LG	3	*	EXIST.	BY CUSTOMER	MOTOR 400 H.P. 720 RPM
16	1076758	42	18-8 STN. STL.	NUT M16	4	*	EXIST.	*	FALK COUPLING #130120
17	1076808	42	18-8 STN. STL.	WASHER - M16	5	*	EXIST.	*	MOTOR RAILS
18	1076359	84	18-8 STN. STL.	HEX HD CAP SCREW - M20-8g X 60 LG	6	XJ0330A3018	EXIST.	CARBON STEEL	SUPPORT STEEL
19	1076759	64	18-8 STN. STL.	NUT - M20	7	1504665	2	STN. STL.	DANGER SAFETY SIGN
20	1076809	64	18-8 STN. STL.	WASHER - M20	8	1504666	2	STN. STL.	DANGER SAFETY SIGN
21	1001708	36	18-8 STN. STL.	HEX HD CAP SCREW - 3/4-10NC X 2-3/4 LG	9	1504668	2	STN. STL.	DANGER SAFETY SIGN
22	1075106	36	18-8 STN. STL.	NUT - 3/4-10NC	10	*	*	*	*
23	1008512	36	18-8 STN. STL.	WASHER - 3/4	11	1504696	2	STN. STL.	WARNING SAFETY SIGN
24	0179299L02W/P	EXIST.	*	SUB - ASSEMBLY	12	1504752	2	STN. STL.	CORPORATE EMBLEM



TYPICAL ELEVATION
ALL PARTS NOT SHOWN IN TRUE VIEW

C.A.D. DRAWING DO NOT UPDATE MANUALLY			
DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED			
STANDARD TOLERANCES UNLESS OTHERWISE SPECIFIED			
METRIC	USC	ONE PLACE DECIMAL	10.04
WHOLE NUMBER	1	TWO PLACE DECIMAL	10.01
ONE PLACE DECIMAL	10.0	THREE PLACE DECIMAL	10.005
TWO PLACE DECIMAL	10.10	ANGULAR	10.5°
ANGULAR	10.5°	THESE LIMITS DO NOT APPLY TO ASSEMBLY OR FOUNDATION PLAN DRAWINGS	
ORDER No. 3319391	REF ORG No. 0179299	SUPERSEDED BY	---
SERIAL No. P58-1952	USED ON	SUPERSEDED BY	---
CUSTOMER USC	WEIGHT	PATTON No.	---

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In addition, you agree that the modification of the equipment relating to this patent/ document without the prior consent of the Black Clawson Company, which agrees or contributes to or defects on such equipment shall constitute the Black Clawson Company of its warranty obligations and to the extent that such unauthorized modification contributes to injury or indirectly, to an injury to any person or property, you hereby agree to indemnify and hold the Black Clawson Company harmless from any liability or claim resulting therefrom.

2	REVISED SAFETY SIGNS ECH94-1672	E-B	12/14/94	JLT	ESS	JV
1	REVISED PER CUSTOMER APPROVAL	ALL	11/4/94	JLT	ESS	JV
No.	REVISION	ZONE	DATE	BY	CHKD	SAT NO APPD BY

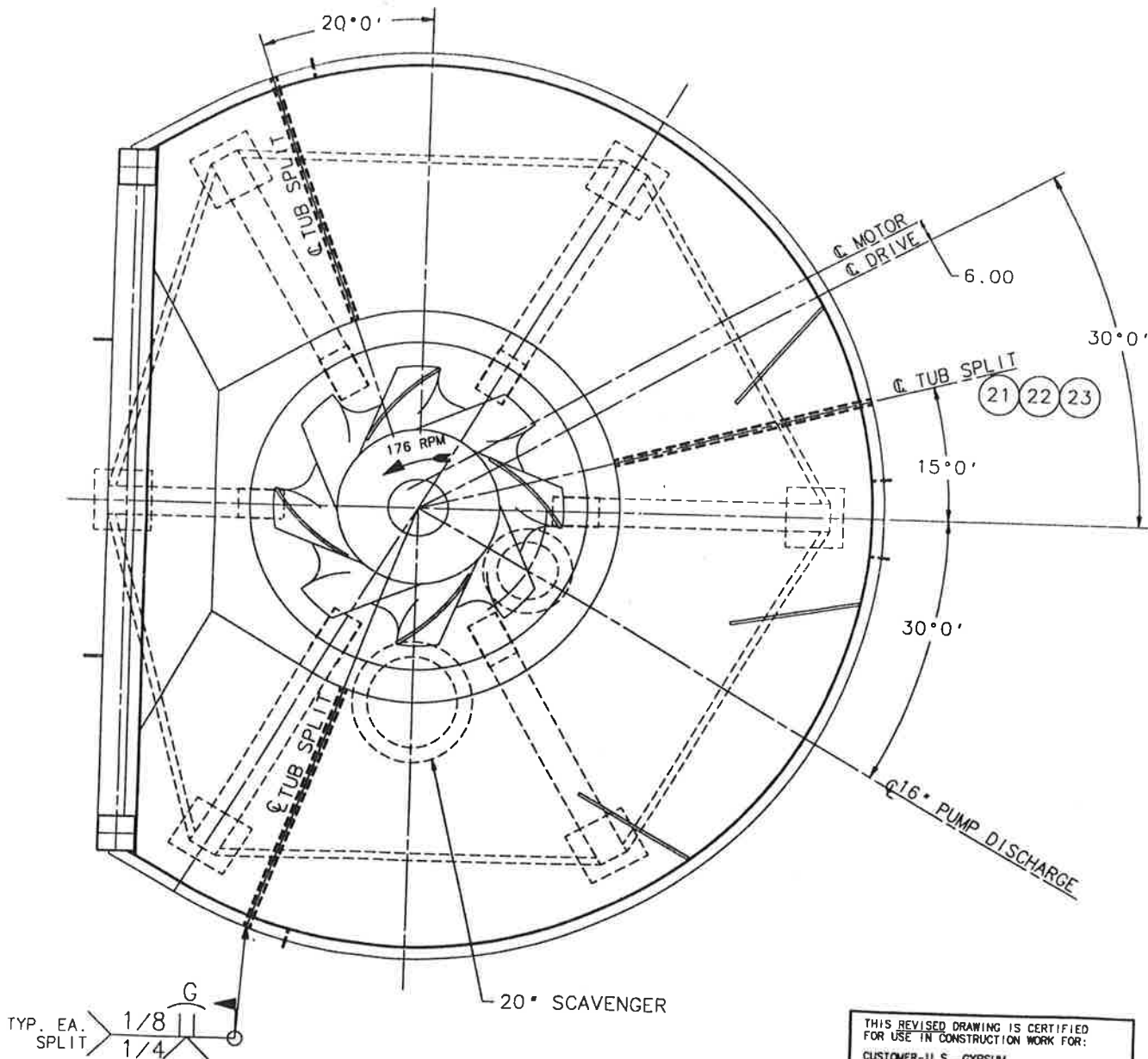
Black Clawson Company
SHARPLE DIVISION / STOCK PREP SYSTEMS / PULP MILL PRODUCTS
MIDDLETOWN, OHIO

TITLE **ASSEMBLY, 10D CONVERSION WITH
Ø76.8 ROTOR**

DRAWN JOHN THOMAS	DATE 10/14/94	THIRD ANGLE PROJECTION	SCALE
CHECKED E. SCHNEIDER	DATE 11/15/94		
APPROVED J. VOEGELI	DATE 11/15/94		

200	DRG. No. 33193910	RIV 2	SHEET 1 OF 1
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ALL FLOOR
S.H.A. STANDARDS



PLAN VIEW

THIS REVISED DRAWING IS CERTIFIED
FOR USE IN CONSTRUCTION WORK FOR:

CUSTOMER - U.S. GYPSUM
WILL JACKSONVILLE, FLORIDA
CUSTOMER ORDER E2258505
SHARTLE ORDER 3319391
SERIAL NUMBER P59-1952
SUPERSEDES DWG. NO. 33193810 (REV. 1)
ORIGINALLY CERTIFIED ON 11-16-94

THE BLACK CLAWSON CO.
SHARTLE DIV.
MIDDLETOWN, OHIO
NEW CERTIFICATION DATE 12-22-94

NOTES:

- #1 CUSTOMER TO FURNISH ALL WELD RODS & GROUT
- #2 TUB MADE IN (3) SECTIONS TO BE WELDED
IN FIELD BY CUSTOMER
- #3 CUSTOMER TO FURNISH GUARD RAILS AROUND PULPER AND
OPENINGS IN ACCORDANCE WITH U.S. DEPT. OF LABOR
- #4 CUSTOMER TO ALTER EXISTING LEGS AS SHOWN