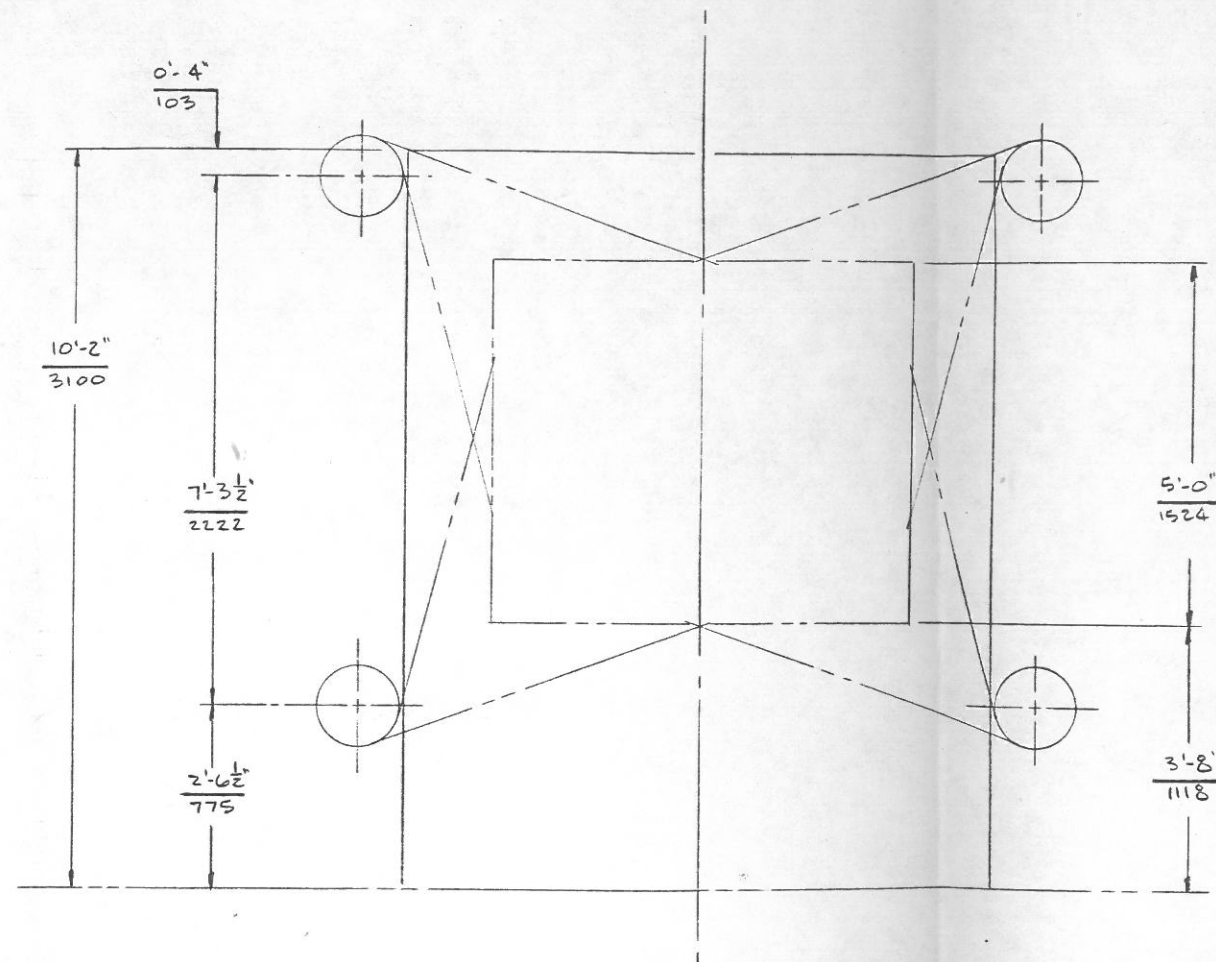
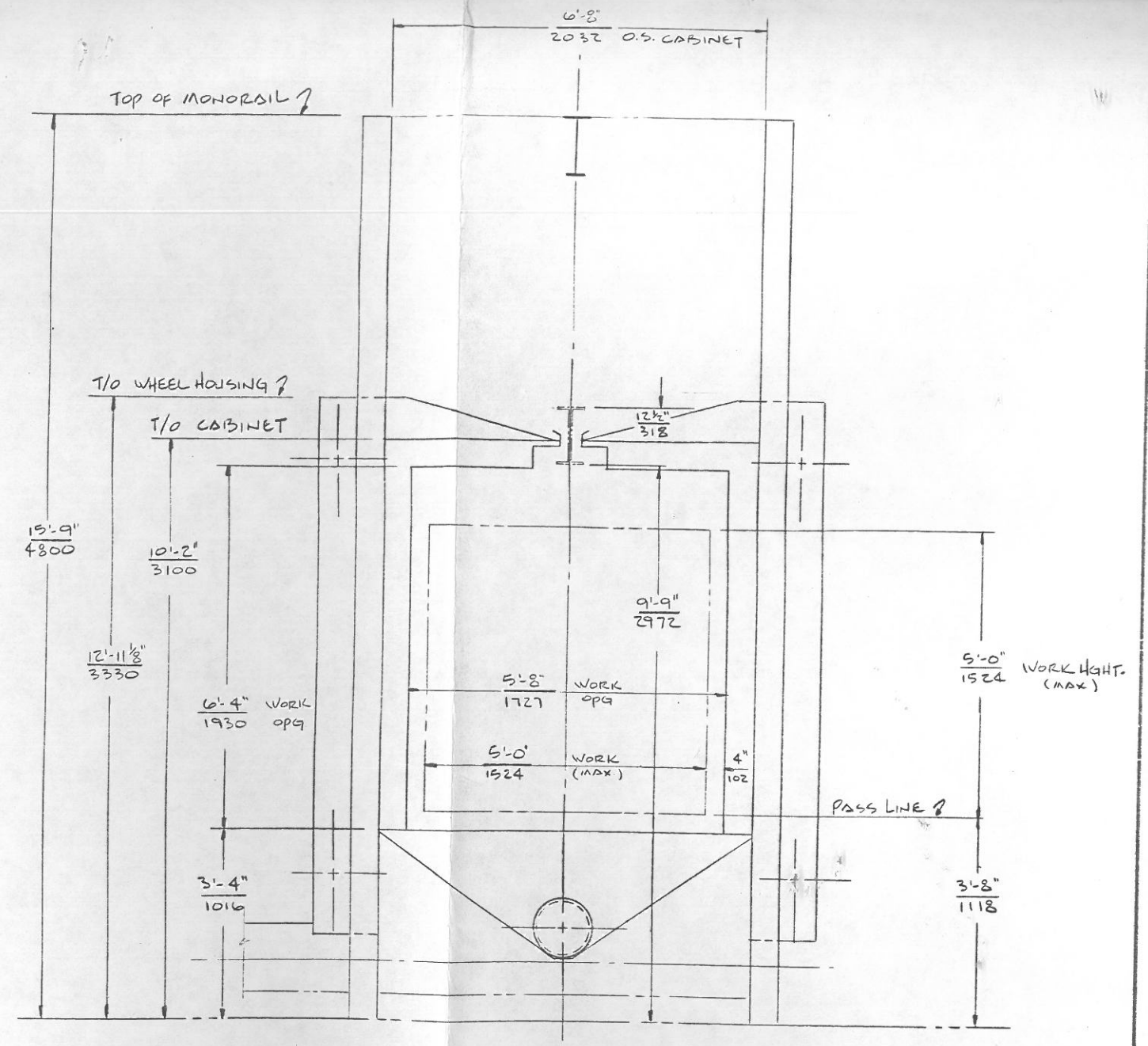


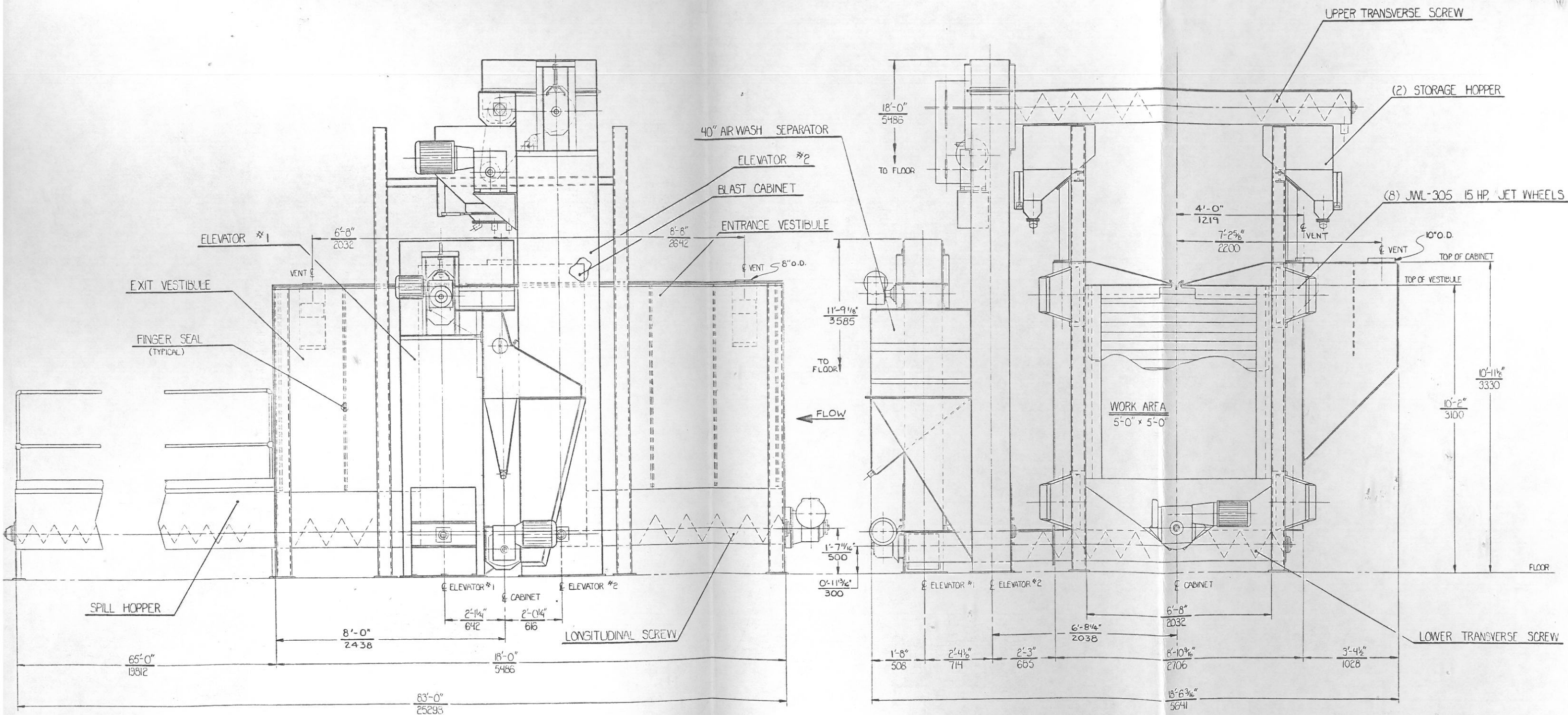


TRUE VIEW OF BLAST PATTERN



VIEW @ ENTRANCE END

STANDARD TOLERANCES IN MM					
Fabrication	Machining				
Weldments Up To	0 ± .5				
2500MM ± 1.6	.00 ± .35	CHANGE NO.			
> 2500MM ± 4.0	.000 ± .13	Name	Date		
Center Distances and Shearing ± .6	Angles ± 0°30'	Drawn by	Scott	8-11-88	
Mach. Req.	Special Tolerances	Checked by			
		Inspected by			
		Previous No.			
		Scale	Projection		
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		20VS1000006			



ELECTRICAL POWER

Main supply line to Control Panel to machine 185.9 KVA
460 Volt, 3 Phase, 60 Hz.
With Dust Collector add 15.9 KVA

COMPRESSED AIR

1 SCFM at 90-100 PSI Abrasive Control Valve

VENTILATION

Main supply line 20" dia., 8000 CFM

CABINET PLUMB

12" dia. connection, 2875 CFM

VESTIBULES

STANDARD TOLERANCES IN MM									
Fabrication	Machining								
Weldments Up To	0 ± .5								
250MM ± .16	00 ± .25	CHANGE NO.			CHANGES		DATE	NAME	CHECKED BY
250MM ± .40	000 ± .10	Name	Date						
Center Lines and Bore	Angles ± 0°30	Drawn by	RUMSEY	11-2-88					
Mach Req	Special Tolerances	Checked by							

JET WHEELBLAST
EQUIPMENT

401 Miles Dr.
Adrian, Mich. 49221
(517) 263-0507

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401 Miles Dr.
Adrian, Mich. 49221
(517) 263-0502