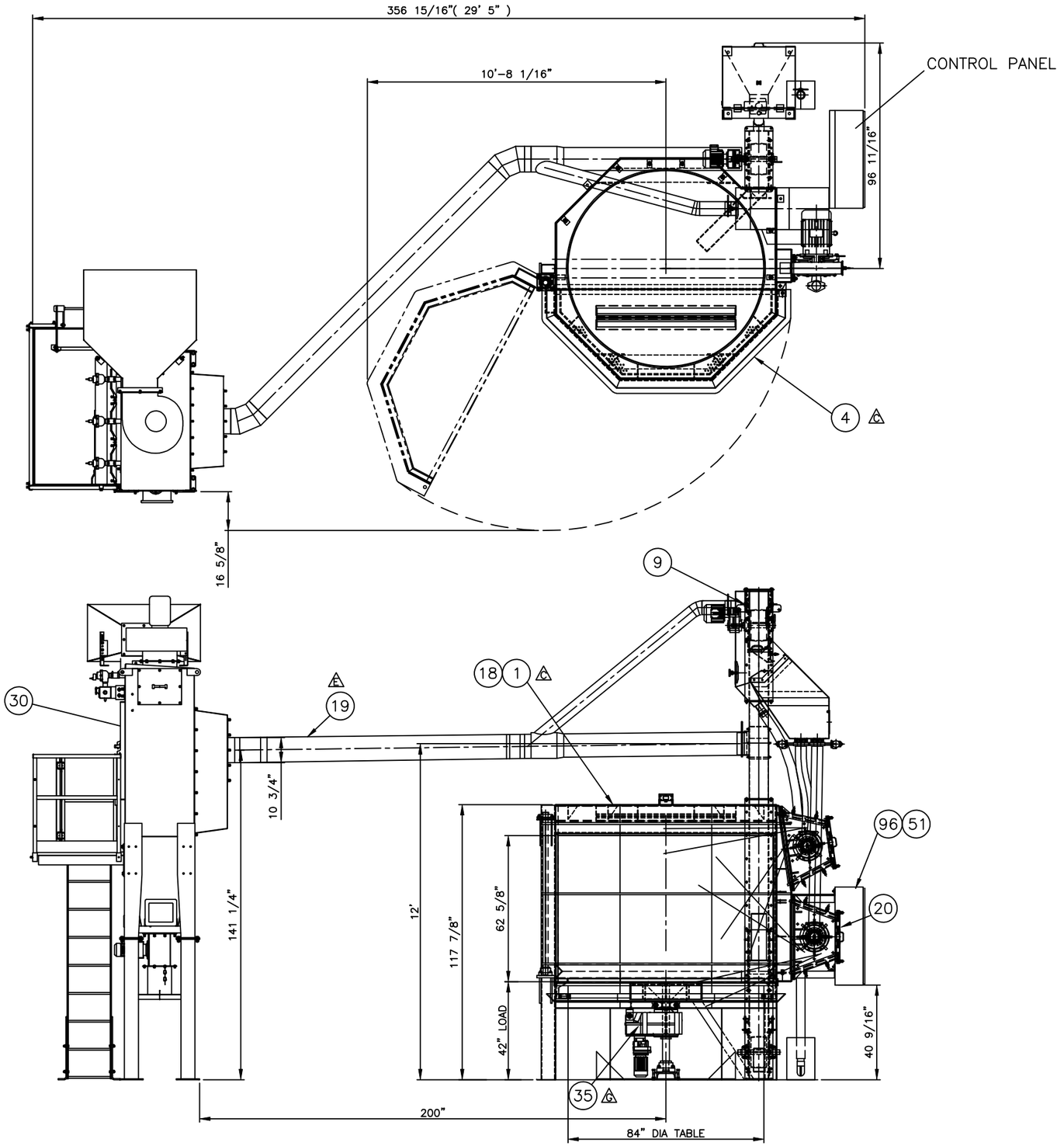
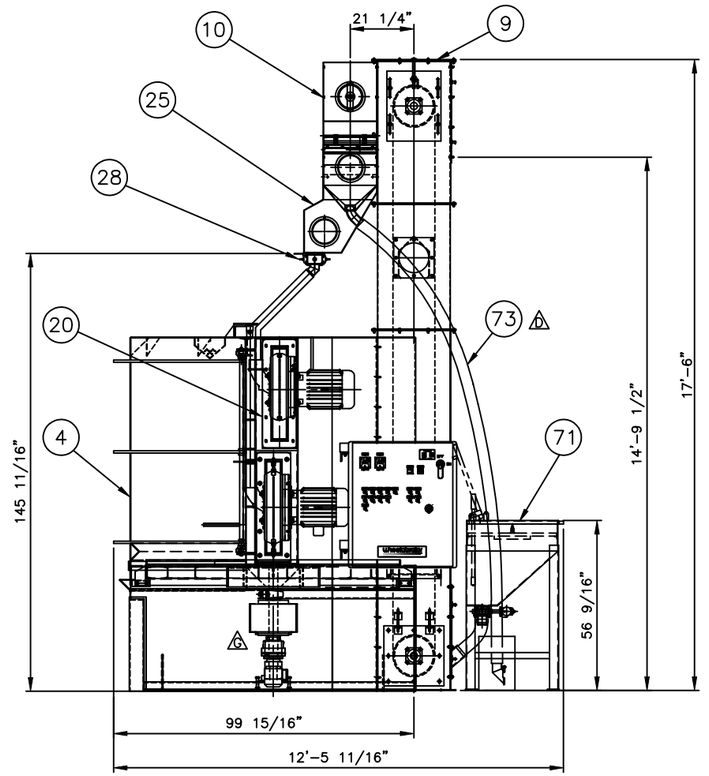
ITEM	QTY	PART NO	DWG NO	DESCRIPTION	WT
1	1	C255998	A1-110964	BLAST CABINET ASSEMBLY	4401
4	1	C241893	A1-103421	WORK DOOR ARRANGEMENT	3594
9	1	C256058	A1-110999	ELEVATOR ASSY, 460V/3/60	804
10	1	718608	98D0884	18" GRAVITY SEPARATOR ASSEMBLY	–
18	1	C230037	A1-97133	RUBBER LINER ASSEMBLY	12
19	1	C256091	A1-111026	DUCTING ARRANGEMENT	–
20	2	C256033	A1-110990	BLAST WHEEL ASSY. 15 HP, 8 BLD, 49'	–
25	1	725515	00D1102	ABRASSIVE STORAGE HOOPER	–
27	1	C257024	A1-111568	CABINET LINER ARRANGEMENT	–
28	1	C256059	A1-111000	ABRASIVE CONTROL ASSEMBLY	36
29	1	C256068	A1-111012	NAME PLATE ARRANGEMENT (ENGLISH)	–
30	1	C256080	A1-111023	CJP36-3W2D, 2640 CFM @ 2:1, 460V	3426
35	1	C256062	A1-111002	WORK TABLE ASSEMBLY, 460V/3/60	3846
51	1	C258401	A1-112463	CONTROL PANEL MOUNT	–
71	1	C230376	A1-97324	ABRASIVE ADDER ARRANGEMENT	423
73	1	C256746	A1-111385	TRASH AND RECLAIM COMPONENTS	–
96	1	–	A3-60383	ELECTRICAL SCHEMATIC	–





REV	DATE	DESCRIPTION	BY
H	24 JUN 2011	ITEM 51 CHANGED	
G	24 MAY 2011	GROUP 35 REDESIGNED	J.P.
F	03 MAY 2011	REPLACED ITEM 27 (A1-103155)	J.P.
E	26 APR 2011	DUCT ADDED	J.P.
D	20 APR 2011	ITEM 73 ADDED	J.P.
C	08 APR 2011	ADJUSTED FOR LOGISTICS (GROUP 1 & 4)	J.P.
B	01 APR 2011	DWG # CORRECTED	J.P.
A	01 APR 2011	ITEM 51 ADDED	J.P.

UNLESS OTHERWISE SPECIFIED:
ANGLES ± 1°
FRACTIONS ± 1/16
2 PL DEC ± .06
3 PL DE C ± .005
ALL WELDS TO BE MADE IN ACCORDANCE WITH AMERICAN WELDING SOCIETY AWS A2.4:2007
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GENERAL ARRANGEMENT
TAM-84-2-15 TABLE MACHINE
460V / 60HZ / 3PH

PROJECT 3B18
COPY OF A1-101033
PNC C255993

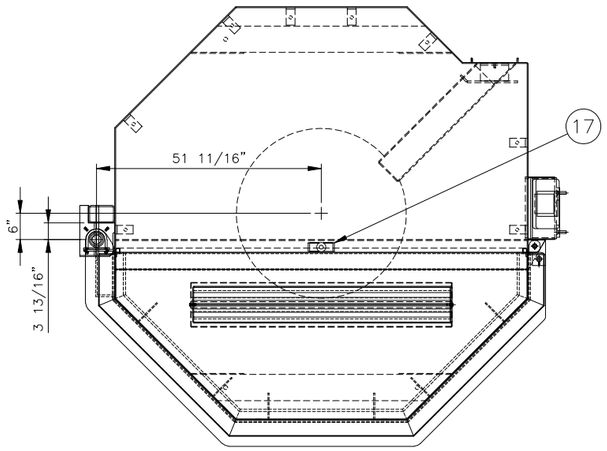
GROUP 22 | WEIGHT : | SCALE : 3/4"=1'-0" | CREATED BY J PAPP | SHEET 1 OF 1 | DATE : 22 MAR 2011 | SIZE D

A1-110965

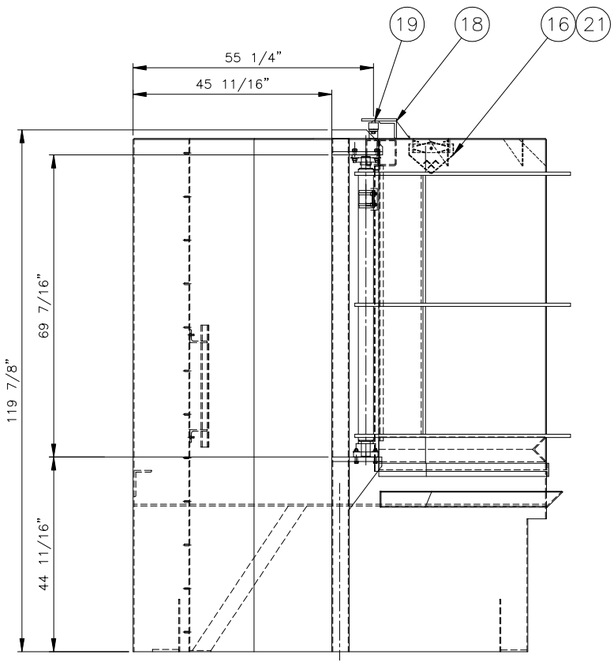
DRAWING NO A1-103421 REV A

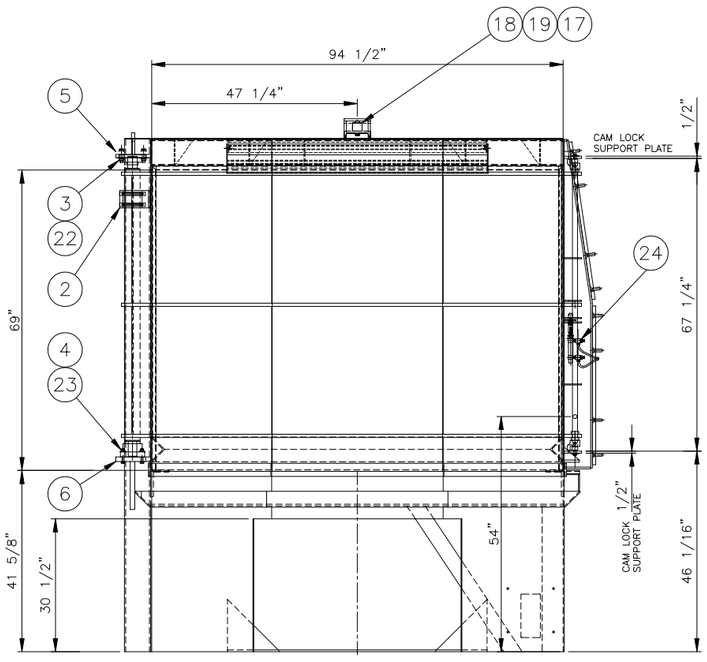
DRAWING NO A1-103421 REV A

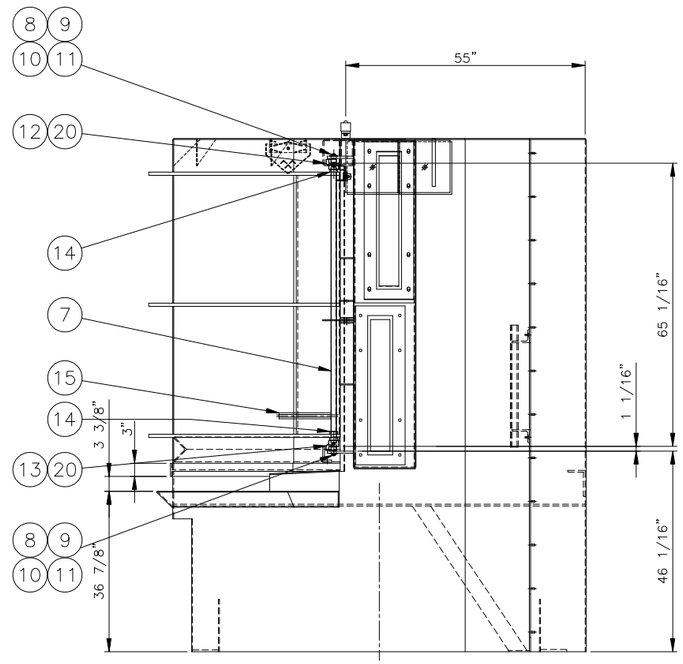
ITEM	QTY	PART NO	DWG NO	DESCRIPTION	WT
1	1	C241894	A1-103422	DOOR WELDMENT	3464
2	1	C230016	A2-52052	DOOR TENSIONER 3 1/2"	5
3	1	C14963	–	2" BEARING – TOP	–
4	1	C19198	–	2" BEARING – BOTTOM	–
5	1	C256477	A1-111236	2" BEARING MOUNT – TOP	35
6	1	C229911	A1-97056	2" BEARING MOUNT– BOTTOM	51
7	1	C230024	A3-53761	SHAFT – DOOR LOCK	20
8	2	–	–	1/2" FLAT WASHER	–
9	2	–	–	1/2" LOCK WASHER	–
10	2	–	–	1/2" HEX JAM NUT	–
11	2	447164	–	CAM BEARING 1 1/4" O.D.	–
12	1	016968	37B0448	CAM DOOR LOCK – RH	–
13	1	016967	37B0446	CAM DOOR LOCK – LH	–
14	3	060218	–	SHAFT COLLAR	–
15	1	–	–	CR BAR 1" DIA X 12"	3
16	1	679831	90C5009	VENT SHROUD	–
A 17	1	C256478	A3-60538	TRANSFER BALL SUPPORT	3
18	1	C230096	A3-53783	DOOR CLOSURE BRACKET	13
19	1	672127	–	BALL TRANSFER	–
20	2	–	–	3/8" -16 SET SCREW X 1/2"	–
21	2	–	–	3/8" NC HEX BOLT X 1 1/4"	–
22	4	–	–	5/8" NC HEX BOLT X 2 1/2" CW FL,FW & NUT	–
23	4	–	–	1/2" NC HEX BOLT X 3" CW FL,FW & NUT	–
24	1	C230426	A2-52165	DOOR LOCK ASSY. C/W REED SWITCH	–



NOTE:
1. MOUNT ITEM #4 TO ITEM #6 WITH FASTERNERS AS SPECIFIED. SLIDE MT'D BEARING ONTO EACH END OF SHAFT WITH DOOR LOCATED AS SHOWN AND WELD ITEM #6 TO CABINET HSS
2. INSERT ITEM #7 THRU ITEM #14 BEFORE WELDING COLLARS TO DOOR GUSSETS. LOCATE CAM LOCK SUPPORT PLATES AFTER SHAFT IS PROPERLY LOCATED. ITEM #7 MUST ROTATE FREELY WITHIN COLLARS AFTER WELDING HAS BEEN COMPLETED.







REV	DATE	DESCRIPTION	BY
A	08 APR 2011	ITEM 17, XX CHANGED	J.P.

UNLESS OTHERWISE SPECIFIED:
ANGLES ±1°
FRACTIONS ± 1/16
2 PL DEC ± .06
3 PL DEC ± .005

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WORK DOOR ARRANGEMENT
WT-84-SL TABLE

PROJECT 3643
COPY OF A1-97114
PNC C241893

GROUP	WEIGHT : 3594	CREATED BY	SHEET OF	SIZE
04	SCALE : 3/4"=1'	S MCBRIDE	DATE 22 APR 2009	

A1-103421