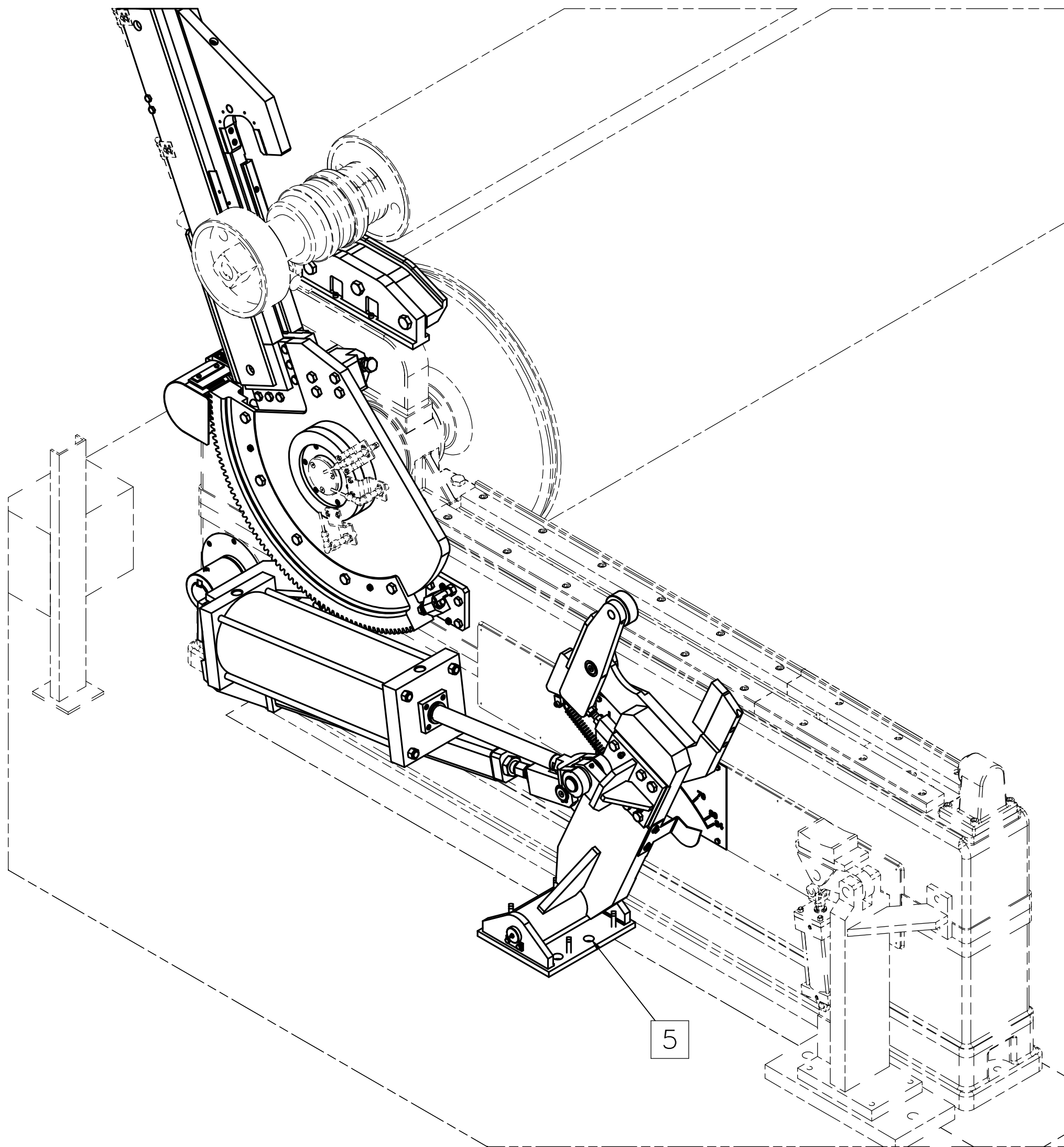


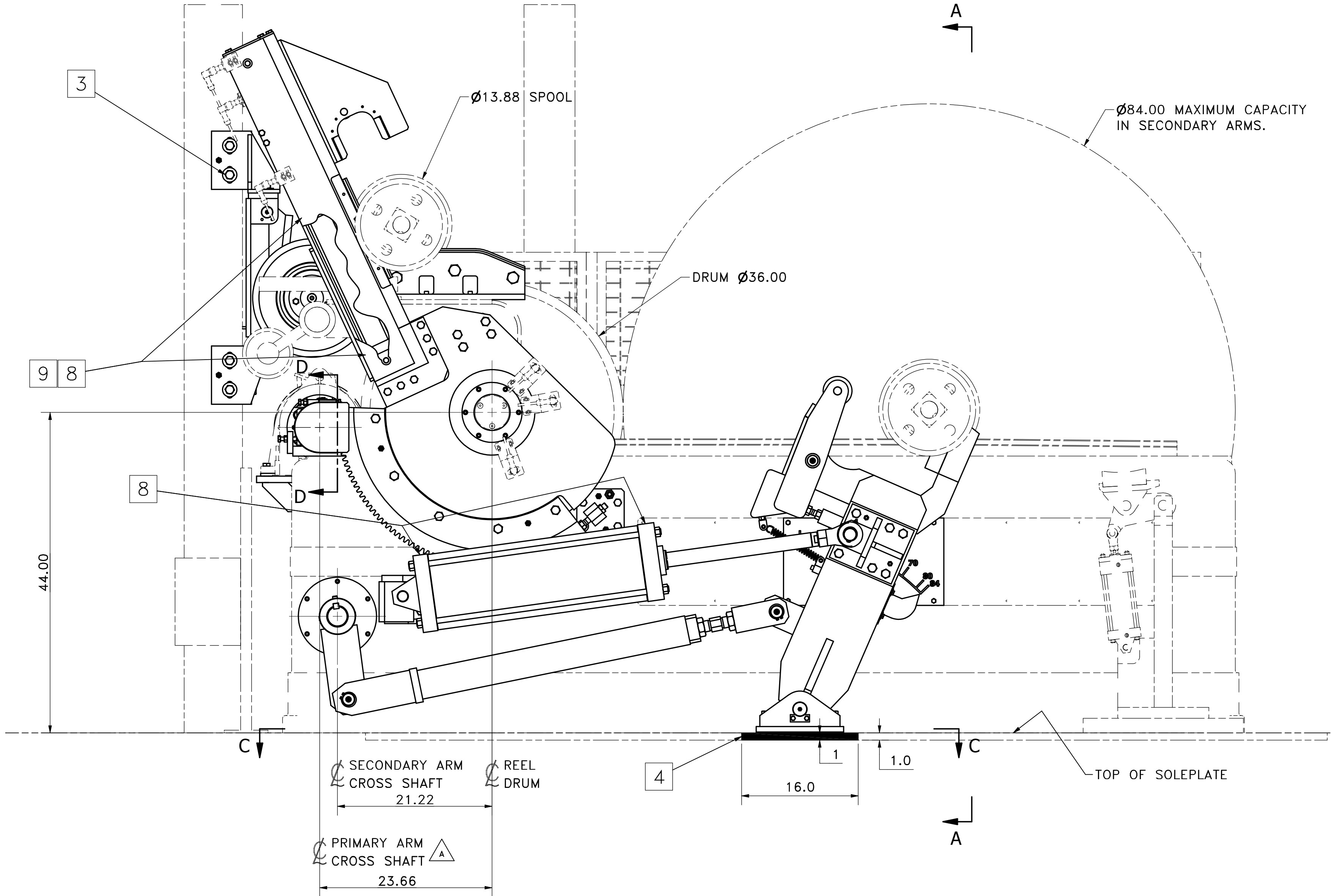
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ISO TENDING SIDE VIEW
EXISTING FENCING AND COLUMN NOT SHOWN
SCALE 1 / 12

NOTES:

- 1
- EXISTING REEL DRUM, REEL BASES AND REEL DOCTOR TO BE REUSED.
- 2
- ALL EQUIPMENTS BEFORE REEL KEEP THE SAME POSITION (SHOWER, LEAD IN ROLL, ETC.)
- 3
- GL&V TO SUPPLY DRILL AND TAP INSTRUCTION TO BE PROVIDED ON "APPROVED FOR CONSTRUCTION" DRAWINGS.
- 4
- GROUTING, LEVELING, POSITIONNING AND CONCRETE REMOVAL REQUIRED AT INSTALLATION OF SECONDARY ARM SOLEPLATE MUST BE DONE AT INSTALLATION, BY MILL.
- 5
- CONCRETE ANCHOR BOLT (8X) 1-8UNC TO BE SUPPLIED BY MILL FOR SECONDARY ARM SOLEPLATE, FINAL DIMENSION WILL BE PROVIDED WITH "APPROVED FOR CONSTRUCTION" DRAWINGS, BY MILL.
- 6
- SAFETY GUARDS BY CUSTOMER, COMPLETE PERIMETER FENCING PROPOSED BUT NOT PURCHASED BY CUSTOMER.
- 7
- EXISTING FENCING TO BE MODIFIED TO CLEAR NEW EQUIPMENT, BY CUSTOMER. CONFLICT AND RECOMMENDATIONS WILL BE PROVIDED WITH "APPROVED FOR CONSTRUCTION" DRAWINGS.
- 8
- AIR CONNECTION FOR PRIMARY ARM CYLINDER IS $\varnothing 1/2$ NPTF. SECONDARY ARM CYLINDER AIR CONNECTION IS $\varnothing 1$ NPTF AND SPOOL STARTER AIR CONNECTION IS $\varnothing 1/4$ NPTM
- 9
- CABLES HANDLING SYSTEM WILL BE SUPPLIED FOR PRIMARY ARM AIR CONNECTION ROUTING. AIR CONNECTION PIPING TO BE DONE BY MILL, AT INSTALLATION.
- 10
- PRIMARY ARM CROSS-SHAFT MOTOR CONNECTION WILL BE PROVIDED WITH A NEW TAPER-LOCK CHAIN COUPLING GEAR, SAME MODEL AS EXISTING.
- 11
- TENDING SIDE AND DRIVE SIDE BEARING HOUSING TO BE REUSED BUT REMACHINED (TO HAVE NEW PIVOT SURFACE FOR PRIMARY ARM) WILL BE PROVIDED WITH "APPROVED FOR CONSTRUCTION" DRAWINGS, BY MILL.
- 12
- NEW GEARMOTOR BASE WILL BE SUPPLIED BY GL&V. REMOVING OLD BASE, GROUTING, LEVELING, POSITIONNING AND CONCRETE ANCHOR BOLT (4X) 1-8UNC, BY MILL. DETAILED DIMENSION WILL BE PROVIDED WITH "APPROVED FOR CONSTRUCTION" DRAWINGS.



TENDING SIDE VIEW
FENCING AND COLUMN NOT SHOWN
SCALE 1 / 10

B	NOTE 2, 6 AND 8 MODIFIED.	2018-07-18	MATSTA	S.BOURNIVAL	S.BOURNIVAL
A	DRAWING UPDATED	2018-06-04	MATSTA	S.BOURNIVAL	S.BOURNIVAL
O	INITIAL RELEASE	2018-05-16	MATSTA	S.BOURNIVAL	S.BOURNIVAL
REV	DESCRIPTION	DATE	DRAWN BY	CHECKED	APPROVED
REVISION HISTORY					



Machine No. #2		Client GRAPHIC PACKAGING INT.			Location BATTLE CREEK, MI					
	IF NOT SPECIFIED (DIMENSIONS = INCH)	FABRICATION TOLERANCE			CASTING TOLERANCE		MACHINED TOLERANCE			
		1/16 0 TO 36 ANGULAR .1°			1/8 0 TO 36 ANGULAR .1°		X.X .020 X.XX X.XX .010 ANGULAR .01° X.XXX .005			
		Title Information								
		GRAPHIC PACKAGING INTERNATIONAL				Project Number T048583-002 & -003		REMOVE BURRS & BREAK ALL SHARP EDGES		
		REEL #2				Alt project Number		Reason for Issue		
		MACHINE ARRANGEMENT				Next Assembly		Scale		
						Reference Drawing		Weight	Sheet size	
						N/A	D			
 Trois-Rivières				Sheet 1 of 3		Drawing No M0401-002-60-001DTR		Revision B		

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TENDING SIDE

DRIVE SIDE

159.43 C/C PRIMARY ARM RAILS

130.00 SPOOL FACE

129.25 REEL DRUM FACE

MACHINE

146.00 C/C REEL BASES

SECTION A-A
SCALE 1 / 10

SECTION D-D
DRIVE SIDE
SCALE 1 / 6

SECTION G-G
SCALE 1 / 10

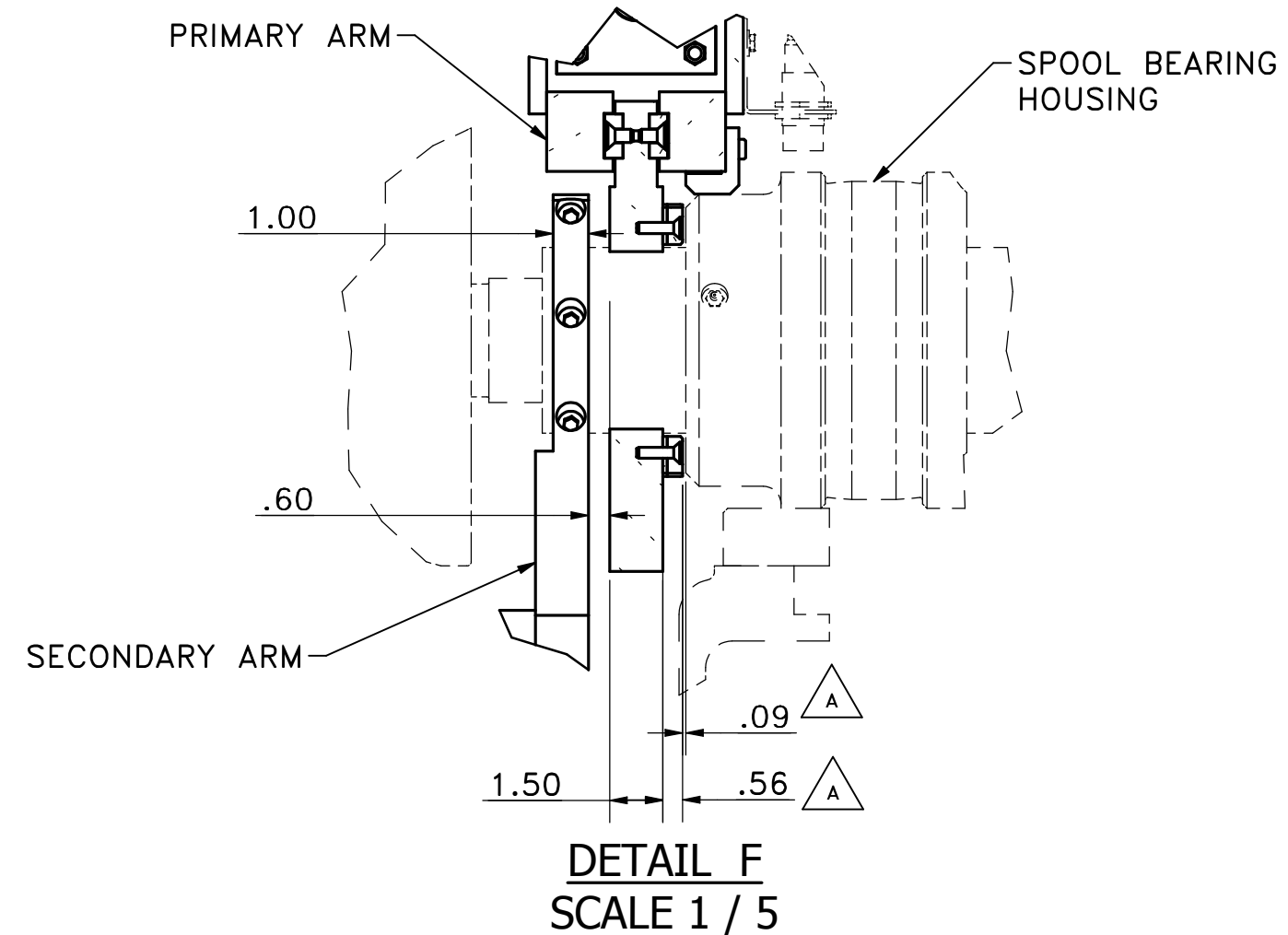
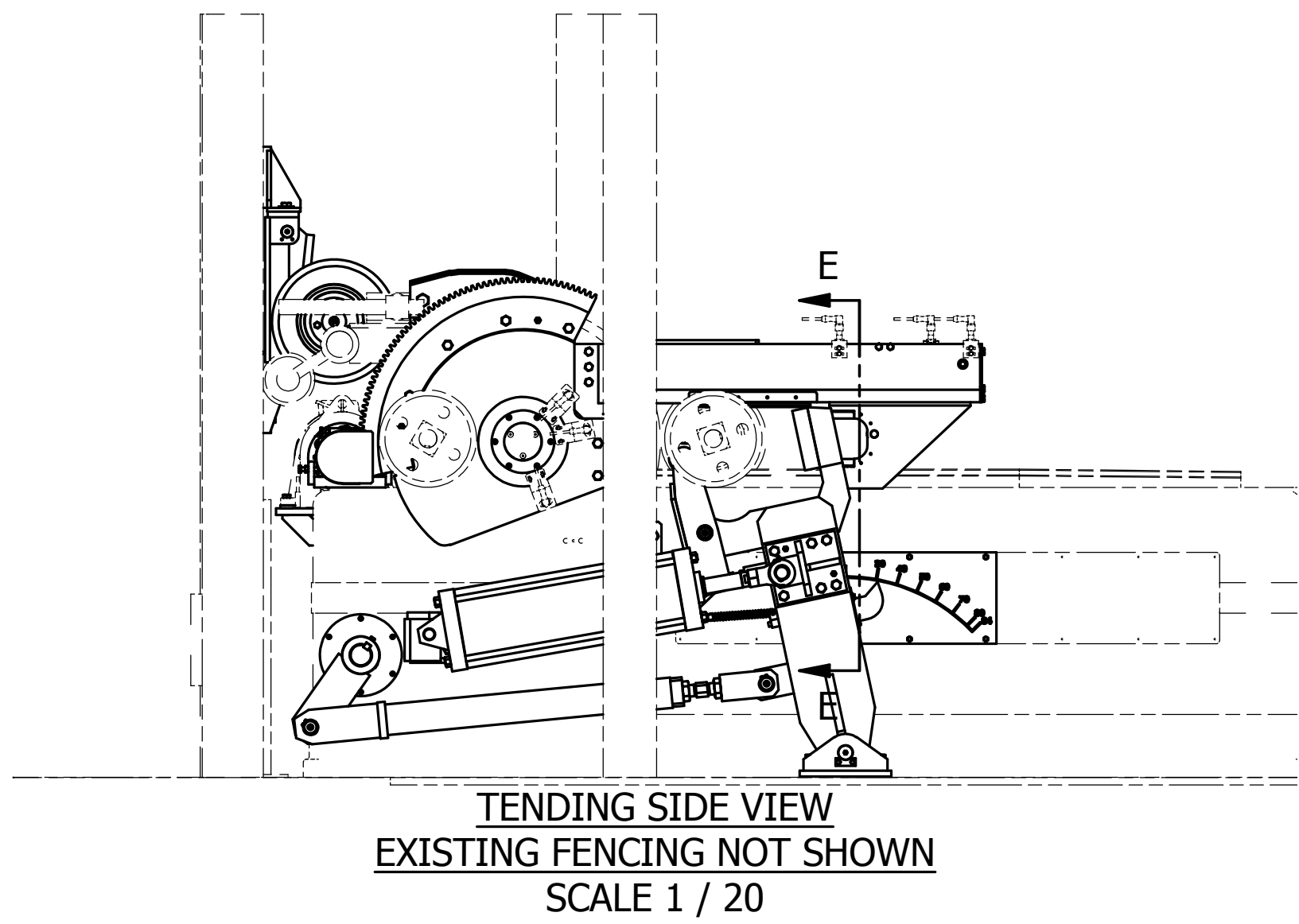
1.00 REF. GROUTING



B	NOTE 2, 6 AND 8 MODIFIED.	2018-07-18	MATSTA	S.BOURNIVAL	S.BOURNIVAL
A	DRAWING UPDATED	2018-06-04	MATSTA	S.BOURNIVAL	S.BOURNIVAL
0	INITIAL RELEASE	2018-05-16	MATSTA	S.BOURNIVAL	S.BOURNIVAL
REVISION	DESCRIPTION	DATE	DRAWN BY	CHECKED	APPROVED
REVISION HISTORY					

Machine No. #2		Client GRAPHIC PACKAGING INT.			Location BATTLE CREEK, MI				
 Third Angle Projection	IF NOT SPECIFIED (DIMENSIONS = INCH)	FABRICATION TOLERANCE		 WELD EVERYWHERE	CASTING TOLERANCE		MACHINED TOLERANCE		
		1/16 0 TO 36 1/8 .36 TO 1 ANGULAR .1"	1/16 0 TO 36 1/8 .36 TO 1 ANGULAR .1"		X.X 0.020 X.XX 0.010 X.XXX 0.005 ANGULAR .05"	X.XX X.XXX ANGULAR .05"			
Title Information GRAPHIC PACKAGING INTERNATIONAL REEL #2 MACHINE ARRANGEMENT					Project Number T048583-002 & -003		REMOVE BURRS & BREAK ALL SHARP EDGES		
					Alt project Number		Reason for Issue		
					Next Assembly				
					Reference Drawing				
					Scale		Weight N/A	Sheet size D	
 Trois-Rivières					Sheet 2 of 3		Drawing No M0401-002-60-001DTR		Revision B

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B	NOTE 2, 6 AND 8 MODIFIED.	2018-07-18	MATSTA	S.BOURNIVAL	S.BOURNIVAL
A	DRAWING UPDATED	2018-06-04	MATSTA	S.BOURNIVAL	S.BOURNIVAL
0	INITIAL RELEASE	2018-05-16	MATSTA	S.BOURNIVAL	S.BOURNIVAL
REVISION	DESCRIPTION	DATE	DRAWN BY	CHECKED	APPROVED
REVISION HISTORY					

Machine No. #2		Client GRAPHIC PACKAGING INT.		Location BATTLE CREEK, MI			
Third Angle  Projection IF NOT SPECIFIED (DIMENSIONS = INCH)		FABRICATION TOLERANCE ± 1/16, 0, 10, 36 ± 1/8, .25, 10, + ANGULAR ± .0001 WELD EVERYWHERE 		CASTING TOLERANCE ± 1/8, 0, 10, 36 ± 1/16, .25, 10, + ANGULAR ± .0001		MACHINED TOLERANCE X.X ± 0.020 X.XX ± 0.010 X.XXX ± 0.005	
Title Information GRAPHIC PACKAGING INTERNATIONAL REEL #2 MACHINE ARRANGEMENT				Project Number T048583-002 & -003 Alt project Number Next Assembly Reference Drawing		REMOVE BURRS & BREAK ALL SHARP EDGES Reason for Issue Scale Weight Sheet size	
						N/A	
 Trois-Rivières				Sheet 3 of 3		Drawing No M0401-002-60-001DTR	
						Revision B	

Inventor