

LIVE ONSITE & WEBCAST AUCTION

CNC ROBODRILLS • CNC MACHINING CENTERS • MACHINE TOOLS
• CNC TURNING CENTERS • INSPECTION • PLANT SUPPORT

BY ORDER OF

WINCO

15 Alpha Road, Chelmsford, Massachusetts



New
2008

Fanuc Robodrill #A-T21iFL



New
2008

Fanuc Robodrill #A-T14iFe



New
2001

Matsuura #MC-550VX VMC



New
1997

Matsuura #RA-1G VMC

SALE DATE: Thursday, August 12 - 10:30 AM (ET)

INSPECTION: Wednesday, August 11 - 9 AM TO 4 PM

Sale under Management of:

Thomas Industries, Inc.

2414 Boston Post Road, Guilford, CT 06437-2310

Phone (203) 458-0709 • Fax (203) 458-0727

email: gavel@thomasauction.com • www.thomasauction.com



LATE MODEL FANUC ROBODRILLS



Fanuc Robodrill #A-T21iFL



Fanuc Robodrill #A-T10B



Kitamura Mycenter-OB Drilling Center

CNC - DRILLING & TAPPING CENTERS

- 2008 **Fanuc** CNC Drilling & Tapping Center Model Robodrill A-T21iFL, S/N P08ZWH138, 33 1/2" x 16" Table, 21-Tool_Rotary Turret, Travels: X= 27.6", Y=15.7", Z=13", Fanuc Series 31i-Model A5 CNC System, Mist Collector, 24,000 RPM
- 2005 **Fanuc** CNC Drilling & Tapping Center Model Robodrill A-T21iE, S/N P055VG087, 25 1/2" x 15 3/4" Table, Travels: X=27", Y=16", Z=13", 21-Tool Rotary Turret, 10,000 RPM Spindle Speeds
- 2008 **Fanuc** CNC Drilling & Tapping Center Model Robodrill A-T14iFe, S/N P086WD777, 25 1/2" x 15 3/4" Table, 14- Tool Rotary Turret, Travels: X=27.6", Y=15.7", Z=12.9", 7.5 HP Spindle Motor, 10,000 RPM, Fanuc Series 31i-Model A CNC System
- 1995 **Fanuc** CNC Drilling & Tapping Center Model Robodrill A-T10B, S/N P957TF712, 25 1/2" x 15" Table, 10-Tool Rotary Turret, Travels: X=12", Y=10", Z=12", Travels: X=19.68", Y=15", Z=12", 10 HP Spindle Motor, 8,000 RPM, Fanuc Series 16-M CNC System, w/ Royal Filtermist Mist Collector, Model FX550
- Kitamura** CNC Drilling Center Model Mycenter-OB, S/N 00153 (Approx 1980's), 20" x 10" Table, Travels: X=12" Y=10", Z=12", 16-Tool ATC, BT30 Taper, Fanuc System 10M CNC System, 12,000 RPM

CNC VERTICAL MACHINING CENTERS

- 2001 **Matsuura** CNC Vertical Machining Center Model MC-550VX, S/N 010514745, 33.9" x 15.7" Table, Travels: X=21.7", Y=16.1", Z=18.1", BT #40 Taper, 30-Tool ATC, 15 Spindle Motor, 60 to 15,000 RPM, BT 40 Taper, Chip Conveyor, Coolant Filtration System, Yasnac-Matsuura EPB-0334BI System
- 1997 **Matsuura** CNC Vertical Machining Center Model MC-510VG, S/N 10049, 30" x 15" Table, Travels: X=20.07", Y=14.17", Z=18.11", BT #40 Taper, 30-Tool ATC, 15 Spindle Motor, 60 to 8,000 RPM, BT 40 Taper, Chip Conveyor, Coolant Filtration System, Yasnac-Matsuura EN4-2063A System
- 1993 **Matsuura** CNC Vertical Machining Center Model RA-III, S/N 930610355, Pallet Changer Type, (2) 16 1/2" x 31 7/8" Pallet Tables, 30-Tool ATC, Travels: X=31.5", Y=17", Z=17.7", 15 HP Spindle Motor, 40 to 15,000 RPM, Chip Conveyor, Coolant Filtration System, Yasnac-Matsuura EN4-1400A CNC System
- 1997 **Matsuura** CNC Vertical Machining Center Model RA-1G, S/N 10197, Pallet Changer Type, (2) 14.9" x 23.6" Pallet Tables, 30-Tool ATC, Travels: X=20", Y=16", Z=18", 10 HP Spindle Motor, 15,000 RPM, BT #40 Taper, Chip Conveyor, Coolant Filtration System, Yasnac-Matsuura EN4-0797A System
- 1995 **Matsuura** CNC Vertical Machining Center Model RA-1F, S/N 950911564, Pallet Changer Type, (2) 14.9" x 23.6" Pallet Tables, 30-Tool ATC, Travels: X=20", Y=16", Z=18", 10 HP Spindle Motor, 8,000 RPM, BT #40 Taper, Chip Conveyor, Coolant Filtration System, Yasnac-Matsuura EN4-1400A CNC System
- 1987 **Matsuura** CNC Vertical Machining Center Model RA-1, S/N 871006336, Pallet Changer Type, (2) 14.9" x 23.6" Pallet Tables, 30-Tool ATC, Travels: X=20", Y=16", Z=18", 10 HP Spindle Motor, 8,000 RPM, BT #40 Taper, Chip Conveyor, Coolant Filtration System, Yasnac-Matsuura EN4-0797A System

• CNC MACHINING • TOOLROOM • INSPECTION • SUPPORT



Matsuura #MC-510VG VMC



Matsuura #RA-IIIIF VMC



Matsuura #RA-1F VMC

CNC - TURNING CENTERS

Methods CNC Turning Center Model Slant Jr., S/N 11904, Approx. 1986, 15.75" Swing, 11.01" Swing Over Saddle, 11.81" Machining Length, 10-Tool Turret. 7.5/10 HP Motor, 4500 RPM, Parts Catcher, Nose Chuck, Nakamura-Tome Fancuc CNC System, w/ Royal Filtermist Mist Collector, Model F275, S/N 2-2381

CNC - SUPPORT EQUIPMENT

Matsuura Tool Presetter Model JIS40, S/N 93091057
 (2) **Haas** Rotary Indexing 4th Axis Tables w/ Servo Controls
Chick CNC Machining Center Indexable Work Holder Systems Model ML4
 (6+) **Chick** "Qwik-Lok" CNC Machining Center Vises
 (2) **Lista** Tool Holder Carts (Loaded With Tool Holders)
 (3) **Lista** Tool Holder Cabinets, 2 & 4 Drawer (Loaded With Tool Holders)

HI SPINNER SPINDLES

(2) **Tec Nara** Hi-Spindle Spindles, 200 W Rated Output, 5,000 to 20,000 RPM, 1/8" Dia Steel or 1/4" Aluminum End Mill Sizes, .02 to .28" Collet Ranges

LATHES

1982 **Leblond** Engine Lathe Model Regal, S/N 12C-444, 15" Swing, 54" Center Distance, 8" 3-Jaw Chuck, Quick Change Tool Post, 45 to 1800 RPM, Taper Attachment, Threading, Chasing Dial, Tail Stock, 2-Axis DRO, Cam Lock Spindle, Model D16" Spindle Nose
 1972 **Hardinge** Lathe Model HLV-H, S/N HLV-H-5006-K, 10" Swing, Aloris Tool Post, Collet Closer, Power Feed Carriage, 125 to 3,000 RPM, Threading, 5C Collet Closer, Starrett Gage
 1975 **Hardinge** Speed Lathe Model HSL, S/N HSL5C-2639K, 8" Swing, 5C Collet Closer, 750 to 3,000 RPM, Compound Cross-Slide, 3 1/4" to 12" T-Slotted Table, Quick Change Tool Post

DRILLING & TAPPING MACHINES

Burgmaster 6-Way Turret Drill & Tapping Machine Model Bench, S/N 9726, Mounted on Cabinet Table

VERTICAL MILLING MACHINES

(3) **Bridgeport** 2 HP Series 1 Vertical Milling Machines, S/N 12BR-232221 (1983); 12BR-232220 (1983); 12BR-222103 (1981), 9" x 42" Table, DRC 2-Axis DRO
 (2) **Bridgeport** 1.5 HP Vertical Milling Machine S/N 12BR-141961 (1971); 12BR-168842 (1975), 9" x 42" Table, 2-Axis DRO, Power Feed

SALE DATE: AUGUST 12 @ 10:30 AM (ET)



Matsuura #RA-1 VMC



Methods Slant Jr. Turning Center



Haas 5C Indexing Fixture



Lista Tool Holder Cabinet

1 of 3



Bridgeport 2 HP Series 1 Vertical Mills

1 of 2



Leblond Regal 15" x 54" Lathe

SURFACE GRINDERS

1981 **Kent** 8" x 18" Hydraulic Surface Grinder Model KGS-250AH, S/N 810838-7, Overwheel Dresser, Walker Permanent Magnetic Chuck, Coolant System, 1 HP Hydraulic System

1972 **Harig** 6" x 18" Surface Grinder Model Super 618, S/N 724-18, Ceramax Permanent Magnetic Chuck, Machine Tool Coolant Unit

TOOL GRINDERS

Deckel Single Lip Tool Grinder Model SO, S/N S0/59

Kuhlmann Single Lip Tool Grinder Model SU2, S/N 21.1.0109

Optima Optical Tool & Cutter Grinder S/N B1730

HDT International Single Lip End Mill Grinder Model Cuttermaster S/N 1209 (1980's)

LAPPING MACHINE

Crane Packing Co. Lapping Machine Model Lapmaster 15

SHEARS

Pexto 36" Foot Operated Shear Model 137-L, S/N 1/76, 16 Gage Capacity, Manual Back Gage

1979 **Gerver** 12" Manual Shear Model GG-3, S/N 11.624, Manual Back Gage

BAND SAWS

Kalamazoo 20" Vertical Band Saw Model V5-20, S/N 045, 25 3/4" x 31 1/2" Table, Blade Welder & Grinder

2005 **Wilton** 7" x 12" Horizontal Band Saw, Model 3410, S/N 05038987

COORDINATE MEASURING MACHINES

2005 **Brown & Sharpe** Coordinate Measuring Machine Model Microxcel 4.5 4PFX, S/N 05981857, Bridge Type, Travels: X=18", Y=20", Z=16", 22" x 29 1/2" x 3" Granite Plate Base, 24" Between Columns, 18" Under Bridge, Renishaw MIP Probe, w/ Dell Optiplex GX280 Computer System, PC Dimis Software, Operators Remote Control

DEA "OMICRON" Coordinate Measuring Machine Model 00013, S/N A001, 20" x 28 1/2" Steel Surface Plate, Open SideType, Metronics Quadra-Chek 3000 Control, Brady Bradmarker XC Plus Printer

1984 **HE Check Master** Coordinate Measuring Machine Model 220-125, S/N 48-26, 30" x 48" x 6" Granite Plate Base, 23 3/4" Between Columns, 14" Under Bridge, w/ Micro-Vu Q16 Computer 3-Axis Digital Readout, Cart Mounted

LARGE ASSORTMENT OF TOOLING & SUPPORT



Kent #KGS-250AH Surface Grinder



Harig Super 618 Surface Grinder



Deckel #SO Tool Grinder



Black Diamond # BW-75Drill Sharpener



Pexto 36" Foot Operated Shear #137-L



Crane Lapmaster 15

INSPECTION

Deltronic 14" Optical Comparator w/ Model MPC1 DRO, Cabinet Mounted
 (3) **Vision Engineering** Mantis Vision Scopes
 (6+) **Microscopes:** Bausch & Lomb, Nikon & Spencer
 Also Offering: (6) **Vermont** Pin Gage Sets; (5) **Meyer** Pin Gage Sets; **Starrett** Height Gage Model Digi-Chek S/N 4406; **Speedfam** "Chek-Flat" Flatness Measurement Gage; Granite Plates; Micrometers, Calipers, Risers, V-Blocks, Mitutoyo Dial Height Gages, Plug Gages, Block Gages, Indicators, Etc.

FINISHING

Sweco Vibratory Polishing & Finishing Machine Model FMD-2.5LR, S/N 2.5FM18627C, 1 1/4 HP, 1150 RPM, 2.5 Cubic Feet Capacity
Raytec "Tumble-Vibe" Bench Type Vibratory Bowl Model .5, S/N 23-051
Hunter Bench Top Rotary Tumbler Model 510, S/N 8631
Raytech Vibratory Polishing & Finishing Machine Model AV-40, S/N 1555, .40 CF Capacity
Burr-Beaver Deburring & Beveling Machine Model BB-920, S/N 90509
Burr King Bench Top Vibratory Bowl Finisher Model Vibra King 200
Blackstone 3-Station Stainless Steel Ultrasonic System, 3-12" x 18" x 12" D Stations
Graymills "Tempest" Water Blast Cabinet Model Tempest-10S, S/N 040292, Stainless Steel, 3/4 HP Motor



DEA "OMICRON" CMM

AIR COMPRESSORS/AIR DRYERS

Gardner Denver 30 HP Rotary Screw Air Compressor Model EBE99K, S/N S052424, 35,580.01 Hours, Skid Type
 1987 **Joy** "Twistair" 15 HP Rotary Screw Air Compressor Model TA-020BB111TG, S/N 212054, Horizontal Tank Mounted, 6760.6 Hours (HP is Approx)
Zeks Compressed Air Dryer w/ Heat Exchanger Unit
Gardner Denver Oil Water Separator Model Eliminator II



Kalamazoo #V5-20 Band Saw



Deltronic 14" Optical Comparator



Mantis Vision Scopes



Gardner Denver 30 HP Compressor# EBE99K



Myron L Company 3-Station DI Generator

REAL ESTATE AVAILABLE -

PLANT SUPPORT

(3) **Kennedy** Tool Boxes; (9) **Lista** Tool Cabinets; **Lista** Work Benches; (40+) **Kurt** Milling Vises 4" to 8"; **Hammond** 6" Abrasive Belt Grinder Model 600-W; (2) **Heli-Coil** Flex Arm Heli-Coil Insertion Units; Kick Presses; **Toro** 6.5 HP 22" Lawn Mower; Welding Tables, Welding Supplies, Pallet Jacks, Tool Presetters; (2) **Royal** Filtermist Mist Collectors; Drill Presses; (6) **Statesman** Metal 2-Door Supply Cabinets; **Sevvo** Sensitive Drilling Machine; **Baldor & Rockwell** Double End Grinders; **Dayton** 295 AMP Arc Welder # Model 3Z562; 2002 **Sanborn-Freddy** "Vac-Air" Sump Sucker #EV200; **Black Diamond** Drill Sharpener Model BW-75; **Myron L Company** 3-Station DI Generator; (3) **Electro-Mechano** 18" Geared Head Drill Presses Model 601J; 2002 **Rosler** Close Loop Circulation Process Water System, Model Z 500HA-Turbo-FLOC; **Gorton** Panograph Model P1-2; **Kalamazoo** 10" Abrasive Wheel Cut Off Saw Model K1

OFFICE

Computer Equipment Including: Dell Precision T3500 Xeon Computer; Dell Precision 220 Computer; Panasonic Printers, HP Laserjet 3055 All-In-One; Dymo Printer Model Rhino Pro 5000; Cad/Cam Systems Software, HP Design Jet 350C Plotter, Dell Model 1100 Printer HP Laserjet 1200 Series Printers

Office Furniture & Equipment: Desks, Swivel Chairs, File Cabinets, Tables, Toshiba BD-7816 Copier, Nakajima Electronic Typewriter, etc.



View of Lista Tool Cabinets

9,156 SQ. FT. INDUSTRIAL FACILITY



Contact:
 Paul Mulroy
 O'Brien Commercial
 Properties, Inc
 Office: 508-481-8200 ext. 125
 Cell: 978-985-8706

AUCTION INFORMATION

Live Onsite & Webcast Auction

AUCTION SITE

BY ORDER OF

WINCO

15 Alpha Road, Chelmsford, Massachusetts

SALE DATE Thursday, August 12 - 10:30 AM (ET)

INSPECTION Wednesday, August 11 - 9 AM TO 4 PM

BUYER'S PREMIUM 12% Onsite & 15% Webcast

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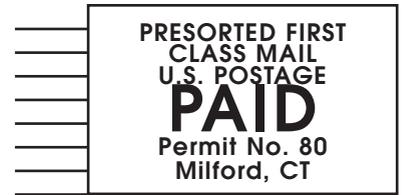
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Hardinge Lathe #HLV-H



Brown & Sharpe Microxcel 4.5 4PFX CMM

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