

# ONLINE ONLY AUCTION

## CNC & MACHINE TOOLS

COMPLETE PLANT CLOSURE • CNC TURNING CENTERS  
• CNC MILLS • CMM's • INSPECTION TOOLING • PLANT SUPPORT

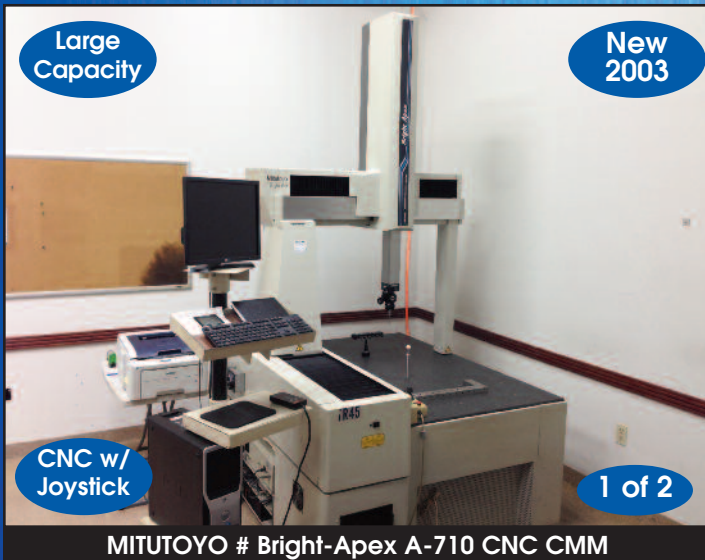
By Order of:

# HSB Aircraft Components, LLC

80 Production Court, New Britain, CT 06051

**SALE DATE: Thursday, November 19<sup>th</sup> 1:00 PM (ET)**

**OPEN HOUSE INSPECTION: Wednesday, November 18<sup>th</sup>, 9:00 AM - 4:00 PM**



Sale under Management of:

**Thomas Industries, Inc.**

2414 Boston Post Road, Guilford, CT 06437-2310

Phone (203) 458-0709 • Fax (203) 458-0727

email: [gavel@thomasauction.com](mailto:gavel@thomasauction.com)

[www.thomasauction.com](http://www.thomasauction.com)







OKUMA & HOWA # ACT-4 CNC Lathe



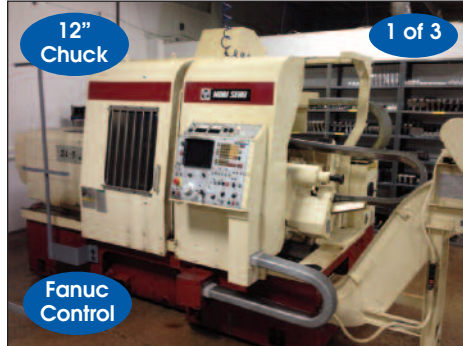
OKUMA & HOWA # ACT-3 CNC Lathe



OKUMA # MC-4VA CNC Vertical Machining Center



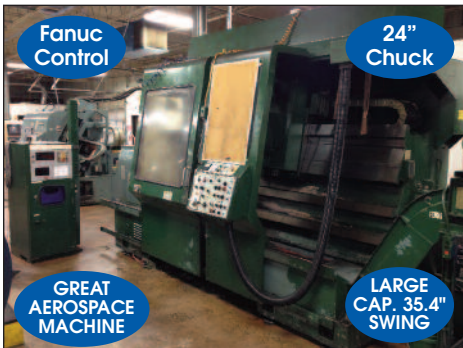
METHODS # Slant -50 CNC Lathe



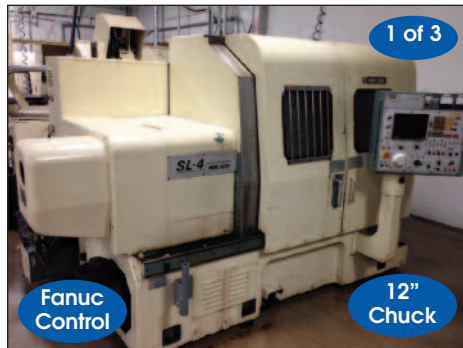
MORI-SEIKI # SL-5 CNC Lathe



IKEGAI # AX-40N CNC Turning Center



MORI-SEIKI # SL-7 CNC Turning Center



MORI-SEIKI # SL-4 CNC Lathe



WASINO # L3-J2 CNC Lathe

**(New 2008) JOHNFORD # ST-40CX CNC Turning Center** w/ 24" 3-Jaw Hyd. Chuck, 40.2" Swing Over Bed, 31.5" Swing Over Cross-Slide, A-2-15 Spindle Nose, 6" Spindle Hole, 5.25" Bar Cap., 1500 RPM (4-Speed Ranges), 50 HP, (12) Pos. Turret, Tailstock, Coolant System, Chip Conveyor & FANUC Oi-TC CNC Control, S/N TCA8110

**(New 1995) Methods # Slant-50 CNC Turning Center** w/ 10" 3-Jaw Hyd. Chuck, Collet Nose, 20.47" Swing, Max. Turn Length 20.87", 3.15" Spindle Bore, A-2-8 Spindle Nose, 33 - 3300 RPM, Spindle Collet Nose, (10) Pos. Turret, Tailstock, Coolant System, Chip Conveyor & YASNAC # J-50L CNC Control, S/N 95162

**MORI-SEIKI # SL-7 CNC Turning Center** w/ 24" 3- Jaw Hyd. Chuck, 35.4" Max. Swing, 22" Max. Swing Over Cross-Slide, Max. Turn Length 64.1", A-1-11 Spindle Nose, 12-1760 RPM (2-Speed Ranges), 50 HP, 4.13" Spindle Bore, (12) Pos. Turret, Hyd. Tailstock, Coolant System, Chip Conveyor & FANUC 6T CNC Control, S/N 7022564

**(New 2008) DOOSAN # Lynx-220A CNC Turning Center** w/ 6.5" 3-Jaw Hyd. Chuck, 3-J Collet Nose, Max. Turning Diameter: 12.6", Max. Swing: 20.1", Max. Turning Length: 12.7", Max. Bar Diameter: 1.75", 20 HP, (12) Pos. Turret, Tailstock, Parts Catcher, Part Probe, Coolant System, Chip Conveyor & FANUC 1 Series CNC Control, S/N L2203545

**HITACHI-SEIKI # HT-20 CNC Turning Center** w/ 8" 3-Jaw Hyd. Chuck, Max. Swing 17.7", Max Turn Length 12", A-2-6 Spindle Nose, 1.75" Spindle Bore, 20 - 3,600 RPM, (12) Pos. Turret, Tailstock, FANUC System 10TB CNC Control, S/N 21104SC

**(3) MORI-SEIKI # SL-5 CNC Turning Centers** w/ 12" 3-Jaw Hyd. Chuck, Swing: 24.4", Max. Swing over Carriage: 13", (12) Pos. Turret, A-2-8 Spindle Nose, 3.03" Spindle Bore, 2500 RPM, 25 HP, Tailstock, Coolant System, Chip Conveyor, FANUC 6T CNC Control, S/N 702, S/N 701, S/N 601

**IKEGAI # AX-40N CNC Turning Center** w/ 18" 3-Jaw Hyd. Chuck, 32" Swing, (12) Pos. Turret, Chip Conveyor & FANUC 6T CNC Control, S/N A5306-4

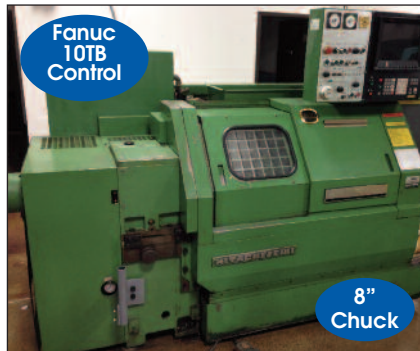
**MORI-SEIKI # SL-3H CNC Turning Center** w/ 8" 3-Jaw Hyd. Chuck, (12) Pos. Turret, Tailstock, FANUC 11TB CNC Control, S/N 4289



# COMPLETE PLANT CLOSURE



MITUTOYO # 574 "Crysta-Plus-M" CNC CMM



HITACHI-SEIKI # HT-20 CNC Turning Center



View of CNC Lathe Turning Tools



View of Tooling & Inserts



View of Micrometers



MORI-SEIKI # SL-1A CNC Lathe



View of Aluminum Pie Jaws



VIEW OF INSPECTION TOOLING

**(2) MORI-SEIKI # SL-4 CNC Turning Centers** w/ 12" 3-Jaw Hyd. Chuck, Swing: 24.4", Max. Swing over Carriage: 13", (12) Pos. Turret, A-2-8 Spindle Nose, 3.03" Spindle Bore, 2500 RPM, 25 HP, Tailstock, Coolant System, Chip Conveyor, FANUC 6T CNC Control, S/N 1173 , S/N 886

**MORI-SEIKI # SL-3B CNC Turning Center** w/ 10" 3-Jaw Hyd. Chuck, (10) Pos. Turret, Tailstock, YASNAC CNC , S/N 3005

**MORI-SEIKI # SL-3 CNC Turning Center** w/ 10" 3-Jaw Hyd. Chuck, (8) Pos. Turret, Tailstock, YASNAC 2000G CNC Control, S/N 1222

**MORI-SEIKI # SL-1A CNC Turning Center** CNC Turning Center w/ 6" 3-Jaw Hyd. Chuck, ColletNose, (12) Pos.Turret, Power Chuck & Spindle Collet Nose, Tailstock, FANUC 3T CNC Control, S/N 107

**OKUMA & HOWA # ACT-4 CNC Turning Center** w/ 12" 3-Jaw Hyd. Chuck, (12) Pos. Turret, Tailstock, Chip Conveyor, FANUC 10T CNC Control

**OKUMA & HOWA # ACT-3 CNC Turning Center** w/ 10" 3-Jaw Hyd. Chuck, (10) Pos. Turret, Tailstock, FANUC 6T CNC Control, S/N 09119

**WASINO # L3-J2 CNC Turning Center** w/ 8" 3-Jaw Chuck, (12) Pos. Turret, Tailstock, FANUC 6T CNC Control, S/N 177

**OKUMA # MC-4VA CNC Vertical Machining Center**, 16" x 39" Table, (20) ATC, #CT-40 Spindle, Okuma OSP-5000M-G CNC Control S/N 0109.9314

**KIA # VA-40 CNC Vertical Machining Center** 15 1/2" x 48 1/2" Table, (25) ATC, #CT-40 Taper Spindle, FANUC 15-M CNC Control, S/N VA40131

**KIA # VA-40 CNC Vertical Machining Center** 15 1/2" x 48 1/2" Table, (25) ATC, FANUC 10-M CNC Control, S/N VA74059

**Matsura # MC-1000V CNC Vertical Machining Center**, 20" x 55" Table, (35) ATC, #BT-45 Taper Spindle, Tsudakoma "4th Axis" Rotary Table, FANUC 6M CNC Control, S/N 83073360 (New 1984)

**Bridgeport 2 Hp Series I Vertical Miller** w/ 9"x 42" 42" Table, P.F., 4" Riser & Sony Digital Readout, S/N 224866

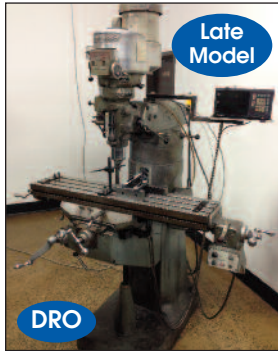
(New 2007) **HAAS # HRT-210** "4th Axis" Rotary Table w/ Control  
(New 2010) **KOMA # RZ-200** "4th Axis" Rotary Table w/ Tsudakoma Controller

**HARDINGE # DSM-59** Secondary Lathe

**Do-All 16"** "Metal-Master" Vertical Band Saw w/ Grinder-Welder



# SALE DATE: Thursday, November 19<sup>th</sup> 1:00 PM (ET)



Late Model

DRO

BRIDGEPORT 2HP Series I Vertical Miller



KENT Surface Grinder



Low Hours

YALE 3,000 lb. Cap. Forklift



Color

Late Model

SAVIN Color Copier



1 of 2

TESA # MICRO-HITE 400



Well Tooled

HARDINGE # DSM-59 Secondary Lathe



Great Condition

New 2011

1 of 6

AIR-FLOW AIR CLEANER



Great Condition

1 of 10

H.D. Wood Top Benches



Late Model

View of ELECTRICAL BUSS BAR



New 2011

Built In Air Dryer

CHICAGO 20HP SCREW TYPE AIR COMPRESSOR



New 2007

10 HP

INGERSOLL-RAND Air Compressor

## CNC-DCC CMM'S

**MITUTOYO # Bright APEX A-710 DCC CNC CMM** w/ 28"x 39"x 24" Cap., Renishaw # PH-9-MK2 Probe, (6) Position Probe Changer, Remote Joystick Control, PC w/ MCOSMOS Software, S/N 1348910C

**MITUTOYO # 574 "Crysta-Plus M" CNC CMM** w/ 19.7"x 27.5"x 15.75" Cap., Renishaw # PH-20 Probe & Mitutoyo QM-DATA-300 Control w/ MCOSMOS Software, S/N BG000182

(New 2003) **Tesa- Hite # 400** Electronic Height Gage S/N 5K033202  
(New 2007) **Tesa-Hite # 700** Electronic Height Gage S/N 007-30044

**ACCO 2-Ton Portable Modular Gantry Crane** w/ CM 1 Ton Cap. Electric Chain Hoist w/ Pendant Control

## Lot of Inspection Tools to Include:

Swing Gages & Check Rods, Gage Stands, Gage Block Sets, Dial Calipers, Inside Mike Sets, Micrometers 1" to 12", Micrometers - Flange Type, Thread Type, Etc., Pin Gage Sets, Snap Gages & Dial Indicators, Assorted Granite Surface Plates, Mitutoyo 12" Height Master Height

**YALE # GLC-030-UAS-083P Forklift Truck** w/ LPG, 3,000 Lb Cap., Solid Tires, S/N P317635

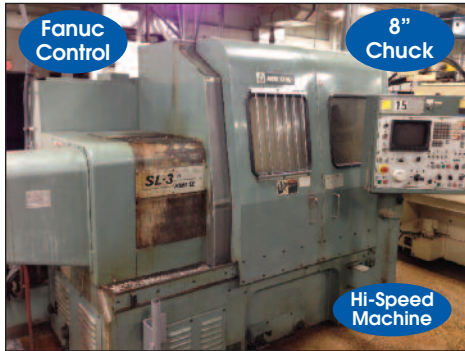
(New 2011) **Chicago Pneumatics 20 HP # CPVS-20 Tank Mounted Rotary Screw Air Compressor** w/ Built-In Refrigerated Air Dryer, S/N CA1484647  
(New 2007) **Ingersoll-Rand 10 HP # 2545 Tank Mounted Air Compressor**, S/N 0708230280

## Shop Support Equipment to Include:

CNC Toolholders, **KURT** Vises, Carbide Inserts, Tooling, Aluminum Pie Jaws, **Carbide Inserts**, CNC lathe Tools, Cutters, etc., Arbor Press, Hydraulic Pallet Jack, (1) Orange 2-Wheel Barrel Handling Truck, (1) Orange Multi-Shelf Cart, (3) Orange Flat Carts, (6) Chrome Shop Carts, **Butcher Block Type Shop Tables**, Craftsman Abrasive Cut-Off Saw, Delta Double End Grinder, Double End Grinders, Rockwell Floor Type 15" Drill Press, **Greenerd #4** Manual Ratchet Type Arbor Press, FS Curtis Refrigerated Compressed Air Dryer, (6) **Airflow Air Cleaners & Buss Duct**, **J&L Model PC-14 Optical Comparator**, **Starrett 36"x 60"x 10"** "Pink Granite" Surface Plate w/ Stand  
CUSTOM 1-Ton Portable Modular Gantry Crane



# SALE DATE: Thursday, November 19th 1:00 PM (ET)



MORI-SEIKI # SL-3H CNC Lathe



AIR DRYER & TRANSFORMER



View of MATERIAL HANDLING



HAAS CNC 4th-Axis Rotary Table w/ Brushless HAAS Control



ACCO 2-Ton Portable Modular Gantry Crane



KOMA # RZ-200 "4th Axis" Rotary Table

## ONLINE ONLY AUCTION

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 80 PRODUCTION COURT, NEW BRITAIN, CT 06051

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 1:00 PM (ET)

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 Wednesday, November 18<sup>th</sup>,  
 9:00 AM - 4:00 PM

**Buyer's Premium: 15%**

Registration: Register and bid at [www.thomasauction.com](http://www.thomasauction.com)

**Payment Due In Full:**  
 Friday, November 20<sup>th</sup>, 2015

**Staggered Closing Times:** Lots Have 60-Second Staggered Closing Times.

**Auto Extend Bidding:** If a bid is submitted with less than 3-minutes remaining, the closing time for that lot will be extended by 3-minutes.

**Payment Types:** Certified Check, Cash or Wire Transfer

**Disclaimer:** Auctioneer is not responsible for errors, omissions, additions or deletions. Items offered may not necessarily be sold as described and/or photographed. Buyers should verify all aspects of their potential purchases during inspection as all items offered will be sold "as is, where is" with all faults. Please check with the auctioneer's office for additions or deletions.

**Removal:**  
**There will be NO Removal Friday, November 20<sup>th</sup>**

Removal Starts:  
 Monday, November 23<sup>rd</sup>, 8:00 AM  
 (Note: All Small Items MUST be removed by 11-25-2015 and All Large Machinery & Items MUST be removed by 12-4-2015)

**IMPORTANT NOTICE: DUE TO STRICT SPACE RESTRICTIONS & TIME REMOVAL RESTRICTIONS - ALL RIGGING & REMOVAL (OTHER THAN HAND CARRY ITEMS) MUST BE PERFORMED BY PEDOWITZ RIGGING CO. PLEASE CONTACT A.J. OR ANDY CONTI (888) 404-9142 FOR PRICING & SCHEDULING.**

**Small Item Shipping CONTACT:** The UPS Store  
 (860) 232-2767  
[store2591@theupsstore.com](mailto:store2591@theupsstore.com)



**TECHNICAL INFORMATION & INSPECTIONS**  
 Tom DeCosmo, Jr. (413) 530-0019

**THOMAS INDUSTRIES**  
 2414 Boston Post Road  
 Guilford, CT 06437-2310  
 (203) 458-0709 • (203) 458-0727 Fax  
[www.thomasauction.com](http://www.thomasauction.com)

**PAYMENT INFORMATION**  
 Irina Lekhmus (203) 458-0709 X108

Under Management of:



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# ONLINE ONLY AUCTION CNC & MACHINE TOOLS

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FORWARDING SERVICE REQUESTED

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• CNC MILLS • CMM's • INSPECTION TOOLING • PLANT SUPPORT**

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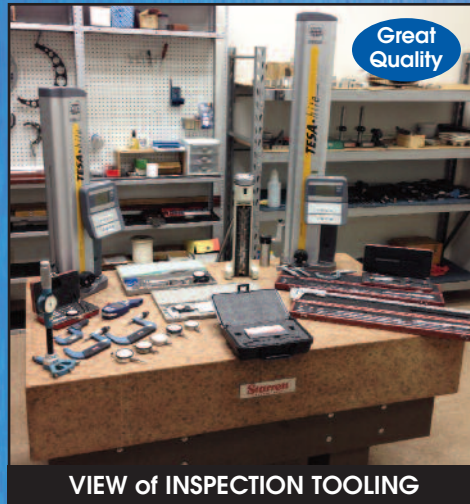


Fanuc Control

Late Model

1 of 3

KIA # VA-40 CNC Vertical Machining Center



Great Quality

VIEW of INSPECTION TOOLING



Rare

1 of 10

Fanuc Control

MORI-SEIKI # SL-1A CNC Turning Center