

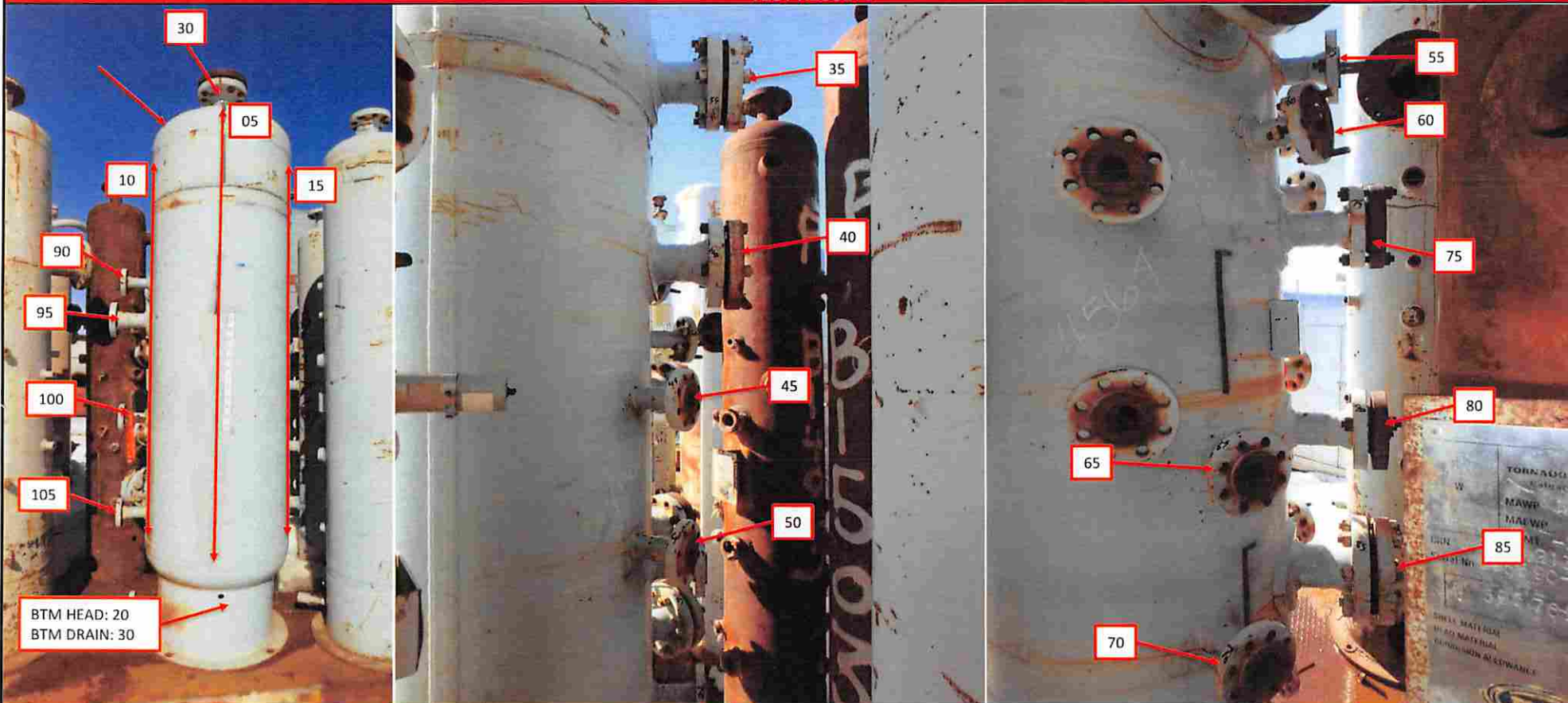


ULTRASONIC REPORT

CLIENT INFO

CUSTOMER / CLIENT:	ASPIRE ENERGY & RESOURCES LIMITED	CLIENT JOB NO.:	4564	REPORT NO.:	UDT-180326-3
CONTRACTOR:		CLIENT CODING:	PO# 27671	PAGE:	3 OF 3
PROJECT:	UT ON STOCK VESSELS			DATE:	MARCH 26/2018
LOCATION / LSD:	53 BURNT LAKE CRESCENT			TECHNICIAN:	DUSTIN TUCKER
CODE / CLIENT SPEC:	ASME SEC. VIII, DIV. 1 APPENDIX 12, 2017 CODE EDITION	APPROVER:	MATT CAMPBELL	ASSISTANT:	

TEST RESULTS



QUANTITIES

REGULAR TIME:	FILM:	
OVERTIME:	CONSUMABLES:	
SHIFT PREMIUM:	EQUIPMENT:	
KILOMETERS:	EXPENSES:	
SUBSISTENCE:	MISCELLANEOUS:	SEE FDT-180326-2

DUSTY TUCKER
CGSB # 17016 UTI /MTII

CLIENT APPROVAL:



ULTRASONIC REPORT

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TEST RESULTS

BAND	LOW	AVG	TYPE	NOMINAL
25	0.304	0.327	2.375" DRAIN	A/ 0.343"
30	0.665	0.682	4.5" CIRC.	A/ 0.674"
35	0.651	0.674	4.5" CIRC.	A/ 0.674"
40	0.659	0.678	4.5" CIRC.	A/ 0.674"
45	0.322	0.342	2.375" CIRC	A/ 0.343"
50	0.338	0.353	2.375" CIRC	A/ 0.343"
55	0.321	0.348	2.375" CIRC	A/ 0.343"
60	0.332	0.348	2.375" CIRC	A/ 0.343"
65	0.328	0.342	2.375" CIRC	A/ 0.343"
70	0.325	0.347	2.375" CIRC	A/ 0.343"
75	0.574	0.588	3.5" CIRC.	A/ 0.600"
80	0.571	0.590	3.5" CIRC.	A/ 0.600"
85	0.646	0.672	4.5" CIRC.	A/ 0.674"
90	0.322	0.341	2.375" CIRC	A/ 0.343"
95	0.552	0.579	3.5" CIRC.	A/ 0.600"
100	0.337	0.354	2.375" CIRC	A/ 0.343"
105	0.311	0.337	2.375" CIRC	A/ 0.343"

QUANTITIES

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OVERTIME:	CONSUMABLES:	
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ULTRASONIC REPORT

CLIENT INFO

CUSTOMER / CLIENT: **ASPIRE ENERGY & RESOURCES LIMITED** CLIENT JOB NO.: **4564** REPORT NO.: **UDT-180326-3**
CONTRACTOR: **UT ON STOCK VESSELS** CLIENT CODING: **PO# 27671** PAGE: **1 OF 3**
PROJECT: **53 BURNT LAKE CRESCENT** DATE: **MARCH 26/2018**
LOCATION / LSD: **ASME SEC. VIII, DIV. 1, APPENDIX 12, 2017 CODE EDITION** TECHNICIAN: **DUSTIN TUCKER**
CODE / CLIENT SPEC: **ASME SEC. VIII, DIV. 1, APPENDIX 12, 2017 CODE EDITION** APPROVER: **MATT CAMPBELL** ASSISTANT:

METHOD

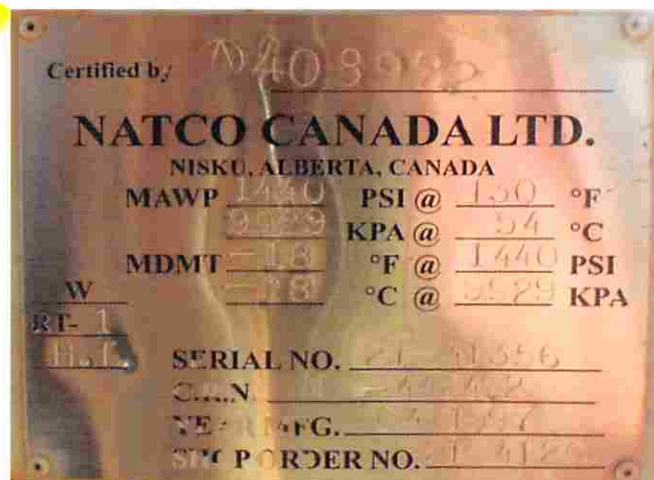
ECHO PROCEDURE: Issue 5 Rev 5 ECHO TECHNIQUE: UT-1 Thickness Measurement
MANUFACTURER / MODEL: GE DMS Go SERIAL NO: 11032015 LAST CALIBRATION DATE: MAY 04/2017
SURFACE CONDITION: Clean Base Metal CALIBRATION BLOCK: 1.000" STEP *Daily Performance Calibration Completed as per T-462.1
REFERENCE REFLECTOR: TYPE: SIZE: DEPTH: RESPONSE FSH HEIGHT (%):

TRANSDUCER:	ANGLE (°)	MODE	FREQ (MHz)	DIA (")	MFG	RANGE	REF DB	SCAN DB	TLDB	CABLE LEN. (")	COUPLANT
1	0	0°	5.00MHz	0.25"	Stresstel	1.0"	56	62	6	60"	UT-X
2											
3											
4											

EXAMINATION & TEST RESULTS

SCOPE: A ZERO DEGREE ULTRASONIC CORROSION SURVEY INSPECTION WAS PERFORMED ON STOCK VESSELS
AS REQUESTED BY THE CLIENT.

A0408922
SN# 21-41356-55
CRN# N4484.2



BAND	LOW	AVG	TYPE	NOMINAL
00	1.314	1.355	HEAD	
05	1.375	1.391	SHELL	
10	1.371	1.390	SHELL	
15	1.370	1.392	SHELL	
20	1.328	1.352	HEAD	

QUANTITIES

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