

NOTES	
1	5% XRAY ON ALL PIPE WELDS REQUIRED
2	STRAIGHTNESS TOLERANCE OF 2" PER 100ft OF ASSEMBLED PIPE
3	100% VISUAL INSPECTION
4	DIMENSIONAL CHECK REQUIRED PRIOR TO SHIPMENT
5	ALL 2" PIPE WELDS SHALL BE 3/16" DOUBLE BEVEL (75°) WELDS WITH A FULL ROOT PASS PLUS A CAP
6	ALL 4" PIPE WELDS SHALL BE 1/4" DOUBLE BEVEL (75°) WELDS WITH A FULL ROOT PASS PLUS A CAP

GENERAL NOTES: A) UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.  
 B) TOLERANCES:  
 DECIMAL FRACTION ANGULAR  
 .X = +/- .1     +/- 1/16     X = +/- 1°  
 .XX = +/- .03     .XXX = +/- .010     .X = +/- .5°

C) ALL HOLES, SQUARES, SLOTS, CUTOUTS & EDGES TO BE BURR FREE.  
 D) ALL WELDS TO BE APPROPRIATE FOR FINAL ASSEMBLY AND PAINT.  
 E) SHEET TO BE PRINTED ON 11 x 17 PAPER ONLY

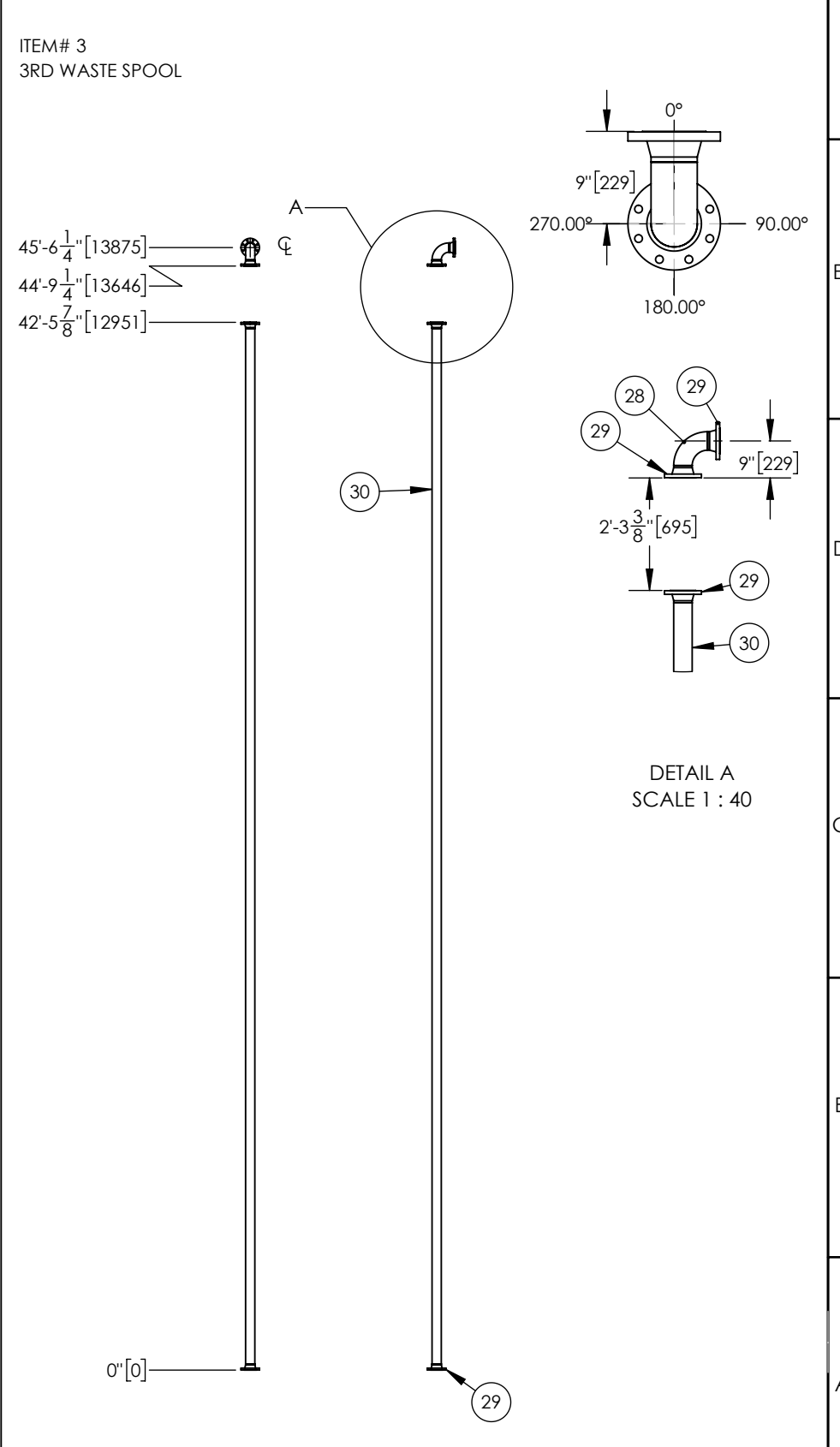
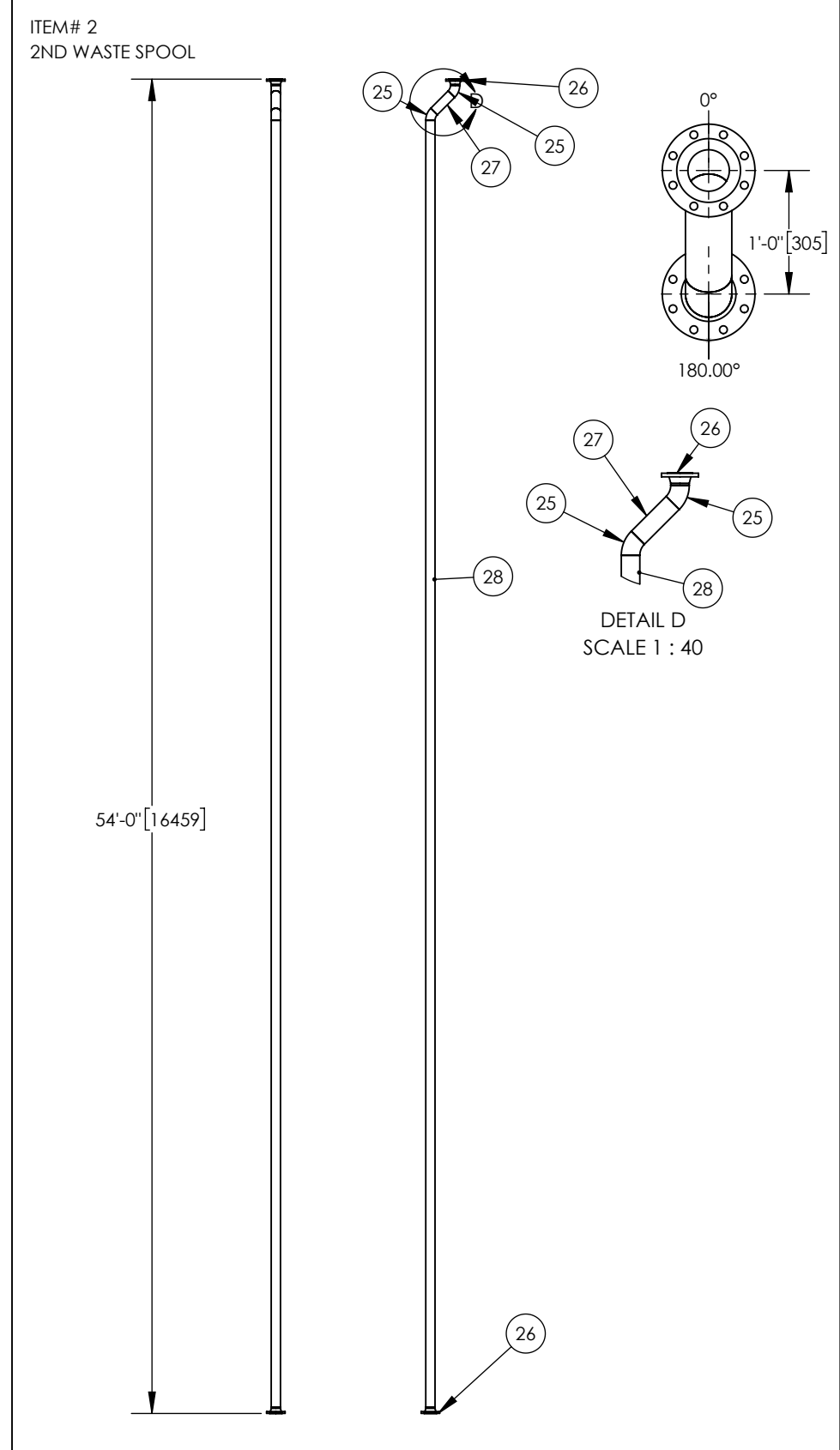
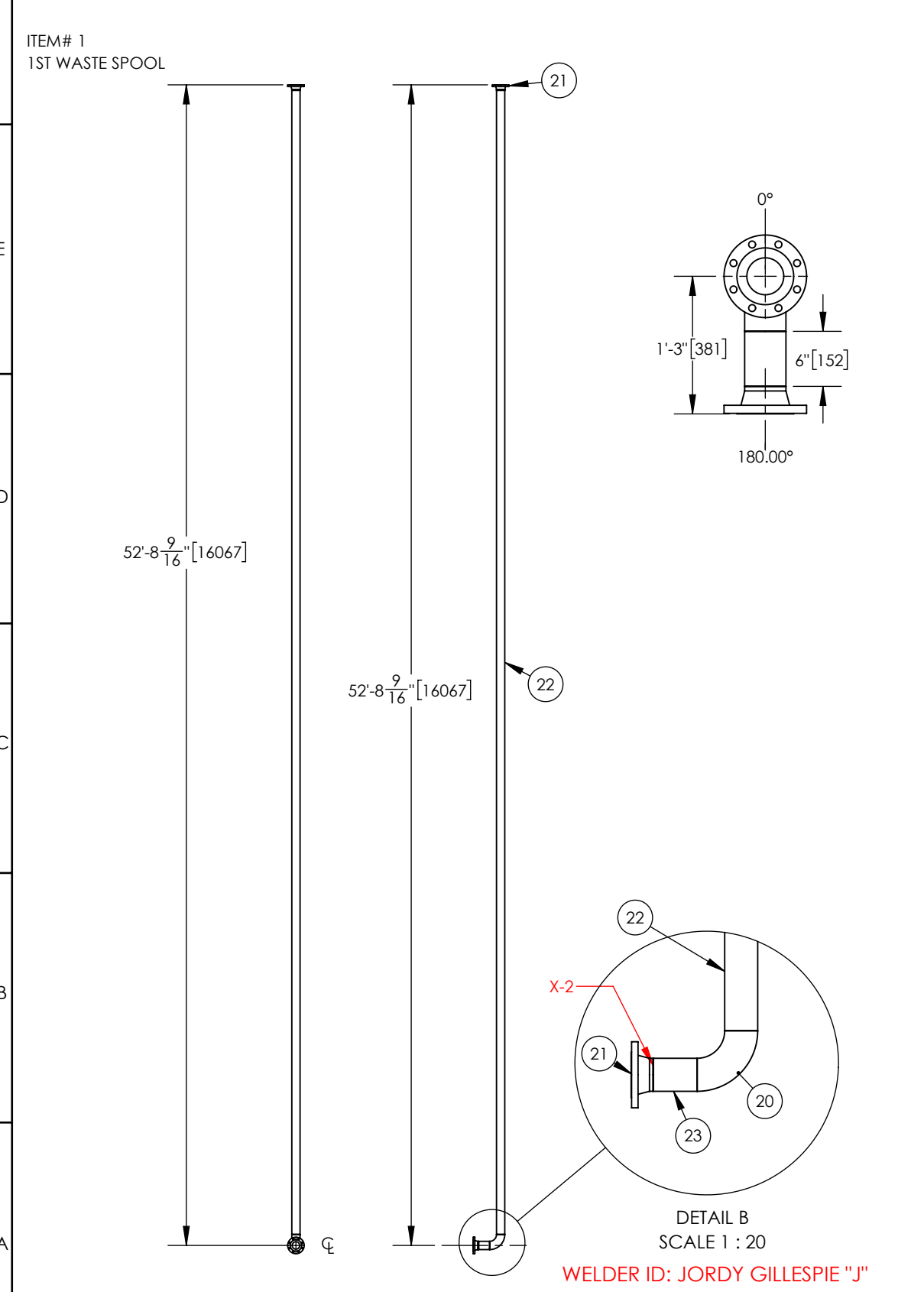
REV	DESCRIPTION	DATE	AUTHOR	SIGNATURE
A	ISSUED FOR INFORMATION	08APR2018	JEB	
B	ISSUED FOR APPROVAL	29MAY2018	JEB	
C	ISSUED FOR CONSTRUCTION	10JUN2018	JEB	
D	AS-BUILT	01JAN2019	JEB	

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CUSTOMER: CRESCENT POINT	WASTE/ FUEL PIPING GA	
WORK ORDER: B3821-CRE-COB		
SCALE: 1:210	DWG NO.: DRW-STR-009_WASTE & FUEL GAS PIPING SPOOLS	REV NO.: D
		SHEET 1 of 3

13		12		11		10		9		8		7		6		5		4		3		2		1	
ITEM NO.	QTY.	DESCRIPTION	LENGTH	MATERIAL	HEAT NUMBER	ITEM NO.	QTY.	DESCRIPTION	LENGTH	MATERIAL	HEAT NUMBER	ITEM NO.	QTY.	DESCRIPTION	LENGTH	MATERIAL	HEAT NUMBER	ITEM NO.	QTY.	DESCRIPTION	LENGTH	MATERIAL	HEAT NUMBER		
20	1	90 LR ELBOW 4IN SCH 40	N/A	A333 GR.6	17D6209	25	2	45 LR ELBOW 4 SCH 40	N/A	A350 LF2	60P01044	28	1	90 LR ELBOW 4IN SCH 40	N/A	A333 GR.6	17D6209	29	4	FLANGE 4" RFWN 150#	N/A	SA-305 LF2	635641		
21	2	FLANGE 4" RFWN 150#	N/A	SA-305 LF2	635641	26	2	FLANGE 4" RFWN 150#	N/A	SA-305 LF2	635641	27	1	PIPE 4" SCH 40	1'	A333 GR.6	4708547	30	1	PIPE 4" SCH 40	41'-11 7/8"	A333 GR.6	4708547		
22	1	PIPE 4" SCH40	51'-11 9/16"	A333 GR.6	4708547	28	1	PIPE 4" SCH 40	52'-1"	A333 GR.6	4708547														
23	1	PIPE 4" SCH40	6"	A333 GR.6	4708547																				



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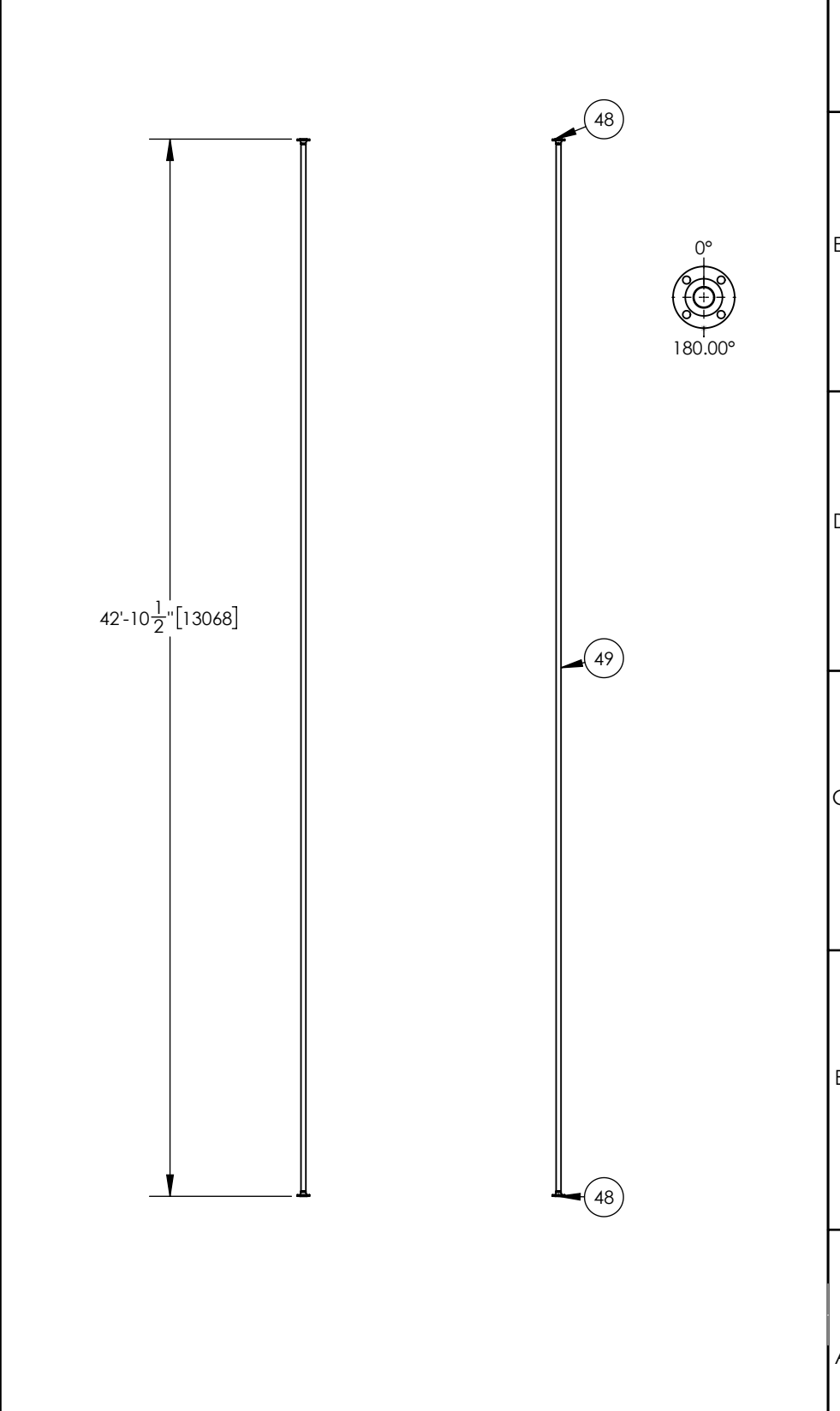
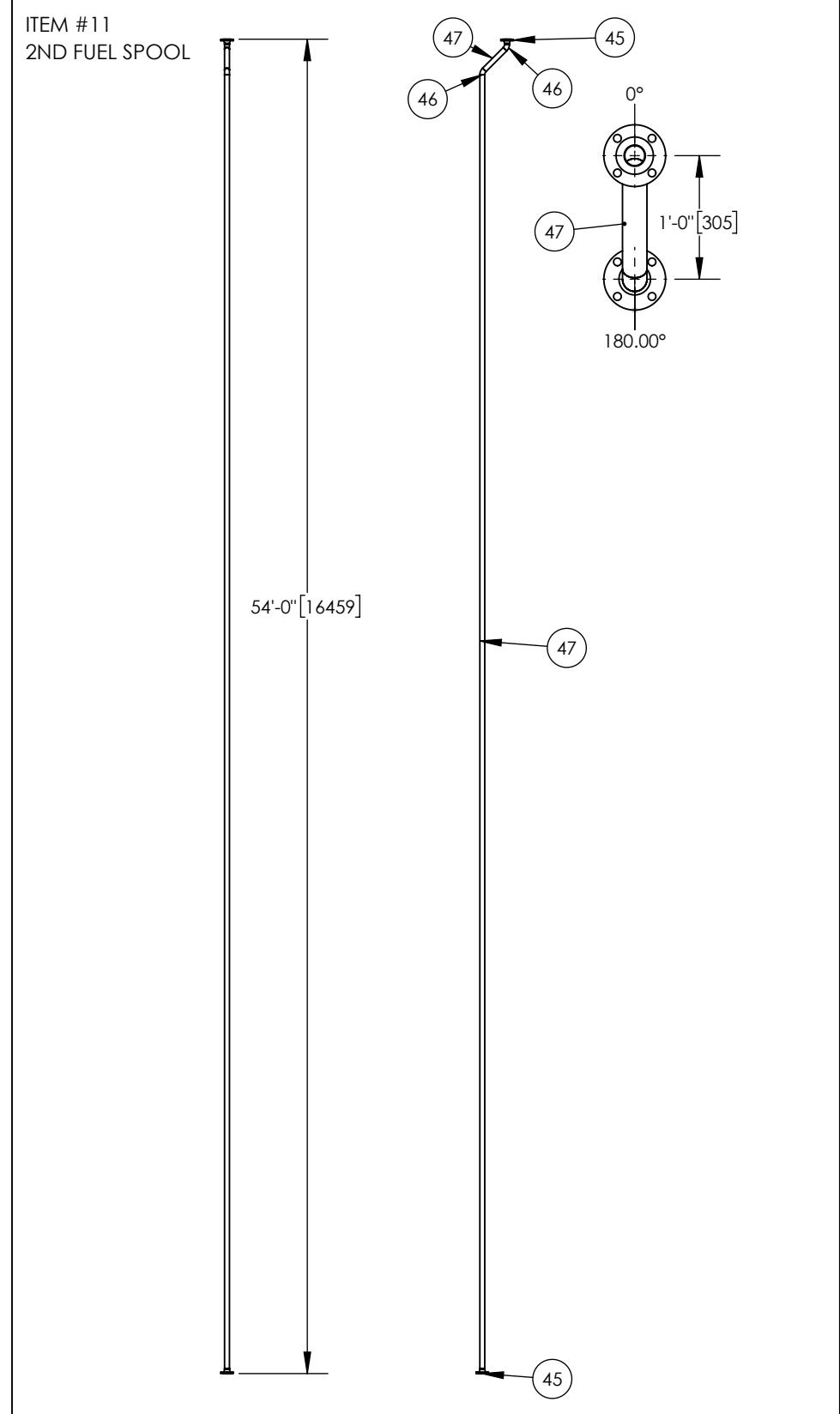
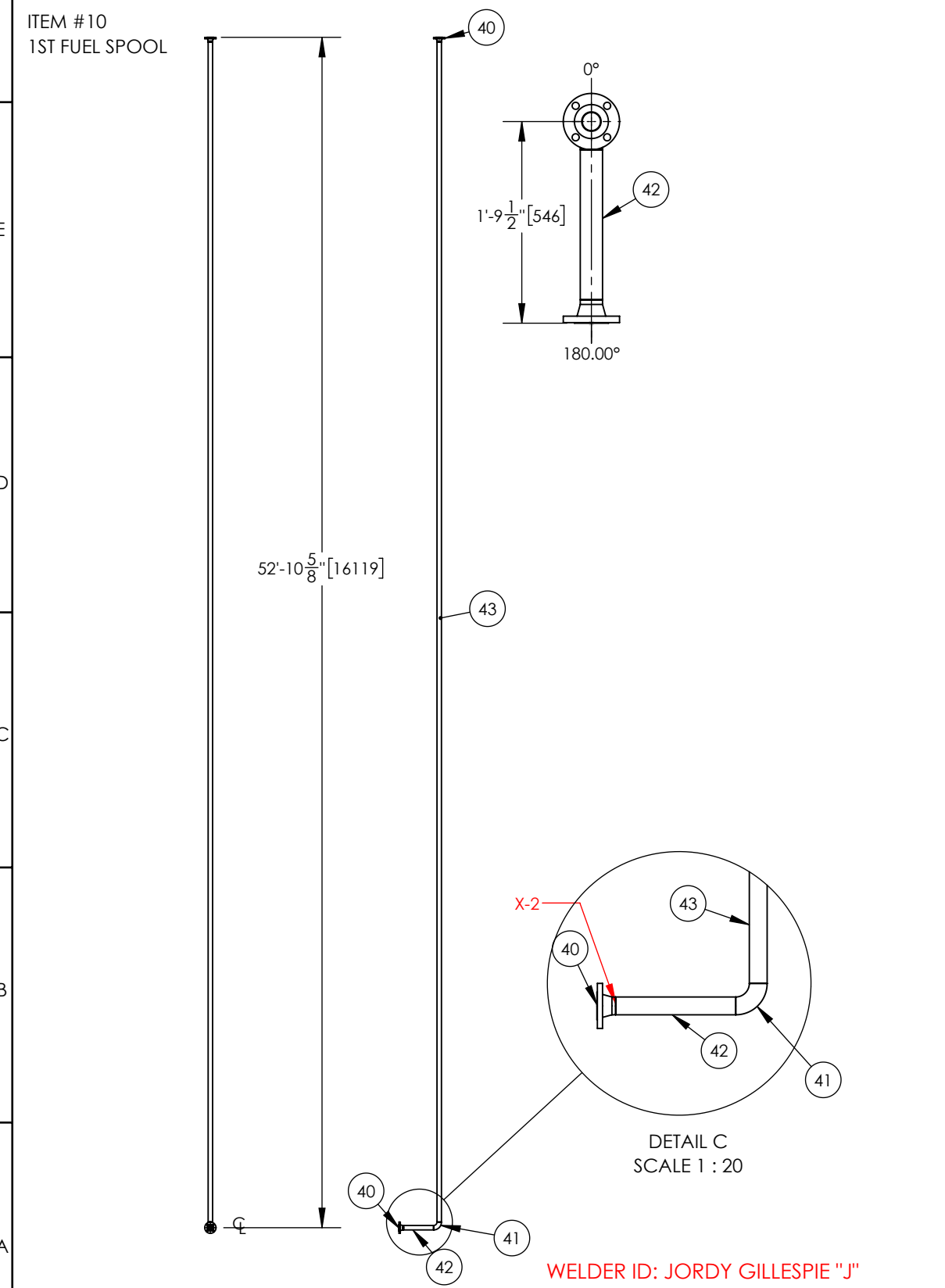
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CDN CONTROLS LTD

CUSTOMER: CRESCENT POINT  
WORK ORDER: B3821-CRE-COB

SCALE: 1:80 DWG NO.: DRW-STR-009\_WASTE & FUEL GAS PIPING SPOOLS REV NO.: D SHEET 2 of 3

13		12			11		10		9		8		7		6		5		4		3		2		1	
ITEM NO.	QTY.	DESCRIPTION			LENGTH	MATERIAL	HEAT NUMBER		ITEM NO.	QTY.	DESCRIPTION			LENGTH	MATERIAL	HEAT NUMBER		ITEM NO.	QTY.	DESCRIPTION			LENGTH	MATERIAL	HEAT NUMBER	
40	2	FLANGE 2" RFWN 150#			N/A	SA-305 LF2	721423		45	2	FLANGE 2" RFWN 150#			N/A	SA-305 LF2	721423		48	2	FLANGE 2" RFWN 150#			N/A	SA-305 LF2	721423	
41	1	2" WELDED LONG RADIUS SCH80 90° ELBOW				A333 GR.6	17E3221		46	2	45 LR ELBOW 2 Sch 80			N/A	A350 LF2	15D1052		49	1	PIPE 2" SCH80			42'-5 1/2"	A333 GR.6	608008	
42	1	PIPE 2" SCH80			1'-4"	A333 GR.6	608008		47	1								ITEM #12 3RD FUEL SPOOL								
43	1	PIPE 2" SCH80			52'-5 1/8"	A333 GR.6	608008																			



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