Alberta

VESSEL (A): 0666502
DATE OF INSPECTION: 2026 Sep 16
DATE OF ISSUANCE: 2026 Sep 29

ABSA
the pressure equipment safety authority

Certificate of Inspection Permit

Pressure Equipment Safety Regulation Section 33

RARE OILFIELD SERVICES CORP

404 6 AVENUE SW SUITE 420

CALGARY, AB
T2P 0X8

Next Inspection Due Date: 2027 Sep 16
Max. Inspection Interval: 1.00Yr
Year Built: 2000
CRN: K2109.12
Serial #: 12024
Volume: 3.190 M3
Heating Surface:
Surface Area:

COMPANY CODE:
DESCRIPTION: HORIZONTAL FLARE KNOCK OUT TANK
LOCATION: STOCK, MEDICINE HAT
MANUFACTURER: BILTON WELDING & MANUFACTURING LTD

Pressure Relief Valves

PART	MAX. ALLOWABLE PRESSURE	MAX. TEMP	MIN. TEMP	VALVE ID	SETTING	CAPACITY	LOCATION
VESSEL	345 KPA	93 C	-29 C	SV-1		0 M3/MIN	TO BE INSTALLED

At the time of inspection the item described on the Certificate of Inspection Permit was found to comply with the requirements set forth in the Pressure Equipment Safety Regulation and appeared suitable for operation.

Terms and Conditions:

Owner must ensure this vessel/boiler has overpressure protection that is a relief valve that meets the requirements of the ASME Code, or other means accepted by the Administrator expressly for this item.

Owner must ensure this vessel/boiler is designed, constructed, installed, operated, maintained and decommissioned in accordance with the Safety Codes Act and Regulations.

Owner must ensure an integrity assessment of this vessel/boiler is conducted after it is installed but prior to its operation. The integrity assessment shall be conducted by a person holding qualifications acceptable to the Administrator. Refer to ABSA publications AB-506, AB-512 and AB-515 for details about qualifications acceptable to the Administrator.

An owner or vendor must notify the Administrator in writing when the pressure equipment identified on this certificate is sold or otherwise disposed of.

The owner or person in charge shall report all unsafe conditions, accidents and fires involving Pressure Equipment to the district Safety Codes Officer immediately and shall send a full report in writing to the Administrator as required by the Act. No repairs or alterations may be made unless authorized by a Safety Codes Officer.

Permit issued by: SHIDA, PANKAJ

Alberta Boilers Safety Association
ABSA
Pankaj Shida
NB17932
D00011159
AB-510
Safety Codes Officer

Signature:

Pursuant to Section 44 of the Safety Codes Act, the item described in this Certificate of Inspection Permit is authorized to operate in the Province of Alberta, within the operating limits established herein, provided all terms and conditions detailed in this Permit have been satisfied.