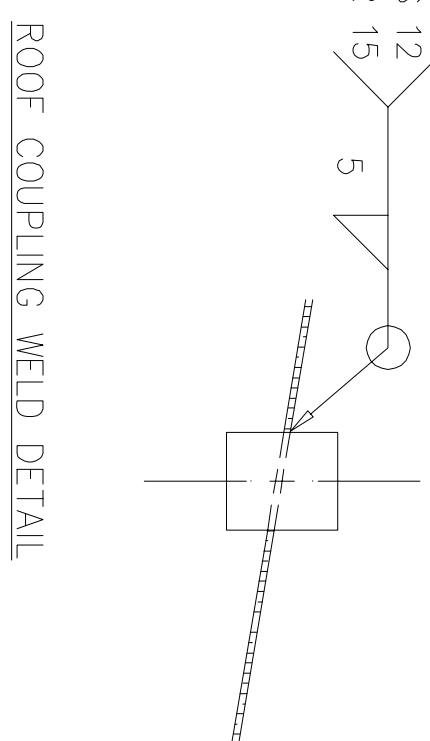
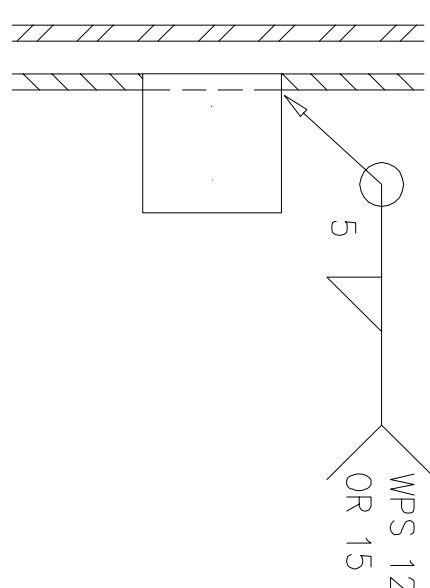
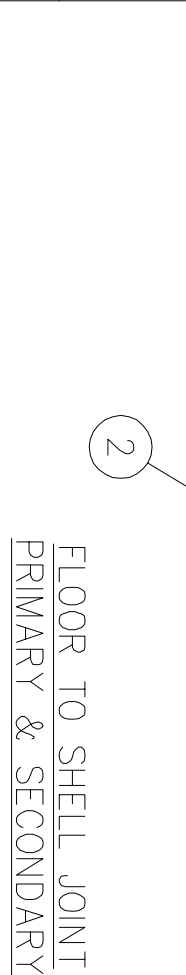


FLOOR JOINT PRIMARY & SECONDARY	VERTICAL SHELL JOINT PRIMARY & SECONDARY	FLOOR TO SHELL JOINT PRIMARY & SECONDARY	SHELL TO ROOF JOINT	ROOF CLOSING SEAM	SHELL COUPLING WELD DETAIL NOZZLES THROUGH SECONDARY SHELL ONLY
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CLEANOUT MANWAY WELD DETAIL



NOTES:-

- (1) ALL DIMENSIONS ARE IN MILLIMETERS U.N.D. IMPERIAL UNITS SHOWN IN BRACKETS () ARE FOR REFERENCE ONLY.
- (2) FLANGE BOLT HOLES TO STRADDLE DIMENSION CENTERLINES.
- (3) ALL FLANGE RATINGS TO BE ASME B16.5A-2009.
- (4) NOZZLE PROJECTIONS ARE GIVEN ALONG NOZZLE CENTERLINES.
- (5) THIS DRAWING TO BE READ IN CONJUNCTION WITH 1005BRI-GA, (SHT. 2 OF 2), BILL OF MATERIALS, NOZZLE SCHEDULE & ORIENTATION.



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