

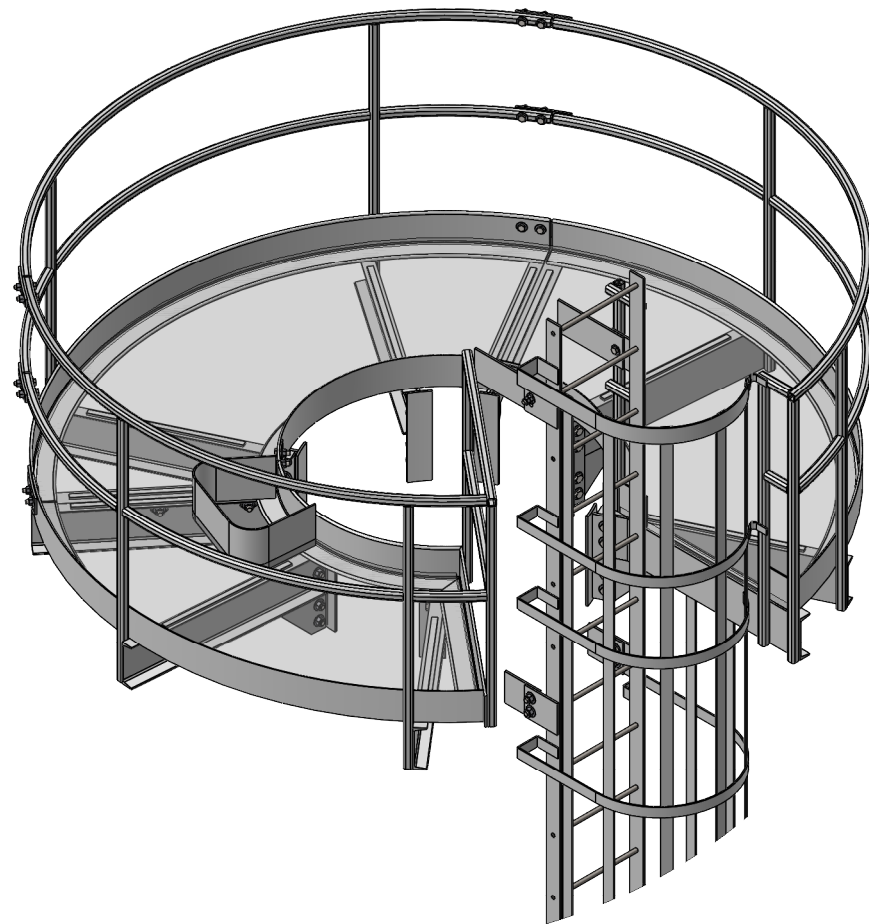
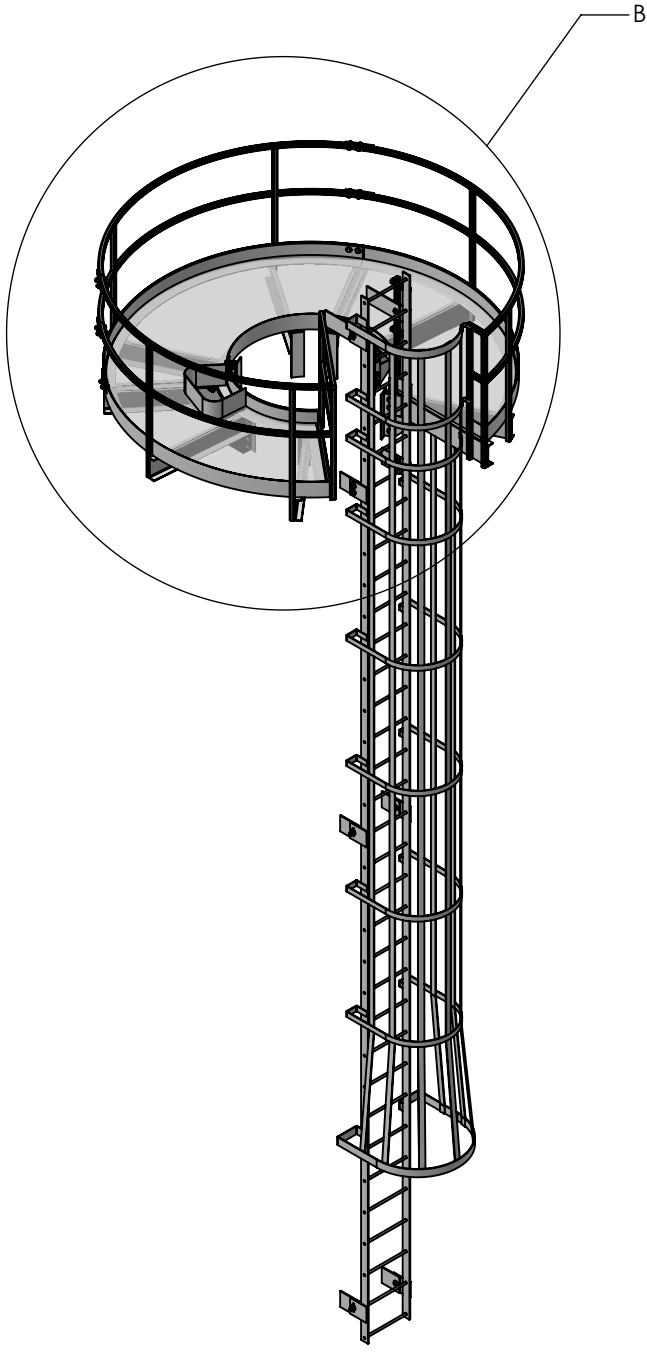
NUT ROTATION FROM SNUG-TIGHT CONDITION

Disposition of outer faces of bolted parts	Bolt length	Turn
Both faces normal to bolt axis or one face normal to axis and other face sloped 1:20 max. (bevelled washers not used)	Up to and including 4 diameters	1/3
	Over 4 diameters and not exceeding 8 diameters or 200mm (7-7/8")	1/2
	Exceeding 8 diameters or 200mm (7-7/8")	2/3
Both faces sloped 1:20 max. from normal to bolt axis (bevelled washer not used)	All lengths of bolts	3/4

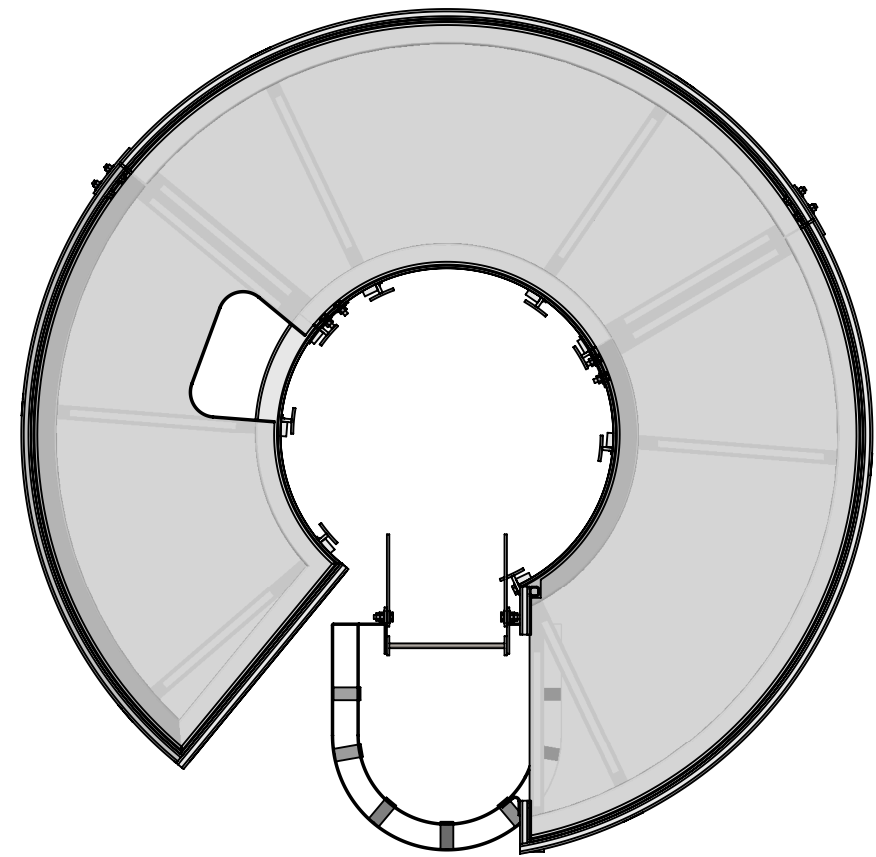
*Nut rotation is rotation relative to a bolt regardless of whether the nut or bolt is turned. The tolerance is 30° over or under. This Table applies to coarse thread heavy-hex structural bolts of all sizes and lengths used with heavy-hex semi-finished nuts.
 ▷ Bolt length is measured from the underside of the head to the extreme end of point.
 ▷ Bevelled washers are necessary when A 490, A 490M, or F 2280 bolts are used.

NOTES

1	FABRICATORS AND WELDERS SHALL BE CERTIFIED TO CSA 47.1
2	ALL STRUCTURAL BOLTS SHALL BE A325 GRADE • ALL OTHER BOLTS TO BE A307 GRADE
3	ALL BOLTS, NUTS, AND OTHER HARDWARE SHALL BE GALVANIZED. SERRATED TYPE GRATING SHALL BE USED.
4	ALL WELDS TO BE 1/4" FILLET WELDS, BOTH SIDES, UNLESS OTHERWISE NOTED
5	FLOOR GRATING TO BE GALVANIZED AND LEFT UNCOATED
6	ALL GRATING SHALL BE HELD IN PLACE BY MINIMUM 2 GRATING CLIPS PER GRATING SECTION, PER PLATFORM BEAM
7	ALL WELDS REQUIRE 100% VISUAL CHECK
8	A TEST FIT OF LADDER AND PLATFORM ON INCINERATOR ASSEMBLY IS REQUIRED PRIOR TO SHIPMENT
9	FULL FABRICATED ASSEMBLIES REQUIRE A 100% DIMENSIONAL CHECK
10	ALL LADDERS, HANDRAILS, CAGES, AND STRUCTURAL STEEL SHALL BE BLASTED TO SSPC-SP6 AND COATED SAFETY YELLOW WITH SUITABLE COATING FOR OUTDOOR SERVICE
11	LADDER AND PLATFORM TO BE REMOVED FOR SHIPMENT
12	PLATFORMS ARE DESIGNED FOR A LIVE LOAD OF 75 PSF AREA LOAD OR 1000 LB CONCENTRATED LOAD



DETAIL B
SCALE 1 : 30



SCALE 1 : 30

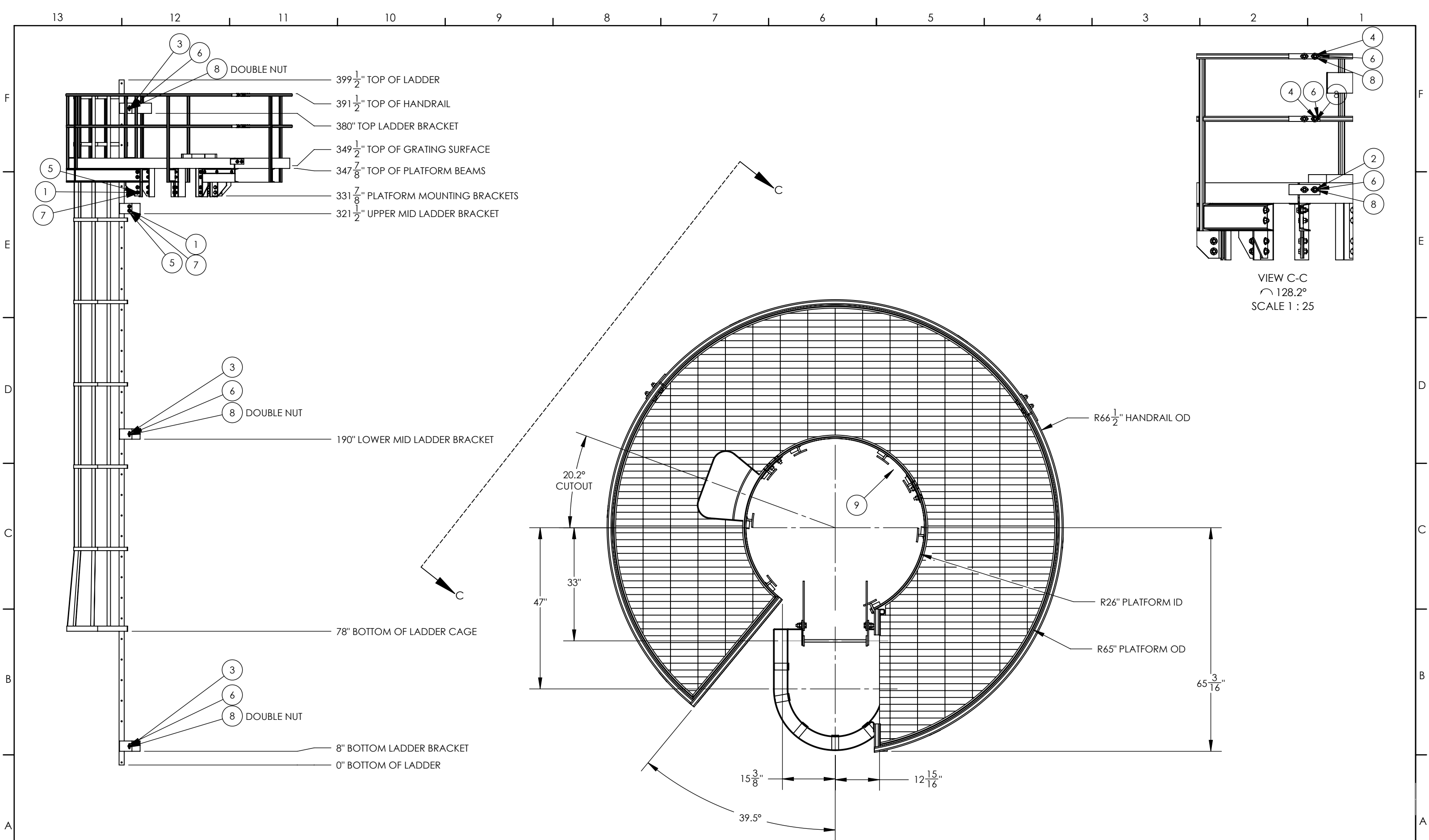
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 B) TOLERANCES:
 DECIMAL FRACTION ANGULAR
 .X = +/- .1 X = +/- .1°
 .XX = +/- .03 X = +/- .5°
 .XXX = +/- .010
 C) ALL HOLES, SQUARES, SLOTS, CUTOUTS & EDGES TO BE BURR FREE.
 D) ALL WELDS TO BE APPROPRIATE FOR FINAL ASSEMBLY AND PAINT.
 E) SHEET TO BE PRINTED ON 11 x 17 PAPER ONLY

REV	DESCRIPTION	DATE	AUTHOR	SIGNATURE
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B	ISSUED FOR APPROVAL	29MAY2018	JEB	
C	ISSUED FOR CONSTRUCTION	10JUN2018	JEB	
D	AS-BUILT	01JAN2019	JEB	

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CUSTOMER: CRESCENT POINT	TITLE PAGE	
WORK ORDER: B3821-CRE-COB		
SCALE: 1:60	DWG NO.: DRW-STR-008_5TH TOP LADDER-PLATFORM	REV NO.: D
		SHEET 1 of 9



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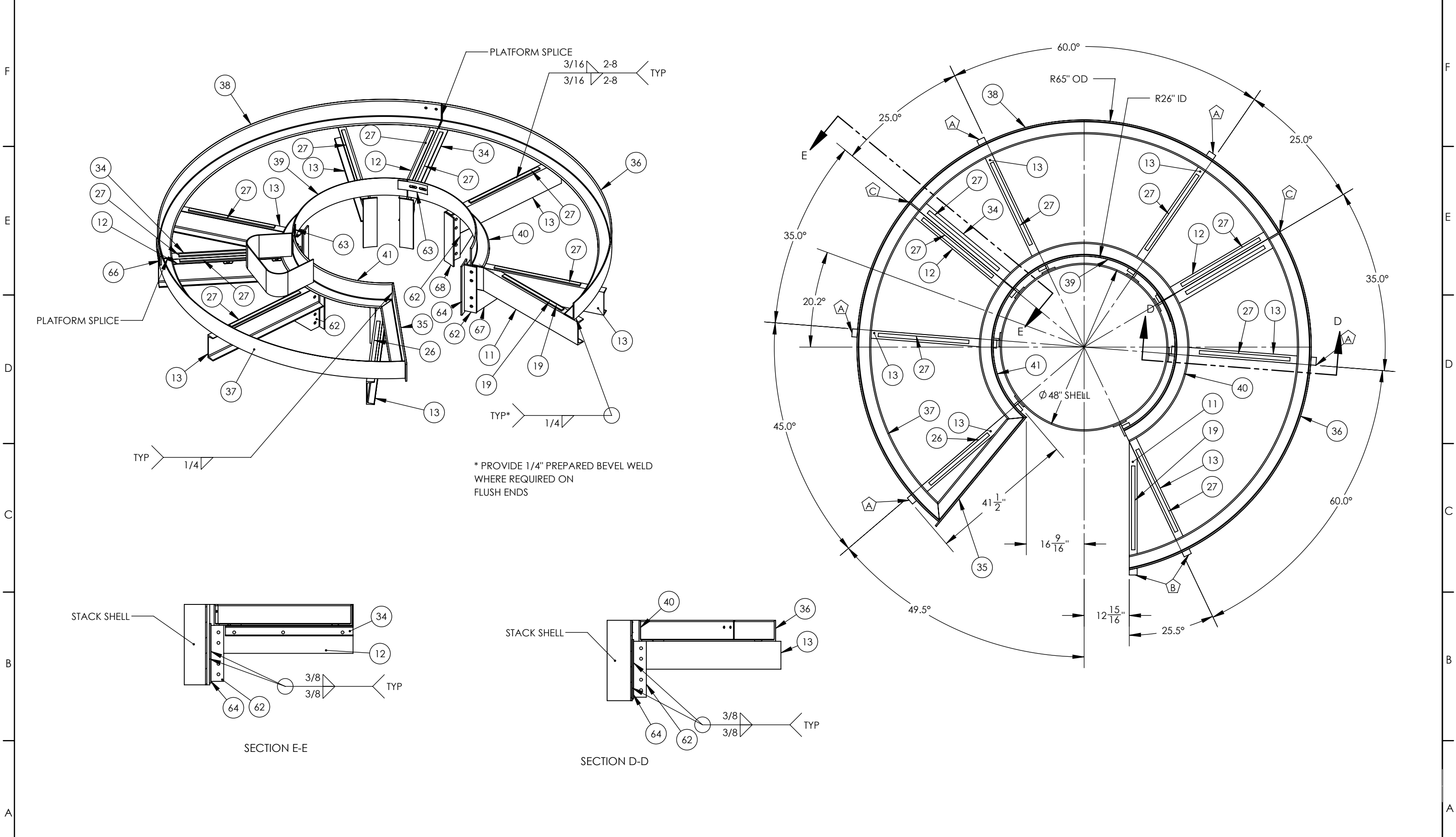
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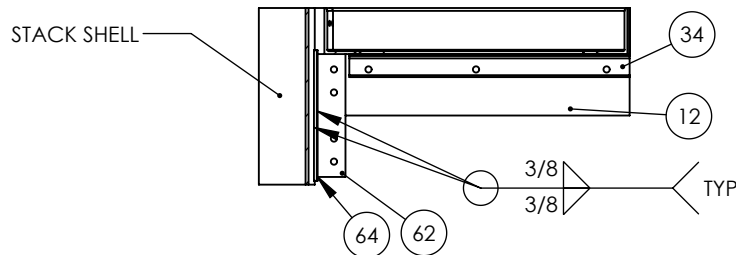
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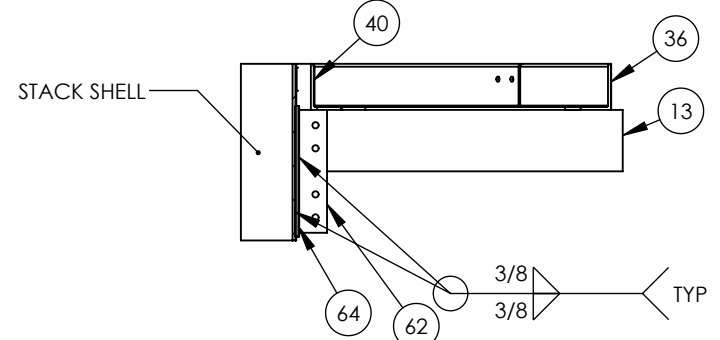
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WORK ORDER: B3821-CRE-COB		
SCALE: 1:50	DWG NO.: DRW-STR-008_5TH TOP LADDER-PLATFORM	REV NO.: D
		SHEET 2 of 9



* PROVIDE 1/4" PREPARED BEVEL WELD WHERE REQUIRED ON FLUSH ENDS



SECTION E-E



SECTION D-D

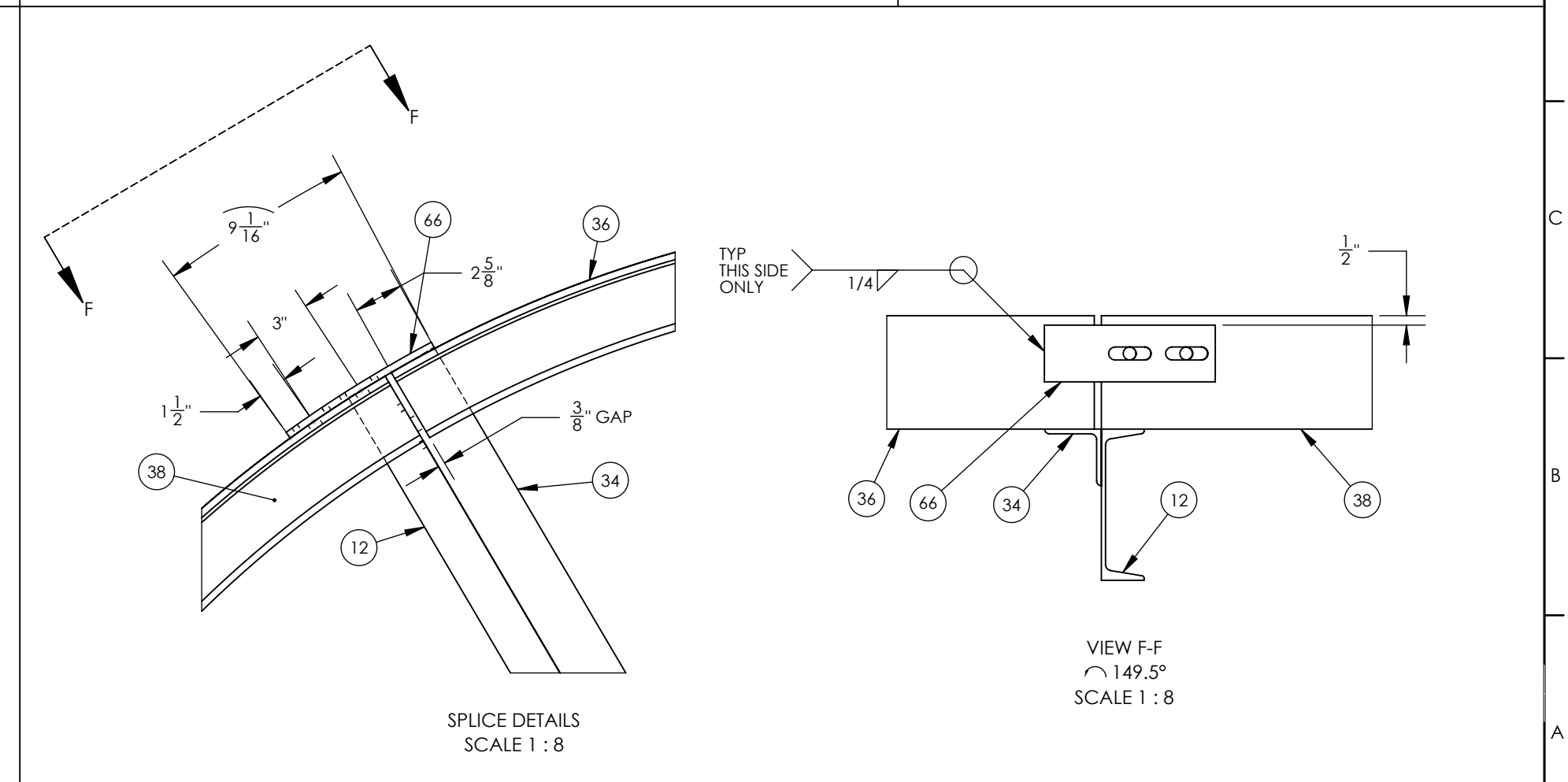
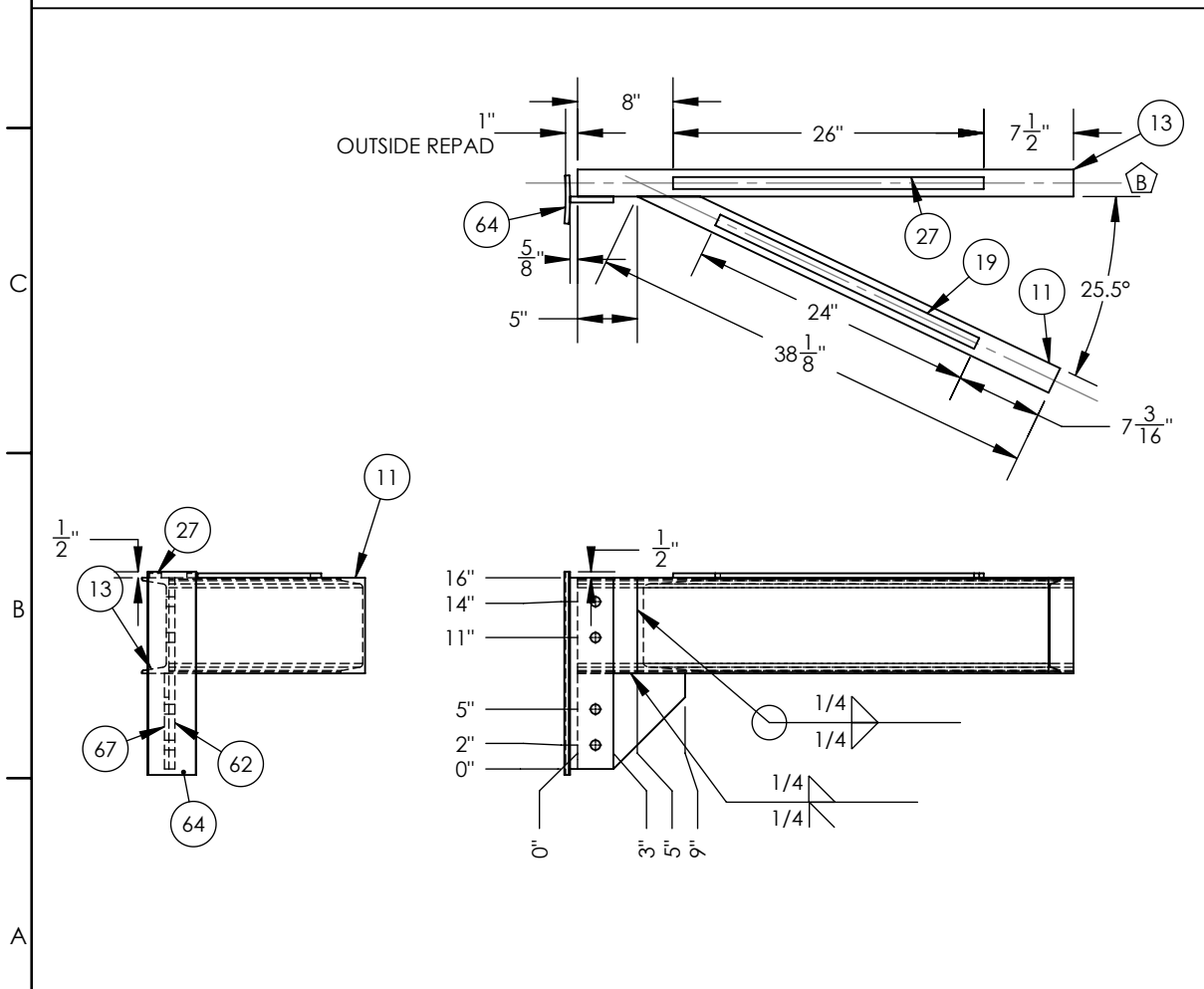
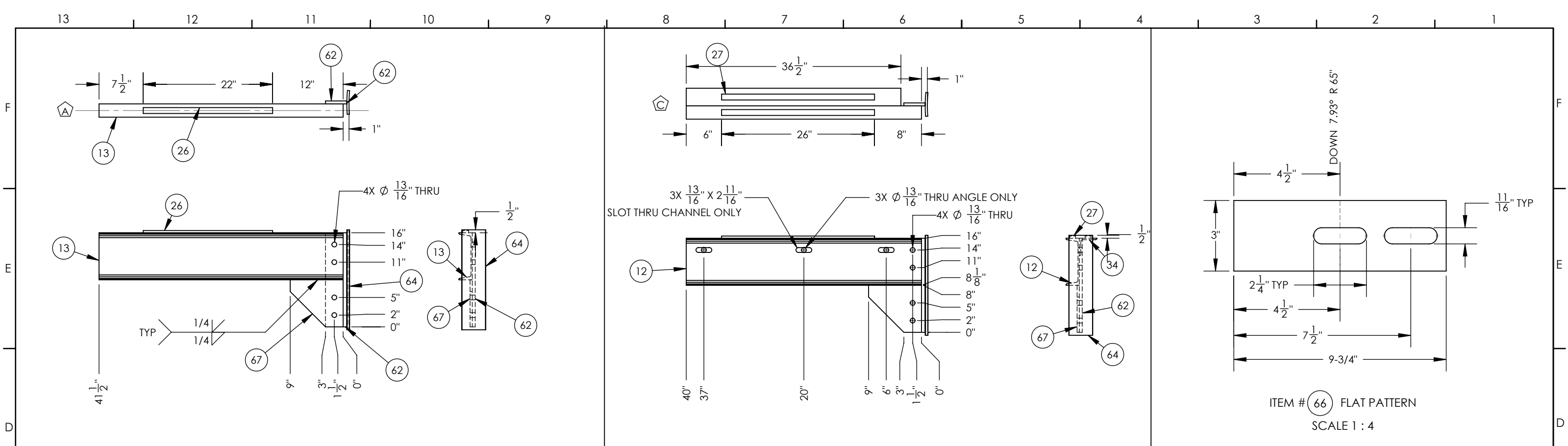
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CUSTOMER: CRESCENT POINT	PLATFORM LAYOUT	
WORK ORDER: B3821-CRE-COB		
SCALE: 1:25	DWG NO.: DRW-STR-008_5TH TOP LADDER-PLATFORM	REV NO.: D
		SHEET 4 of 9



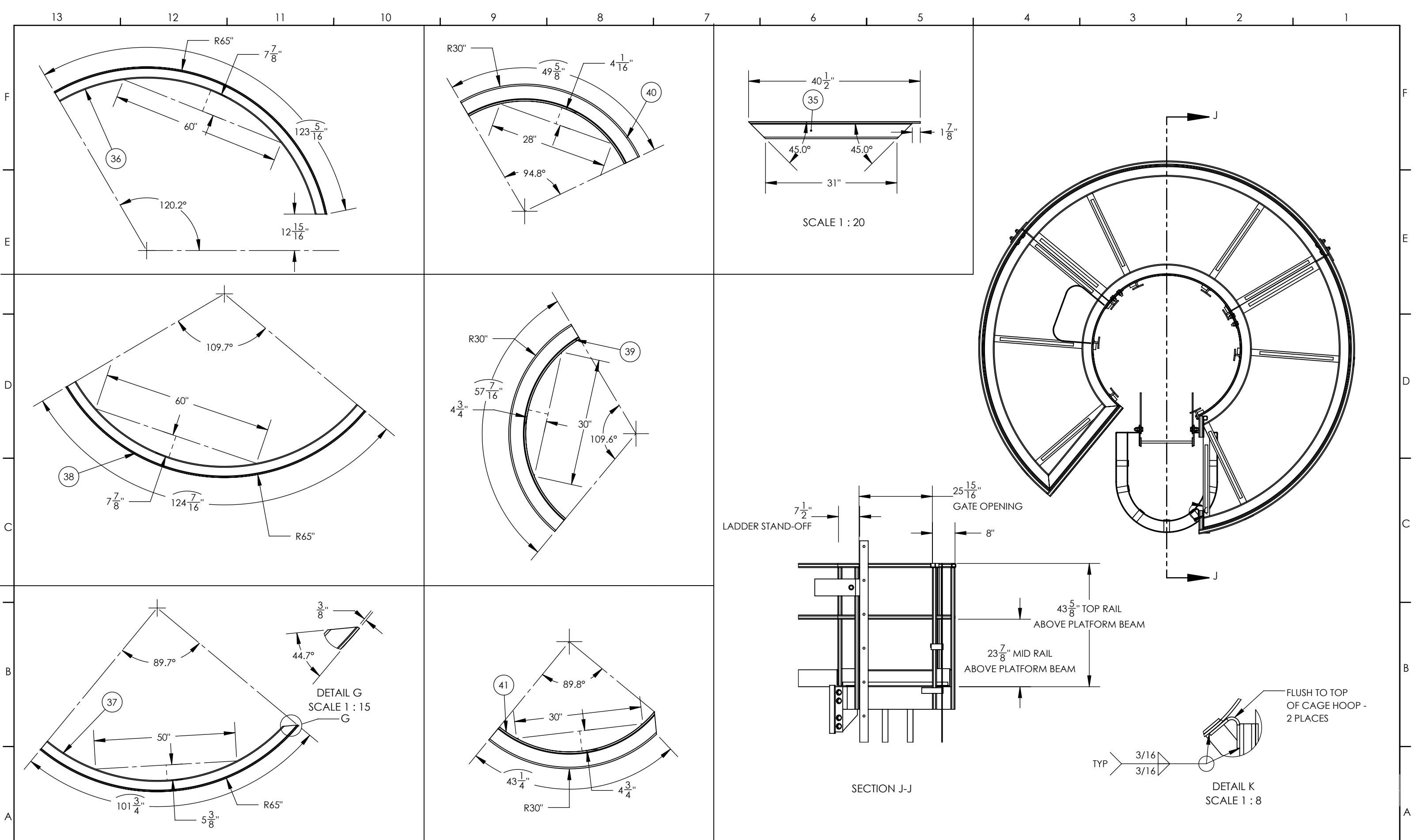
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CUSTOMER: CRESCENT POINT	PLATFORM DETAILS	
WORK ORDER: B3821-CRE-COB		
SCALE: 1:16	DWG NO.: DRW-STR-008_5TH TOP LADDER-PLATFORM	REV NO.: D
		SHEET 5 of 9



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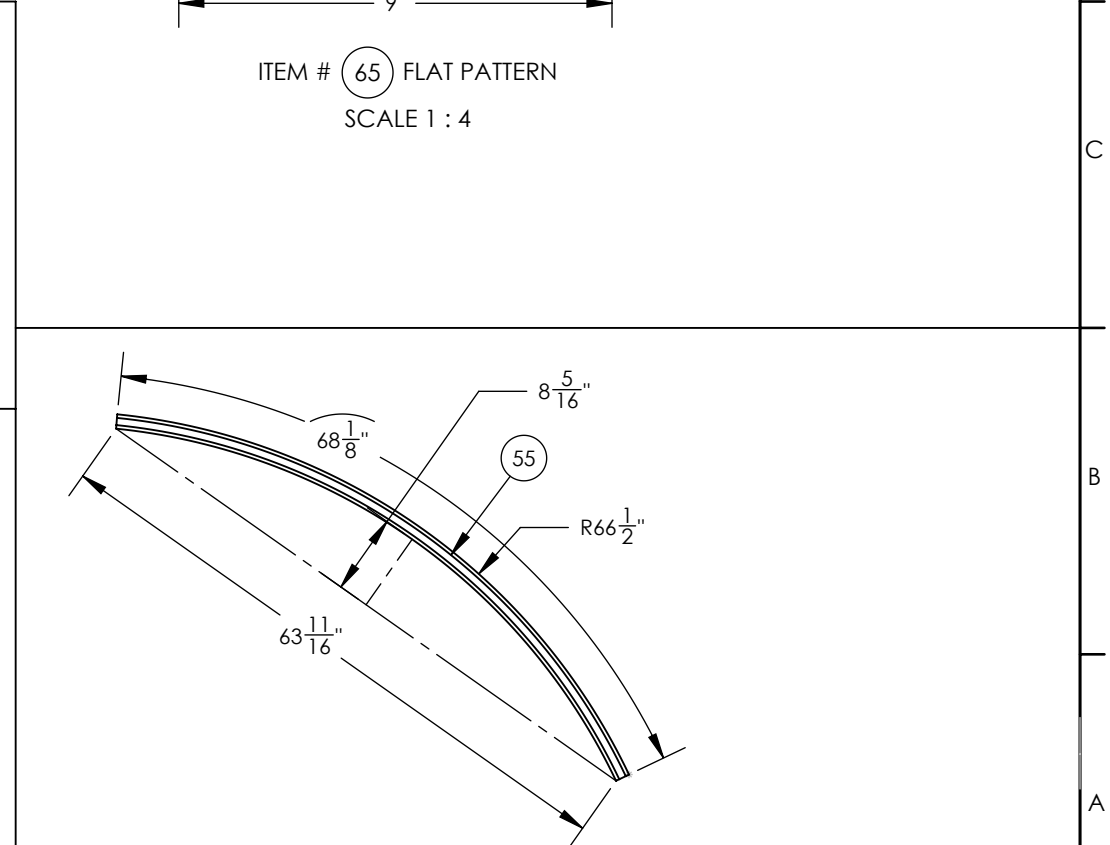
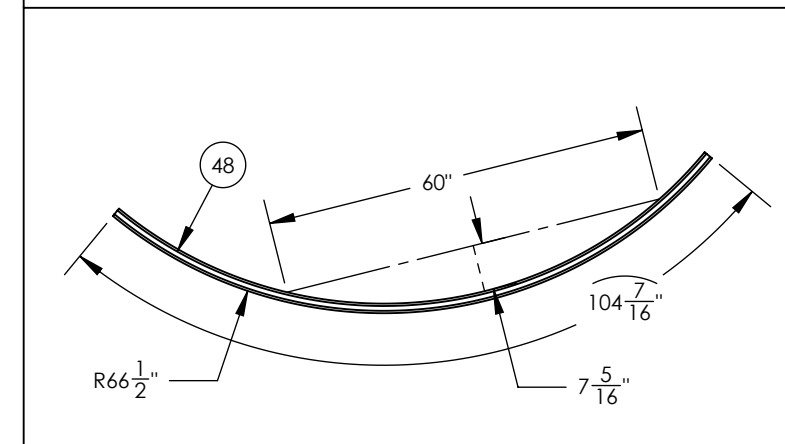
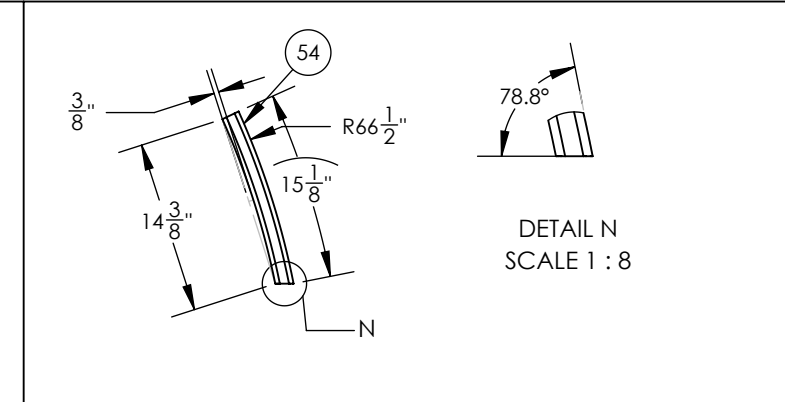
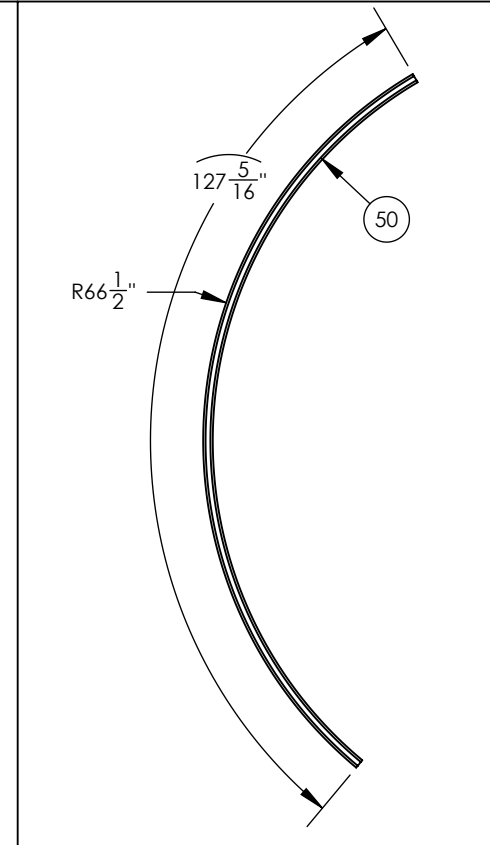
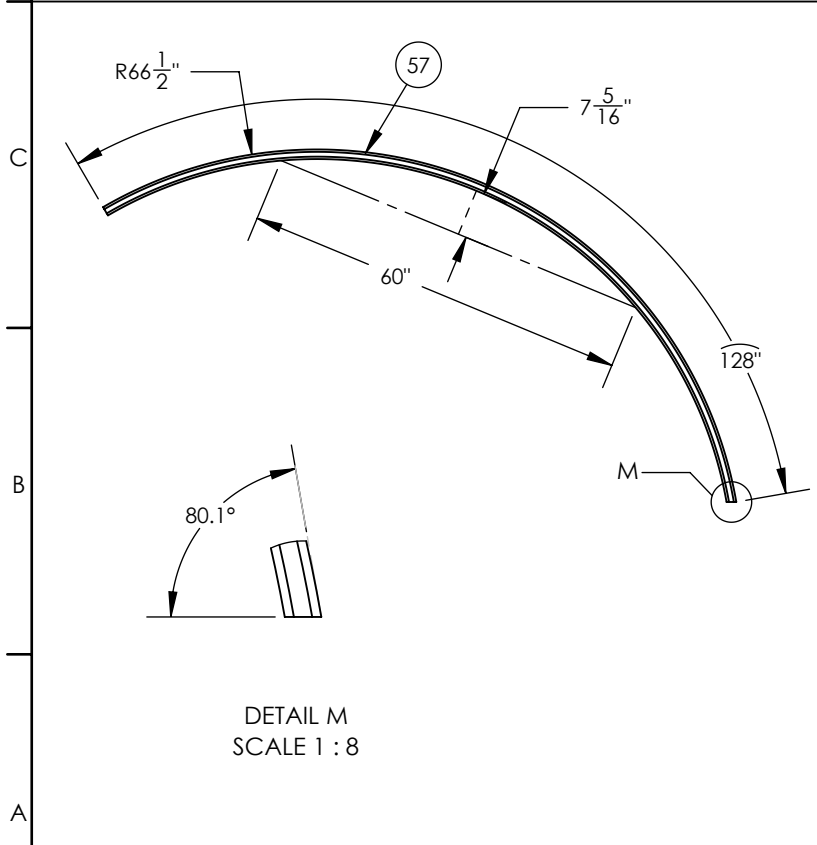
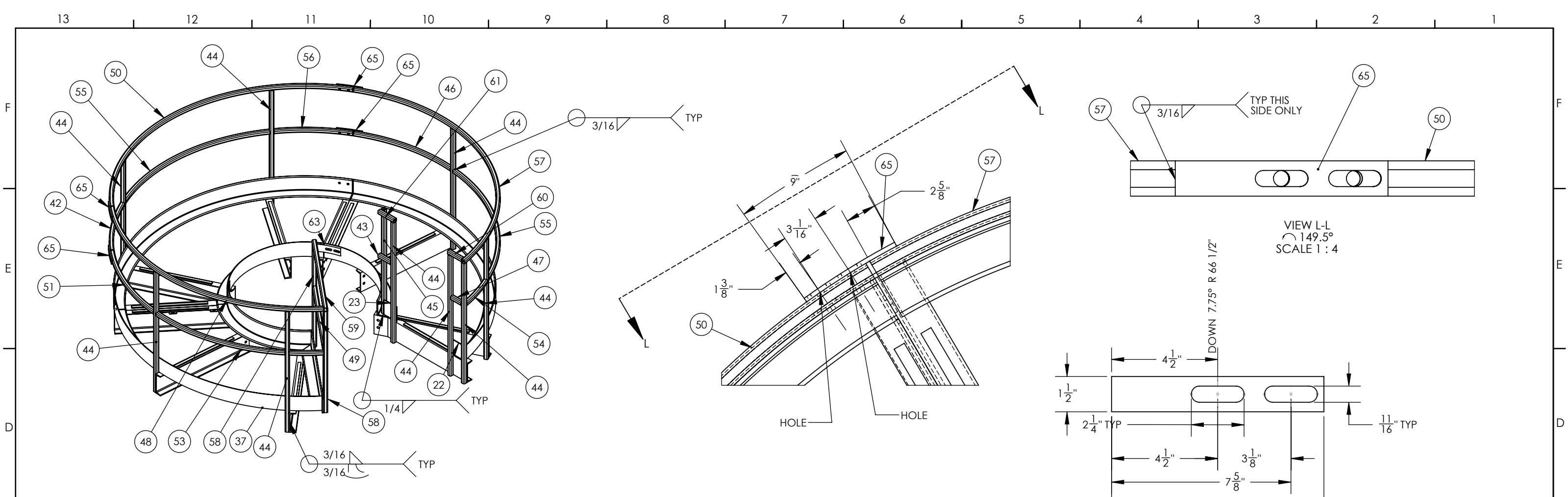
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CUSTOMER: CRESCENT POINT	PLATFORM DETAILS 2	
WORK ORDER: B3821-CRE-COB		
SCALE: 1:30	DWG NO.: DRW-STR-008_5TH TOP LADDER-PLATFORM	REV NO.: D
		SHEET 6 of 9



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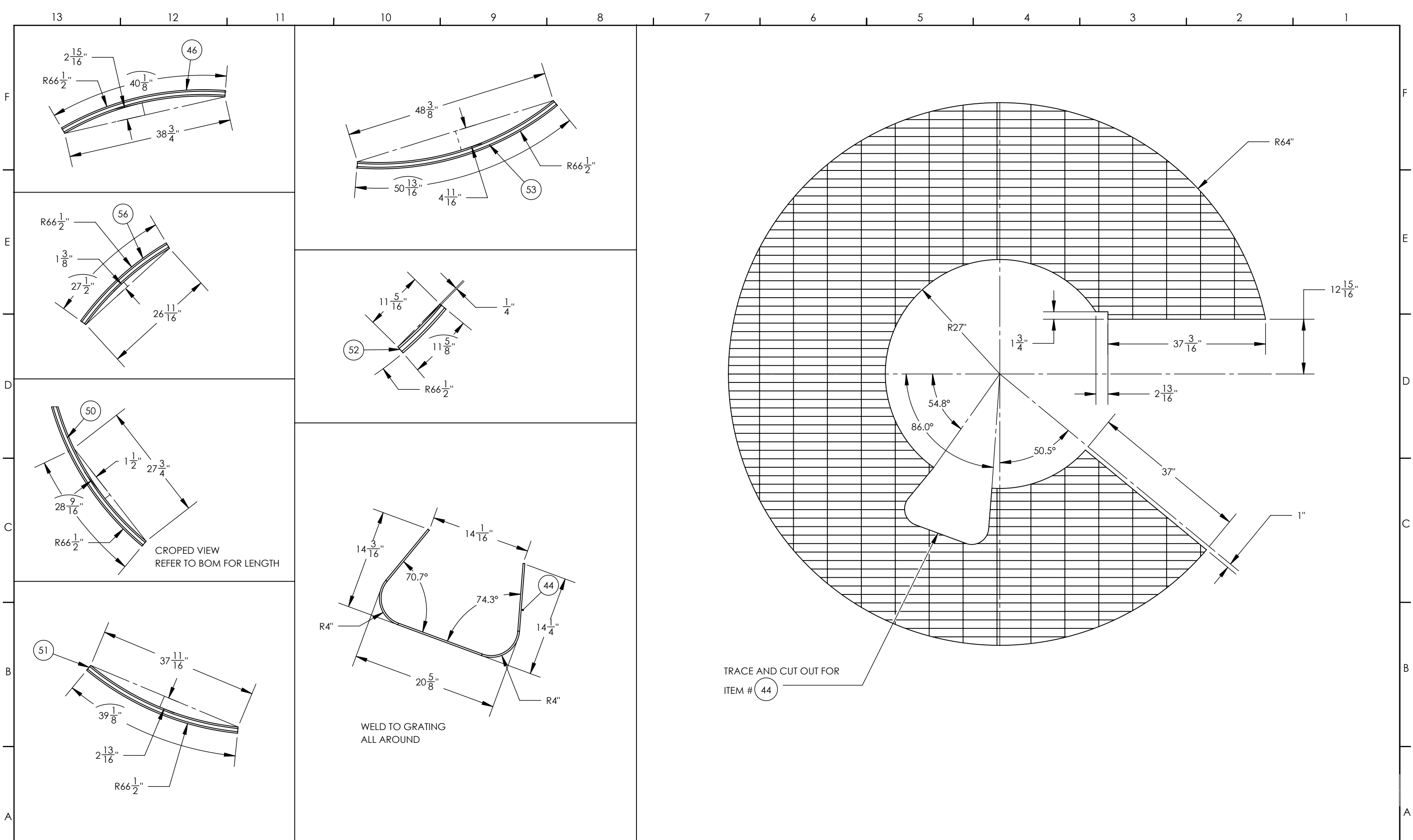
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CUSTOMER: CRESCENT POINT	HANDRAIL	
WORK ORDER: B3821-CRE-COB		
SCALE: 1:32	DWG NO.: DRW-STR-008_5TH TOP LADDER-PLATFORM	REV NO.: D
		SHEET 7 of 9



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CUSTOMER: CRESCENT POINT	HANDRAIL 2 - GRATING	
WORK ORDER: B3821-CRE-COB		
SCALE: 1:20	DWG NO.: DRW-STR-008_5TH TOP LADDER-PLATFORM	REV NO.: D
		SHEET 8 of 9

