ULTRASONIC THICKNESS INSPECTION REPORT

SLICK INSPECTION LTD.
2038-12th AVE NW
Medicine Hat, AB, T1C 2A7
PH: 403-527-9854
FAX: 403-527-9867
www.slickinspection.com

Technician Sign:

Technician Certification:

KEN KELLEY
ASNT Level I UT
REG. # 28707

Assistant:

Date: JULY 30 2024
Client: **RARE OILFIELD**
Location: **RARE OILFIELD**
Client Rep Signature: KELLY HOBMAN

Upon approval/acceptance by the Contractor the liability for the accuracy of final product becomes responsibility of the Contractor

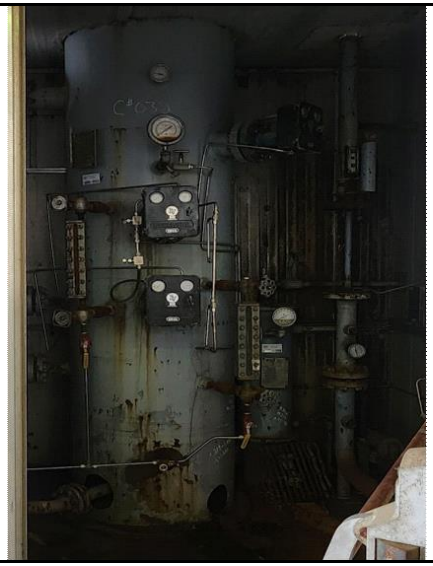
Invoice #: KK24091
Report #: KK24091U-1
Page: 1 of 2

Acceptance Code: API STD 650-2021
Specification: Integrity Survey
Procedure: UT-1 Rev.2
Technique: UT - Thickness
Contractor:
A.F.E.#:
Code.#:
P.O.#:
Project:
Job.#:

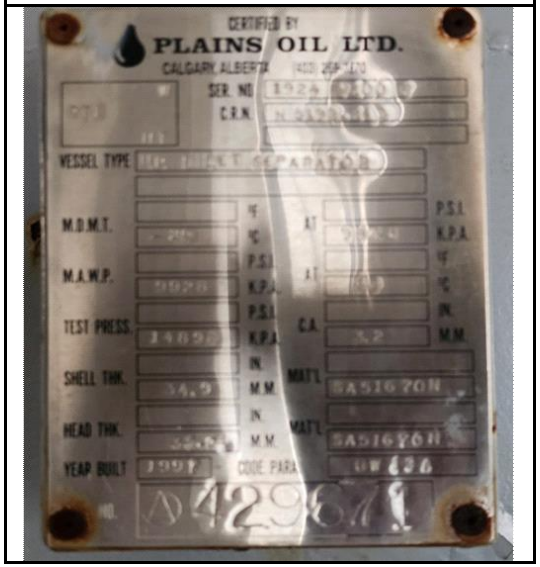
VESSEL 429671

Location:

Overview:



Name Plate:



THICKNESS READING DONE ON SHELL AND HEAD OF VESSEL TO DETERMINE THICKNESS OR ANY CORROSION

Equipment, Calibrations & Consumables Used

Instrument Make:	AlphaGage+, Ser: 000128	Range Of Verification: 0.1" - 0.5"	Calibrated On: JULY 30 2024	Cable Length: 3 Feet	Cable Type: Coaxial	Test Method: Thickness> ✓ Lamination>	Couplant: Sonotech Soundsafe
Transduser Settings:	Sonatest Probe	Model: DK525	Calibrated On: **JULY 30 2024**	Angle: 0°	Frequency: 5 MHz	Size: 5 / .25"	Refrence & Scan /
Calibration Block:	Stainless 5 Step Wedge .100 - .500"	Block Serial #: S/N 3142 24	Calibrated On: **JULY 30 2024**	Reference Reflector: Backwall		Refernece %FSH 100%	Range Setting 1.0 Inches

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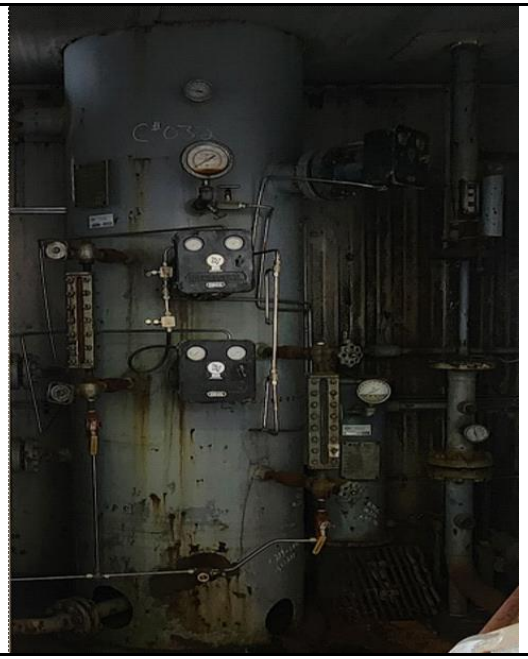
Area Surface Readings: ↓		Nominal Wall Thickness:>	34.9	Average Thickness Reading:>	32.590	Area Surface Readings: ↓		Nominal Wall Thickness:>		Average Thickness Reading:>	
Location #:	Thickness Min:	Thickness Max:	Location #:	Thickness Min:	Thickness Max:	Location #:	Thickness Min:	Thickness Max:	Location #:	Thickness Min:	Thickness Max:
UT-1	33.5		UT-6	32.7		CML-1			CML-6		
UT-2	33.2		UT-7	33		CML-2			CML-7		
UT-3	32.1		UT-8	31.9		CML-3			CML-8		
UT-4	32.4		UT-9	32		CML-4			CML-9		
UT-5	33.3		UT-10	31.8		CML-5			CML-10		



Information On Above: ↓	Material:>	Carbon Steel	Surface Condition:>	Painted / Coated

THICKNESS TEST DONE ON SHELL AND HEADS OF VESSELS. NO CORROSION FOUND AT TIME OF TEST. UT 8-10 ARE ON HEADS OF VESSEL

Information On Above: ↓	Material:>	Carbon Steel	Surface Condition:>	Painted / Coated