

ULTRASONIC THICKNESS INSPECTION REPORT

Date: Client: MAR. 27, 2025

RARE OILFIELD

Report #: Page:

Invoice #:

Acceptance Code:

Specification:

Procedure:

Technique:

JM25094 JM25094-U1 of

THICKNESS TESTING

SLICK INSPECTION LTD. 2038-12th AVE NW Medicine Hat, AB, T1C 2A7 PH: 403-527-9854

FAX: 403-527-9867

office@slickinspection.com

Technician Sign:

Technician Certification:

KEN KELLEY

ASNT Level I UT REG. # 28707

Location:

Client Rep Signature:

RARE OILFIELD, REDCLIFF ΑB

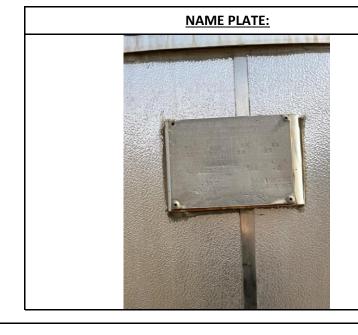
Contractor: A.F.E.#: Code.#:

> P.O.#: Project: Job.#:

Integrity Survey UT-1 Rev.2 UT - Thickness RARE OILFIELD

Assistant:

FIRE TUBES 'A' AND 'B'





PREFORMED UT THICKNESS READINGS ON ABOVE FIRE TUBES AT CUSTOMERS REQUEST.

Equipment, Calibrations & Consumables Used											
Instrument Make:	AlphaGage+, Ser: 000128	Range Of Verification:	Calibrated On:	Cable Length:	Cable Type:	Test Method: Thickness> ✓	Couplant: Sonotech				
		0.1" - 0.5"	MAR. 27, 2025	3 Feet	Coaxial	Lamination>	Soundsafe				
Transduser Settings:	Sonatest Probe	Model:	Calibrated On:	Angle:	Frequency:	Size:	Refrence & Scan				
		DK525	MAR. 27, 2025	0°	5 MHz	5 / .25"	/				
Calibration Block:	Stainless 5 Step Wedge	Block Serial #:	Calibrated On:	Reference Reflector:		Refernece %FSH	Range Setting				
	.100500"	S/N 3142 24	MAR. 27, 2025	Backwall		100%	1.0 Inches				



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THICKNESS TESTING

Integrity Survey

UT-1 Rev.2

UT - Thickness

RARE OILFIELD

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Location:

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Assistant:

Area Surfac	e Readings: 🕎	Nominal Wall Thickness:>		Average Thickness Reading:>	s .468"	Area Surface	Readings: 🔟	Nominal Wall Thickness:>		Average Thickness Reading:>	.497"
Location #:	Thickness Min:	Thickness Max:	Location #:	Thickness Min:	Thickness Max:	Location #:	Thickness Min:	Thickness Max:	Location #:	Thickness Min:	Thickness Max:
UT-1	.455"	.465"	UT-6	.452"	.468"	UT-1	.450"	.534"	UT-6	.528"	.560"
UT-2	.460"	.470"	UT-7	.450"	.464"	UT-2	.480"	.510"	UT-7	.521"	.535"
UT-3	.457"	.462"				UT-3	.490"	.515"	UT-8	.410"	.432"
UT-4	.495"	.543"				UT-4	.459"	.470"			
UT-5	.450"	.469"				UT-5	.503"	.555"			





Information On Above:

✓ Material:>

Carbon Steel

Surface Condition:>

Base Metal Information On Above: 🔻

Material:>

Carbon Steel

Surface Condition:>

Base Metal

FIRE TUBE 'A'

THICKNESS TEST PREFORMED IN 360 DEGREE BANDS ON VARIOUS PARTS OF **TUBES AT CUSTOMER REQUEST.**

FIRE TUBE 'B'

THICKNESS TEST PREFORMED IN 360 DEGREE BANDS ON VARIOUS PARTS OF TUBES AT CUSTOMER REQUEST. LOW SPOT FOUND AND TESTED AS INDICATED ON PHOTO.