

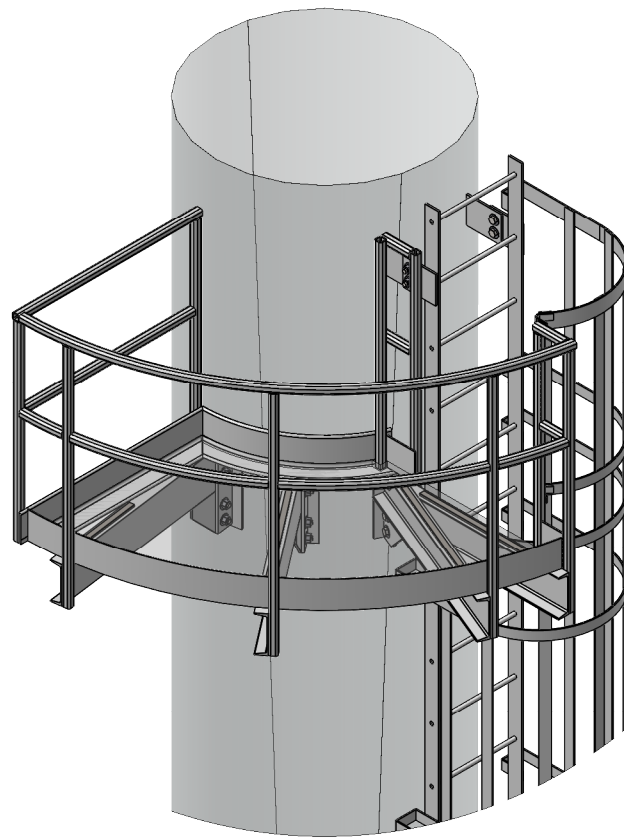
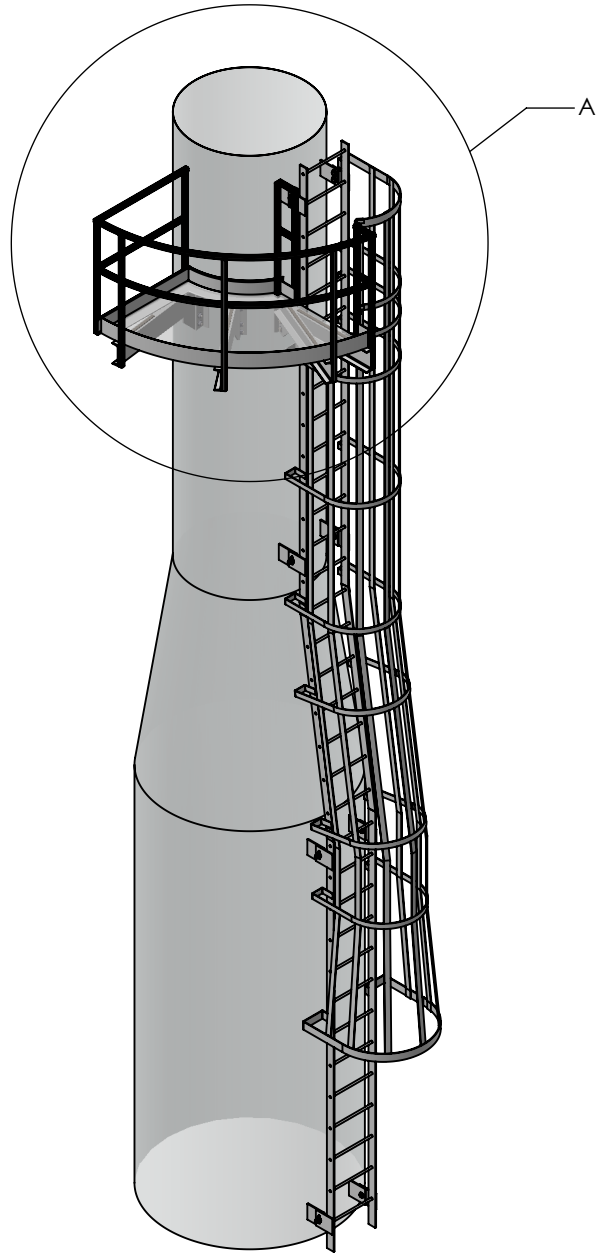
NUT ROTATION FROM SNUG-TIGHT CONDITION

Disposition of outer faces of bolted parts	Bolt length	Turn
Both faces normal to bolt axis or one face normal to axis and other face sloped 1:20 max. (bevelled washers not used)	Up to and including 4 diameters	1/3
	Over 4 diameters and not exceeding 8 diameters or 200mm (7-7/8")	1/2
	Exceeding 8 diameters or 200mm (7-7/8")	2/3
Both faces sloped 1:20 max. from normal to bolt axis (bevelled washer not used)	All lengths of bolts	3/4

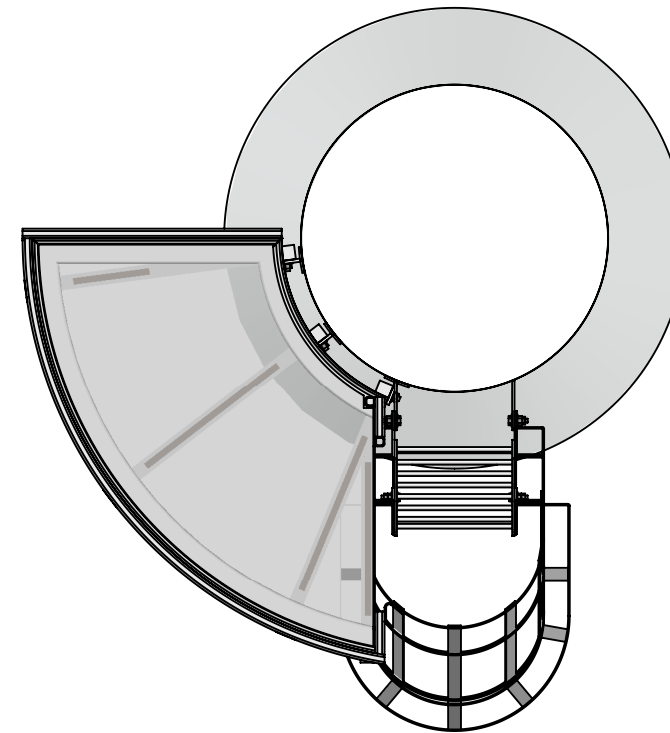
*Nut rotation is rotation relative to a bolt regardless of whether the nut or bolt is turned. The tolerance is 30° over or under. This Table applies to coarse thread heavy-hex structural bolts of all sizes and lengths used with heavy-hex semi-finished nuts.
 ▷ Bolt length is measured from the underside of the head to the extreme end of point.
 ▷ Bevelled washers are necessary when A 490, A 490M, or F 2280 bolts are used.

NOTES

1	FABRICATORS AND WELDERS SHALL BE CERTIFIED TO CSA 47.1
2	ALL STRUCTURAL BOLTS SHALL BE A325 GRADE • ALL OTHER BOLTS TO BE A307 GRADE
3	ALL BOLTS, NUTS, AND OTHER HARDWARE SHALL BE GALVANIZED. SERRATED TYPE GRATING SHALL BE USED
4	ALL WELDS TO BE 1/4" FILLET WELDS, BOTH SIDES, UNLESS OTHERWISE NOTED
5	FLOOR GRATING TO BE GALVANIZED AND LEFT UNCOATED
6	ALL GRATING SHALL BE HELD IN PLACE BY MINIMUM 2 GRATING CLIPS PER GRATING SECTION, PER PLATFORM BEAM
7	ALL WELDS REQUIRE 100% VISUAL CHECK
8	A TEST FIT OF LADDER AND PLATFORM ON INCINERATOR ASSEMBLY IS REQUIRED PRIOR TO SHIPMENT
9	FULL FABRICATED ASSEMBLIES REQUIRE A 100% DIMENSIONAL CHECK
10	ALL LADDERS, HANDRAILS, CAGES, AND STRUCTURAL STEEL SHALL BE BLASTED TO SSPC-SP6 AND COATED SAFETY YELLOW WITH SUITABLE COATING FOR OUTDOOR SERVICE
11	LADDER AND PLATFORM TO BE REMOVED FOR SHIPMENT
12	PLATFORMS ARE DESIGNED FOR A LIVE LOAD OF 75 PSF AREA LOAD OR 1000 LB CONCENTRATED LOAD



DETAIL A
SCALE 1 : 30



SCALE 1 : 25

GENERAL NOTES: A) UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.
 B) TOLERANCES:
 DECIMAL FRACTION ANGULAR
 .X = +/- .1 +/- 1/16 X = +/- 1°
 .XX = +/- .03 .XX = +/- .5°
 .XXX = +/- .010

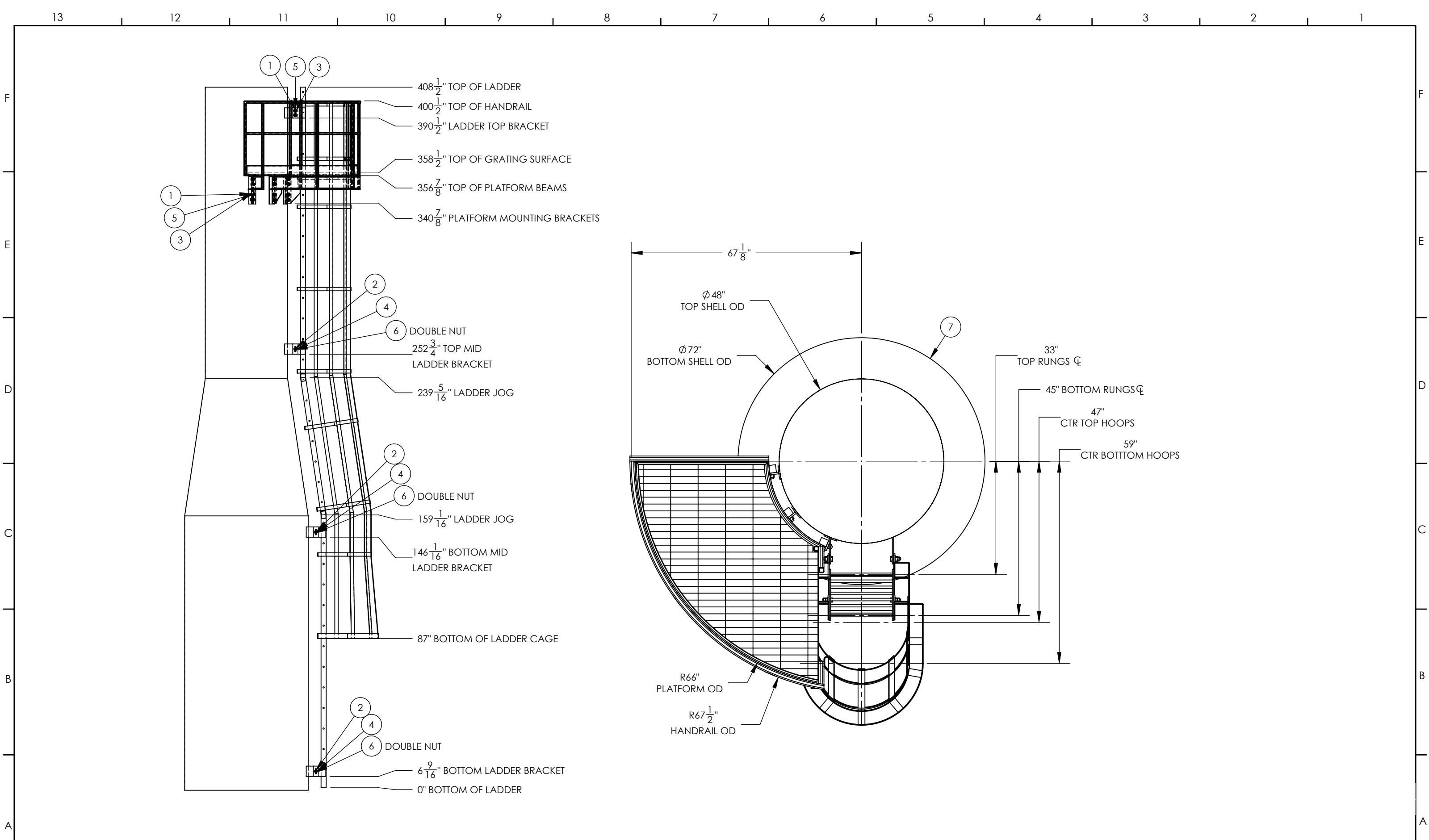
C) ALL HOLES, SQUARES, SLOTS, CUTOUTS & EDGES TO BE BURR FREE.
 D) ALL WELDS TO BE APPROPRIATE FOR FINAL ASSEMBLY AND PAINT.
 E) SHEET TO BE PRINTED ON 11 x 17 PAPER ONLY

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D	AS-BUILT	01JAN2019	JEB	

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CUSTOMER: CRESCENT POINT	TITLE PAGE	
WORK ORDER: B3821-CRE-COB		
SCALE: 1:60	DWG NO.: DRW-STR-007_4TH LADDER-PLATFORM - 4ft - 6ft OD	REV NO.: D
		SHEET 1 of 8



GENERAL NOTES:

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B) TOLERANCES:

DECIMAL	FRACTION	ANGULAR
.X = +/- .1	+/- 1/16	X = +/- 1°
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.XXX = +/- .010		

C) ALL HOLES, SQUARES, SLOTS, CUTOUTS & EDGES TO BE BURR FREE.

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CUSTOMER: CRESCENT POINT	OVERALL DIMENSIONS	
WORK ORDER: B3821-CRE-COB		
SCALE: 1:50	DWG NO.: DRW-STR-007_4TH LADDER-PLATFORM - 4ft - 6ft OD	REV NO.: D
		SHEET 2 of 8

ITEM NO.	QTY.	DESCRIPTION	LENGTH	MATERIAL
1	16	BOLT 3/4"-10 x 2" LONG	N/A	A325 TYPE 1 GALVANIZED
2	6	BOLT 5/8-11 x 2 1/2" LONG	N/A	A325 TYPE 1 GALVANIZED
3	32	FLAT WASHER 3/4"	N/A	F436 GALVANIZED
4	12	FLAT WASHER 5/8"	N/A	F436 GALVANIZED
5	16	NUT HEX 3/4"-10	N/A	A563 GALVANIZED
6	12	NUT HEX 5/8"-11	N/A	A563 GALVANIZED
7	1	6' OD - 4' OD STACK SHELL	-	A516-70N
8	34	3/4" ROUND BAR	18 3/8"	44W
9	3	C8x11.5	42 1/2"	44W
10	1	C8x11.5	36 5/16"	44W
11	6	FB 0.25" X 2"	96 1/16"	44W
12	1	FB 0.25" X 2"	58 1/2"	44W
13	1	FB 0.25" X 2"	66 5/16"	44W
14	1	FB 0.25" X 3"	58 1/2"	44W
15	1	FB 0.25" X 3"	116 5/8"	44W
16	2	FB 0.25" x 1.25"	6 1/16"	44W
17	1	FB 0.25" x 2"	314 13/16"	44W
18	1	FB 0.25" x 2"	314 7/8"	44W
19	1	FB 0.25" x 2"	263 1/4"	44W
20	1	FB 0.25" x 2"	263 1/4"	44W
21	1	FB 0.25" x 2"	314 13/16"	44W
22	1	FB 0.25" x 2"	314 5/8"	44W
23	1	FB 0.25" x 2"	314 7/8"	44W
24	1	FB 0.25" x 6"	6 1/4"	44W
25	1	FB 0.25" x 6"	5"	44W
26	4	FB 0.375" X 6"	7 1/8"	44W
27	6	FB 0.375" X 6"	7 1/4"	44W
28	2	FB 0.375" X 6"	7 1/4"	44W
29	2	FB 0.375" X 6"	7 3/4"	44W
30	2	FB 0.375" X 6"	7 3/4"	44W
31	1	FB 0.375" x 1"	24"	44W
32	2	FB 0.375" x 1"	26"	44W
33	1	FB 0.375" x 1"	12"	44W
34	2	FB 0.375" x 3"	81 1/8"	44W
35	2	FB 0.375" x 3"	159 5/16"	44W
36	2	FB 0.375" x 3"	169 7/16"	44W
37	1	L6x4x0.375	40 1/2"	44W
38	1	L6x4x0.375	34 3/16"	44W
39	1	L6x4x0.375	88 1/16"	44W

ITEM NO.	QTY.	DESCRIPTION	LENGTH	MATERIAL
40	5	TS1.5x1.5x0.1875	50 1/8"	50W
41	1	TS1.5x1.5x0.1875	40 1/2"	50W
42	1	TS1.5x1.5x0.1875	94"	50W
43	1	TS1.5x1.5x0.1875	37 1/2"	50W
44	1	TS1.5x1.5x0.1875	5"	50W
45	1	TS1.5x1.5x0.1875	12 3/8"	50W
46	1	TS1.5x1.5x0.1875	8 3/4"	50W
47	1	TS1.5x1.5x0.1875	6 3/4"	50W
48	2	TS1.5x1.5x0.1875	33 7/16"	50W
49	1	TS1.5x1.5x0.1875	51 5/8"	50W
50	1	TS1.5x1.5x0.1875	43 1/4"	50W
51	2	TS1.5x1.5x0.1875	42 1/8"	50W
52	2	TS1.5x1.5x0.1875	6 1/4"	50W
53	3	PLATE 1/2" THK X 16" L X 3 5/8" W	-	44W
54	4	PLATE 1/4" THK X 4 3/8" L X 2 3/4" W	-	44W
55	3	PLATE 3/8" THK X 17" L X 4 1/16" W	-	A516 GR70N
56	3	PLATE 3/8" THK X 9" L X 8" W	-	44W
57	1	SERRATED GRATING 1-1/4" x 3/16" - 19-W-4	-	Galvanized Steel

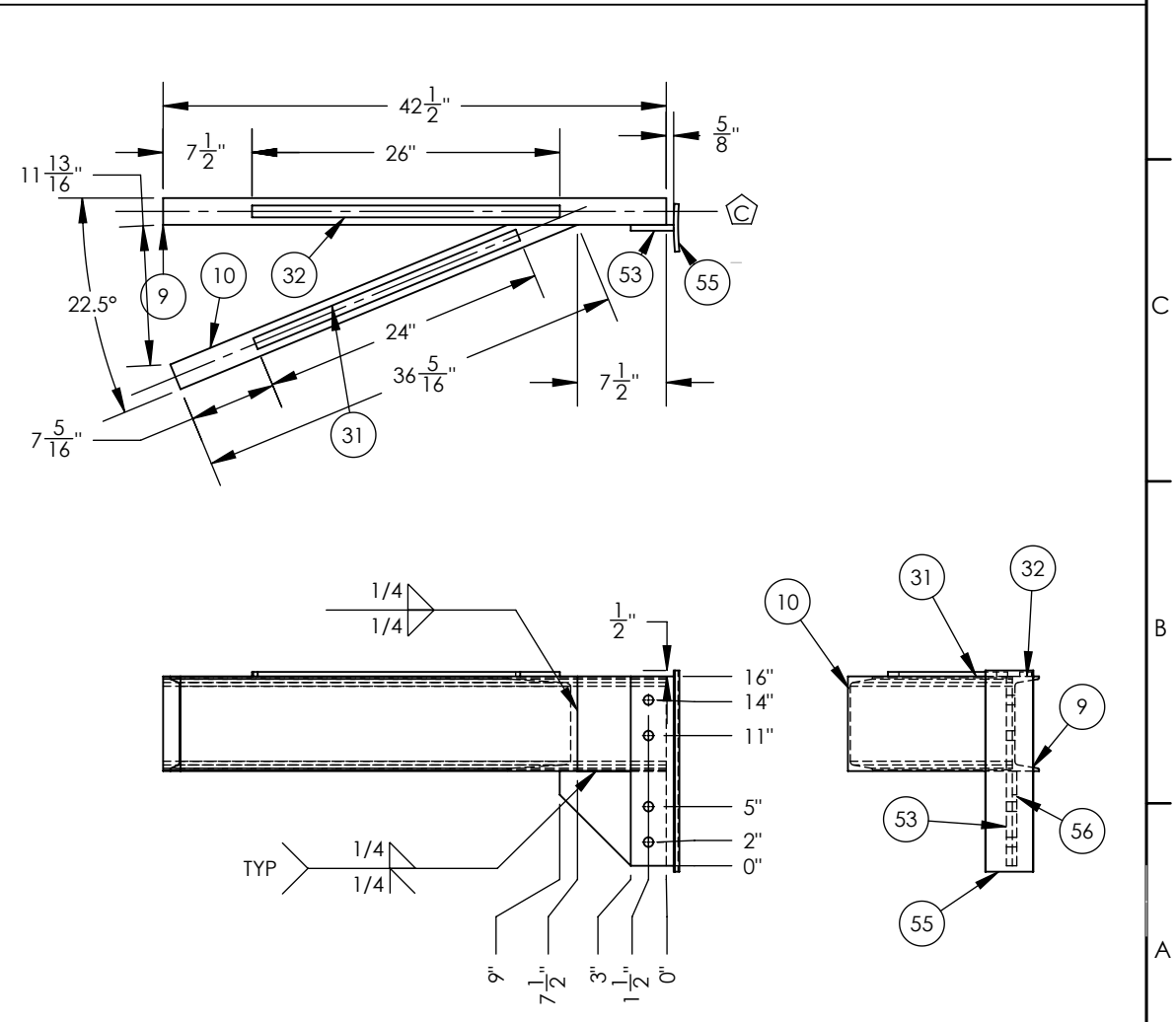
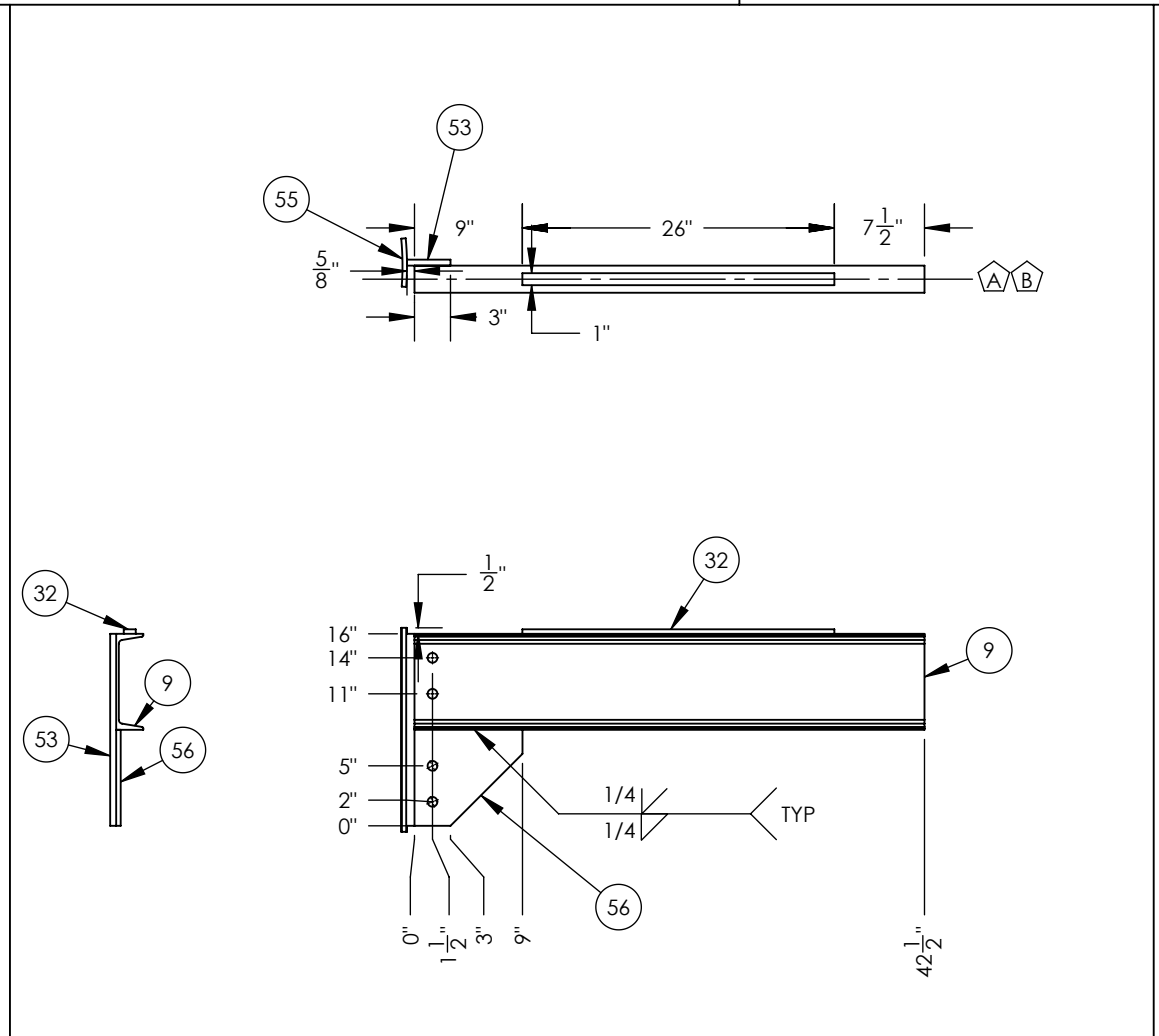
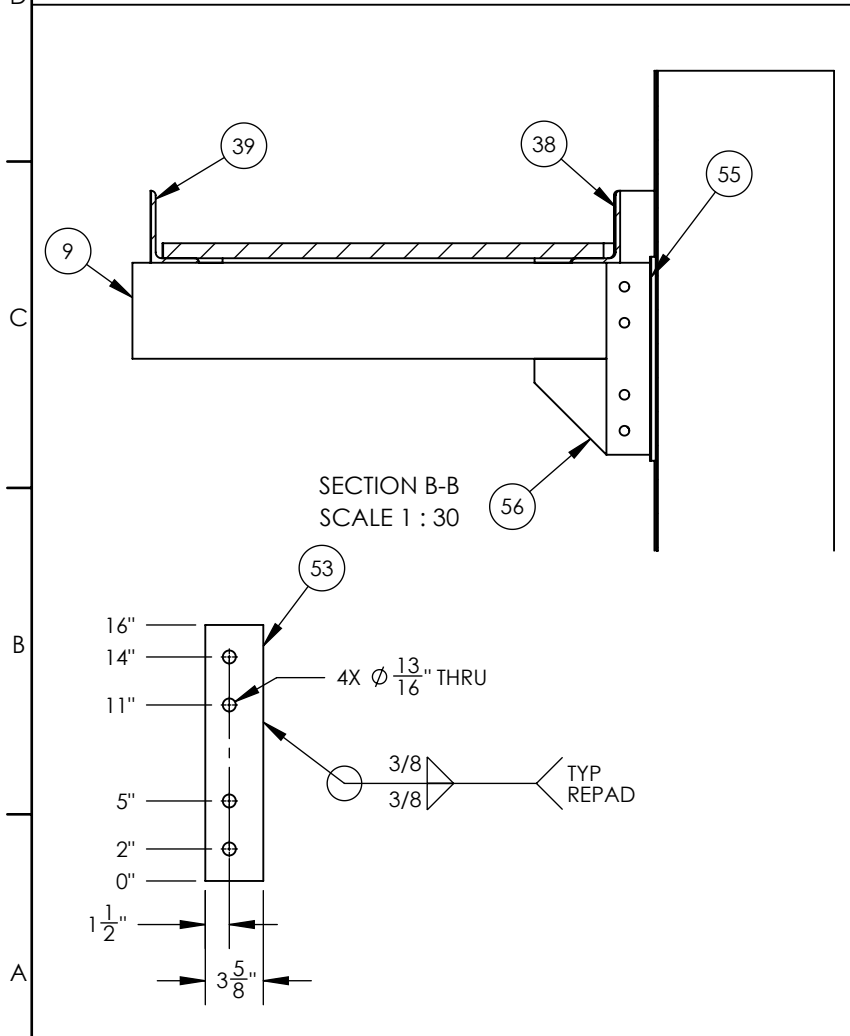
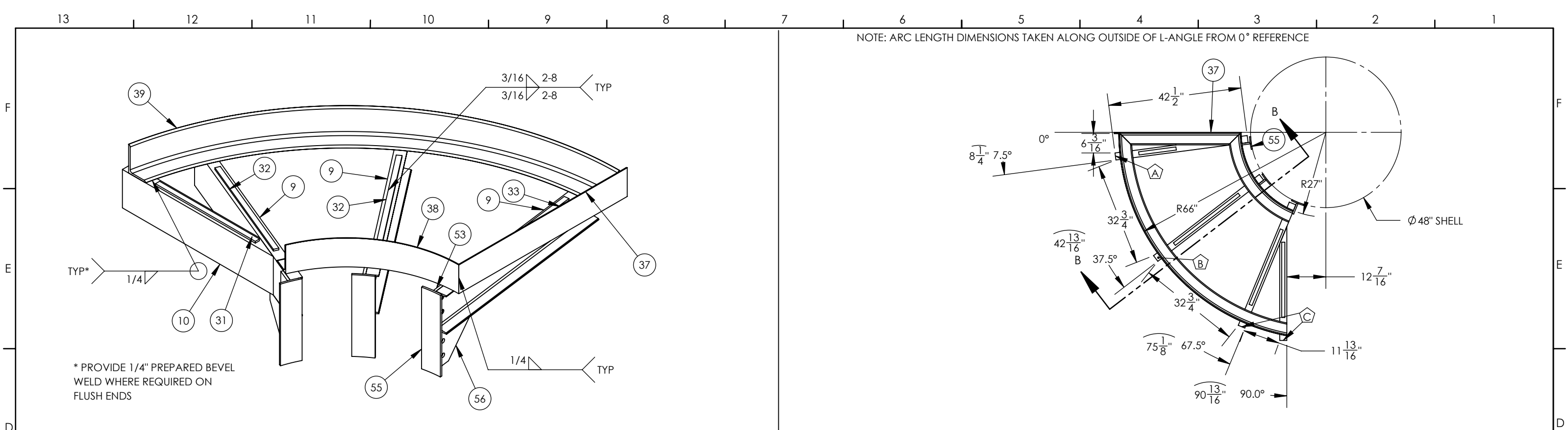
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CUSTOMER: CRESCENT POINT
 WORK ORDER: B3821-CRE-COB
 SCALE: 1:50
 DWG NO.: DRW-STR-007_4TH LADDER-PLATFORM - 4ft - 6ft OD
 REV NO.: D
 SHEET 3 of 8



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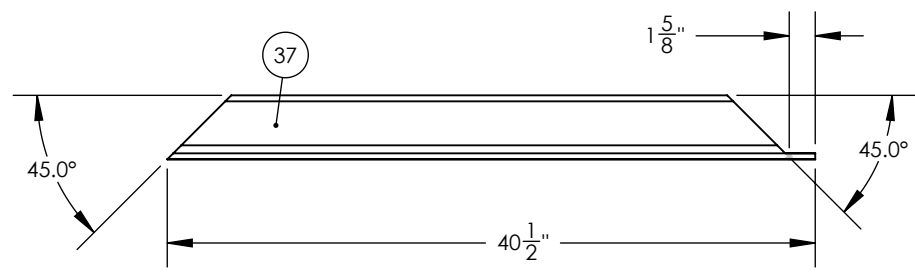
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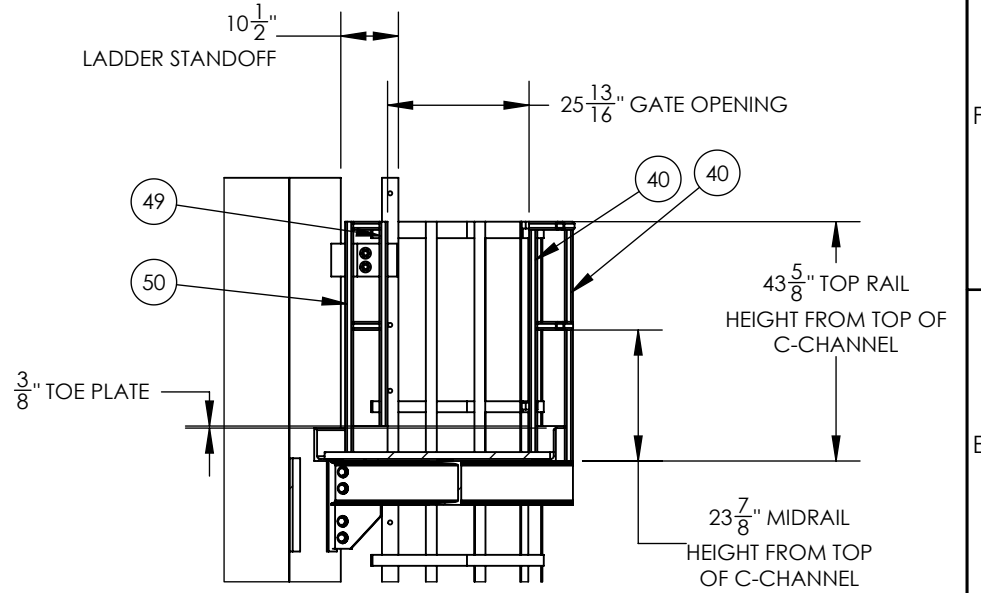
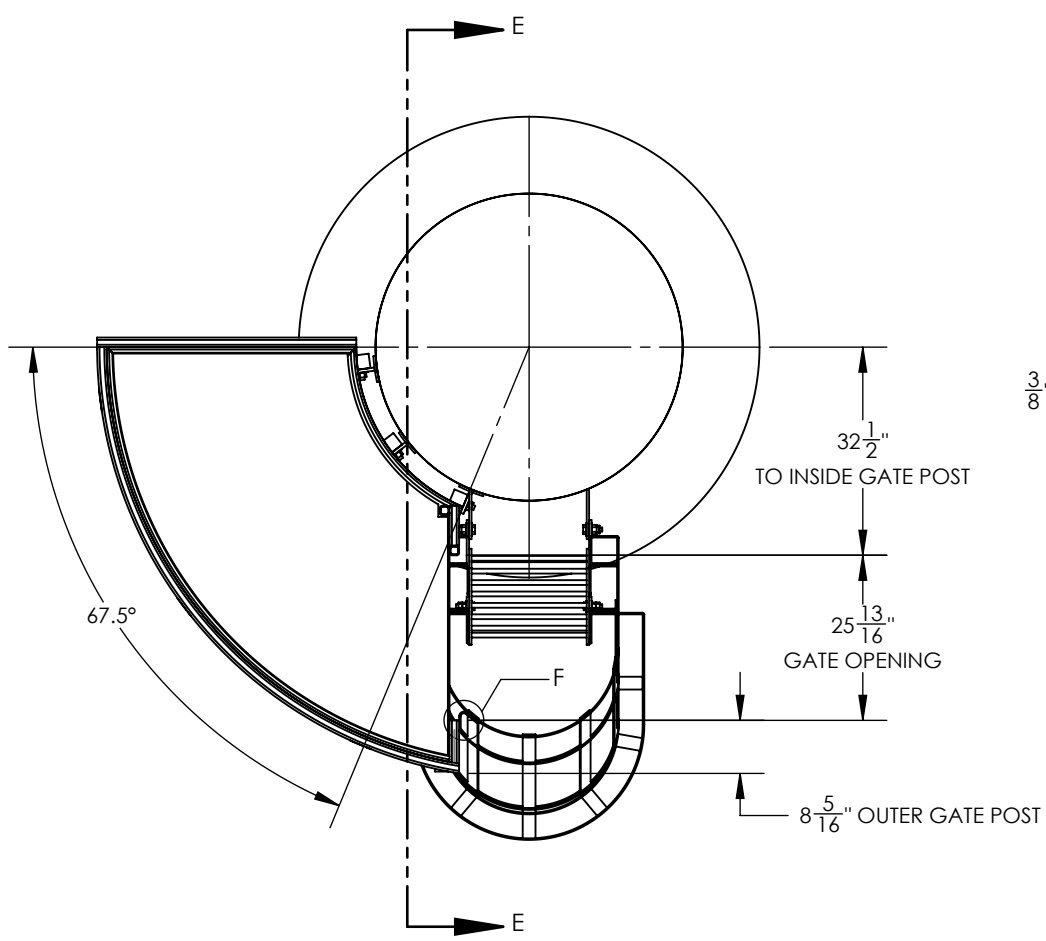
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PLATFORM DETAILS

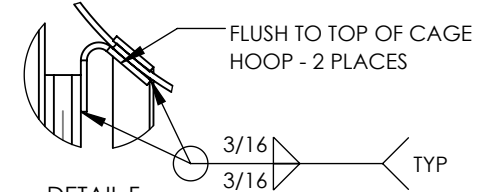
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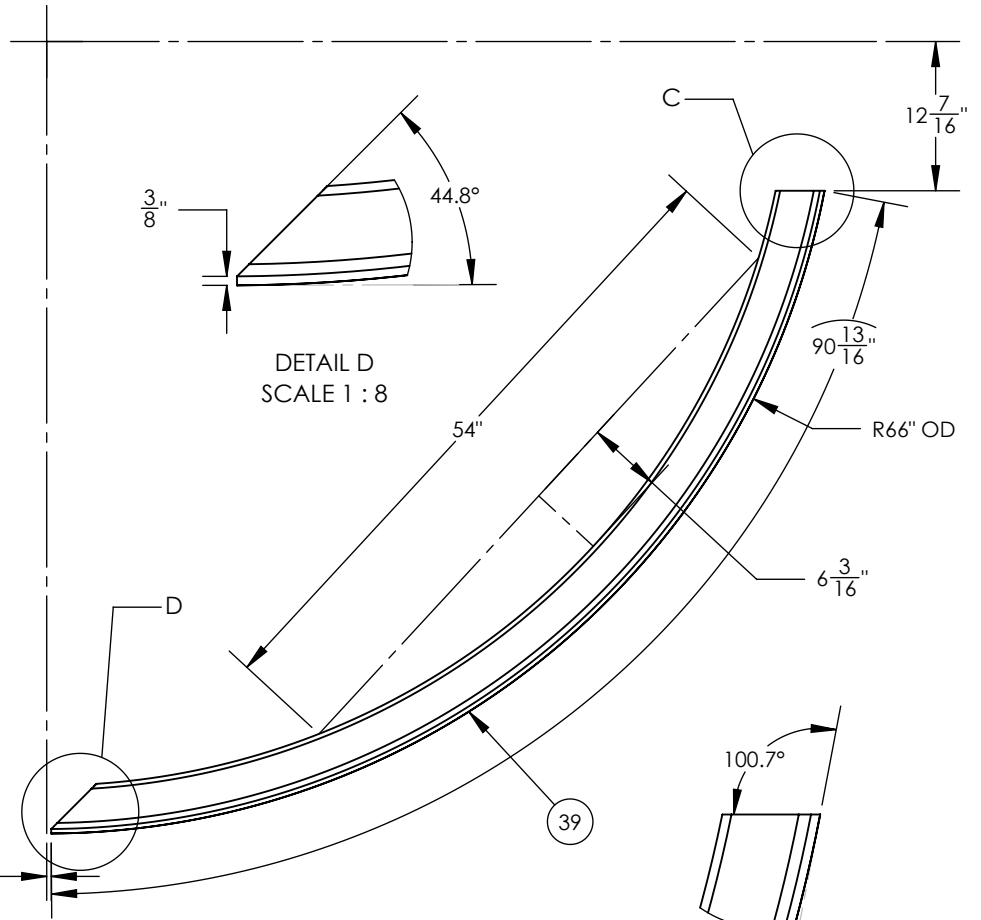
SCALE 1 : 12



SECTION E-E
SCALE 1 : 35

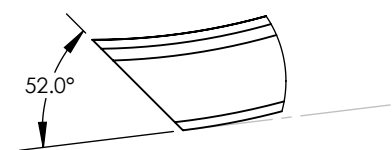
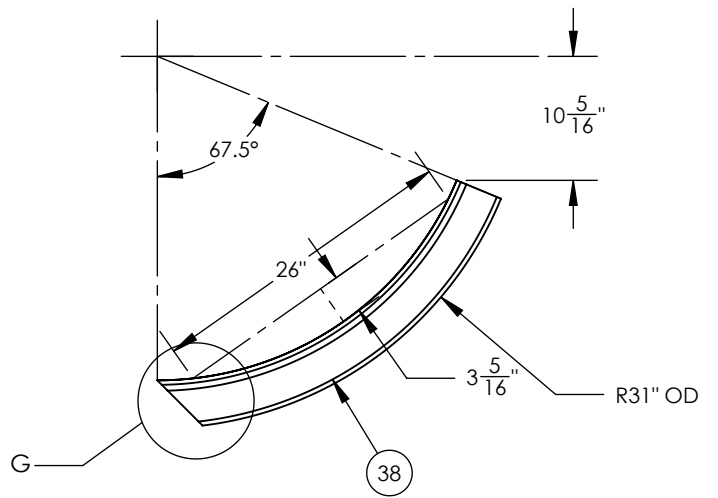


DETAIL F
SCALE 1 : 8



DETAIL D
SCALE 1 : 8

DETAIL C
SCALE 1 : 8



DETAIL G
SCALE 1 : 8

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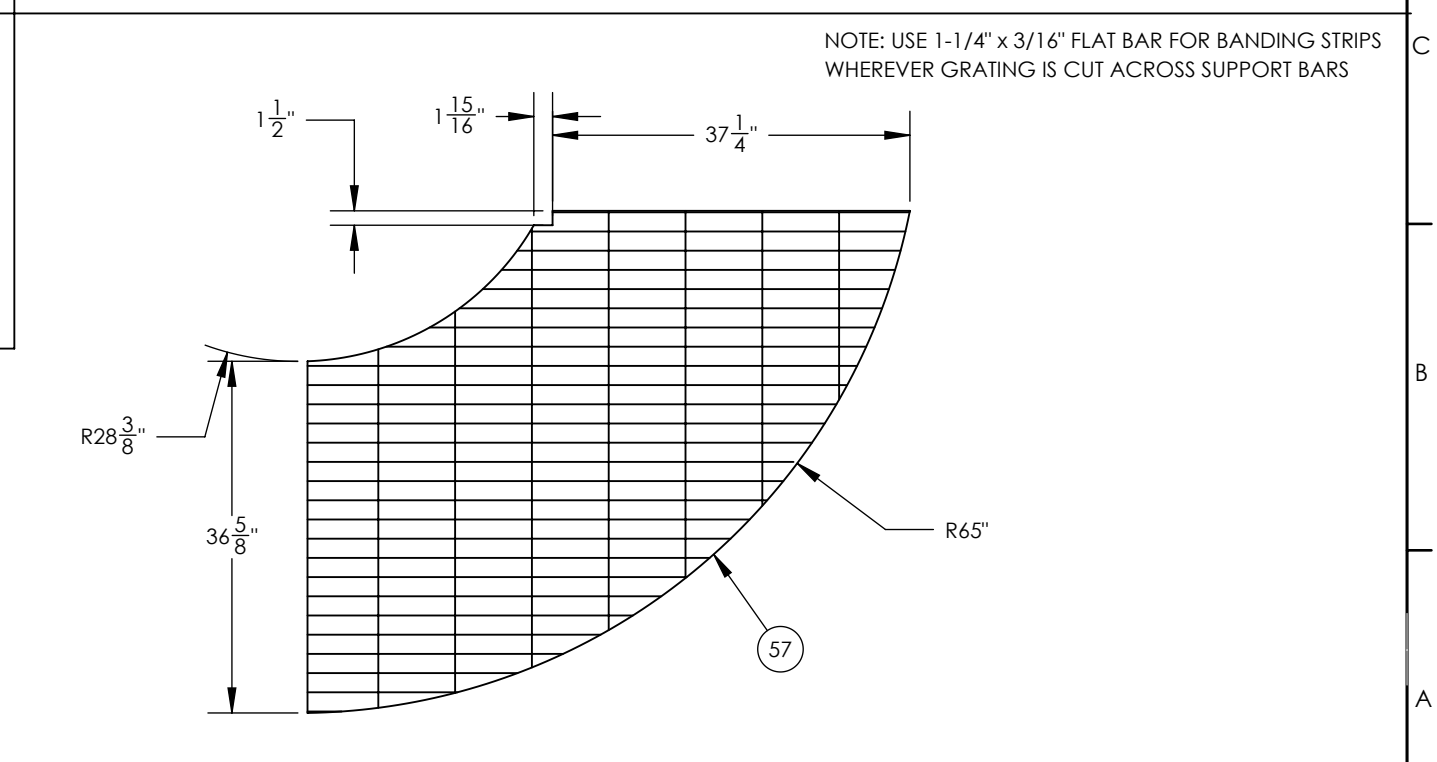
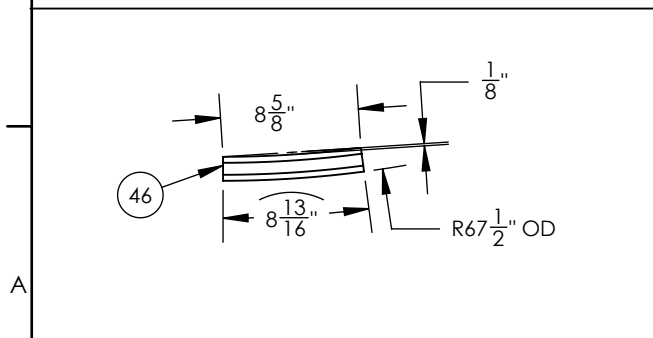
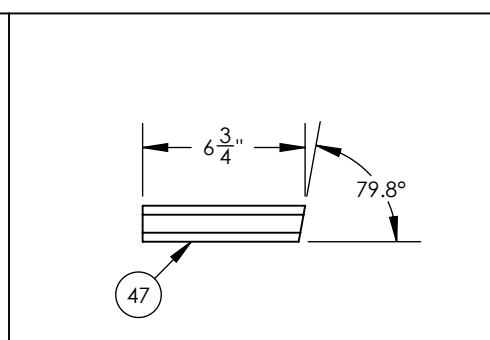
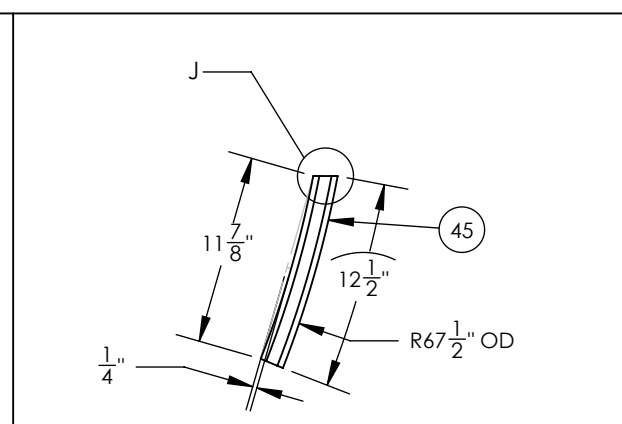
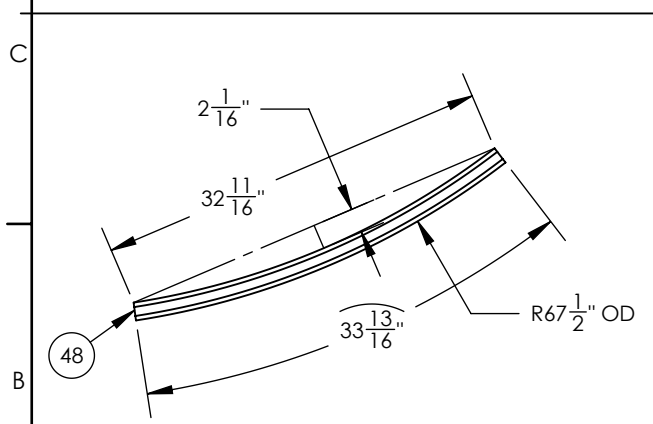
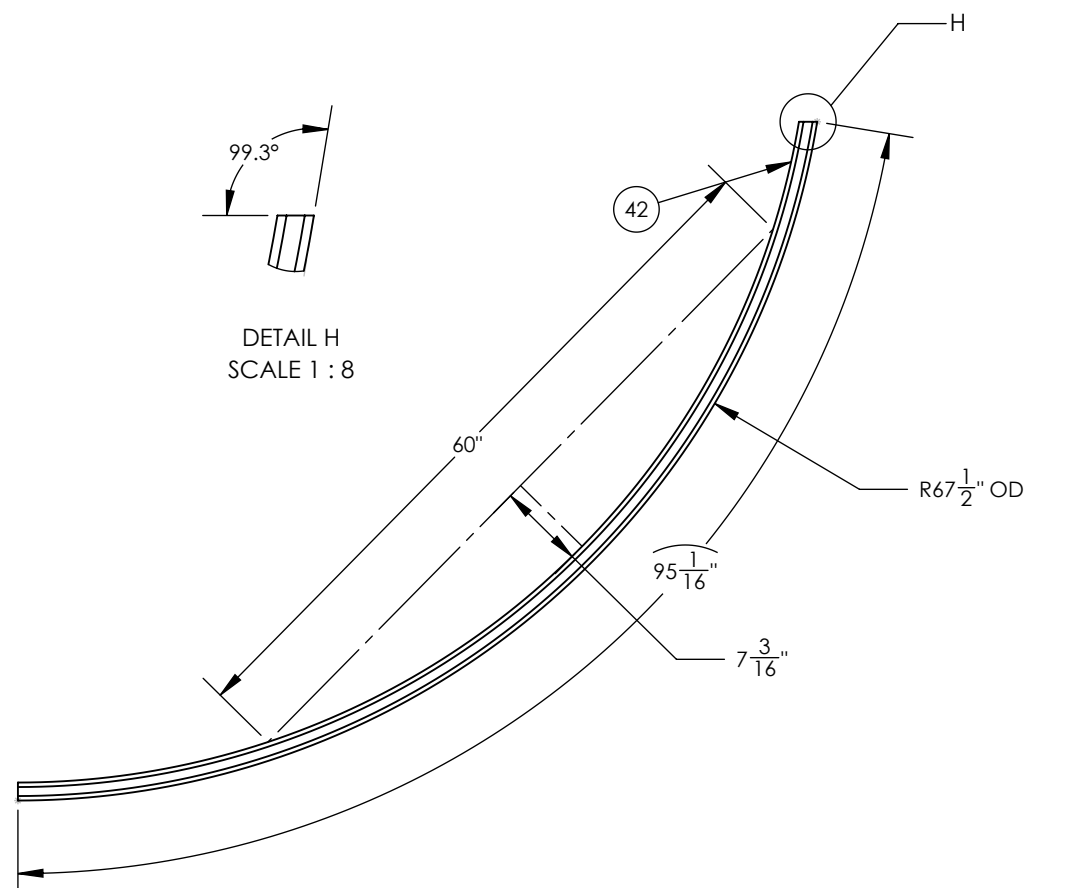
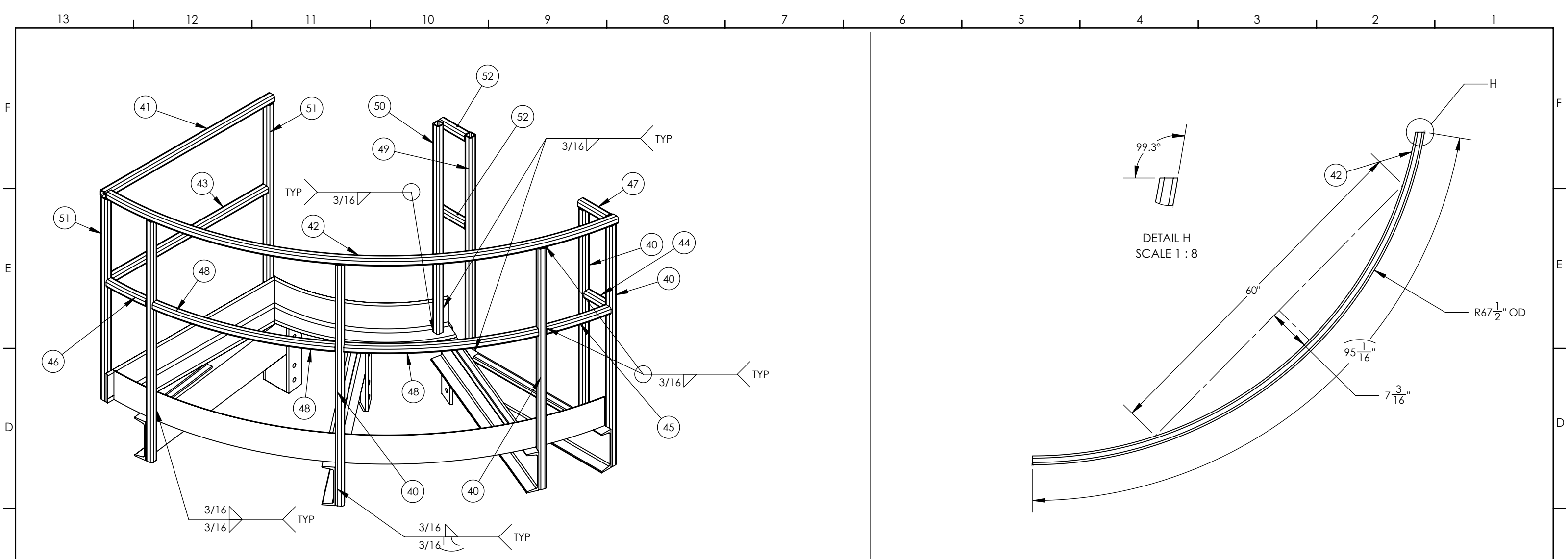
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CUSTOMER: CRESCENT POINT	PLATFORM DETAILS 2 - HANDRAIL	
WORK ORDER: B3821-CRE-COB		
SCALE: 1:16	DWG NO.: DRW-STR-007_4TH LADDER-PLATFORM - 4ft - 6ft OD	REV NO.: D
		SHEET 5 of 8



NOTE: USE 1-1/4" x 3/16" FLAT BAR FOR BANDING STRIPS WHEREVER GRATING IS CUT ACROSS SUPPORT BARS

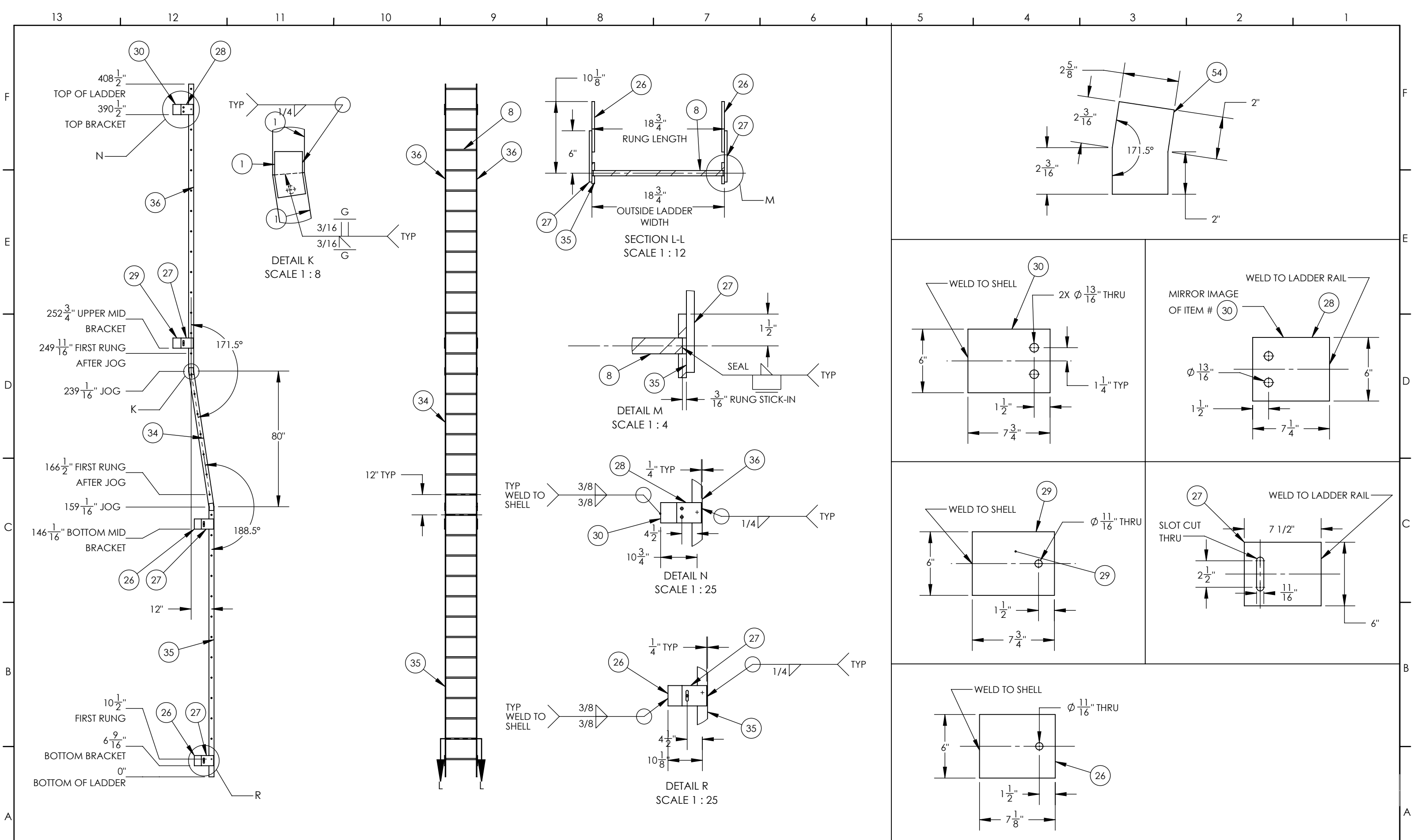
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CUSTOMER: CRESCENT POINT	WORK ORDER: B3821-CRE-COB	HANDRAIL DETAILS	
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	WORK ORDER: B3821-CRE-COB	
SCALE: 1:50	DWG NO.: DRW-STR-007_4TH LADDER-PLATFORM - 4ft - 6ft OD	REV NO.: D
		SHEET 7 of 8

