

## BOILERS AND PRESSURE VESSELS REPAIR OR ALTERATION REPORT

(A) #: 437295

e pre	essure equipment safety au	thority		OWNER EQUIP. NO.: REPAIR ORG. JOB NO.:	Tube A G9244 BK473
REP	AIR 🗹	and/or	ALTERATION [	Partial	Final 🗹
4	Name of Organizatio	n doing Repair/Alteration	Bromley Mechanical Se	ervices, A Division of Argo Sales LP,	
	Address 925-23 Stre	et S.W., Medicine Hat	, Alberta, T1A 8R1	AQP No. & Expiry Date AQP-1009, Feb	ruary 25, 2028
a.	Name of Owner Rai	e Oilfield Services Co	rp		
4	Address 502 Mitche	ell Street North East, F	Redcliff, Alberta T0J 2P0		
	Location of Installati	on LSD: 15-35-021-07	7 W4		<del></del>
i	Boiler/Pressure Ves	sel Description Horizo	ntal Treater	CRN <u>N89</u>	93.23
i	Manufacturer's Nam	e Universal Industries		Serial No. 97-11-	73
. 1	Original Design Con	ditions:			
	a) Vessel/Shellside	/Boiler: Max Allowa	able Working Press. 75 Ps	Min/Max Design Temp	-20°F / 400°F
	b) Jacket/Tubeside			Min/Max Design Temp	
. 1	New Design Condition	ons:			
	a) Vessel/Shellside	/Boiler: Max Allowa	able Working Press. 75 Ps	Min/Max Design Temp	-20°F / 400°F
	b) Jacket/Tubeside	: Max Allowa	able Working Press	Min/Max Design Temp	
. I	Code Edition and Ac	Idenda used for perform	ning the work ASME Sect.  p description of repair/altera	1995 Addenda Dec 1996  VIII Div 1 Year 2023 Addenda  attion method used. Attach additional pages as repair or alteration procedures, drawings,	as required, and reference
	Baked out Fire     Investigated ind     Removed all ind     QCM inspected	Fube @ 750°F for 60 r ications on Fire Tube. ications completely us the prepared joint price repairs & carried out N by Al/QC.	ninutes. sing a combination of grirer to welding.		and specifications,).
		reheat Temp 10°C	Post Weld HT	(Temp/Time)	Other
	Extent, 100% MPI Visual 100		% RT on all butt welds		
2. 1	Pressure Test  a) Hydrostatic  b) Other Test	Vessel/S Waiver accepted by	Shellside/Boiler ABSA SCO	Tubeside/Jacket	- 0 5

ABSA SCO Signature & Date

<ol><li>Material List any material used in repair/alteration and any bas</li></ol>	e material welded on:
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Item	Material Specifications	Thickness / Schedule	Diameter	Item	Material Specifications	Thickness/ Schedule	Diameter
Shell/Drums				Heads/ Ends			
Tubesheet				Tubes	SA53B	Sch. XS (0,500")	24"
Nozzles				Flanges/Fittings		Class	

					T T		
Nozzles				Flanges/Fittings		Class	
4. Weld	ding Procedures Alberta Regist	ration Number WP	0505,2		WPS Numbers use	ed: BA-2A Rev.1	
	ded Replacement Parts: Attach uthorized Inspector for the follow					ts properly identified	and signed
6. Res	ponsibility Owner/Client, Ident	ify below items tha	at the owner	/client has assume	d responsibility for. No	ote (2)	
a) /	Alteration Design Submission _	b) Re	epair/Alterati	on Procedure:	c) Materi	al Control	-
d) <sup>1</sup>	Welding Control	e) NDE	f)	Heat Treatment	g) Pre	ssure Test	_
	2: Owner/client must have a va tion c, d, e, f, or g.	lid Alberta Quality	Program (A	QP), for the scope	of work, to assume re	esponsibility for	
7. RE	MARKS:						
Fire	e Tube Repair						
	ertify that the statements made in	this Report are co	orrect and th			workmanship on this	repair/alteration o
to the	requirements of the Alberta Safe	ety Codes Act and	Regulation	s and the AB-513.			
	a) For all items except for item		o Coloo I E		b) For items identi	ified in 16 only:	
Bro (Rep	a) For all items except for item omley Mechanical Services, A pair/Alteration Organization Name	A Division of Arg	o Sales LF		b) For items identi		
Bro (Rep AQ	a) For all items except for item omley Mechanical Services, A pair/Alteration Organization Name (P-1009, February 25, 2028 P Number & Expiry Date)	A Division of Arg	o Sales LF			anization Name)	
Bro (Rep AQ (AQI	a) For all items except for item omley Mechanical Services, A pair/Alteration Organization Name P-1009, February 25, 2028 P Number & Expiry Date)  MAY 0 7	A Division of Arg	o Sales LF		(Owner/Client Orga	anization Name)	
Bro (Rep AQ (AQI (Sigr	a) For all items except for item omley Mechanical Services, A pair/Alteration Organization Name P-1009, February 25, 2028 P Number & Expiry Date)  MAY 0 7  nature & Date) ank McHugh  It Name)	A Division of Arg	o Sales LF		(Owner/Client Orga	anization Name)	
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Bro (Rep AQ (AQI (Sigr Fra (Prin	a) For all items except for item omley Mechanical Services, A pair/Alteration Organization Name P-1009, February 25, 2028 P Number & Expiry Date)  MAY 0 7  nature & Date) ank McHugh  It Name)	A Division of Argonal  2025  May 7, 2025	-		(Owner/Client Orga lumber & Expiry Date (Signature (Print Nam	anization Name)	
Bro (Rep AQ (AQI (Sigr Fra (Prin 9. DAT	a) For all items except for item omley Mechanical Services, A pair/Alteration Organization Name P-1009, February 25, 2028 P Number & Expiry Date)  MAY 0 7  nature & Date) ank McHugh  It Name)	A Division of Arg	TIFICA	(AQP N	(Owner/Client Organiumber & Expiry Date (Signature) (Print Name	anization Name) e) e & Date) ne)	ccordance with th
Bro (Rep AQ (AQI (Sigr Fra (Prin 9. DAT 0. I have Safety a) In-see (Whe	a) For all items except for item omley Mechanical Services, A pair/Alteration Organization Name P-1009, February 25, 2028 P Number & Expiry Date)  MAY 0 7  ank McHugh at Name) E WORK WAS COMPLETED:	A Division of Arg	TIFICAT	(AQP NOTE OF INSPERT. To the best of my d in the AB-513.	(Owner/Client Organiumber & Expiry Date (Signature) (Print Name	anization Name) e) e & Date) ne) rk has been done in a	ccordance with th
Bro (Rep AQ (AQI (Sigr Fra (Prin 9. DAT 0. I have Safety a) In-see (Whe	a) For all items except for item omley Mechanical Services, A pair/Alteration Organization Name P-1009, February 25, 2028 P Number & Expiry Date)  MAY 0 7  nature & Date) ank McHugh at Name) E WORK WAS COMPLETED:  e inspected the repairs and/or alter y Codes Act and Regulations and revice Inspector (ISI) Certification the repair is inspected by an I	A Division of Arg	TIFICAT	(AQP NOTE OF INSPERT. To the best of my d in the AB-513.	(Owner/Client Orgalumber & Expiry Date (Signature (Print Name) (Print Name) (CTION (knowledge, this work is inspected by	anization Name)  a & Date)  a & Date)  ak has been done in a cer Certification ( ABSA).	7 2025
Bro (Rep AQ (AQI (Sigr Fra (Prin 9. DAT 0. I have Safety a) In-sea (Whe	a) For all items except for item omley Mechanical Services, A pair/Alteration Organization Name P-1009, February 25, 2028 P Number & Expiry Date)  MAY 0 7  nature & Date) ank McHugh at Name) E WORK WAS COMPLETED:  e inspected the repairs and/or alter y Codes Act and Regulations and revice Inspector (ISI) Certification the repair is inspected by an I	A Division of Arg	TIFICAT	(AQP NOTE OF INSPERT. To the best of my d in the AB-513.	(Owner/Client Orgalumber & Expiry Date (Signature (Print Name) (Print Name) (CTION (knowledge, this work is inspected by	anization Name)  a & Date)  a & Date)  ak has been done in a cer Certification ( ABSA).	7 2025
Bro (Rep AQ (AQI (Sigr Fra (Prin 9. DAT 0. I have Safety a) In-sea (Whe	a) For all items except for item omley Mechanical Services, A pair/Alteration Organization Name P-1009, February 25, 2028 P Number & Expiry Date)  MAY 0 7  nature & Dale) ank McHugh  It Name) E WORK WAS COMPLETED:  e inspected the repairs and/or altery Codes Act and Regulations and revice Inspector (ISI) Certification the repair is inspected by an Isiblished in the AB-513)	A Division of Arg	TIFICATION TIPE TO THE PROPERTY OF THE PROPERT	(AQP NOTE OF INSPERT. To the best of my d in the AB-513.	(Owner/Client Organiumber & Expiry Date (Signature (Print Name) (Print Name) (CTION) (Knowledge, this work is inspected by ABSA SC	anization Name) e) e & Date) ne) rk has been done in a er Certification / ABSA).  MAY ( O Signature & Date signation of Powers N	7 2025
Bro (Rep AQ (AQI (Sigr Fra (Prin 9. DAT 10. I have Safety a) In-sea (Whe	a) For all items except for item omley Mechanical Services, A pair/Alteration Organization Name P-1009, February 25, 2028 P Number & Expiry Date)  MAY 0 7  nature & Date) ank McHugh at Name) E WORK WAS COMPLETED:  e inspected the repairs and/or altery Codes Act and Regulations and revice Inspector (ISI) Certification the repair is inspected by an Is blished in the AB-513)  User/Inspection Company Name	May 7, 2025  CER erations described the requirements on SI per the requirement grature & Date	TIFICATION TIPE TO THE PROPERTY OF THE PROPERT	(AQP NOTE OF INSPERT. To the best of my d in the AB-513.	(Owner/Client Organiumber & Expiry Date (Signature (Print Name) (Print Name) (CTION) (Knowledge, this work is inspected by ABSA SC	anization Name)  a & Date)  a & Date)  ak has been done in a correctification (ABSA).  MAY (O Signature & Date (ABSA).  NB	7 2025

Print Name & Designation of Powers Number

### **BROMLEY MECHANICAL SERVICES**

#### **Repair Examination and Inspection Sheet**

97-11-73

A Number: 437295 Serial: G9244 BK478 CRN: N-8993.23

OW	NER: Rare Oilfield Serv	/ices				LOCAT	ION:502 M	litchell Street	SE Redcliff	Alberta TOJ	2P0
JOB	NO: 02474		VESS	SEL T	YPE:	Fire Tube	1		_		
DRA	WING NO.:		REVISION NO.:0					A.I. REVIE	w: Aou	APR L	0 3 2025
Seq.	Item	Comment	s	Q.	C.I.	Date	A.I. Hold Points	A.I.	Date	Owner	Date
1.	Repair Procedure Accepted by A.I.			-2	Λ	2027 East	H	<b>P</b> APR	0 3 2025		
2.	Heat Numbers Recorded	ALG		٠, ٦		APR 0 3	025				
3.	MTRs Checked	N/A		1	1.)	APR () 3	2025				
4.	WPS(s) Checked	BAZA		X	AF	R 0 3 2025	A	(-ta), APR	0 7 <b>2025</b>		
5.	Welder(s) Qualified	mL		1		R 0 3 2025		(FU APR	n 7 <b>2025</b>		
6.	Thicknesses Verified & Recorded	NJA		7		0 2023		TV.	0 7 2023		
7.	Shell(s) & Head(s) Fit- up Inspection	NIA		IX.							
8.	Nozzles & Fittings Fit-up Inspection	NA		K							
11.	Nozzle Orientation	NIA		-19							
12.	Nozzle & Flange Rating Checked	N/A		Po							
13.	Impact Tests	N/A		14							
14.	Internals Checked			X	APR	0 7 2025	HŒ				
15.	Final Internal Inspection			X	APR	0 7 2025	H		0 7 <b>2025</b>		
16.	Weld Size Checked			A	AP	R					
17.	Welder I.D. Checked	mL		K		0 7 2025					
18.	Final External Inspection			3	APR	0 7 2025	H		0 7 2025		
19.	Radiography	100% OF &	EPAIR	US	APE	D 7 2025	R	(+)APR	0 7 2025		
20.	Other N.D.E.	mp1 100%.	repar	V	APP AP	7 7 7	R	(A)APR	0 7 2025		
21.	Final Ext. Prior to P.W.H.T.	N/A		7		R N 7 2025					
22.	PWHT Chart Checked	NIA		V	APR (	7. <b>ZOZ</b> 5					
23.	Seeking Waiver			Λ	APR	0 7 2025			3.55= 358		
24.	N.C.R. #	NIA		(A)	Δ. ΔΡ	R 11 7 71175					Ť
25.	Nameplate Stamping	NIA		V	AP	R () 7 <b>202</b> 5 R () 7 <b>202</b> 5					
26.	AB-40 Report Completed & Verified			1	AP	R 0 7 2025	H	M (#)	Y 0 7 <b>202</b> 9		
27.	Nameplate Installation	N/A								=-	

<sup>\*</sup> Denotes an A.I. Inspection Point \*\* Denotes an A.I or Owner. Hold Point

#### A Number: 437295

Owner

ABSA

	Exam	Inspection R	Required	8-8	Con	nments		QC Insp	ector Date	ins	BSA pector & Date	Own Inspec	ctor
1	Bake out @ 75	50°F for 60 mi	ins.	* 1	- 10			Mar 31 (F	Mc)				
2	Investigate indi	cations on Fire	Tube see					APLOZ	7				
	Attached draw	ing.							1				
3	Remove all inc	dications comp	pletely using	а				APROS					
	Combination of	f grinding & N	/IPI checks.					711235	4				
4	Inspection of the	he prepared jo	oints by the	100					Λ				
	QCM prior	to welding.	FX3				377	APR 04	1			60,00	
 5	Weld out repa		it NDE (RT/N	/IPI)	20110	7		MIE OS					
	On the comple				PH 11 21	1		800 al	()			1	
 6	Final inspectio	100	7 10	7.7		31.7		APE OF	4			+	
	Sign off AB40.				#503 L T		-		1				
7	Sign off Ab40.			-			1/-	-	16				
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Mark	Mat. f.D.	Neck	Fitting	7.7	Flange		Repad	i or Attachm	nent	Cat.	Cat. C	Cat.	Pa
	SpecGrd.			3 7		1	1) fin						
	Thk./Rating	764	117 a**		781	HY	W.						
	Heat# or ID				17.7	1,997	Res						
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	SpecGrd.												
	SpecGrd. Thk:/Rating	6 / / 0	NA SE	= (-)			6						
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	Thk:/Rating Heat# or ID	U / ( 5 4 / 2/ 5	IA35	3)	3011	THE STATE OF	9 -				1		
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aid c	Thk./Rating Heat# or ID  SpecGrd. Thk./Rating Heat# or ID  SpecGrd. Thk./Rating Heat# or ID	d y v ll	ymbol			1 204	d by Closin	ng	Welde	er Symb	ool	Date	
	Thk./Rating Heat# or ID  SpecGrd. Thk./Rating Heat# or ID  SpecGrd. Thk./Rating Heat# or ID		ymbol			Inspecte	d by Closin	-	Welde	er Symb	ool	Date	
	Thk./Rating Heat# or ID  SpecGrd. Thk./Rating Heat# or ID  SpecGrd. Thk./Rating Heat# or ID		ymbol			Inspecte Heat #'s/	Weld Stan	-	Welde	er Symb	ool	Date	
Laid c	Thk./Rating Heat# or ID  SpecGrd. Thk./Rating Heat# or ID  SpecGrd. Thk./Rating Heat# or ID		ymbol			Inspected Heat #'s/ Vessel F	Weld Stan	nped ld Defects	Welde	er Symb	ool	Date	

# SLICK (INSPECTION LTD.)

#### **MT / PT INSPECTION REPORT**

Location:

Client Rep Signature:

Technician Sign:

Al Just

Date: \_\_\_\_\_

MAR. 27, 2025

**RARE OILFIELD** 

RARE OILFIELD, REDCLIFF

ΑB

Page: 1 of 3

JM25094

JM25094-M2

ASME Sec.VIII, Div. 1 2023

MT-Rev.8

Acceptance Code: Specification: Procedure:

nique: MT 2 - Wet Visible, Black On White actor: RARE OILFIELD

Technique: Contractor:

Invoice #:

Report #:

A.F.E.#: Code.#: P.O.#:

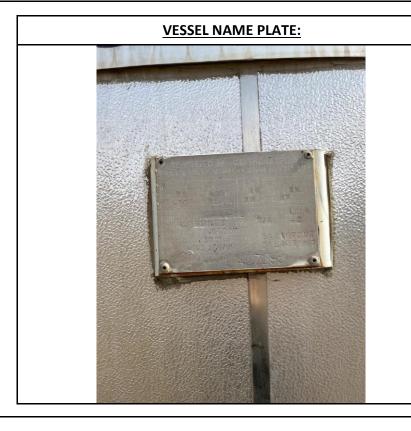
Project: Job.#:

SLICK INSPECTION LTD. 2038-12th AVE NW Medicine Hat, AB, T1C 2A7 PH: 403-527-9854 FAX: 403-527-9867 office@slickinspection.com Technician Certification:

JOHN MARTIN CGSB Level II RT MT PT SNT-TC-1A Level II RT MT PT REG. #27301

Assistant:

#### FIRE TUBES 'A' AND 'B'



Partical Suspension: 7HF



2L S/N: MP4083



LED Flasfh light>



Visible

#### PREFORMED MAG PARTICAL INSPECTION ON ALL PROCESS WELDS AND AREAS OF INTEREST OF FIRE TUBES 'A' AND 'B'.

Equipment & Consumables Used Flourescent> Black/White> ✓ Aerosol> ✓ Visible> ✓ Dry> Puffer>

MT 2: Magnavis White Contrast Paint: WCP-2 / Magnavis Black Calibration Block: West. Instruments (Alibration Block: West. Instruments (Alib

S/N:6429 Cal Verified to 10lb Daily



SLICK INSPECTION LTD. 2038-12th AVE NW Medicine Hat, AB, T1C 2A7 PH: 403-527-9854 FAX: 403-527-9867 office@slickinspection.com

#### MT / PT INSPECTION REPORT

Technician Certification:

**JOHN MARTIN** CGSB Level II RT MT PT SNT-TC-1A Level II RT MT PT REG. #27301

Assistant:

Location:

Client Rep Signature:

MAR. 27, 2025

**RARE OILFIELD** 

RARE OILFIELD, REDCLIFF ΑB

Invoice #:

Acceptance Code:

Specification:

Procedure:

Technique:

Contractor:

A.F.E.#:

Code.#:

Project:

P.O.#:

Job.#:

Report #: Page:

JM25094 JM25094-M2

ASME Sec.VIII, Div. 1 2023 MT-Rev.8

MT 2 - Wet Visible, Black On White

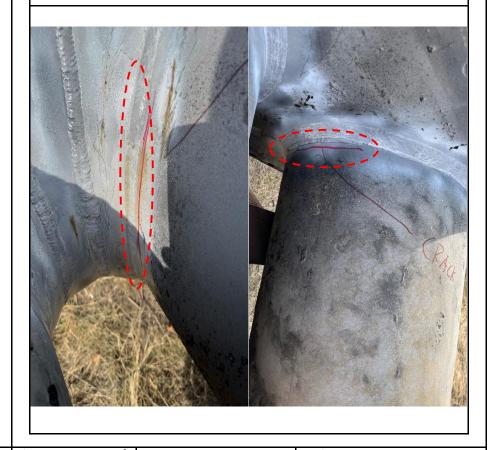
RARE OILFIELD

#### **FIRE TUBE 'A'**





#### **FIRE TUBE 'A' INDICATION**



Carbon Steel

Surface Condition:>

Base Metal

Information On Above: \

Material:>

Carbon Steel

Surface Condition:>

Base Metal

LINEAR INDICATIONS FOUND ON AREAS INDICATEDIN ABOVE PHOTOS

LINEAR INDICATIONS FOUND ON AREAS INDICATED IN ABOVE PHOTOS



#### **MT / PT INSPECTION REPORT**

Location:

MAR. 27, 2025

**RARE OILFIELD** 

RARE OILFIELD, REDCLIFF

ΑB

Acceptance Code:

of ASME Sec.VIII, Div. 1 2023

JM25094

JM25094-M2

MT-Rev.8

MT 2 - Wet Visible, Black On White

Specification:

Procedure: Technique:

Contractor:

Invoice #:

Report #: Page:

A.F.E.#: Code.#:

P.O.#: Project:

Job.#:

RARE OILFIELD

SLICK INSPECTION LTD. 2038-12th AVE NW Medicine Hat, AB, T1C 2A7 PH: 403-527-9854 FAX: 403-527-9867 office@slickinspection.com

Technician Certification:

**JOHN MARTIN** CGSB Level II RT MT PT SNT-TC-1A Level II RT MT PT REG. #27301

Assistant:

Client Rep Signature:

#### **FIRE TUBE 'B'**



#### **FIRE TUBE 'B'**



Information On Above: 

Material:>

Carbon Steel

Surface Condition:>

Base Metal

Information On Above: 

Material:>

Carbon Steel

Surface Condition:>

Base Metal

NO RELEVANT INDICATIONS FOUND AT TIME OF INSPECTION

NO RELEVANT INDICATIONS FOUND AT TIME OF INSPECTION

Date: April 04 2025 JOB: WO# 02474-A Code: ASME Sec VIII Div 1 / UW51-23 No of Film in Cassette: 1  Radiation source: SN# SN# 02474-A (24" firetube) final repair Location: Medicine Hat, AB  SN# 02474-A (24" firetube) final repair Location: Medicine Hat, AB  SN# 02474-A (24" firetube) final repair Location: Medicine Hat, AB  AC-Arc Burn BT-Burn through CK-Crack LC-Low cover EP-Excessive Proposity HB-Hollow Bead EUC-External Undercut IUC-Internal Undercut S-Slap  Density 2.4 - 3.4  Weld I.D.# Size Thickness Welder ID Material Film Type RT Tech. Exp. IQI SOD(in) OFD(in)  Weld Size Thickness Welder ID Material Film Type RT Tech. Exp. IQI SOD(in) OFD(in)  C1 flange 24" 0.500" ML C.S. Agfa D5 3 1 8f 11.5 0.70"  Where accessible Inspection Procedure: NDT-RT-01-REV-03  ASME Sec VIII Div 1 / UW51-23 No of Film in Cassette: 1  ASME Radiagography Procedure: NDT-RT-01-REV-03  ASME Sec VIII Div 1 / UW51-23  No of Film in Cassette: 1  ASME Radiagography Procedure: NDT-RT-01-REV-03  ASME Sec VIII Div 1 / UW51-23  No of Film in Cassette: 1  ASME Radiagography Procedure: NDT-RT-01-REV-03  ASME Sec VIII Div 1 / UW51-23  No of Film in Cassette: 1  ASME Radiagography Procedure: NDT-RT-01-REV-03  ASME Sec VIII Div 1 / UW51-23  No of Film in Cassette: 1  AC-Arc Burn BT-Burn through CK-Crack LC-Low cover EP-Excessive Proposity HB-Hollow Bead EUC-External Undercut IUC-Internal Undercut I																
No.		(	The state of the s		Clie	<u>nt:</u>			Rare			Radiographic resting Repo	rt			
Radiation source:		M	MP		Date	e: Apr	il 04 2025	JOB:	wo	)# 02474	-A	RT-25-169 Inspection Procedure: NDT-RT-01-REV-03				
Ind-192	i i	NDU:	TRIES LP		Cod	e:	ASME	E Sec VI	II Div 1 / U	W51-23		No of Film in Cassette: 1 ASME Radiography Procedure				
## AC Arc Burn	Radia	tion s	ource:		SN	#	SN# 0247	4-A (24	" firetube)	final rep	air	Screen Type: LEAD SOD: minimum source-to-object distance(D)				
Price   Pric		Ird-19	2		Location: Medicine Hat, AB							Front: 0.010" Back: 0.010" OFD: maximum object-to-film distance (D in T-274.1) plus reinforce	ment			
Density 2.4 - 3.4	Effective Fo	cal Spo	t Size(EFSS):	3.39mm								AC-Arc Burn BT-Burn through CK-Crack LC-Low cover EP-Excessive Pe	netration			
Weld I.D.#   Size   Thickness   Welder ID   Material   Film Type   RT Tech.   Exp.   IQI   SOD(in)   OFD(in)   Weld Discontinuity   Weld Discontinuity   Severity: 1: Slight 2: Moderate 3: Severe(rejectable)	single wall v	iewing								234,330	-7716000	P-Porosity HB-Hollow Bead EUC-External Undercut IUC-Internal Undercut S-Slag	ŝ			
Weld I.D.8         Size         Thickness         Welder ID         Material         Film Type         RT Tech.         Exp.         IQI         SOD(in)         OFD(in)         Weld Discontinuity Severity: 1: Slight 2: Moderate 3: Severe(rejectable)           II         II         III         II	Density 2.4	- 3.4			2							IP-Incomplete Penetration LF-Lack of Fusion CB-Concave Bead GP-Gas Pocket HL- High/	Low			
Note: x-rayed repair areas only    Note: x-rayed repair areas only   Note: x-rayed repair areas only	Weld LD.#	Size	Thickness	Welder ID	Material	Film Type	RT Tech.	1	101	SOD(in)	OFD(in)	Type & location of discontinuity  Weld Discontinuity Severity: 1: Slight 2: Moderate 3: Severe(rejectable)	Accept Reject			
C1 flange 24" 0.500" ML C.S. Agfa D5 3 1 8f 11.5 0.70" where accessible  0-15		0.20								,	5.5()					
0-15   P-1		Н											+			
0-15   P-1		Н								<del>                                     </del>	<del> </del>		+			
15-25 P-1	C1 flange	24"	0.500"	ML	C.S.	Agfa D5	3	1	8f	11.5	0.70"	where accessible	+			
C2 24° 0.500° ML C.S. Agfa D5 1 1 8f 25° 0.70°  0.15	0-15	М										,				
0-15	15-25		_									P-1	/			
0-15					-											
0-15																
ADD 0.7.2075	C2	24"	0.500"	ML	C.\$.	Agfa D5	1	1	8f	25"	0.70"					
Kevin Havward SNT/CGSR#5335 RT2 MT2 PT2  APR 0 7 2025	0-15															
Kevin Havward SNT/CGSR#5335 RT2, MT2, PT2  APR 0 7 2025																
Kevin Hayward SNT/CGSR#5335 RT2_MT2_PT2											<u> </u>					
Kevin Hayward SNI/CGSR#5335 RI2_MT2_PT2																
Kevin Hayward SNT/CGSB#5335 RT2_MT2_PT2  APR 0 7 2025																
Kevin Hayward SNT/CGSR#5335 RT2_MT2_PT2  APR 0 7 2025																
Kevin Hayward SNT/CGSB#5335 RT2, MT2, PT2  APR 0 7 2025											<u> </u>					
Kevin Hayward SNT/CGSR#5335 RT2_MT2_PT2													$\perp$			
Kevin Hayward SNT/CGSR#5335 RT2_MT2_PT2 APR 0 7 2025																
Kevin Hayward SNT/CGSR#5335 RT2, MT2, PT2 APR 0 7 2025																
Kevin Hayward SNT/CGSR#5335 RT2, MT2, PT2																
Auditor N.D.T. TECHNICIAN QC Representative			Auditor			Kevin H	-				2, PT2	TIAM!				

SIGNATURE

NWP Industries 4017 60th Ave, Innisfail, AB T4G 1S9

403-227-4100

Report #:

RT-25-169

Page 1 of 1



## MAGNETIC PARTICLE INSPECTION REPORT

Report #: MT-25-168

	USTRII	ES LP	1	HOIT IVE	1			
NWP	Client:	Rare						
Da	ate:	April 02/	03 2025	Insp Standard:	ASME Sec	V , Article 7		
W	O#:	WO# 024	174	Code:	ASME Sec	VIII Div 1, App 6		
Seri	ial #:	SN# 024	74-A	Procedure:	NDT-MT re	ev.04		
Loca	ation:	Medicine	Hat, AB	Technique	MT 3 (flou	rescent))		
ite	em:	repair 24	' Firetube (A)	Surface:	clean			
YOKE	: Magnaflu	ıx	Yoke: Y-2	Yoke S/N: N7162	Daily Lift 1	「est: ✓ Accept 🗌	Reject	
Blac	k light: La	bino UVG	3.0 SN# 72739	10 LBS Weight: 6899058	5/45	Power Type: A/C		
Light Mete	er: Labino		Model:Labino 2.0	Cal. Date:	Nov 01 2024	Serial #:1216	;	
Mar	nufacturer		Designation	Consumable Type		Batch Number	er er	
M	agnaglo		20-B	flourescent premix	(	22 E015		
			7					_
	1700			100 E 27 P	N. F. Yan		1 2	#
	May part	· 普瑟.					Accept	Reject
Weld #:	Material:	type:	Remarks:		I Brown	Ha TH B. T. C.	<	E
							+	-
							<del> </del>	
C2	c.s.	mitre	a indication was located on t	he inside radius of weld (right be	side weld) api	prox 10" in length		Х
							$\bot$	
			4			116		
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	Auditor				NW	P QC Rep.	Date	
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Report:

MT-25-168



### **MAGNETIC PARTICLE** INSPECTION REPORT

Report #: MT-25-168a

INC	USTRIE	SLP	I IIIOI EOI	HON INEL O		141 1	-23-100	u 	
NWP	Client:	Rare				Volume -		116	
Da	ite:	April 02/0	03 2025	Insp Standard:	ASME Sec	V , Article 7	Year A		
W	O#:	WO# 024	74	Code:	ASME Sec	VIII Div 1, App	p 6		
Seri	ial #:	SN# 0247	74-A	Procedure:	NDT-MT re	v.04			
Loca	ation:	Medicine	Hat, AB	Technique	MT 3 (flour	escent))		-	97,00
ite	m:	repair 24	' Firetube (A)	Surface:	clean				
		331	·						
			10 Final					20 7-	
	: Magnaflu		Yoke: Y-2	Yoke S/N: N7162	Daily Lift T			eject	
		bino UVG	3.0 SN# 72739	10 LBS Weight: 68990585	/45	Power Ty	pe: A/C		
Light Mete	er: Labino		Model:Labino 2.0	Cal. Date: N	lov 01 2024	Se	rial #:1216		
Man	nufacturer		Designation	Consumable Type		Ва	tch Number	•	15703
Ma	agnagio		20-B	flourescent premix			22 E015		
		$\perp$					100		
Algy III		Ser. Jan.						Accept	Reject
Weld #:	Material:	type:	Remarks:					Acc	Rej
			WFMT was performed on the	preperation of the weld areas					
C2	prep	mitre	no indications were present		7400			1	
								-	
C1 flange	prep	flange	no indications were present					1	
	- 22			***		15.			
	Es a								
					1000004	33-27			
				140					
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				- 8331					
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				10-10-1	H	iller	APR 0 7	202	5
	Auditor	<del></del>			NIME	QC Rep.		Date	
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Report:

MT-25-168a



## MAGNETIC PARTICLE INSPECTION REPORT

Report# MT-25-169a

	Client:	Rare		Client Spec:	N/A							
Da		April 04	2025	Insp Standard:	ASME Sec V , Article 7							
ı	ке. В #:	WO# 02		Code:		'III Div 1, App 6		_				
	tion:		e Hat, AB	_								
Proj		SN# 024		Procedure: Technique	NDT-MT rev.04 MT 2 (black on white)							
			the final repair	Surface:	Welded	on write)						
misp. Des	scription.	24 111610	ina iliai rapali	Surface.	- vveided							
				$\dashv$								
				_								
Yoke: contour pr		obe	Yoke Model: B-300	Yoke S/N: 29915	Daily Lift Tes	t: 🗸 Accept 🗍 I	Reject					
	Source:		t + shop lighting	10 LBS Weight: 6899055		Power Type: A/C	- reject					
Light Mete			Model: Labino 2.0	-	Nov 01 2024	Serial #: 121	<u> </u>					
	ufacturer		Designation	Consumable Type		Batch Nu						
	agnaflux	-+	WCP-2	White Contrast	,	23M20						
	agnaflux		7HF	Magnetic Particle		23H02						
1410	agricinux		****	waynetic Farticle		231102	0					
							1					
		- 1					Accept	Reject				
Weld #:	type:	welder:		Pagare, and Pag	Arthur Sill		¥	å.				
							_					
C1R1 flange	flange	ML					✓					
Ç2 R1	mitre	ML				_	1					
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	Auditor	<del></del>			NWP Q		Date					
			+	11		- /	1 Date					
			- Carlon		Report:	MT-25-16	iQa					
		_				HI 1-23-10	Ja					

Kevin Hayward CGSB/SNT-TC1A LVL 2 RT/MT/PT CGSB# 5335 Page:

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Rev. 4