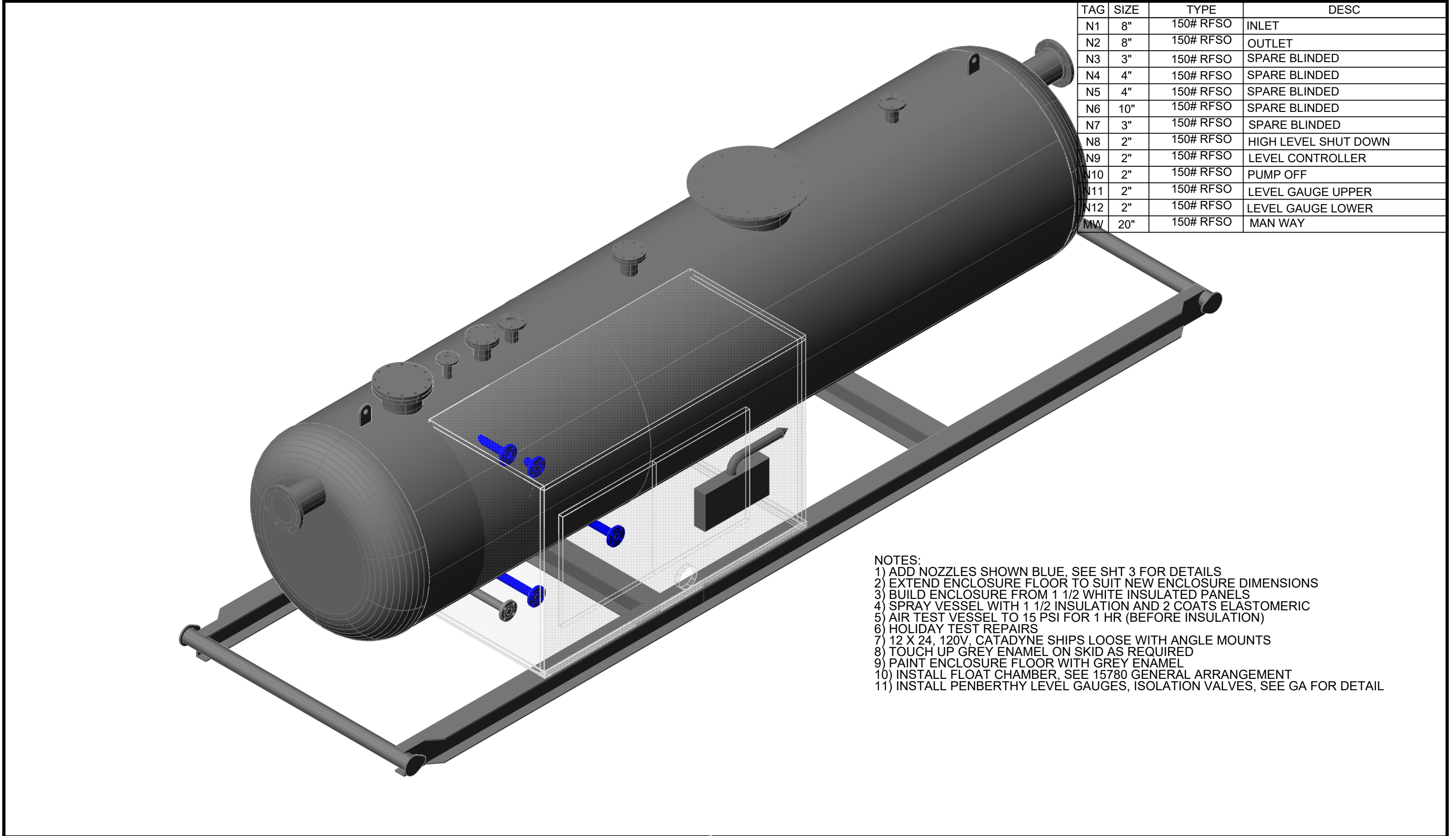




TAG	SIZE	TYPE	DESC
N1	8"	150# RFSO	INLET
N2	8"	150# RFSO	OUTLET
N3	3"	150# RFSO	SPARE BLINDED
N4	4"	150# RFSO	SPARE BLINDED
N5	4"	150# RFSO	SPARE BLINDED
N6	10"	150# RFSO	SPARE BLINDED
N7	3"	150# RFSO	SPARE BLINDED
N8	2"	150# RFSO	HIGH LEVEL SHUT DOWN
N9	2"	150# RFSO	LEVEL CONTROLLER
N10	2"	150# RFSO	PUMP OFF
N11	2"	150# RFSO	LEVEL GAUGE UPPER
N12	2"	150# RFSO	LEVEL GAUGE LOWER
MW	20"	150# RFSO	MAN WAY

- NOTES:
- 1) ADD NOZZLES SHOWN BLUE, SEE SHT 3 FOR DETAILS
 - 2) EXTEND ENCLOSURE FLOOR TO SUIT NEW ENCLOSURE DIMENSIONS
 - 3) BUILD ENCLOSURE FROM 1 1/2" WHITE INSULATED PANELS
 - 4) SPRAY VESSEL WITH 1 1/2" INSULATION AND 2 COATS ELASTOMERIC
 - 5) AIR TEST VESSEL TO 15 PSI FOR 1 HR (BEFORE INSULATION)
 - 6) HOLIDAY TEST REPAIRS
 - 7) 12 X 24, 120V, CATADYNE SHIPS LOOSE WITH ANGLE MOUNTS
 - 8) TOUCH UP GREY ENAMEL ON SKID AS REQUIRED
 - 9) PAINT ENCLOSURE FLOOR WITH GREY ENAMEL
 - 10) INSTALL FLOAT CHAMBER, SEE 15780 GENERAL ARRANGEMENT
 - 11) INSTALL PENBERTHY LEVEL GAUGES, ISOLATION VALVES, SEE GA FOR DETAIL

A	APPROVED CONSTRUCTION DRAWINGS	KH	SEPT 11 26
REV	DESC	BY	DATE
REVISIONS			



RARE OILFIELD SERVICES
502 MITCHELL DRIVE SE
REDCLIFF, ALBERTA,
T0J 2P0

RARE EQUIPMENT # 15781 - FLARE KNOCK OUT DRUM	
DATE SEPT 11, 2026	DRAWN BY K HOBMAN

DRAWING TITLE 15780 - FLARE KNOCK OUT DRUM SHOP MODIFICATIONS SHT 2 OF 3

FILE NAME 15781 FLARE KNOCK OUT VESSEL MODS	
LAYOUT NAME SHT 2	
REVISION A	REVISION DATE