

# CHALLENGER

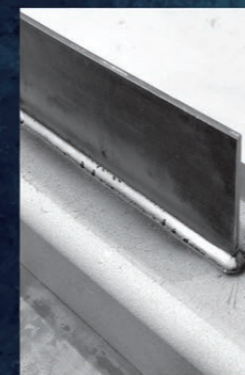


## SPECIFICATIONS



Challenger Robotic Welder Specs

Robot	Fanuc Arc Mate 120i
Welding Equipment	Lincoln Electric R450 Power Source, Wire Feeder Welding Torch, Collision Detect, Torch Cleaning Station
Typical Welding Speed - Fillet (2F)	20.0 in/min for 3/16" weld - (8.4mm/s for 4.8mm fillet weld) 15 in/min for 1/4" weld - (6.4mm/s for 6.4mm fillet weld) 10.0 in/min for 5/16" weld - (4.6mm/s for 8mm fillet weld)
Beam Size	Section Minimum 6" Maximum 40" Length Minimum 4' Maximum 50'
Gap Tolerances	Maximum 1mm - No Gap Detection
Joint Detection	Laser Touch Sensing
Process and Position	MCAW - Spray and Pulse Transfer - Horizontal (2F) or GMAW - Spray and Pulse Transfer - Horizontal (2F)
Wire	MCAW: Hobart Fabcor Edge 0.045" diameter (1.2mm) or GMAW: Lincoln Electric SuperArc L-59 0.045" dia (1.2mm)
Wire Classification	MCAW: AWS A5.18, A5.18M: E70C-6M H4 CSA W48-06: E491C-6MJ-H4 GMAW: AWS A5.18/A5.18M: ER70S-6 CSA W48-06: ER49S-6
Shielding Gas	85% Argon - 15% CO <sub>2</sub> mix
Surface Finish	All parts and beam must be clean & dry with low scale level
Electrical	480V 3ph, 60Hz, 50 kVA and 120V 1ph, 60Hz, 15A
Pneumatic	100 psi @ 20 CFM Clean Air 0.005MM Dry 99.9%, Unlubricated, 1/2" NPT
Ethernet Speed	Upload/Download speed >10Mbps
Footprint w/Console & Safety Barrier	73' x 16' x 15'H
Weight	20,000 lbs.



*We reserve the right to modify features and specifications at any time.*



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# CHALLENGER

## ROBOTIC WELDER

Automatic, consistent welding of attachments

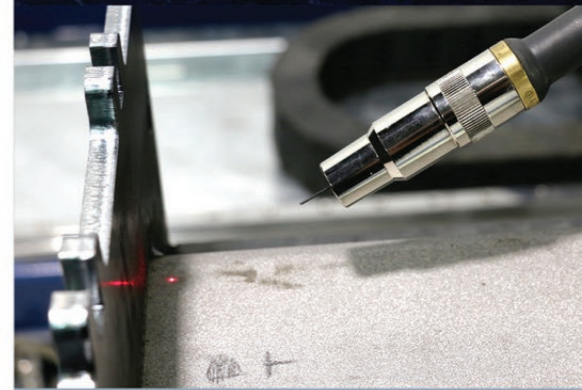
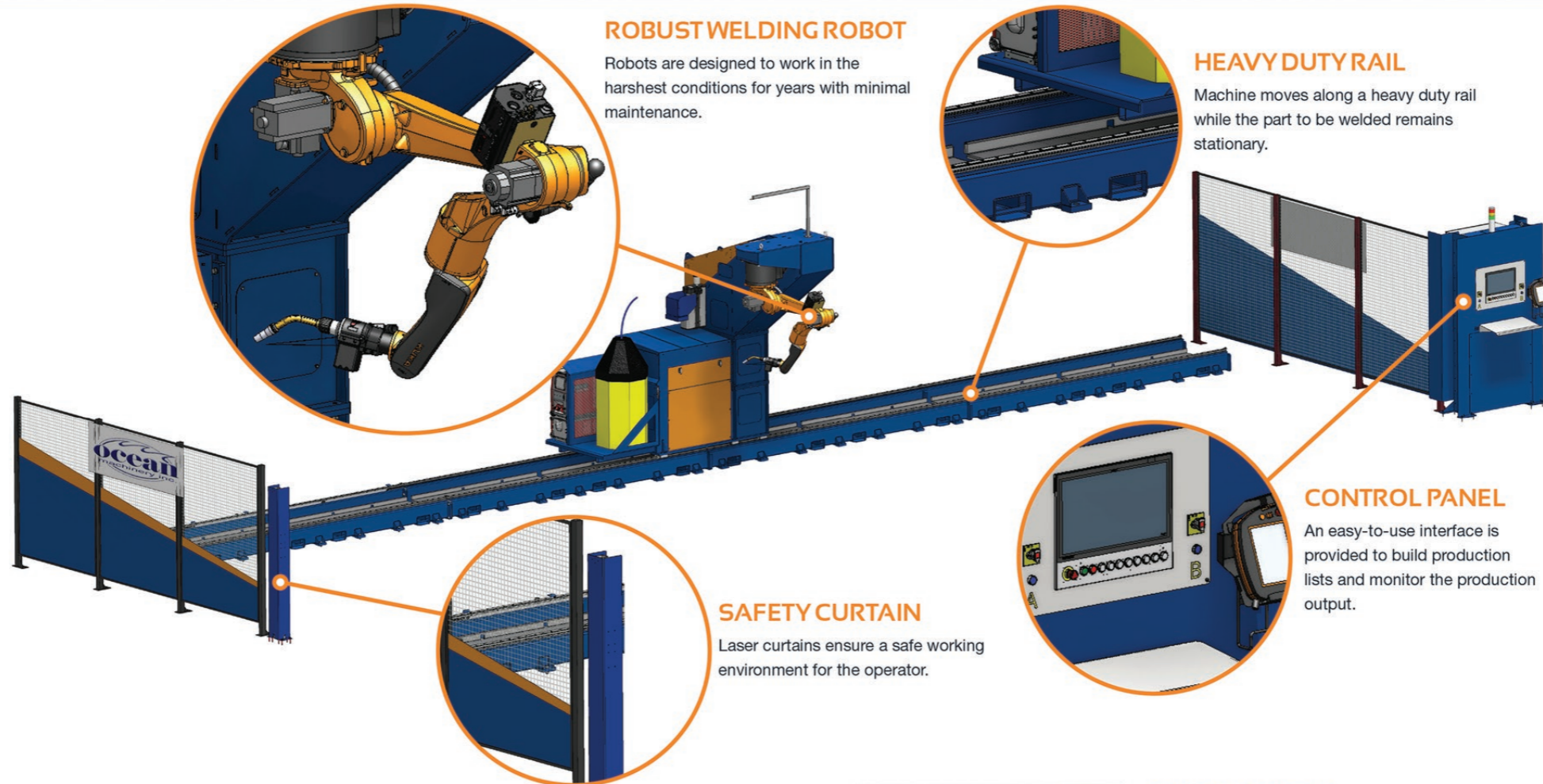
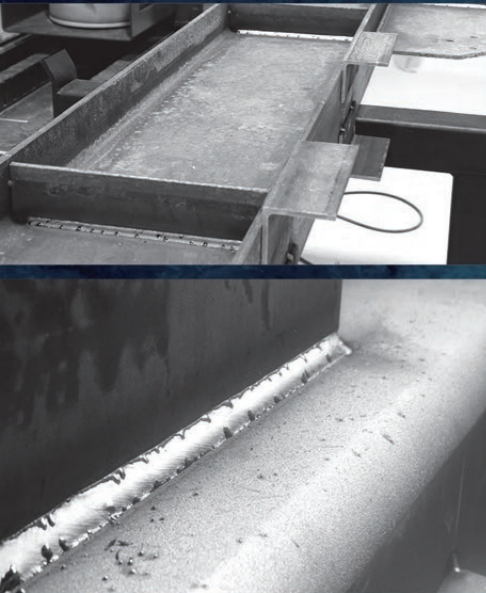
Built exclusively for Ocean Machinery by AGT Robotics

# AUTOMATED WELDING OF ATTACHMENTS

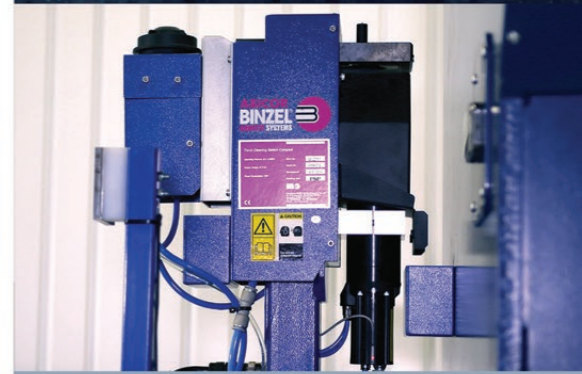
# CHALLENGER

## OCEAN DOES IT AGAIN!

- ✓ Compact
- ✓ Efficient
- ✓ Affordable



■ LASER TOUCH SENSING OF PART TO BE WELDED

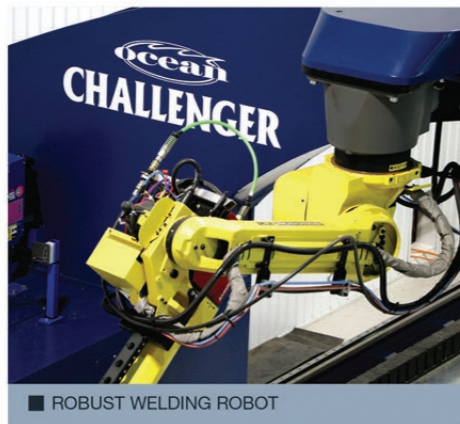


■ TORCH CLEANING STATION

## FULLY AUTOMATED

The Ocean Challenger is a fully automated welding robot that welds attachments to beams and columns that have been tacked in place by the fitter.

- Compact
- Affordable
- Versatile
- Robust
- Accurate
- Repeatable
- Profiles up to 40" high
- Compatible with Tekla & SDS/2
- Less than the cost of 3 welders
- Made in North America



■ ROBUST WELDING ROBOT

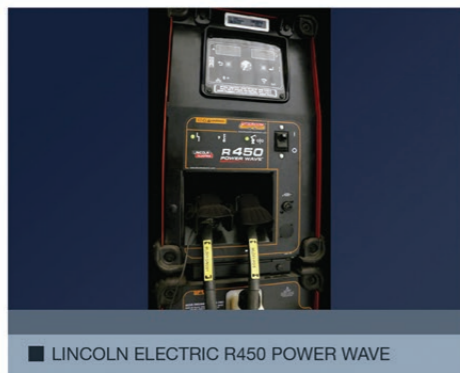
## THE SOLUTION TO YOUR PROBLEM

With the number of skilled welders available in the workforce dwindling, and the cost of recruiting & retaining them rising, NOW is the time to consider automating the welding process.

Typically, a structural steel fabricator spends a substantial amount of time on labor intensive, repetitive operations such as fitting and welding. Imagine how much simpler things would be if any part of this process could be affordably automated.

## A NEW WAY TO INCREASE PROFITS

The Ocean Challenger welding robot is designed specifically for structural steel fabricators looking to increase production and reduce labor costs. The compact footprint, robotic automation and easy to use software makes the Ocean Challenger the ideal solution for any size shop striving to be more efficient and cost effective.



■ LINCOLN ELECTRIC R450 POWER WAVE



■ HEAVY-DUTY RAIL



■ FANUC ARC MATE 120i

## OPERATION

The finished Tekla or SDS/2 3-D model is first exported to the Challenger's Cortex™ auto programming software, which then runs a simulation of each part, noting the location of all the welded attachments, and calculates the robotic arm path to detect and verify and then weld the part. The simulation software provides a full report on the time to weld, completion rates and more. Cortex imports weld information from the model, if given, or the software can auto-generate welds according to your pre-determined criteria.

The Challenger operator then loads the part with all the attachments already tacked in place on top of the welding trestles, and pushes the cycle-start button. The robot moves along the heavy-duty rail system to the first attachment to be welded and using a laser, scans and verifies that it is in the correct location, and if so, it then proceeds to weld. If the attachment is not tacked in the correct position, the robot prompts the operator to skip to the next weld.

Once the robot has completed the part it returns to the home position, and the operator is then able to turn the beam to the next face to be welded, or remove the completed part and load the next part to be welded.



■ EASY-TO-USE GRAPHIC INTERFACE

## UNBEATABLE TECH SUPPORT

■ The Ocean Challenger is supported by AGT's team of dedicated factory trained service technicians, who have the ability to support you with direct troubleshooting over the internet, or via telephone, and when necessary, by servicing the machine onsite.