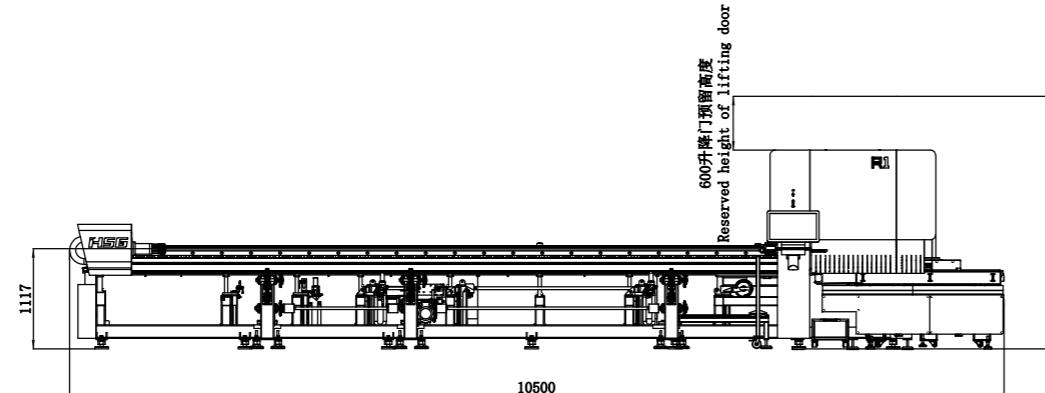
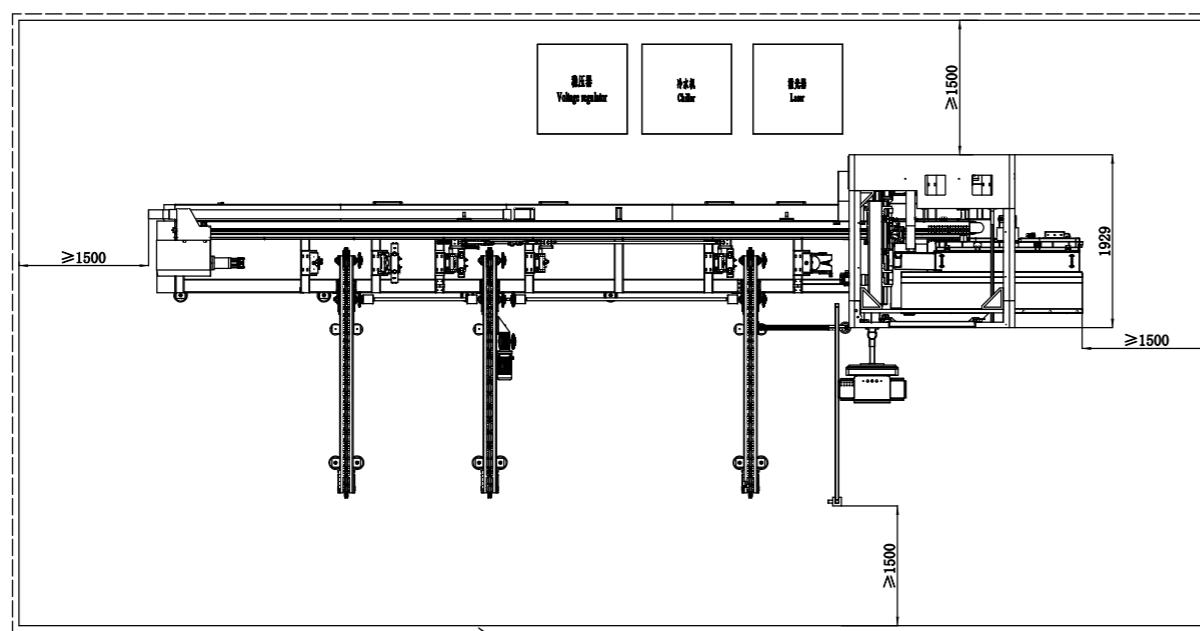


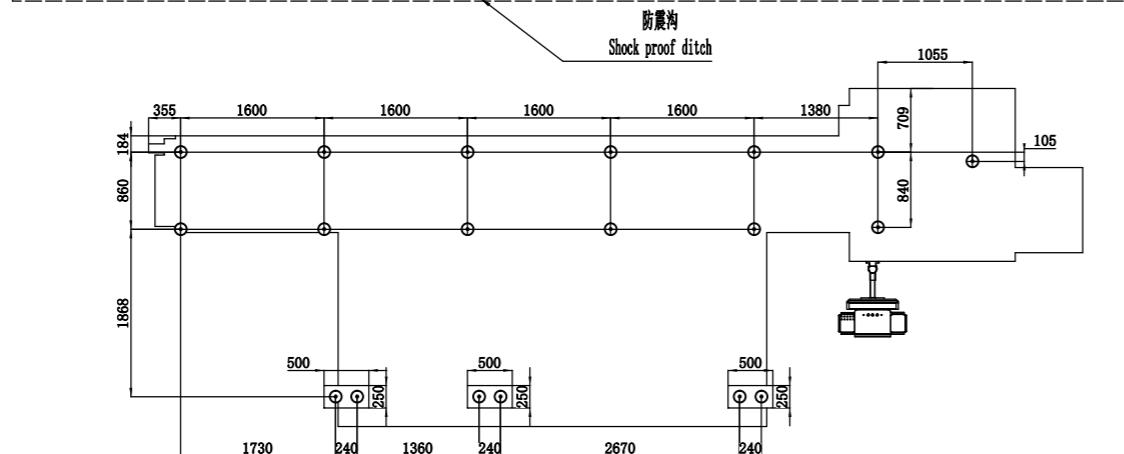
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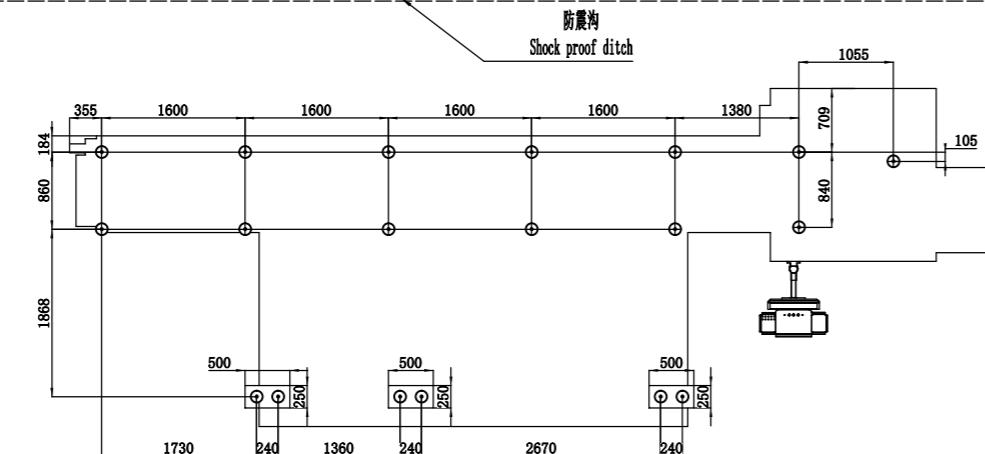
B



C



D



E

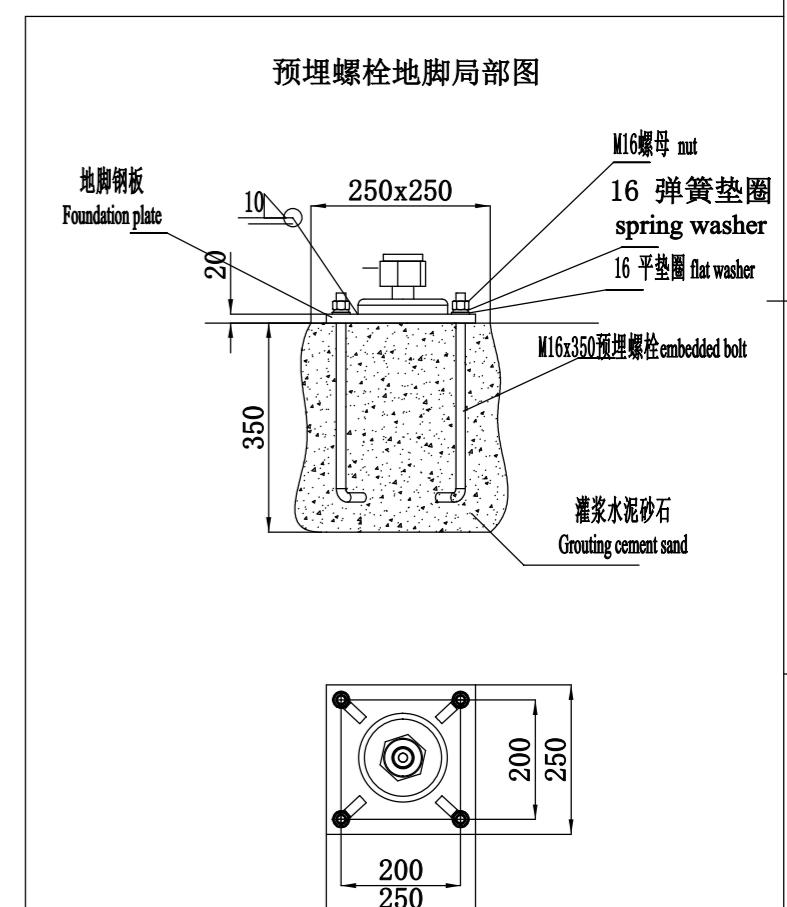
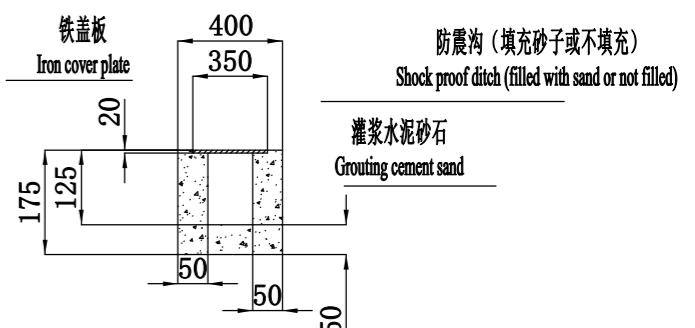
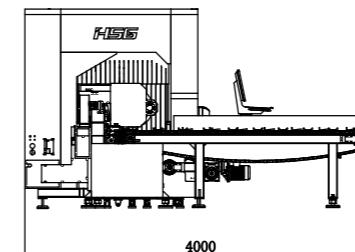
技术要求

1. 基础地基必须用C25号钢筋混凝土浇筑，主机每个地脚预埋带钢板；
 2. 床身部分以及激光器距离墙壁或其他障碍物不得少于1米；
 3. 冷水机须放在通风好的地方(如窗户旁)，各附属设备可以根据实际情况布置；
 4. 地面耐压为49kPa(5ton/m²)，地面平整度5mm/10m内，坚固的地基可以长久地保证机床的精度；
 5. 请远离震动量大的设备(加速度：1m/s²(0.1g)以下，最大振幅5μm以下)。
 如设备周围有较大震源，设备四周需做避震沟设置防震沟(深500mm以上)；
 6. 图示仅供参考，具体根据实际现场为准。

F

Technical requirement

1. The foundation must be poured with C25 reinforced concrete, and each foundation of the main engine shall be embedded with hook steel plate;
 2. The distance between the bed and the laser from the wall or other obstacles shall not be less than 1m;
 3. The water chiller shall be placed in a well ventilated place (such as next to the window), and all auxiliary equipment can be arranged according to the actual situation;
 4. The ground pressure resistance is 49kpa (5ton / m²), the ground flatness is within ± 5mm / 10m, and the solid foundation can ensure the accuracy of the machine tool for a long time;
 5. Please stay away from equipment with large vibration (acceleration: below 1m / s² (0.1g), maximum amplitude: 5 μ Below m).
 If there is a large seismic source around the equipment, a shockproof ditch shall be set around the equipment (more than 500mm deep);
 6. The drawing is for reference only, and the details shall be subject to the actual site.



HSG 广东宏石激光技术股份有限公司
HSG LASER CO., LTD.

三视图

Three-view drawing

R1 V1.0+

AL65-M-R1.00A+
AUL20-F-R1 V1.0

序号 S/N	更改内容 Change content	签名 Signature	日期 Date	版本 Version	比例 Scale
设计 Designer		审核 Reviewed by		重量 Weight	4400 Kg
校对 Proofreader		批准 Approved by		图标 Icon	第1张(共1张) Sheet 1 of 1