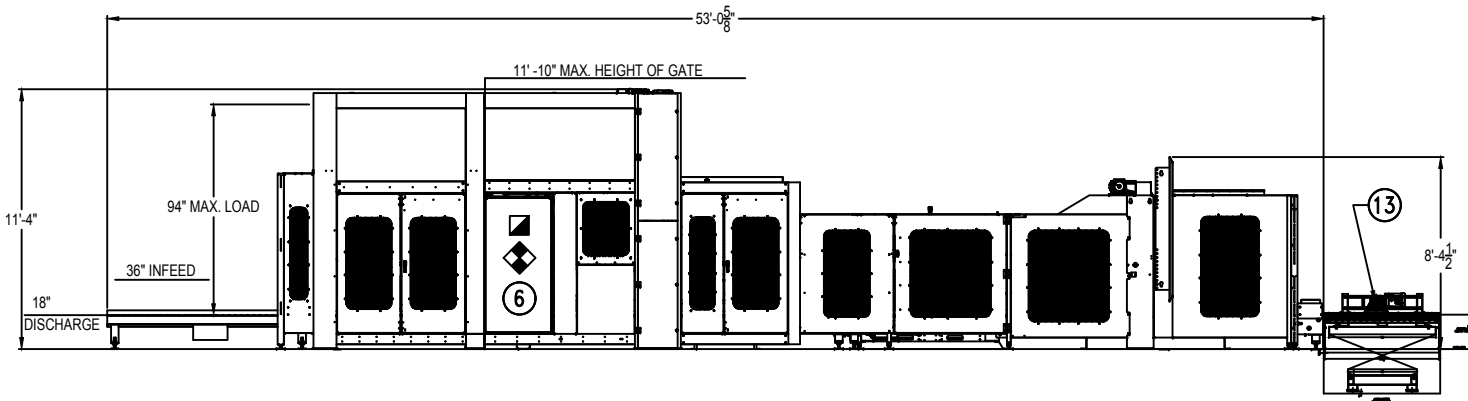


ITEM	COMPONENT
1.	INFEED CONVEYOR
1A.	8'-0" PACER/METER BELT
2.	ROW/LAYER FORMER
3.	PALLETIZING SECTION
4.	PALLET DISPENSER (Model 708F)
5.	PALLET LOADING
6.	ELECTRICAL CONTROL PANEL
7.	AIR SUPPLY INLET
8.	CDLR DISCHARGE CONVEYOR Included (9'-0" shown)
9.	LOAD FLOW DIRECTION
10.	CASE GUIDELINE
11.	OPERATOR STATION WITH PV 700 PLUS
12.	597 SHEET DISPENSER
13.	SCISSOR LIFT PALLET CHAIN CONVEYOR Supplied by WestRock-Controls by Columbia



LEGEND	
	EQUIPMENT BY OTHERS
	CLEARANCE LINE FOR GUARDS, MOTORS, ETC.
	EMERGENCY STOP
	ELECTRICAL DISCONNECT

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		ENGINEER: *	DATE: 07.29.2015	REF. SCALE *		
		SIZE <b>A</b>	DWG NO: <b>476-1810-02</b>	REV. SHEET * 1 OF 1		