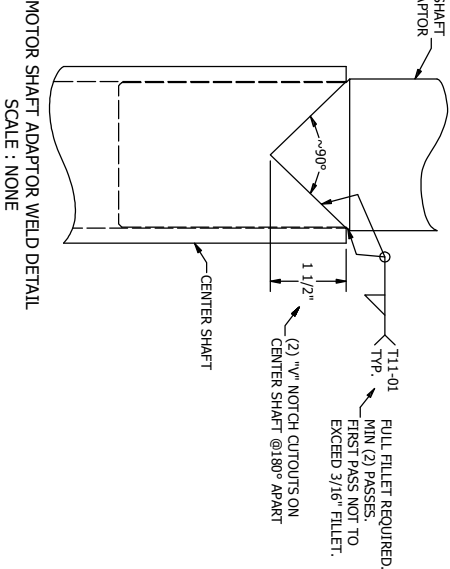


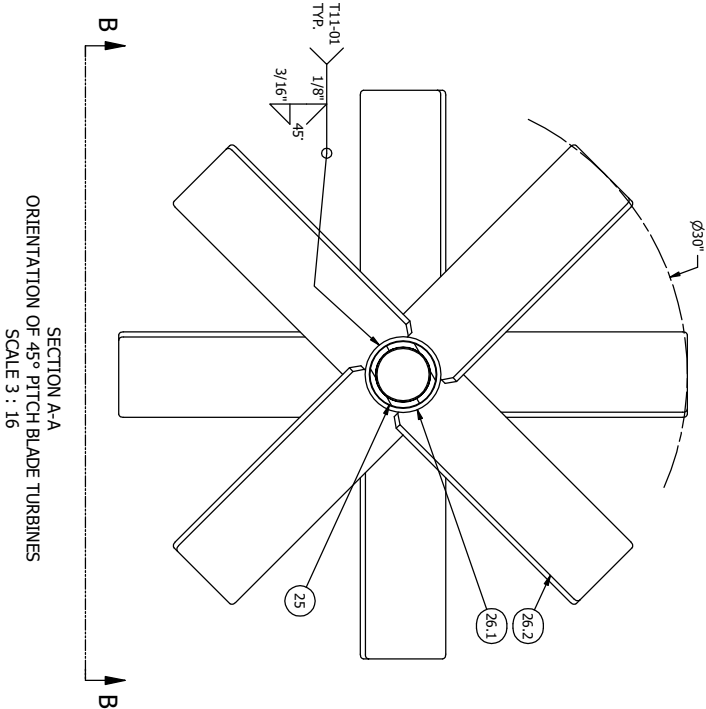
MATERIAL SCHEDULE				
ITEM #	QTY.	SIZE / THICK	MATERIAL	SA #
1	1	10 GA.	316L S.S.	240
INNER SHEET				
1	1	10 GA.	316L S.S.	240
INNER BOTTOM HEAD, 15 DEG CONE W/ 2" T.C.B. & 3/4" S.F.				
2	1	7 GA.	316L S.S.	240
TOP HEAD (TBD) W/ 150° D.R. 3" T.C.B. & 1" S.F. - 19 1/16" HEAD DEPTH				
3	1	10 GA.	316L S.S.	--
MOTOR MOUNT ASSEMBLY (1/2" THK. PLATE & 3" SCH. 40)				
21	1	--	304 S.S.	--
MOTOR SHAFT ADAPTOR				
22	1	20 H.P.	--	--
MOTOR SHAFT ADAPTOR				
23	1	3" RD.	316L S.S.	--
MOTOR SHAFT ADAPTOR				
24	1	10"	NEOPRENE	--
RUBBER DUST SHIELD - 2 7/8" I.D. HOLE				
25	1	3" SCH. 80	316L S.S.	--
CENTER SHAFT				
26.1	3	3 1/2" SCH. 40	316L S.S.	--
AGITATOR HUB				
26.2	12	3/8" THK.	316L S.S.	--
TURBINE BLADE				
27.1	2	--	BUNA-N	--
O-RING				
27.2	1	--	316L S.S.	--
GUIDE BEARING INSERT				
27.3	1	--	BRITAYTE	--
GUIDE BEARING - 210P F. MAX. SERVICE TEMP				
27.4	1	--	316L S.S.	--
GUIDE BEARING HOUSING				



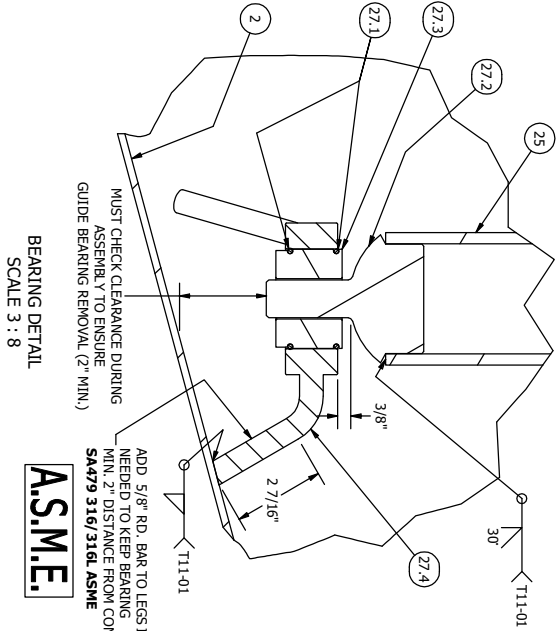
MOTOR SHAFT ADAPTOR WELD DETAIL
SCALE : NONE

NOZZLE SCHEDULE				
ITEM #	QTY.	SIZE / THICK	DATE	DESCRIPTION
D	1	316L S.S.	6" X 3"	1/4 W/HP TRIC-CLAMP FERRULE W/ SWIFT SEAL & (1) O-RING - (3) SPARE O-RINGS INSTALLED ON SWIFT ABOVE SEAL

- NOTES
1. FINISH: INTERIOR: SURFACE - #4 SANITARY FINISH (3A STANDARD - Ra RANGE 23-32)
WELDS - GROUND & POLISHED - (3A STANDARD - Ra RANGE 23-32)
 2. VESSEL IS 134" I.D.
 3. FOR MAIN DRAWING SEE WEP-402394-10-1A & WEP-402394-20-1A

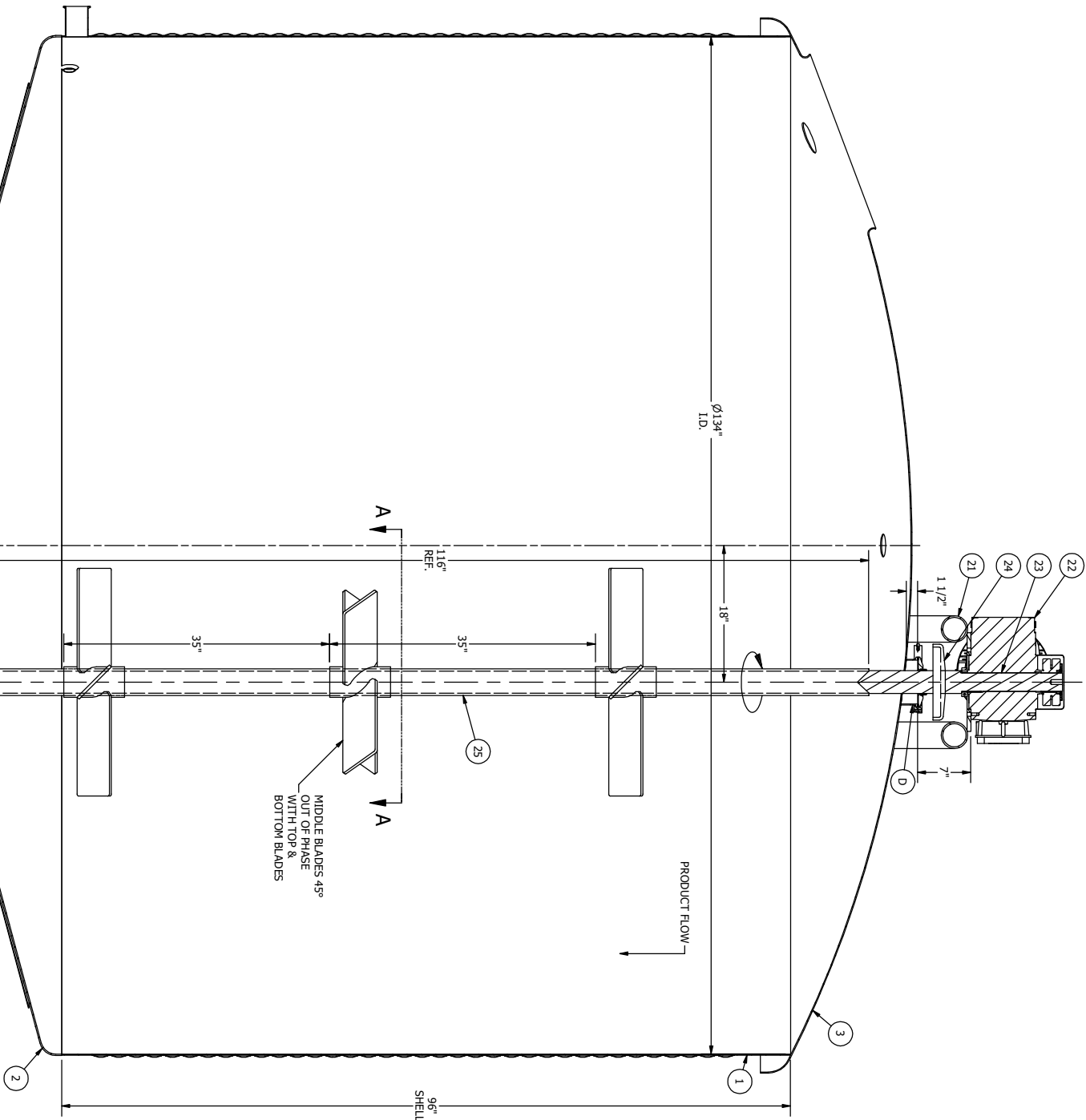


SECTION A-A
ORIENTATION OF 45° PITCH BLADE TURBINES
SCALE 3 : 16

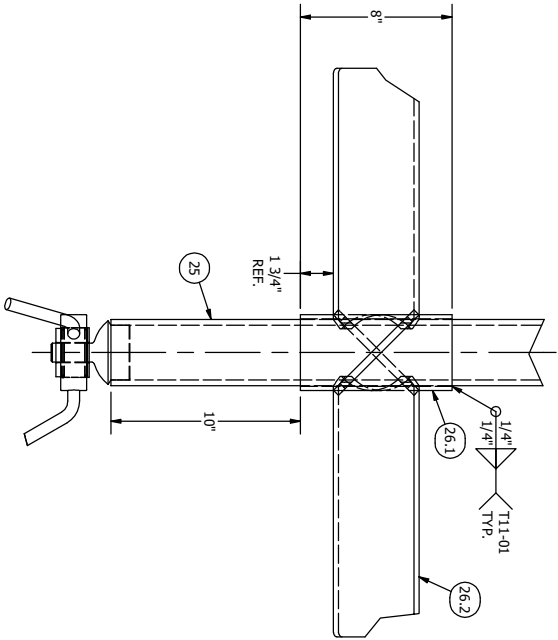


BEARING DETAIL
SCALE 3 : 8

A.S.M.E.



ELEVATION VIEW
SCALE 3 : 32



SECTION B-B
SCALE 3 : 16

NO. REQ'D 1

SERIAL NO WEP-402394-20

WEP-402394-20-THA

NO. REQ'D 1

SERIAL NO WEP-402394-10

WEP-402394-10-THA

APPROVED FOR CONSTRUCTION

BY THA

DATE 07/16/18

ROUTING

FILE

FABRICATOR

QUALITY CONTROL

PARTS DEPT

WALKER

ENGINEERED PRODUCTS

WALKER ENGINEERED PRODUCTS

SCALE: 7/11/2018

DATE: 7/11/2018

REVISION:

6,000 GALLON PZ-CB-SP JACKETED CONE BOTTOM PROCESSOR #201

100% RWS / PROTEINERGY NATURAL FOODS

CAMBRIDGE, MD 21613

DRAWING NUMBER:

WEP-402394-10-3A.dwg

NOTE! DO NOT SCALE THIS DRAWING!