

# Arpac L.P.

## Intermittent Motion Wrapper Specifications

Serial Number: 8873 Model Number: 107-20 Delivery Date: 11/27/07

Customer: BREMNER RIPON

### General:

Color: Steel-It Gray; 803521  
Infeed Elev: 38 +2/-0" Discharge Elev: 40+2/-0"  
Infeed Direction: In-line  
Engineer(s): John Wu  
Salesperson: Marc Armour

### Electrical:

Voltage: 460 VAC, 3 Phase, 60 Hz (STD)  
Full Load Amperage: 40AMPS  
Main Electrical Enclosure: Side: LH Location: Tunnel  
60" Wide x 30" High x 10" Deep  
 Operator Interface Enclosure: Side:  
" Wide x " High x " Deep  
 Auxiliary Enclosure: Qty: Side:

### Pneumatic:

Lubricated Air  
Operating Pressure: 80 psi minimum  
Air Consumption: 16 SCFM

### Wrapper:

10 Main Frame: 216348ref  
 01 Seal Head: 120021-006  
 02 Film Feed: 121038.001A  
 03 Dancers: 101322.001D  
 05 Film Rack: 101387-001B  
 14 Infeed Conveyor: Type: Table-Top Chain  
 14 Infeed Conv, 2<sup>nd</sup> Stage: Type: Belt  
 15 (24) Seal Conveyor: Type: Mat-Top Chain  
 15 (24) Seal Conv, 2<sup>nd</sup> Stage: Type: Belt  
 64 Drive:  
 96 Pneumatics: 008873.096  
 41 Guards & Doors:

### Tunnel:

Standard: 228406 Qty: 1  
Type: Side Intake # of Zones: 1  
Size: 24" Wide x 16" High x 70" Long  
Number of Blowers per Tunnel: 1  
Conveyor type: Intralox  
 Bottom Air Flow; Inside height from platform:  
 Separate enclosure for heater element access:  
Side: RH Qty:  
Size: SEE" High x EL" Wide x ENG" Deep  
Heater Elements:  
Voltage: 230 Wattage: 3000 Elements per tray: 6

### Other Instructions:

1. \_\_\_\_\_
2. \_\_\_\_\_
3. \_\_\_\_\_
4. \_\_\_\_\_

### Optional Features:

Central Point Lubrication; Tubing Type: Nylon  
 UL Panel  CSA Panel  
 Spare Parts Kit  
 Low Film Alert  
 By-Pass Mode  
 Extra Emergency Stop  
 Wash-Down Duty  
 Other:

### Optional Assemblies:

13 Casters:  
 40 Lane Divider:  
 22 Shuttle:  
 28 Converging Unit:  
 09 Stacker:  
 29 Case Turner:  
 62 Product Guide Assembly: PART OF INFEED  
 38 Pop-up Guide:  
 26 Pacing Gate:  
 34 Product Clamp:  
 27 Product Centering:  
 31 Product Stop: PART OF INFEED  
 16 Main Ram: 133946ref  
 33 Side Ram:  
 22 Flight Bar:  
 19 Bridge: PART OF INFEED  
 17 Product Hold Down: 121015ref Type: Pneumatic  
 12 Side Smoothing Rollers:  
 11 Three Way Cooling:  
 11 Turbo Cooling:  
 44 Jib Crane:  
 06 Splice Bar: PART OF FILM RACK  
 02 Low Tension Film Feed:  
 32 Hole Punch:  
 71 Perforator: Type: Cross Peforation  
 04 Film Print Registration:  
 02 Film Assist:  
 23 Air Jet:  
 21 Seal Cooling: PART OF SEAL CONV.  
 30 U-Bar  
 24 Side Seal Without Trim:  
 18 Side Fold & Tack:  
 Other:  
 Other:

### Product/Film Info: Film: LDPE; 1.5-2.5 thick

#	Length	Width	Height	Speed	Film Width
1	13.5	9.75	6.5	16	