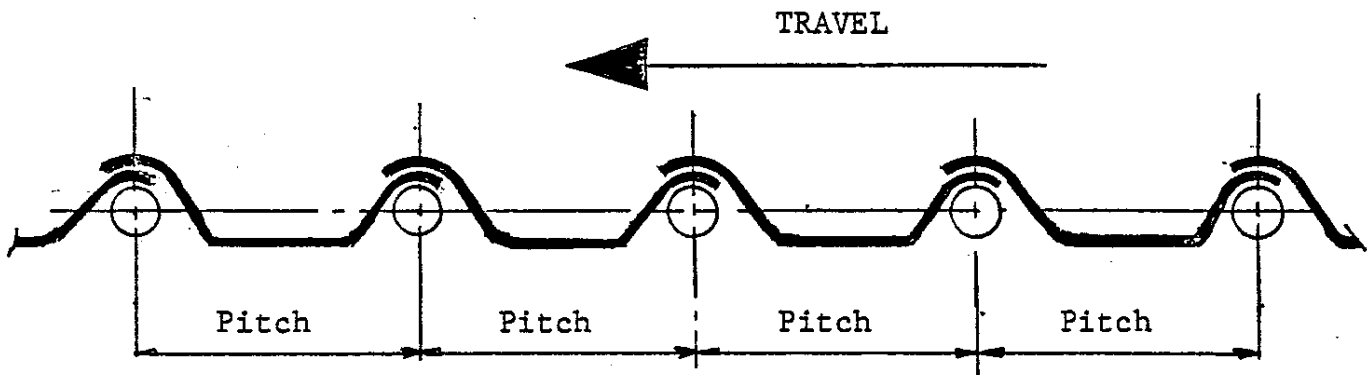


INSTALLATION, OPERATING & MAINTENANCE INSTRUCTIONS

for

APRON BALE CONVEYOR



DOUBLE BEADED APRON CONVEYOR

INSTALLATION:

General - The conveyor is shipped in sub-assemblies for field bolted assembly. The size of pieces are considered practical for transporting and handling. All sub-assemblies, miscellaneous parts and packages of bolts are clearly marked per enclosed Shipping/Parts List and the assembly drawings.

Frame - Set side frame channels on support steel over the anchor bolts, and bolt to hold. Set and bolt cross frames to above channels. Be sure the frame assembly is now square and true. Check anchor bolts for proper set and frame for proper location and elevations per assembly drawings. Install diagonal angle bracing, return track and top carrying rails, in the order listed and per the drawings. Top side rails and return track are to be lined-up by using splice bars supplied before final bolting at splice of side frame channels. Shim as required so chain and/or pans will not catch or bump at bolted connection.

IMPORTANT: Two outside top carrying rails and wear bars on angle return track must be held to the gauge for each per conveyor assembly drawings. Assemble remaining miscellaneous frame steel and wood impact rails at tail end.