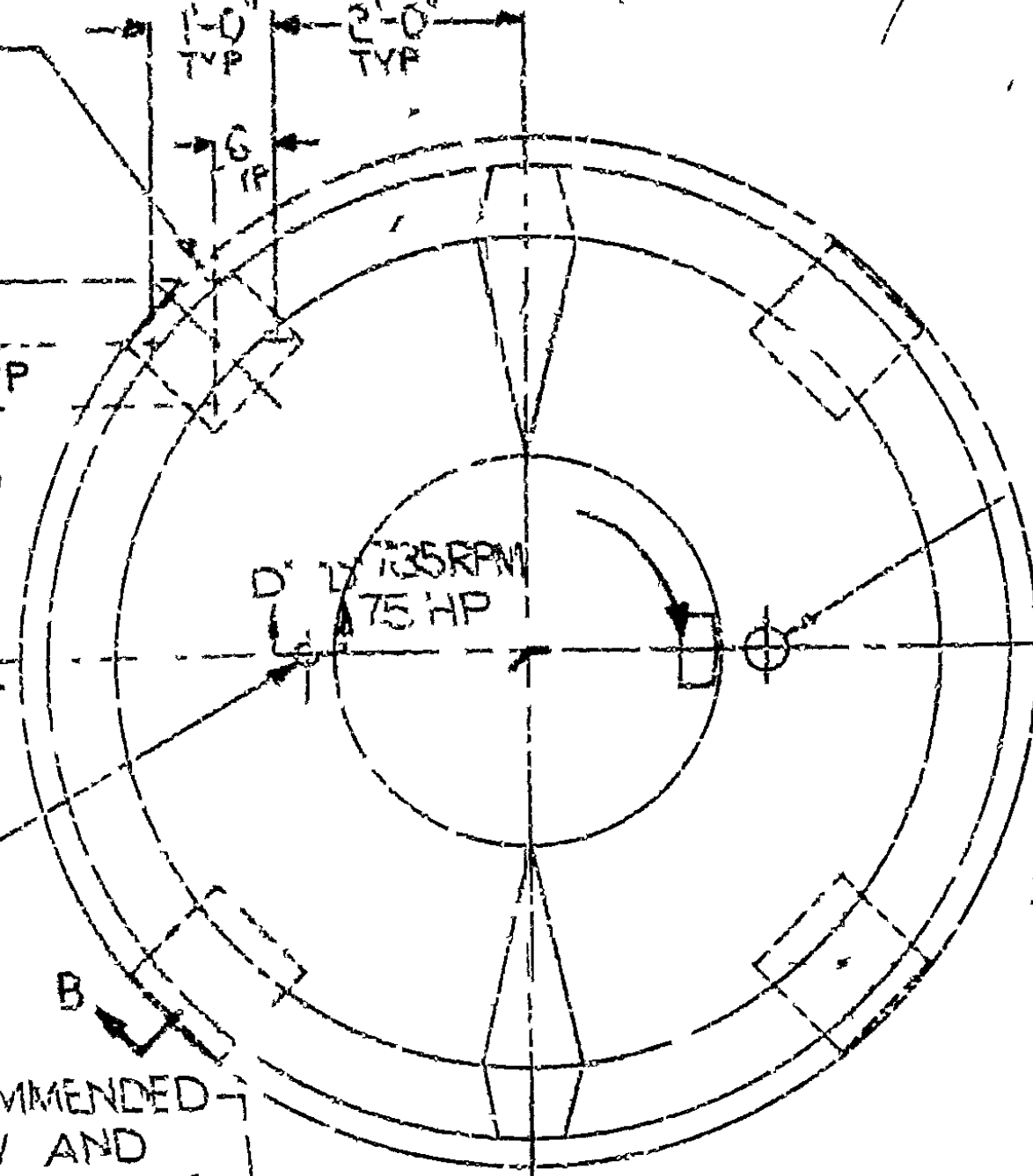


4-MTG FASD
1-0' SQ

1-0' TYP
6' TYP

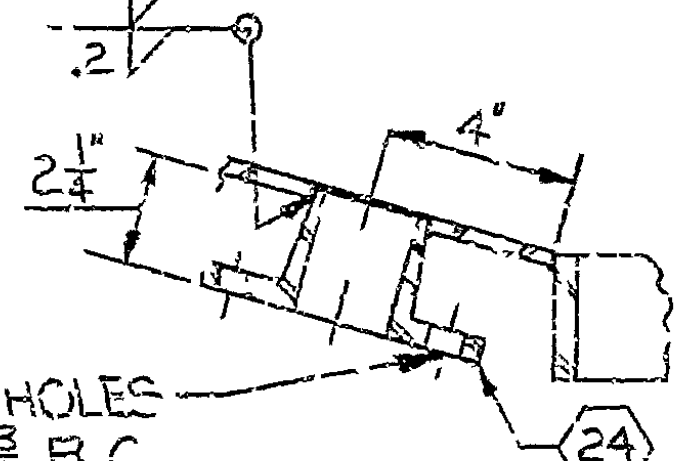
2' STEAM
INLET



4" CONT DRAIN

3/4" DIA-4 HOLES
ON 4 3/4" B.C.

SECTION D-D
THRU STEAM CONN



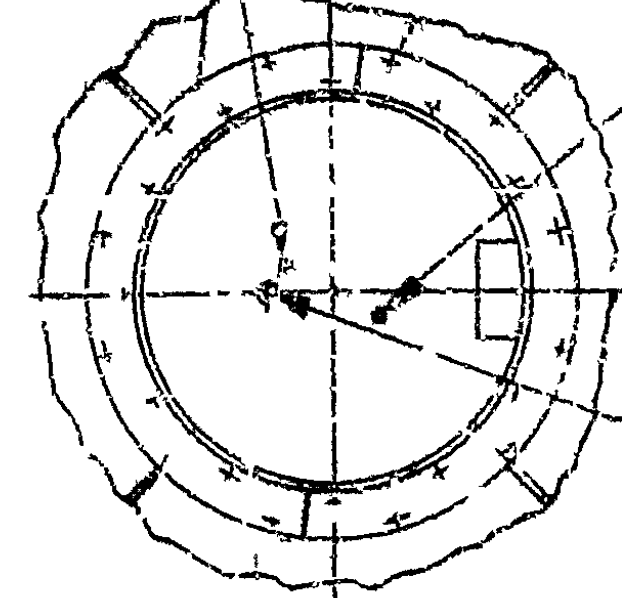
CLEARANCE
36.5 DIA REF

PIPE CONN INLET FOR WATER
LUBR 1/2 GPM 10 PSI
CLEAR WATER

PIPE CONN.
OUTLET DRAIN

1/2 PIPE CONN FOR
EXTRACTION CHAMBER

SECTION AT "C" THRU
WALL RING UNIT SEAL



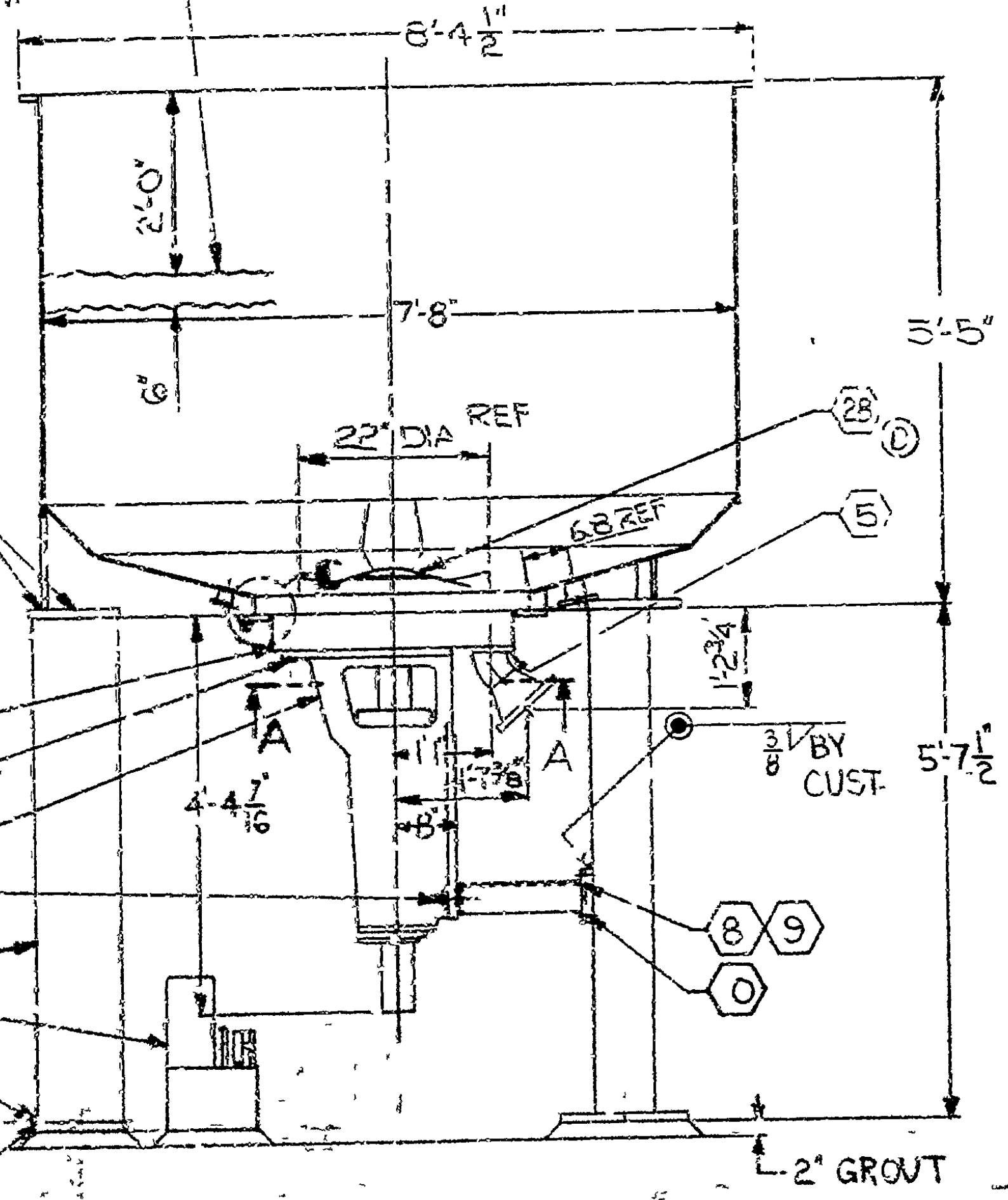
SECTION A-A

WEIGHTS
TANK ----- 2300 LBS
PULPING UNIT ----- 2000
BRG HSG ----- 1300

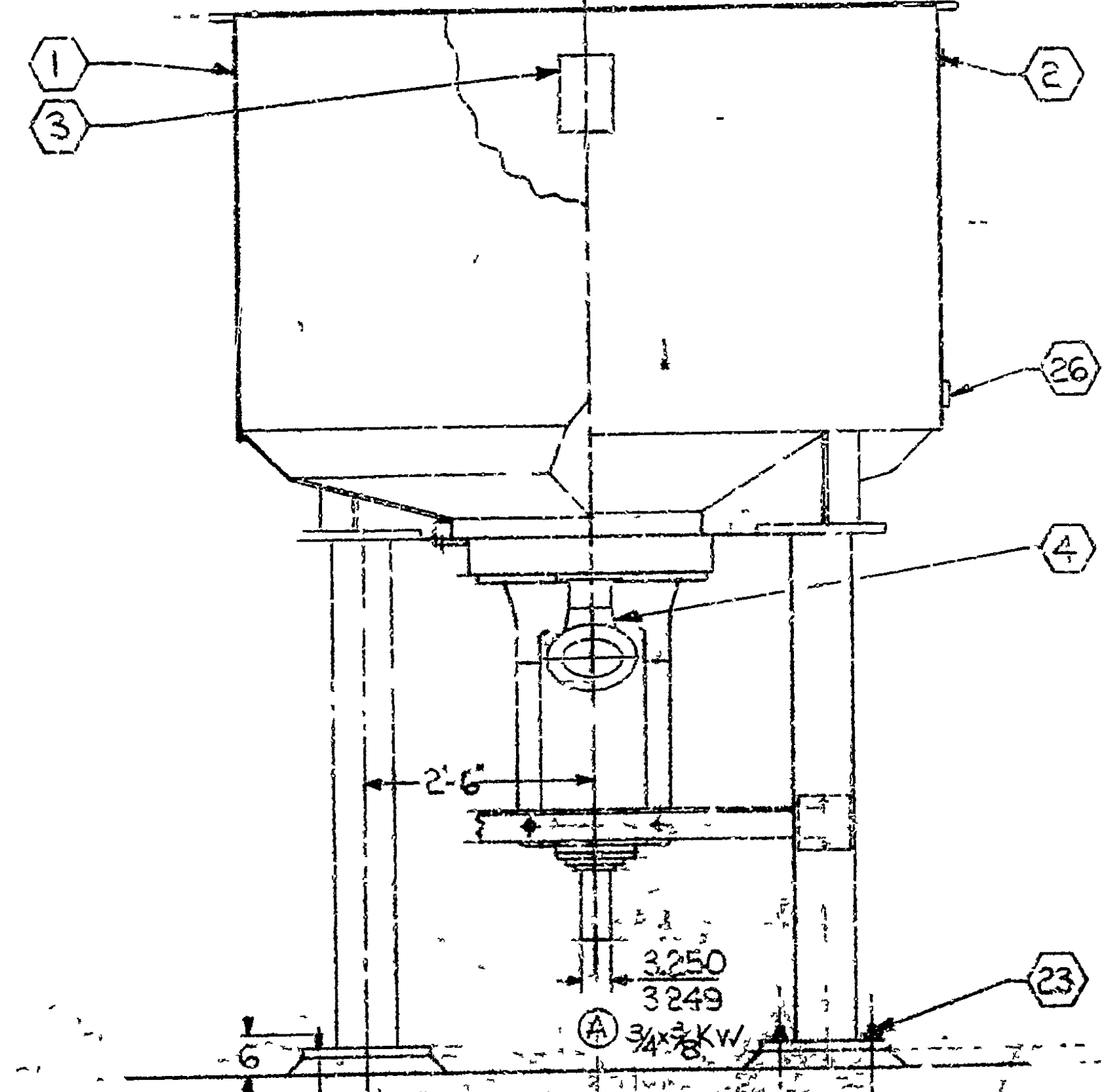
LEGS & SUPPORTS ----- 1650
TOTAL ----- 7250

CONTENTS
TOTAL ----- 8400
TOTAL ----- 15650 LBS

THIS LEVEL IS RECOMMENDED
FOR START-UP ONLY AND
MAY REQUIRE ADJUSTMENT
TO OBTAIN OPTIMUM
PERFORMANCE



SECTION B-B



ITEM	PART NO. OR SIZE	MATL	DESCRIPTION	GROUP	QTY
1	D54-10512-61	SS 304	TANK ASSY (1-PIECE)	1	1
2	B97-801057-4		NAMEPLATE (LOCATE 180° APART)	2	2
3	C97-801073-9		NAMEPLATE	1	1
4	D54-606103-61	SS 304	OUTLET CONN. W/FLANGES 8"x45°	1	1
5	100219	STL	SQC HD CAP SCR 3/4"x2 LG	6	6
6			5V1500 BELTS 47.5 Q TO CL	5	5
7			DRIVE SHEAVE 12.5 O.D 'SG' H/B 5 SV DEEP GROOVES TYPE 'A3' BUSH 'E' BORE KEYWAY	1	1
8	C54-807027-61	STL	BRG SUPPORT ASSY-SHIP LOOSE	1	1
9	B54-807026-1	STL	MTG PLATE-SHIP LOOSE	2	2
10	105216	STL	HX HD BOLT 1/2 1 1/2 LG	4	4
11	B54-155127-1	STL	MTG PLATE-1/4 THK-1 1/2 LG	4	4
12	C54-205001-61		OIL SYSTEM 220/440W-3PH-EV	1	1
13	C54-155201-61	STL	LEGS 15" SQ	4	4
14	105400	STL	HX HD BOLT 1/4 2 3/4 LG	2	2
15	227070	STL	HX NUT 3/4	2	2
16	D54-200007-64		'A' BRG UNIT	1	1
17	105552	STL	HX BOLT 1 1/2 2 LG	9	9
18	D54-121127-62	CRS	22F PULPING UNIT	1	1
19	B97-802006-20	CRS	STUD 3/4"x3 LG	12	12
20	297060	STL	LOCKWASHER 3/4	12	12
21	232016	EVERDUR	HX NUT 3/4	12	12
22			UNT MTG CLAMP RING (REF)		
23		STL	ANCHOR BOLTS 1" DIA W/NUTS & PIPE SLEEVES	16	16
24	C97-606006-2	SS 304	STEAM CONN. 2"	1	1
25			MOTOR 75 HP, 1800 RPM FR	1	1
26			LEVEL CONTROL HSG		
27			DRIVEN SHEAVE 28 OOD 'SG' H/B 5-SV DEEP GROOVES TYPE 'B3' BUSH 'F' BORE 3/4-3/4 76 KW		
28	D54-307014-2	SS 410	IMPELLER 22'	1	1
29	D54-759041-2	SS 410	DEFLAKING ELEMENT	1	1

NOTES.
1- ITEMS 6, 7, 23, 25, 26, & 27 BY CUST

KALAMAZOO PAPER
KALAMAZOO, MICH.
S.O. 295410
SER. NO BC 238, BC 239
CONS. 3-4 1/2 %
CAP 135 CU. FT.

SEPIA OF D54-100065

MACHINING TOLERANCES	
1.0000	OF 1.0000 = .04
1.0000	OF 1.0000 = .02
1.0000	OF 1.0000 = .01
1.0000	OF 1.0000 = .005

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IS SUBMITTED BY CONFIDENCE.

JONES & CLARK

ITEM	PART NO. OR SIZE	MATL	DESCRIPTION	GROUP	QTY
30					
31					
32					
33					
34					
35					
36					
37					
38					
39					
40					
41					
42					
43					
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D54-100132