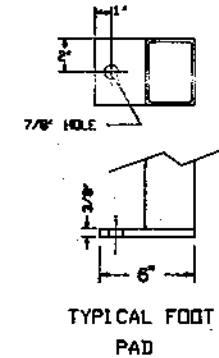
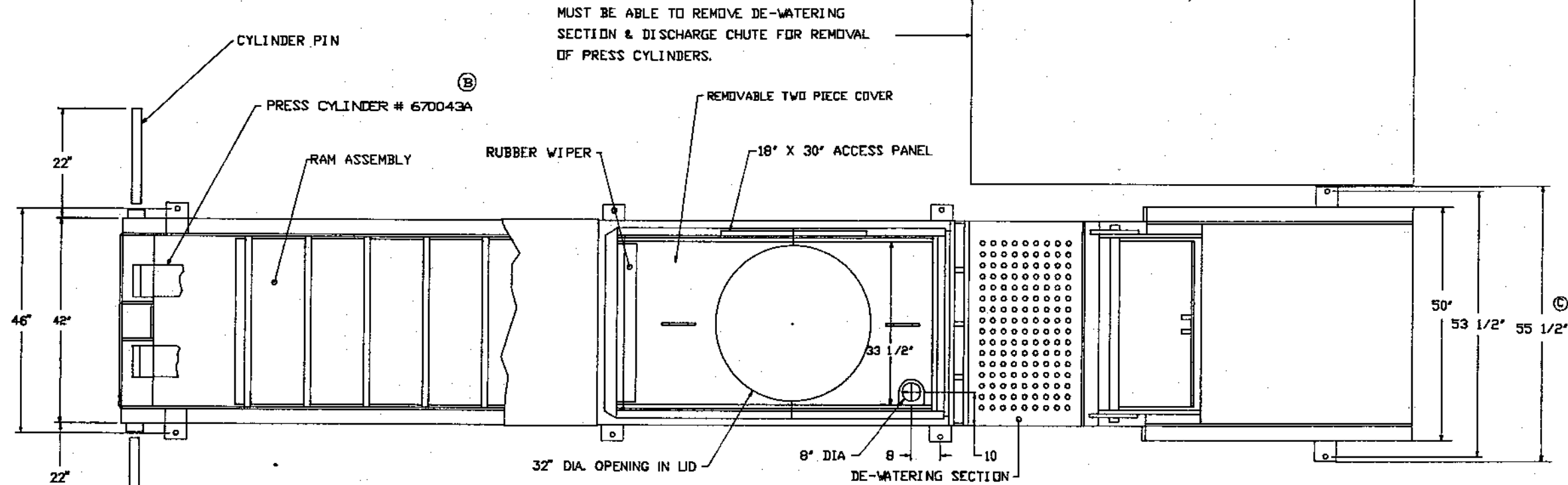
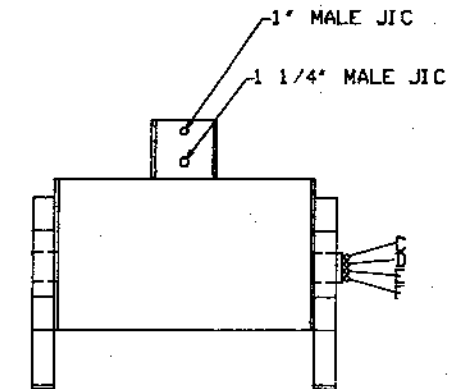
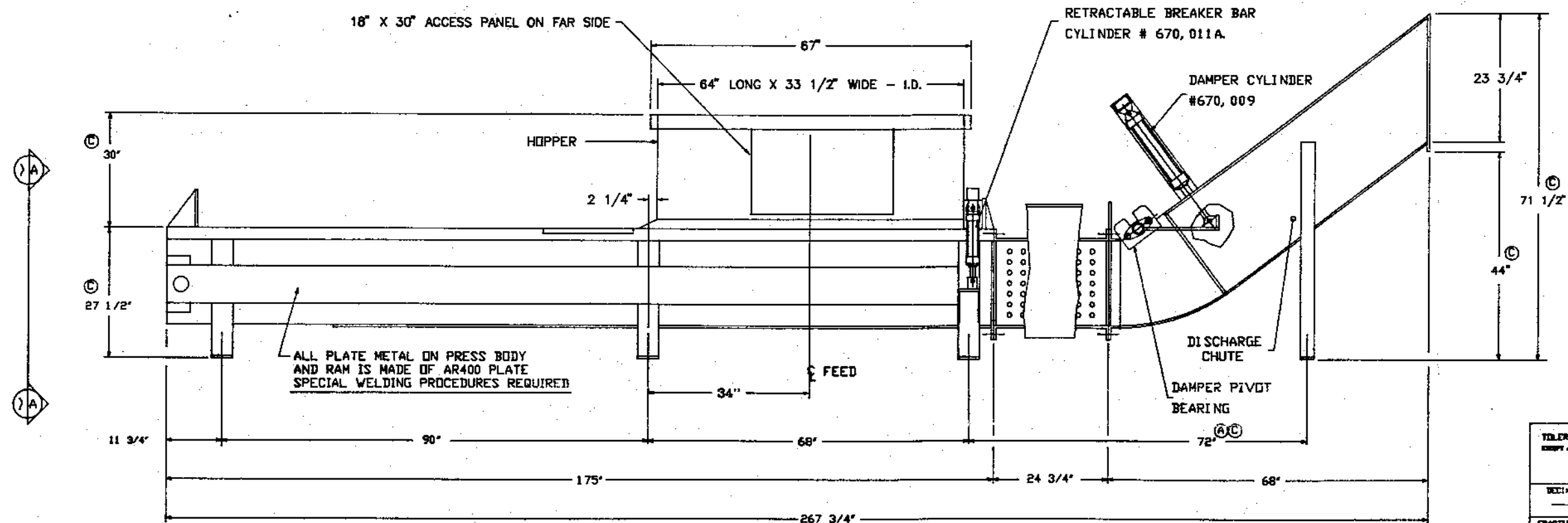


CERTIFIED

DATE	SYM	REVISION RECORD	AUTH	DR	CK
3/15/94	A	WAS 80"	LKW		
9/6/94	B	CHANGED CYLINDER	DRL		
9/19/94	C	55 1/2" WAS 56 1/2" 71 1/2" WAS 77 1/2" 44" WAS 50" 72" WAS 80" 30" WAS 35" 27 1/2" WAS 33 1/2"			
12/19/94	D	UPDATE	DL		



NOTE: DAMPER CYLINDER, MOUNT & DE-WATERING SECTION COVER ARE NOT SHOWN IN TOP VIEW



D, F - 3/8" MALE JIC
C, E - 1/4" MALE JIC

NOTE: CONNECTIONS ARE AT THE BACK OF THE PRESS AND CAN BE ON EITHER SIDE.

VIEW A-A
BLUE WATER FIBER

SHIPPING WEIGHT - 7,800 lbs
OPERATING WEIGHT - 11,000 lbs
LEG REACTIONS - VERTICAL: 2,000 lbs MAX PER LEG
HORIZONTAL: NEGLECTABLE

NOTE - PRESS SHIPPED IN 1 PIECE
UNLESS OTHERWISE NOTED

TOLERANCES UNLESS AS NOTED	RAYFO	
DECIMAL	SCALE 1"=1'	DRAWN BY LKW
FRACTIONAL	DATE 11-30-93	REVIEWED 11-30-93
1/4"	TITLE	DE-WATERING PRESS DW100-78
ANGULAR	CUSTOMER	PINE CITY FIBER CO.
	DWG. NO.	9001700