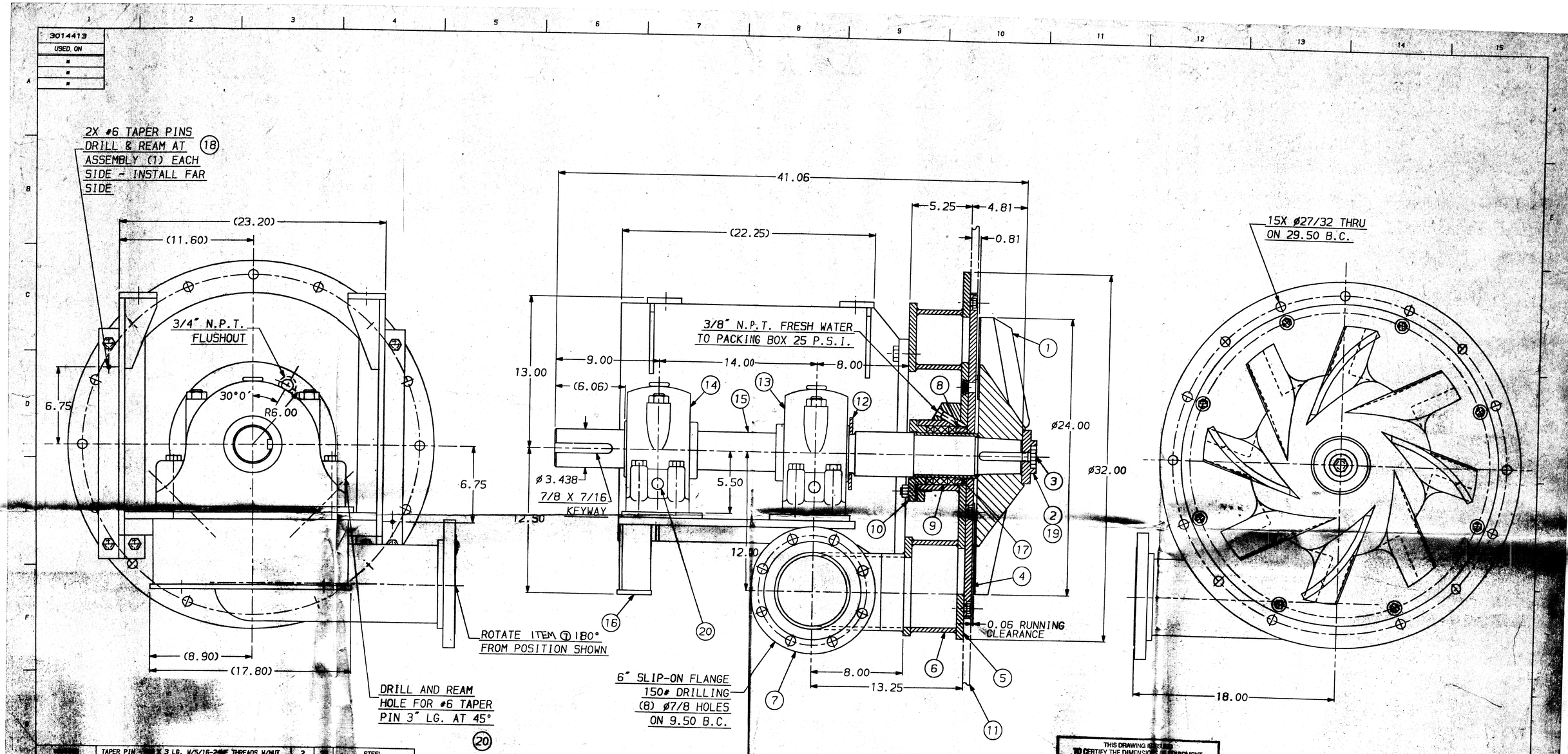

TYPICAL SECTION

NOTES:

1. PIN BEARINGS AT ASSEMBLY

PART NO.	DESCRIPTION	QTY	ITEM	MATERIAL
[illegible]	TAPER PIN [illegible] X 3 LG. W/5/16-24NF THREADS W/NUT	2	[illegible]	STEEL
[illegible]	HEX HEAD [illegible] - 3/8"-16NC-2A X 1 1/2 LG	3	[illegible]	18-8 STN. STL.
[illegible]	TAPER PIN [illegible] X 3 LG	2	[illegible]	STEEL
[illegible]	SLEEVE	REF	17	[illegible] STN. STL.
[illegible]	BRACKET, [illegible]	1	16	CARBON STEEL
[illegible]	SHAFT, [illegible]	1	15	CARBON STEEL
[illegible]	PILLOW [illegible] BEARING - DODGE TIMKEN (EXP.)	1	[illegible]	"
[illegible]	PILLOW [illegible] BEARING - DODGE TIMKEN (NON-EXP.)	1	[illegible]	"
[illegible]	RING, FL[illegible]	1	12	NEOPRENE
[illegible]	TANK	REF	11	[illegible] STN. STL.
[illegible]	GLAND, [illegible] PACKING	1	10	ASTM [illegible] CLASS 35
[illegible]	PACKING, [illegible] X 60 LG.	REF	[illegible]	BY CUSTOMER
[illegible]	RING, SE[illegible]	1	[illegible]	ACI-CF8
[illegible]	PIPE, 6" [illegible]	REF	[illegible]	316L STN. STL.
[illegible]	CHAMBER, [illegible]	1	[illegible]	316L STN. STL.
[illegible]	GASKET	1	[illegible]	NEOPRENE
[illegible]	BEDPLATE, [illegible]	REF	[illegible]	410 STN. STL.
1001705	HEX HEAD [illegible] - 3/4"-[illegible]	1	[illegible]	18-8 STN. STL.
2006148	PLATE, CAP	1	2	316 STN. STL.
3010797	ROTOR, 24 [illegible] POWER-SAVER	1	1	ACI-CA 6NM

THIS DRAWING IS ISSUED TO CERTIFY THE DIMENSIONS OF EQUIPMENT SUPPLIED BY BLACK CLAWSON
CUSTOMER United Carstock
MILL Reading PA
CUSTOMER ORDER M40 [illegible]
SHARTLE ORDER 21[illegible]
THE BLACK CLAWSON CO.
SHARTLE DIV.
MIDDLETOWN, OHIO
DATE OF CERTIFICATION 17 Dec 92

SPECIAL

DATE	NO.	REVISION	DWN	BY	CKD.	MA

TOLERANCES UNLESS OTHERWISE SPECIFIED

METRIC	INCH
FULL NO. ± 1.0	1 PLC. DEC. ± 0.04
1 PLC. DEC. ± 0.25	2 PLC. DEC. ± 0.01
2 PLC. DEC. ± 0.12	3 PLC. DEC. ± 0.005
ANGULAR ± 0.5°	ANGULAR ± 0.5°

THESE LIMITS DO NOT APPLY TO ASSEMBLY OR INFORMATION PLAN DRAWINGS

CAD DRAWING DO NOT UPDATE MANUALLY

THIRD ANGLE PROJECTION

WEIGHT- lbs.

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CUSTOMER
SER. NO.
SHOP ORDER

THE BLACK CLAWSON COMPANY
MIDDLETOWN, OHIO
[illegible] DIVISION / STOCK PREPARATION [illegible]

DATE: [illegible] SUBJECT SUB-ASSEMBLY [illegible] VE & ROTOR
SCALE: [illegible] FOR HP24-950 HYDRAPURGE II
DRAWN BY: S. SMITH
CHECKED: TH.
APPROVED: TH
PATT. NO.: [illegible]
REF. DWG.: 3001622
SHEET: 1 OF 1

230 3014413

PLOTTED: 05 MAY 1992 - 13:15:48