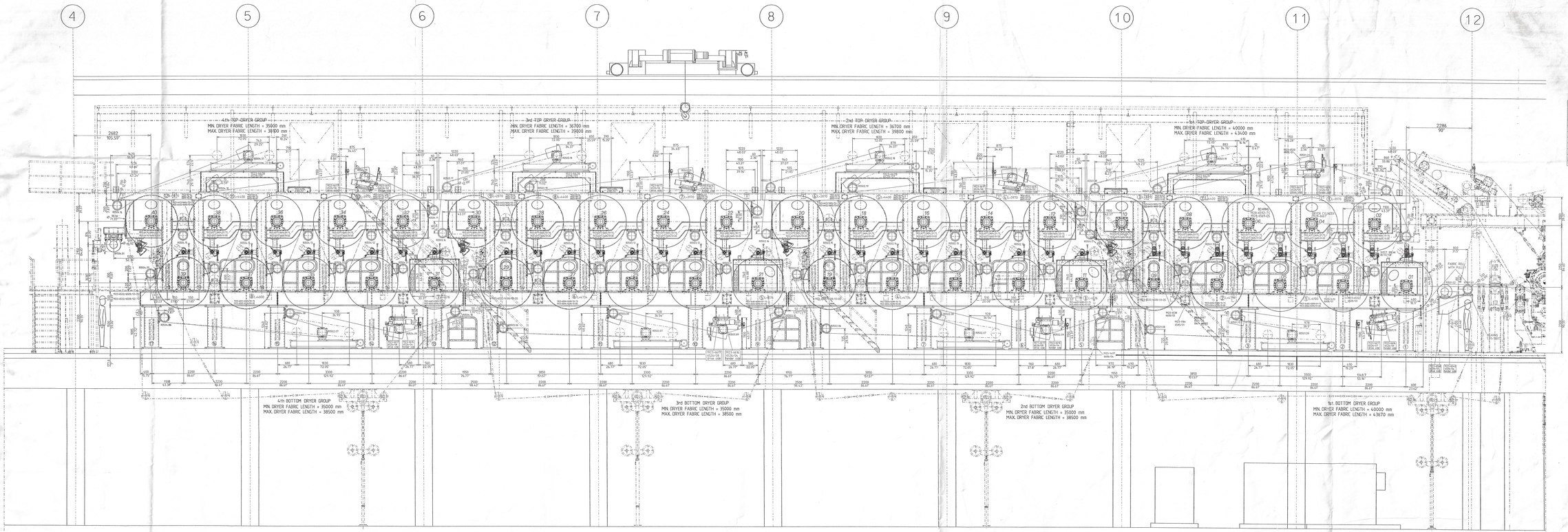

4
5
6
7
8
9
10
11
12
4th TOP DRYER GROUP
MIN. DRYER FABRIC LENGTH = 35000 mm
MAX. DRYER FABRIC LENGTH = 38100 mm
3rd TOP DRYER GROUP
MIN. DRYER FABRIC LENGTH = 36700 mm
MAX. DRYER FABRIC LENGTH = 39800 mm
2nd TOP DRYER GROUP
MIN. DRYER FABRIC LENGTH = 36700 mm
MAX. DRYER FABRIC LENGTH = 39800 mm
1st. TOP DRYER GROUP
MIN. DRYER FABRIC LENGTH = 40000 mm
MAX. DRYER FABRIC LENGTH = 43400 mm
4th BOTTOM DRYER GROUP
MIN. DRYER FABRIC LENGTH = 35000 mm
MAX. DRYER FABRIC LENGTH = 38500 mm
3rd BOTTOM DRYER GROUP
MIN. DRYER FABRIC LENGTH = 35000 mm
MAX. DRYER FABRIC LENGTH = 38500 mm
2nd BOTTOM DRYER GROUP
MIN. DRYER FABRIC LENGTH = 35000 mm
MAX. DRYER FABRIC LENGTH = 38500 mm
1st. BOTTOM DRYER GROUP
MIN. DRYER FABRIC LENGTH = 40000 mm
MAX. DRYER FABRIC LENGTH = 43670 mm
DRYER CYLINDER 1928-6667
BEARING 1928-6592-TS 1928-6569-DS
SHEET BREAK DETECTOR
FABRIC ROLL WITH PULLEY
2286 90"
2300 90.55"
2150 84.65"
1000 39.37"

COPY TO									
RECIPIENT	QUANTITY	DATE							
		2001 07/12	2001 09/12						
VPAW		01	06						
REVISION		0	1						

DESCRIPTION	DRAWING NO.
CROSS SECTION	1923-6351
GEAR DIAGRAM	1923-6630
GUARD FOR GEARING (INSIDE)	1923-6749
GUARD FOR GEARING (OUTSIDE)	1923-6766
DRYER CYLINDER ARRANGMENT	1928-6668
TOP DOCTOR	1923-6499
BOTTOM DOCTOR	1923-6498
TAKE-OFF DOCTOR	1923-6497
PAPER ROLL ASSEMBLY	1923-6551
SHEET BREAK DETECTOR	1923-6822

STATUS

☐ I FOR INFORMATION ONLY (TYPICAL DRAWING)
☐ P PRELIMINARY (STUDY)
☐ B FOR COMMENTS BY CUSTOMER
☐ F1 FINAL TO BE COMPLETED OR IN HOLD
■ F FINAL / CERTIFIED
☐ S SHOP DRAWING USED FOR MAINTENANCE
☐ A

ATTENTION

PROPERTY OF VOITH PAPER MÁQUINAS E EQUIPAMENTOS LTDA., ANY REPRODUCTION AS WELL AS ANY UNAUTHORIZED USE OF THE DRAWING, ESPECIALLY ITS DISCLOSURE TO THIRD PARTIES FOR PURPOSES OTHER THAN THOSE AGREED UPON, IS PROHIBITED.

Graphicboard Machine

Basis Weight Range:	*500 – 900 g/m2*
Wire Width:	*134.0 Inches (3403.6 mm)*
Trim After Dryer Section:	*112 Inches (2850 mm)*
Structural Design Speed:	*1000 fpm (305 m/min)*
Drive Speed:	*500 fpm (153 m/min)*
Production Rate After Dryer Section:	*10.7 Short Tons/Hour*

RECEIVED
OCT 12 2001
Jacobs Engineering

RECEIVED
SEP 28 2001
Jacobs Engineering

NOTE:

- FABRIC ROLL, PAPER ROLL AND BEARINGS ....OP 31578
- DRYER CYLINDERS AND BEARINGS ....OP 31575
- HOOD, WALKWAY, TAIL CUTTER, GUIDE ROLL, FABRIC STRETCHER, LOAD CELL, ROTARY JOINTS AND ROPE SYSTEM ARE SUPLLIED BY VPAW.

REV. INDEX	OCOR. QTY.	INSTRUÇÃO Nº REV. Nº.	MODIFICAÇÃO REV.DESCR. (SHOP AND ENG. INFO ONLY)	INDICE INDEX	DATA DATE	NOME NAME	VISTO CHECK.
1	1 x	e00063592	Rope system was added		07/31/01	Hamburg	CFN

FITCHBURG-GBM
031563

CANTOS DIN 6784 CHAMFERS — INTERNOS INSIDE +1.6 — EXTERNOS OUTSIDE -0.2
TOLERÂNCIAS GERAIS GENERAL TOLERANCES DIN 7168 - mB
PARA PEÇAS SOLDADAS FOR WELDED PARTS DIN 8570 - BE
Ra EM µm DIN ISO 1302
REQUISITOS DE ENSAIOS EM DESENHOS VPN 1631 TEST REQUIREMENTS IN DRAWINGS
VN
DATA/DATE
DES./DRWG.
SEC.
ESPEC. TEC. DE FORNECIMENTO/TECHNICAL SPEC. OF SUPPLY
QUANT. DAS CARAC. / QUANT. OF CHARAC.
ESCALA NO ORIGINAL SCALE OF ORIG. 1 : 30
MASSA (kg) WEIGHT
MATERIAL / Nº DE MATERIAL MATERIAL / MATERIAL Nº.
MODELO MODEL Nº.
PEÇA BRUTA RAW PIECE

2001	DATA / DATE	NOME / NAME
DES. DRWG.	05/03.	Hamburg
EXAM. CHECK.	12.07.	CFN
SEÇÃO DEPT.	pte-s	VISTO APP. CFN
NORMA STAND.		

LIBERAÇÃO RELEASED
F
CAD
MEDIDA DIMENSION
AFASTAMENTOS TOLERANCES
VOITH PAPER
PROV. DE PROCEED. FROM 1925-501
DENOMINAÇÃO title/denomination

ASSEMBLY
DRYER SECTION

DESENHO Nº / ITEM Nº drawing 1923-006350 1
FL./SHEET 1 / 1 FL.
SUBST. POR REPLACED BY
EM SUBST. DE REPLACED FOR
DIN A0

CONFIDENCIAL, TODOS OS DIREITOS RESERVADOS DIN 34
VERTRAULICH, ALLE RECHTE VORBEHALTEN DIN 34
CONFIDENTIAL, ALL RIGHT RESERVATION DIN 34