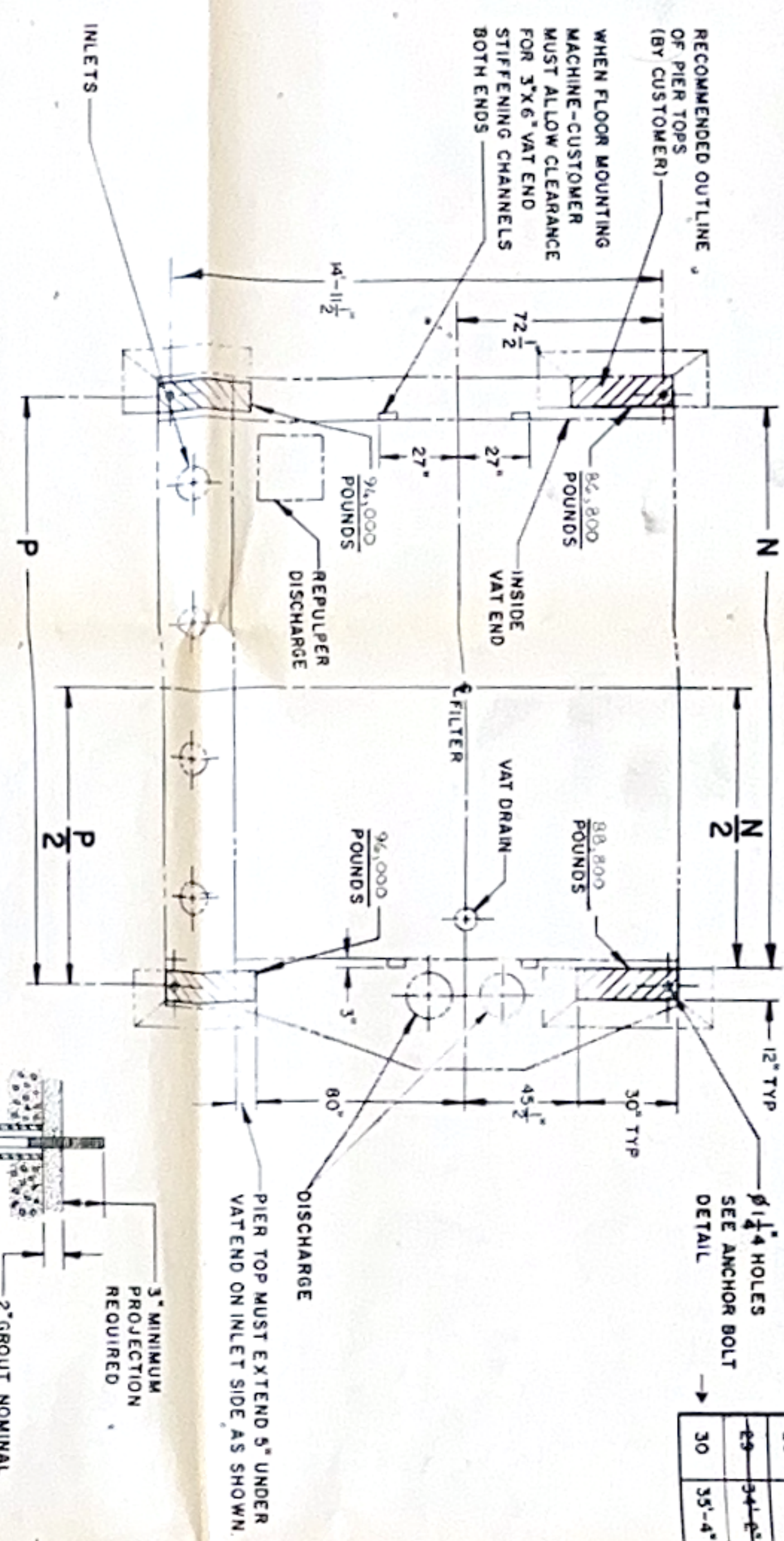


NO. OF DISCS	A	B	C	D	E	F	G	H	J	K	L	M	N	P	Q	R	S
30	35'-4"	18'-9"	20'-0"	20'-0"	21'-7"	22'-10"	24'-1"	40'-4"	18'-0"	18'-3"	46'-7"		35'-8"	36'-8"	53'	13'-3"	4'-11"



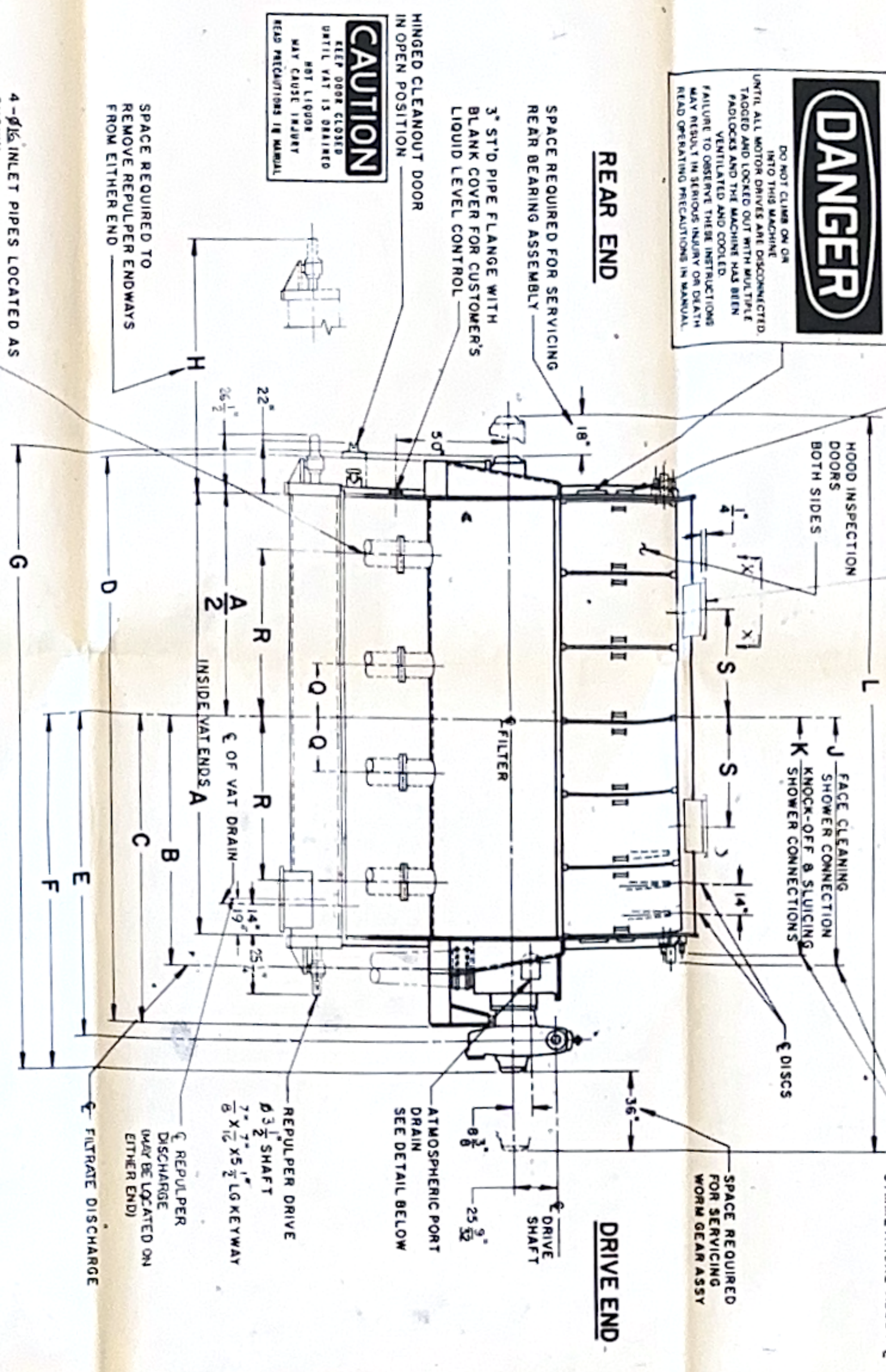
FOUNDATION PLAN

CAUTION
THIS IS AN INCH MACHINE
DO NOT USE METRIC
FESTOCH - SHOWN IN
THIS DRAWING IS METRIC
SIZE PRESENTING IN METRIC

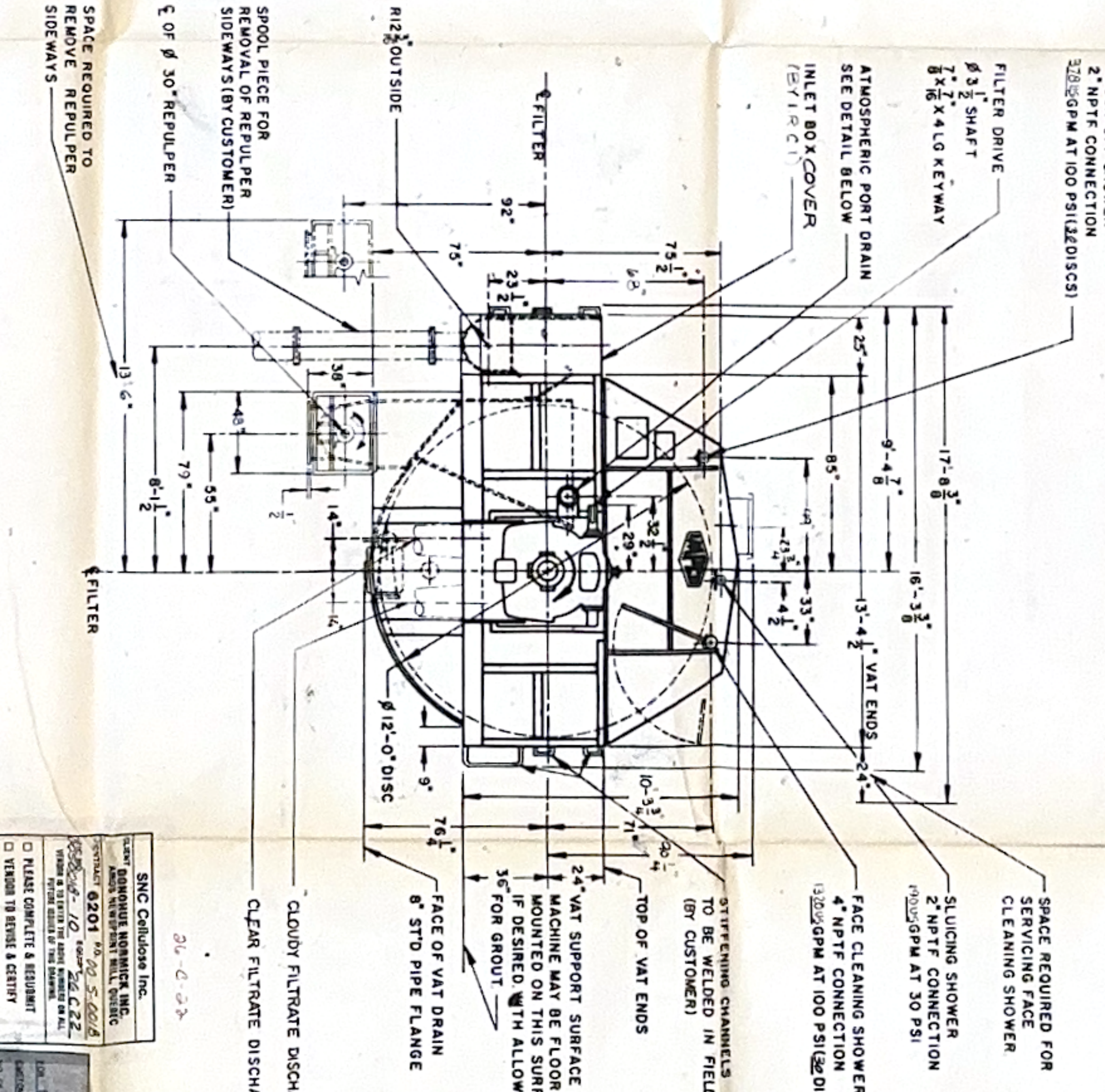
TYPICAL ANCHOR BOLT DETAIL
EMBODIMENT DESIGN BY CUSTOMER
(SEE NOTE NO 7.88)

DANGER
DO NOT CLIMB ON OR
ENTER THE MACHINE
UNTIL ALL MOTION DRIVERS ARE DISCONNECTED
AND LOCKED OUT WITH POSITIVE
POSITIVE LOCKING AND KEYS
FAILURE TO OBSERVE THESE INSTRUCTIONS
MAY RESULT IN SERIOUS INJURY OR DEATH
READ OPERATING INSTRUCTIONS IN MANUAL

REAR END



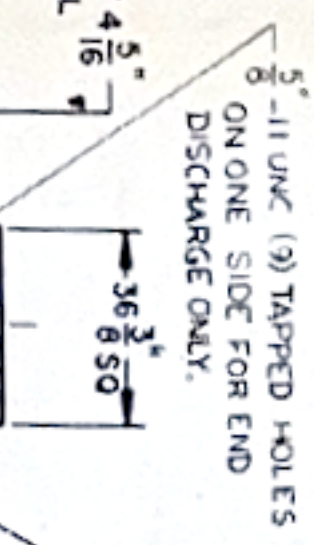
DRIVE END



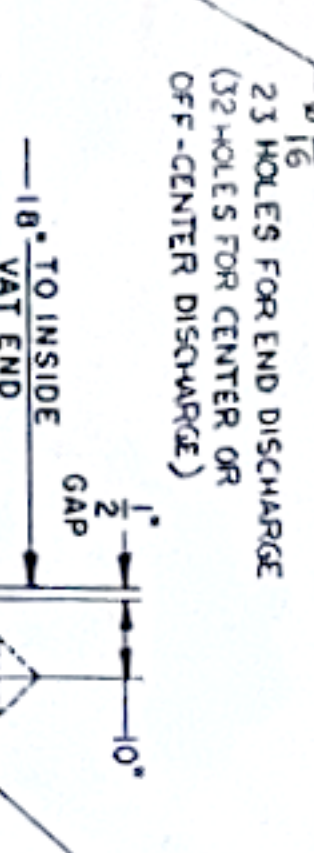
4-8 INLET PIPES LOCATED AS SHOWN (PIPES & HOLES IN INLET BOX BY CUSTOMER)



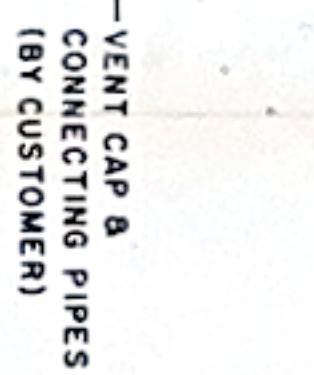
DETAIL OF DISCHARGE PIPE CONNECTIONS (BY CUSTOMER)



DETAIL OF REPULPER DISCHARGE FLANGE



DETAIL OF ATMOSPHERIC PORT DRAIN



VIEW 'X-X'



SECTION 'Z-Z'

ITEM	DESCRIPTION	QTY	UNIT
1	REAR END ASSEMBLY	1	EA
2	DRIVE END ASSEMBLY	1	EA
3	ATMOSPHERIC PORT DRAIN	1	EA
4	VAT DRIVE	1	EA
5	DISCHARGE FLANGE	1	EA
6	PORT DRAIN	1	EA
7	VENT PIPE	1	EA
8	CONNECTING PIPES	1	EA
9	VENT CAP	1	EA
10	EXHAUST DUCT CONNECTION	1	EA

REVIEWED
DATE: 10/1/00
BY: [Signature]
TITLE: [Blank]
PROJECT: [Blank]
DRAWN BY: [Blank]
CHECKED BY: [Blank]
APPROVED BY: [Blank]
DATE: [Blank]

FOR APPROVAL
DATE: [Blank]
BY: [Blank]
TITLE: [Blank]
PROJECT: [Blank]
DRAWN BY: [Blank]
CHECKED BY: [Blank]
APPROVED BY: [Blank]
DATE: [Blank]

NOTES:

1. FOR LEFT HAND DRIVE MACHINE SEE 61307E
2. FOR TYPICAL PIPING ARRANGEMENT SEE 852-3001
3. FOR INLET BOX PIPING SEE P52-6011
4. CUSTOMER TO FURNISH SHOWER STRAINERS SEE P52-6016-A
5. ALL CONNECTING PIPING BY CUSTOMER
6. TOTAL DRY WEIGHT OF FILTER 262.282 POUNDS
7. TOTAL FLOODED WEIGHT OF FILTER 362.282 POUNDS
8. PIER LOADING WEIGHTS IN FOUNDATION PLAN ARE FLOODED WEIGHTS
9. 7 ANCHOR BOLTS FURNISHED BY CUSTOMER
10. VAT TO BE ANCHORED SECURELY ON ONE END WITH THE OTHER END LEFT FREE TO FLOAT WITH THERMAL EXPANSION ANCHOR BOLT NUTS ON FREE END TO BE ASSEMBLED HAND TIGHT ONLY AND TACK WELDED TO BOLT
11. CUSTOMER TO PROVIDE JOINT IN FEED LINES TO WIRE CLEANING SHOWER SO THAT 'ELECTRO' CAN BE SWITCHED
12. RULERS OTHERWISE SPECIFIED ALL PIPE FLANGE CONNECTIONS ARE 1/2" STD. 150# PATTERNS WITH HOLES STRADDLING E'S
13. SUPPORT BRACKET TO BE WELDED TO MAIN VAT ASSEMBLY, IN FLUIDITY CATCHER DWS
14. VAT SET BACK TO BE WELDED TO MAIN VAT ASSEMBLY (BY CUSTOMER) - SEE DWS 552-3507
15. FOR MAIN DRIVE ARROW SEE DWS
16. FOR REPULPER DRIVE ARROW SEE DWS
17. HOOD VENTILATION REQUIREMENTS 3,350 CFM @ MAX. 0.25" W.G. VACUUM

SECTION 'Z-Z'
DIMENSIONS ARE IN INCHES
20 GA (0.0375)

REVIEWED
DATE: 10/1/00
BY: [Signature]
TITLE: [Blank]
PROJECT: [Blank]
DRAWN BY: [Blank]
CHECKED BY: [Blank]
APPROVED BY: [Blank]
DATE: [Blank]

FOR APPROVAL
DATE: [Blank]
BY: [Blank]
TITLE: [Blank]
PROJECT: [Blank]
DRAWN BY: [Blank]
CHECKED BY: [Blank]
APPROVED BY: [Blank]
DATE: [Blank]