

REVISED
3/27/20
FINAL

Traveler
Job: 56680-E

Part: 550-D-1664

PULPER, 10', BATCH

Rev: 1

Order Qty: 1

Make Qty: 1

Customer PO: 8065

Line: 550-D-1664 REV 1

Order Date: 23-Sep-19

Quote: 12480

Customer

LaCasse & Weston, Inc.
219 Anderson Street
Suite 5
Portland, ME 04101
US

Ship To
LaCasse & Weston, Inc.

Contact

Christopher LaCasse
Phone
207-773-7711

Fax
207-773-7815

Ship Via

Job Notes:

Pulper to be supplied with:

- " (1) 10' diameter tub, 3000 gallon operating volume, fabricated in 304L stainless steel, tub includes 8" cleanout flange at bottom of cone section
- " (1) 33" diameter pulper rotor in cast 304L stainless steel and machined complete with 304L power savers.
- " (1) Extraction chamber fabricated in 304L stainless steel and machined complete; chamber includes lantern ring and gland follower, chamber to include 10" discharge flange.
- " (1) Extraction plate in 304L stainless steel with 3/4" diameter XY drilled holes; no strips; for operation on 50/50 blend of northern hardwood bleached kraft and southern softwood bleached kraft
- " (1) Cartridge drive assembly fabricated in primed and painted carbon steel with 4140 HRAN shaft fitted with 316 stainless steel packing sleeve and two (2) anti-friction heavy duty pillow block bearing assemblies.
- " (1) Adjustable motor mount stand fabricated in primed and painted carbon steel.
- " (1) V-belt guard in primed and yellow painted expanded HRS around the four (4) legs.
- " (1) V-belt drive assembly.
- " (1) One Motor - 150 HP - 1800 RPM, 1.15 SF, "TEFC", mounted to a pulper leg

Customer to provide all necessary erection and installation of the pulper including all piping, valves, electrical and instrumentation requirements.

PARTS TO BE MADE ON THIS MAIN JOB:

- (1) ROTOR CAP 550-A-476
- (1) KEEPER PLATE 550-A-472
- (1) PACKING GLAND 550-B-685

REVISION 12-18-19:

- MADE REVISION 1 TO DRAWING FOR NEW STYLE GLAND FOLLOWER AND FOOD-GRADE PACKING MILLER

Part: 550-D-1664
Rev: 1

3/27/20
Dr



Traveler
Job: 56682-E

3/31/20

Part: 550-D-1664

PULPER, 10', BATCH

Rev: 1

Order Qty: 1 / ea

Make Qty: 1 / ea

Customer PO: 8065

Line:

Drawing: 550-D-1664 REV 1

Order Date: 23-Sep-19

Quote: 12480

Customer

LaCasse & Weston, Inc.
219 Anderson Street
Suite 5
Portland, ME 04101
US

Ship To

LaCasse & Weston, Inc.

Ship Via

Contact
Christopher LaCasse

Phone
207-773-7711

Fax
207-773-7815

Job Notes:

Pulper to be supplied with:

- " (1) 10' diameter tub, 3000 gallon operating volume, fabricated in 304L stainless steel, tub includes 8" cleanout flange at bottom of cone section
- " (1) 33" diameter pulper rotor in cast 304L stainless steel and machined complete with 304L power savers.
- " (1) Extraction chamber fabricated in 304L stainless steel and machined complete; chamber includes lantern ring and gland follower; chamber to include 10" discharge flange.
- " (1) Extraction plate in 304L stainless steel with 3/4" diameter X/Y drilled holes; no strips; for operation on 50/50 blend of northern hardwood bleached kraft and southern softwood bleached kraft
- " (1) Cartridge drive assembly fabricated in primed and painted carbon steel with 4140 HRAN shaft fitted with 316 stainless steel packing sleeve and two (2) anti-friction heavy duty pillow block bearing assemblies.
- " (1) Adjustable motor mount stand fabricated in primed and painted carbon steel.
- " (1) V-belt guard in primed and yellow painted expanded HRS around the four (4) legs.
- " (1) V-belt drive assembly.
- " (1) One Motor - 150 HP - 1800 RPM, 1.15 SF, "TEFC", mounted to a pulper leg

Customer to provide all necessary erection and installation of the pulper including all piping, valves, electrical and instrumentation requirements.

PARTS TO BE MADE ON THIS MAIN JOB:

- (1) ROTOR CAP 550-A-476
- (1) KEEPER PLATE 550-A-472
- (1) PACKING GLAND 550-B-685

REVISION 12-18-19:

- MADE REVISION 1 TO DRAWING FOR NEW STYLE GLAND FOLLOWER AND FOOD-GRADE PACKING MILLER

Part: 550-D-1664
Rev: 1

3/31/20

REVISED
1-22-20 PM
FMA

Traveler
Job: 56678-E

Part: 550-D-1664

PULPER, 10', BATCH

Rev: 1

Order Qty: 1 / ea
Make Qty: 1 / ea

Customer PO: 8065

Line: 550-D-1664 REV 1

Drawing: 550-D-1664 REV 1
Order Date: 23-Sep-19

Quote: 12480

Customer

LaCasse & Weston, Inc.
219 Anderson Street
Suite 5
Portland, ME 04101
US

Ship To
LaCasse & Weston, Inc.

Contact

Christopher LaCasse
Phone
207-773-7711

Fax
207-773-7815

Ship Via

Job Notes:

Pulper to be supplied with:

- " (1) 10" diameter tub, 3000 gallon operating volume, fabricated in 304L stainless steel, tub includes 8" cleanout flange at bottom of cone section
- " (1) 33" diameter pulper rotor in cast 304L stainless steel and machined complete with 304L stainless steel power savers.
- " (1) Extraction chamber fabricated in 304L stainless steel and machined complete; chamber includes lantern ring and gland follower, chamber to include 10" discharge flange.
- " (1) Extraction plate in 304L stainless steel with 3/4" diameter X/Y drilled holes; no strips; for operation on 50/50 blend of northern hardwood bleached kraft and southern softwood bleached kraft
- " (1) Cartridge drive assembly fabricated in primed and painted carbon steel with 4140 HRAN shaft fitted with 316 stainless steel packing sleeve and two (2) anti-friction heavy duty pillow block bearing assemblies.
- " (1) Adjustable motor mount stand fabricated in primed and painted carbon steel.
- " (1) V-belt guard in primed and yellow painted expanded HRS around the four (4) legs.
- " (1) V-belt drive assembly.
- " (1) One Motor - 150 HP - 1800 RPM, 1.15 SF, "TEFC", mounted to a pulper leg

Customer to provide all necessary erection and installation of the pulper including all piping, valves, electrical and instrumentation requirements.

PARTS TO BE MADE ON THIS MAIN JOB:

- (1) ROTOR CAP 550-A-476
- (1) KEEPER PLATE 550-A-472
- (1) PACKING GLAND 550-B-685

REVISION 12-17/19:

- MADE REVISION 1 TO DRAWING FOR NEW STYLE GLAND FOLLOWER AND FOOD-GRADE PACKING MILLER

REVISION 1/21/20:

Part: 550-D-1664
Rev: 1

1-22-20
[Signature]

REVISED
2/18/20
FINAL

Traveler
Job: 56679-E

Part: 550-D-1664

PULPER, 10', BATCH

Rev: 1

Order Qty: 1

Make Qty: 1 / ea

Customer PO: 8065

Line:

Drawing: 550-D-1664 REV 1

Order Date: 23-Sep-19

Quote: 12480

Customer

LaCasse & Weston, Inc.

219 Anderson Street

Suite 5

Portland, ME 04101

US

Ship To
LaCasse & Weston, Inc.

Contact

Christopher LaCasse

Phone

207-773-7711

Fax

207-773-7815

Ship Via

Job Notes:

Pulper to be supplied with:

- " (1) 10' diameter tub, 3000 gallon operating volume, fabricated in 304L stainless steel, tub includes 8" cleanout flange at bottom of cone section
- " (1) 33" diameter pulper rotor in cast 304L stainless steel and machined complete with 304L power savers.
- " (1) Extraction chamber fabricated in 304L stainless steel and machined complete; chamber includes lantern ring and gland follower, chamber to include 10" discharge flange.
- " (1) Extraction plate in 304L stainless steel with 3/4" diameter X/Y drilled holes; no strips; for operation on 50/50 blend of northern hardwood bleached kraft and southern softwood bleached kraft
- " (1) Cartridge drive assembly fabricated in primed and painted carbon steel with 4140 HRAN shaft fitted with 316 stainless steel packing sleeve and two (2) anti-friction heavy duty pillow block bearing assemblies.
- " (1) Adjustable motor mount stand fabricated in primed and painted carbon steel.
- " (1) V-belt guard in primed and yellow painted expanded HRS around the four (4) legs.
- " (1) V-belt drive assembly.
- " (1) One Motor - 150 HP - 1800 RPM, 1.15 SF, "TEFC", mounted to a pulper leg

Customer to provide all necessary erection and installation of the pulper including all piping, valves, electrical and instrumentation requirements.

PARTS TO BE MADE ON THIS MAIN JOB:

(1) ROTOR CAP 550-A-476

(1) KEEPER PLATE 550-A-472

(1) PACKING GLAND 550-B-685

REVISION 12-17-19:

- MADE REVISION 1 TO DRAWING FOR NEW STYLE GLAND FOLLOWER AND FOOD-GRADE PACKING MILLER

Part: 550-D-1664

Rev: 1

Handwritten signature
2/18/20



New Components - Rebuilds - Repairs

MTR Martco
3350 Yankee Road
Middletown, OH 45044
United States of America

Ph: 513-424-5307

Fax: 513-424-8270

Quote

Number: 12480

Date: 20-Aug-19

To

LaCasse & Weston, Inc.
203 Anderson Street
Suite 201
Portland, ME 04101
United States of America

Quote To

Christopher LaCasse
LaCasse & Weston, Inc.
151 Factory Stores Drive
c/o Zume, Inc.
Camarillo, CA 93010
United States of America

Ph: 207-773-7711

Fax: 207-773-7815

Terms		Ship Via		Salesperson
Net 30 days				CF
Quantity	Description	Unit Price	Amount	
	Reference: 10' PULPERS			
	Line: 001 Part: 550-D-1627 10' DIAMETER BATCH PULPER 56678-E Pulper to be supplied with: " (1) 10' diameter tub, 3000 gallon operating volume, fabricated in 304L stainless steel, tub includes 8" cleanout flange at bottom of cone section " (1) 33" diameter pulper rotor in cast 410 stainless steel and machined complete with Stellite face plates and wear strips. " (1) Extraction chamber fabricated in 304L stainless steel and machined complete; chamber includes lantern ring and gland follower; chamber to include 10" discharge flange. " (1) Extraction plate in 410 HT stainless steel with 3/4" diameter X/Y drilled holes; no strips; for operation on 50/50 blend of northern hardwood bleached kraft and southern softwood bleached kraft " (1) Cartridge drive assembly fabricated in primed and painted carbon steel with 4140 HRAN shaft fitted with 316 stainless steel packing sleeve and two (2) anti-friction heavy duty pillow block bearing assemblies. " (1) Adjustable motor mount stand fabricated in primed and painted carbon steel. " (1) V-belt guard in primed and yellow painted expanded HRS around the four (4) legs. " (1) V-belt drive assembly. " (1) One Motor - 150 HP - 1800 RPM, 1.15 SF, "TEFC"; mounted to a pulper leg Customer to provide all necessary erection and installation of the pulper including all piping, valves, electrical and instrumentation requirements.	Expiration Date: 19-Sep-19 Rev:		
1	ea	\$135,000.00	\$135,000.00	



New Components - Rebuilds - Repairs

MTR Martco
3350 Yankee Road
Middletown, OH 45044
United States of America

Ph: 513-424-5307

Fax: 513-424-8270

Quote

Number: 12480

Date: 20-Aug-19

To

LaCasse & Weston, Inc.
203 Anderson Street
Suite 201
Portland, ME 04101
United States of America

Quote To

Christopher LaCasse
LaCasse & Weston, Inc.
151 Factory Stores Drive
c/o Zume, Inc.
Camarillo, CA 93010
United States of America

Ph: 207-773-7711

Fax: 207-773-7815

Terms		Ship Via		Salesperson
Net 30 days				CF
Quantity	Description	Unit Price	Amount	
	Line: 002 Part: 550-D-1627 10' DIAMTER BATCH PULPERS 56679-E 56680-E 56682-E DESCRIPTION SAME AS ABOVE NOTE: MUST BE PURCHASED AT SAME TIME AS THE PULPER ABOVE 3 ea	Expiration Date: 19-Sep-19 Rev:	\$128,250.00	
	Pricing is FOB Middletown, OH; Shipment is 24 weeks after receipt of purchase order.. Thank you for allowing MTR Martco to be of service. Please let me know if you have any questions or need additional information. Regards, Chuck Grantz VP Sales / Technical Support MTR Martco 1-800-875-5307 *DUE TO THE INSTABILITY OF THE CURRENT MATERIALS MARKETS, MATERIAL COST CAN QUICKLY FLUCUATE AND QUOTED PRICES MAY NEED TO BE RE-EVALUATED AT TIME OF ORDER*	Total:	\$519,750.00	