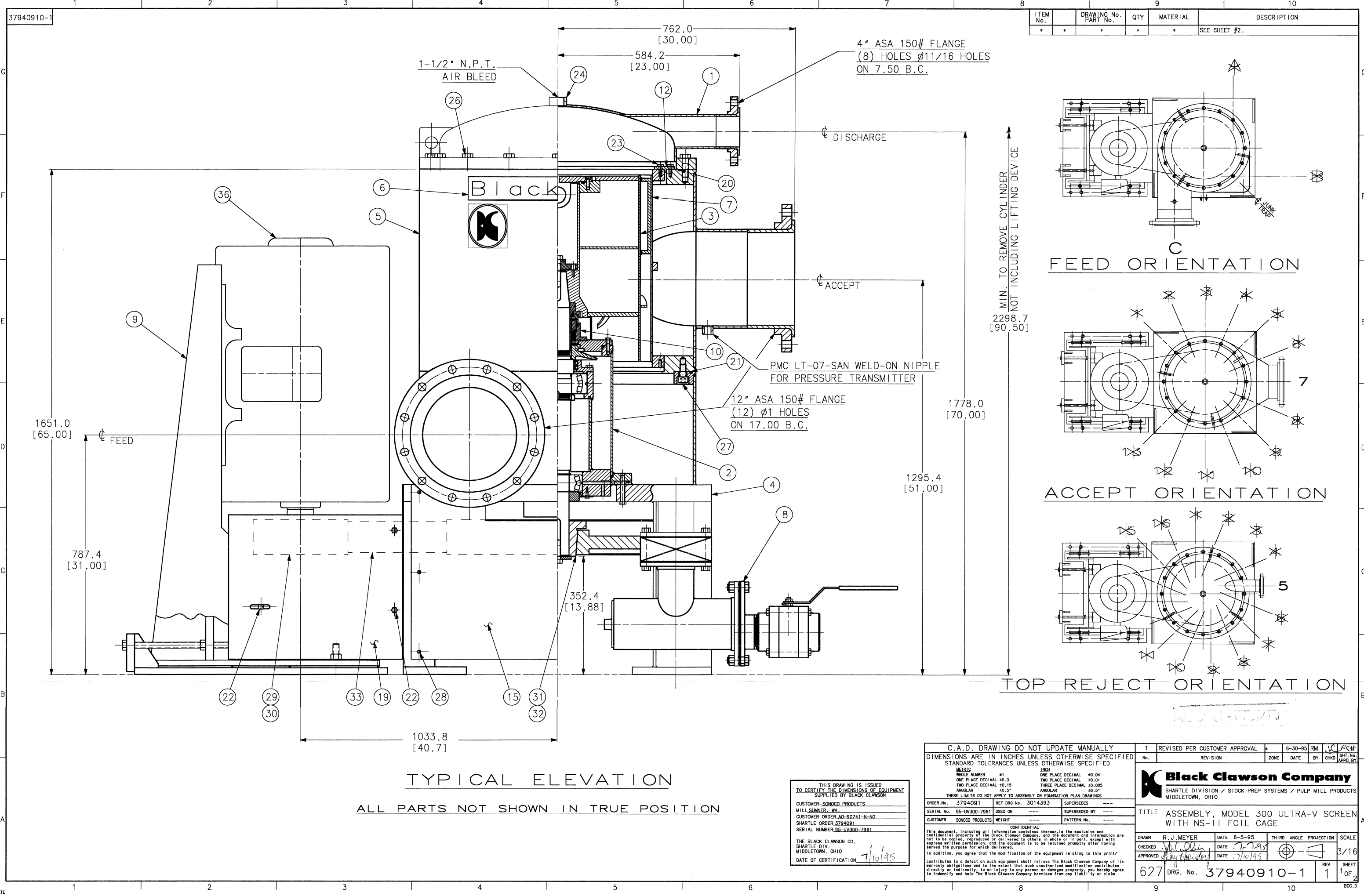
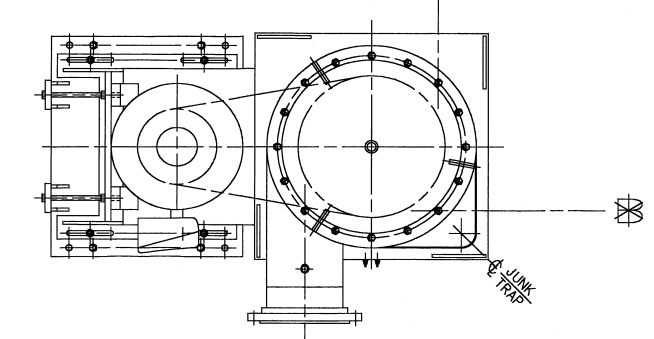
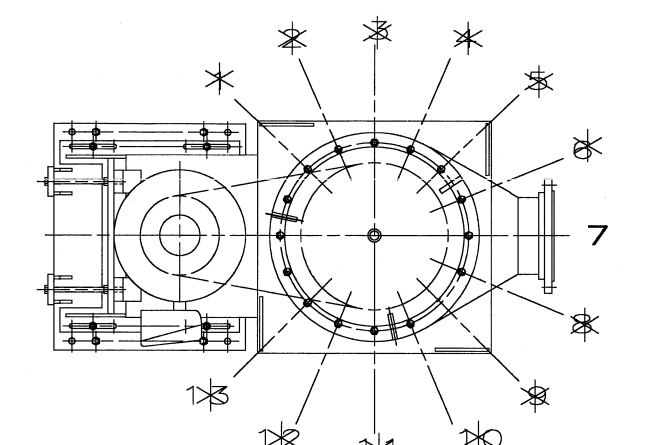




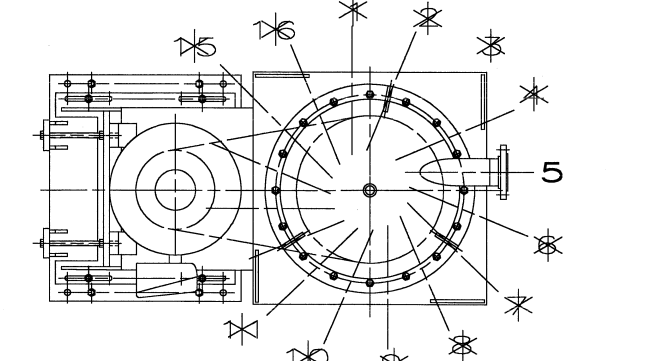
ITEM No.	DRAWING No. PART No.	QTY	MATERIAL	DESCRIPTION
*	*	*	*	SEE SHEET #2.



FEED ORIENTATION



ACCEPT ORIENTATION



TOP REJECT ORIENTATION

TYPICAL ELEVATION
ALL PARTS NOT SHOWN IN TRUE POSITION

THIS DRAWING IS ISSUED
TO CERTIFY THE DIMENSIONS OF EQUIPMENT
SUPPLIED BY BLACK CLAWSON

CUSTOMER-SONOCO PRODUCTS
MILL SUMMIT, VA.
CUSTOMER ORDER AD-90741-N-NO
SHARTLE ORDER 3794091
SERIAL NUMBER 95-UV300-7961

THE BLACK CLAWSON CO.
SHARTLE DIV.
MIDDLETOWN, OHIO
DATE OF CERTIFICATION 7/10/95

C.A.D. DRAWING DO NOT UPDATE MANUALLY				1		REVISED PER CUSTOMER APPROVAL		6-30-95 RM		RC#	
DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED				No.		REVISION		ZONE		DATE	
STANDARD TOLERANCES UNLESS OTHERWISE SPECIFIED										BY CHD	
METRIC				INCH							
WHOLE NUMBER ±.1				ONE PLACE DECIMAL ±0.04							
ONE PLACE DECIMAL ±0.3				TWO PLACE DECIMAL ±0.01							
TWO PLACE DECIMAL ±0.15				THREE PLACE DECIMAL ±0.005							
ANGULAR ±0.5°				ANGULAR ±0.5°							
THESE LIMITS DO NOT APPLY TO ASSEMBLY OR FOUNDATION PLAN DRAWINGS											
ORDER No. 3794091		REF DRG No. 3014393		SUPERSEDES							
SERIAL No. 95-UV300-7961		USED ON		SUPERSEDED BY							
CUSTOMER SONOCO PRODUCTS		WEIGHT		PATTERN No.							
CONFIDENTIAL											
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In addition, you agree that the modification of the equipment relating to this print/ contributes to a defect on such equipment shall relieve The Black Clawson Company of its warranty obligations and to the extent that such unauthorized modification contributes directly or indirectly, to an injury to any person or damages property, you hereby agree to indemnify and hold The Black Clawson Company harmless from any liability or claim.											
DRAWN R. J. MEYER				DATE 6-5-95		THIRD ANGLE PROJECTION		SCALE			
CHECKED [Signature]				DATE 7-7-95						3/16	
APPROVED [Signature]				DATE 7/10/95							
627				DRG. No. 37940910-1		REV 1		SHEET 1 OF 2			