

Technical data:

Application: Marine Auxiliary

Engine data:

| | | |
|--|-----|------|
| Number of cylinders | - | 12 |
| Cylinder bore | mm | 320 |
| Piston stroke | mm | 400 |
| Rated power (MCR), engine | kW | 5760 |
| Rated active power, generator | kW | 5585 |
| Generator efficiency | - | 0,97 |
| Rated output, electric with COS(phi) = 0,8 | kVA | 6980 |
| Mean effective pressure | bar | 24,9 |
| Rated speed | RPM | 720 |
| Mean piston speed | m/s | 10 |
| Displacement | l | 386 |

Fuel oil data:

| | | |
|---------------------------|-------|------|
| Specific fuel consumption | g/kWh | 183 |
| Fuel consumption at MCR | l/h | 1275 |
| Fuel feed pump capacity | l/h | 5900 |
| Daytank, 24hrs operation | m | 31 |

Nozzle oil data:

| | | |
|--------------------------|------------------|--------|
| Nozzle oil | - | SAE 40 |
| Pressure normal (+- 0,2) | bar _g | 2.0 |
| Alarm, pressure low | bar _g | 1.0 |
| Temp, normal (+- 5) | C | 90 |

Start air data:

| | | |
|-------------------------------|-------------------|-------|
| Start air pressure, max./min. | bar _g | 30/20 |
| Air consumption per. start | m ³ /n | 1,5 |
| No of starts, 500l receiver | - | 7 |
| No of starts, 250l receiver | - | 3 |

Lubrication data:

| | | |
|----------------------------|-------------------|--------|
| Lubrication oil | - | SAE 40 |
| Main pump capacity | m ³ /h | 76 |
| Priming pump capacity | m ³ /h | 13 |
| Lub. oil pressure | | |
| -normal | bar _g | 4-5 |
| -alarm, pressure low | bar _g | 2,5 |
| -shut-down, pressure low | bar _g | 1,7 |
| Lub. oil temp engine inlet | | |
| -normal | °C | 60 |
| -alarm, temp high | C | 70 |
| Spec. lub. oil consumption | g/kWh | 0,8 |
| Lub. oil consumption | kg/h | 4,6 |
| Crankcase, lub. oil volume | | |
| -high level | l | 3400 |
| -low level | l | 3000 |

Jacket water waste heat recovery:

| | | |
|-----------------------|------|------|
| Waste heat, 100% load | MJ/h | 8325 |
| Waste heat, 80% load | MJ/h | 5840 |
| Waste heat, 50% load | MJ/h | 2995 |

Cooling water data:

| | | |
|-------------------------------|-------------------|------|
| Two-stage charge air cooler: | | |
| -Low temp. stage: | | |
| -temp. at inlet, max | °C | 37 |
| -water flowrate, normal | m ³ /h | 90 |
| -water flowrate, max | m ³ /h | 108 |
| -High temp. stage: | | |
| -water flowrate, normal | m ³ /h | 108 |
| Jacket water system: | | |
| -pump capacity | m ³ /h | 108 |
| -normal stop/shut-down | bar _g | 1.0 |
| -water quantity, engine block | l | 750 |
| -Temp. at engine outlet | | |
| -normal | °C | 90 |
| -alarm, temp. high | °C | 95 |
| -shut-down, temp. high | °C | 98 |
| -temp. rise in engine, max | °C | 7,1 |
| -incl. high temp. ca-cooler | C | 18,4 |
| -Expansion tank: | | |
| -volum, single-engined | l | 300 |
| -volum, multi-engined | l | 500 |
| -height above engine | m | 3-10 |

Air data:

| | | |
|--------------------------|-------------------|------------|
| Turbocharger type | ABB | TPS-61F33 |
| Charge air cooler type | - | RR12V3240B |
| Air consumption | m ³ /h | 30100 |
| Air consumption | kg/h | 39000 |
| Charge air pressure | bar _g | 3,2 |
| Charge air temperature: | | |
| -normal | °C | 55-60 |
| -alarm, temp high | C | 65 |
| Turbocharger speed alarm | rpm | 33989 |

Exhaust data:

| | | |
|----------------------------|-------------------|-------|
| Mass flow | kg/h | 40000 |
| Volume flow, after turbine | m ³ /h | 68600 |
| Temp, after cylinder | °C | 375 |
| Temp, after turbine | C | 325 |
| Back pressure, max | mmWG | 300 |

Part load data:

| | | |
|----------------------|------|-------|
| -Mass flow, 90% load | kg/h | 37600 |
| -Temp, after turbine | C | 315 |
| -Mass flow, 80% load | kg/h | 34400 |
| -Temp, after turbine | C | 315 |
| -Mass flow 50% load | kg/h | 22300 |
| -Temp, after turbine | C | 340 |

Heat dissipation:

| | | |
|-----------------------------|------|------|
| Lubrication data: | | |
| Lub. oil cooler | MJ/h | 2305 |
| Cooling water data: | | |
| Low temp. stage | MJ/h | 1880 |
| High temp. stage | MJ/h | 5105 |
| Jacket water cooler: | | |
| -Heat dissipation, engine | MJ/h | 3220 |
| -incl. high temp. ca-cooler | MJ/h | 8325 |
| Ventilation data: | | |
| Radiation engine | MJ/h | 705 |
| Radiation generator (IP23) | MJ/h | 630 |

Engine power definition is according to ISO 3046-1

However the engine ratings are valid for the following reference conditions:

| | |
|--|------------|
| Air inlet temperature | max. 45 °C |
| Air inlet temperature | min. 0 °C |
| Charge air low temp. fresh water inlet temp. | max. +37°C |
| Relative humidity | 60% |

Specific fuel oil consumption is measured on testbed according to ISO 3046-1,

using diesel oil with a net heating value of 42.7 MJ/kg and no engine-driven pumps.

With engine-driven pumps, add 1g/kWh for each pump.

Spec. lub. oil consumption is for guidance only.

NOTE! Due to continuous development, some data may change.

NOx according to Tier 2 of Annex VI of MARPOL 73/78

Application: Marine Auxiliary

| | | | | | |
|--|-------------------|--------|---------------------------------|--------------------|-----------|
| Engine data: | | | Cooling water data: | | |
| Number of cylinders | - | 9 | Two-stage charge air cooler: | | |
| Cylinder bore | mm | 320 | -Low temp. stage: | | |
| Piston stroke | mm | 400 | -temp. at inlet, max | °C | 37 |
| Rated power (MCR), engine | kW | 4320 | -water flow rate, normal | m ³ /h | 50 |
| Rated active power, generator | kW | 4190 | -water flow rate, max | m ³ /h | 58 |
| Generator efficiency | - | 0,97 | -High temp. stage: | | |
| Rated output, electric with COS(phi) = 0,8 | kVA | 5235 | -water flow rate, normal | m ³ /h | 36 |
| Mean effective pressure | bar | 24,9 | Jacket water system: | | |
| Rated speed | RPM | 720 | -pump capacity | m ³ /h | 81 |
| Mean piston speed | m/s | 10 | -normal stop/shut-down | bar/g | 1.0 |
| Displacement | l | 289 | -water quantity, engine block | l | 370 |
| Fuel oil data: | | | -Temp. at engine outlet | | |
| Specific fuel consumption | g/kWh | 183 | -normal | °C | 90 |
| Fuel consumption at MCR | l/h | 955 | -alarm, temp. high | °C | 95 |
| Fuel feed pump capacity | l/h | 4030 | -shut-down, temp. high | °C | 98 |
| Day tank, 24hrs operation | m ³ | 23 | -temp. rise in engine, max | °C | 7,1 |
| Nozzle oil data: | | | -incl. high temp. ca-cooler | °C | 13,8 |
| Nozzle oil | - | SAE 40 | Expansion tank: | | |
| Pressure normal (+- 0,2) | bar/g | 2.0 | -volum, single-engined | l | 300 |
| Alarm, pressure low | bar/g | 1.0 | -volum, multi-engined | l | 500 |
| Temp, normal (+- 5) | °C | 90 | -height above engine | m | 3-10 |
| Start air data: | | | Air data: | | |
| Start air pressure, max./min. | bar/g | 30/20 | Turbocharger type | ABB | TPL-67C33 |
| Air consumption per. start | m ³ /n | 2 | Charge air cooler type | - | RR9L3240B |
| No of starts, 500l receiver | - | 4 | Air consumption | m ³ /h | 22600 |
| No of starts, 250l receiver | - | 2 | Air consumption | kg ³ /h | 29300 |
| Lubrication data: | | | Charge air pressure | bar/g | 3,2 |
| Lubrication oil | - | SAE 40 | Charge air temperature: | | |
| Main pump capacity | m ³ /h | 65 | -normal | °C | 55-60 |
| Priming pump capacity | m ³ /h | 13 | -alarm, temp high | °C | 65 |
| Lub. oil pressure | - | - | Turbocharger speed alarm | | |
| -normal | bar/g | 4-5 | | rpm | 29216 |
| -alarm, pressure low | bar/g | 2,5 | Exhaust data: | | |
| -shut-down, pressure low | bar/g | 1,7 | Mass flow | kg/h | 30100 |
| Lub. oil temp engine inlet | - | - | Volume flow, after turbin | m ³ /h | 51600 |
| -normal | °C | 60 | Temp, after cylinder | °C | 375 |
| -alarm, temp high | °C | 70 | Temp, after turbine | °C | 325 |
| Spec. lub. oil consumption | g/kWh | 0,8 | Back pressure, max | mmWG | 300 |
| Lub. oil consumption | kg/h | 3,5 | Part load data: | | |
| Crankcase, lub. oil volume | - | - | -Mass flow, 90% load | kg/h | 27800 |
| -high level | l | 4500 | -Temp, after turbine | °C | 320 |
| -low level | l | 3850 | -Mass flow, 80% load | kg/h | 25200 |
| Jacket water waste heat recovery: | | | -Temp, after turbine | °C | 320 |
| Waste heat, 100% load | MJ/h | 4685 | -Mass flow 50% load | kg/h | 16100 |
| Waste heat, 80% load | MJ/h | 3395 | -Temp, after turbine | °C | 355 |
| Waste heat, 50% load | MJ/h | 1800 | Heat dissipation: | | |
| | | | Lubrication data: | | |
| | | | Lub. oil cooler | MJ/h | 1855 |
| | | | Cooling water data: | | |
| | | | Low temp. stage | MJ/h | 2890 |
| | | | High temp. stage | MJ/h | 2295 |
| | | | Jacket water cooler: | | |
| | | | -Heat dissipation, engine | MJ/h | 2390 |
| | | | -incl. high temp. ca-cooler | MJ/h | 4685 |
| | | | Ventilation data: | | |
| | | | Radiation engine | MJ/h | 525 |
| | | | Radiation generator (IP23) | MJ/h | 470 |

Engine power definition is according to ISO 3046-1
 However the engine ratings are valid for the following reference conditions:
 Air inlet temperature max. 45 °C
 Air inlet temperature min. 0 °C
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 Relative humidity 60%

Specific fuel oil consumption is measured on testbed according to ISO 3046-1, using diesel-oil with a net heating value of 42.7 MJ/kg and no engine-driven pumps.
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