

TEND SIDE VIEW

DRIVE SIDE

VIEW FROM DRIVE SIDE

NOTE:
ALL DIMENSIONS AND NOTES SHOWN ARE TYPICAL TEND SIDE AND DRIVE SIDE.
ALL PARTS TYPICAL TEND SIDE AND DRIVE SIDE EXCEPT AS NOTED.

COMPONENTS AND PARTS LIST:

- ARM (03) TS
- ARM (02) DS
- .50 NC HX JAM NUT (07)
- .50 NC HX HD X 3.50 LG (06)
- .38 NC HX HD X 1.00 LG (05)
- KEEPER (04)
- BRAKE SHOE (01)
- PIN (08)
- CYLINDER (09)
- "BRAKE DOWN" PROX SWITCH
- 2.50 BORE HYD CYL X 11.50 STROKE (MAX. PRESSURE 1100 PSI)
- KEEPER (11)
- .31 NC HX HD X 0.75 LG (19)
- WASHER (12)
- ROD EYE (17)
- RET. RING (18)
- RET. RING (16)
- WASHER (15)
- PIVOT (13)
- .75 NC HX HD X 2.00 LG (14)

DIMENSIONS:

- 11.42 290 MM
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- .25
- 10.54
- 10.04
- Ø 17.32 440 MM
- Ø 13.78 350 MM
- Ø 11.42 290 MM
- 1.15 CLEAR
- 32.66 SHOWN (33.00 MAX)
- 21.50 MIN
- 20.34 REF
- 22.50
- 4.88 REF
- 10.00

TOLERANCES UNLESS SPECIFIED:

FUNCTION	2 PLACE DECIMAL	3 PLACE DECIMAL	ANGULAR
MACHINING	±.015	±.010	±.5 DEG
WELDMENT	±.030	±.010	±.5 DEG

metso paper

PRODUCT

PROJECTION SCALE: 1/1

WEIGHT (kg): 245

DATE: 31AUG2007
CHKD: DWB
APPD: JSK

REF: APL2009684
WORK SURF
FILE 2561
SHEET V5

BRIDGE ID: APL2010225

REVISIONS:

REV	DATE	NAME	APPD	DESCRIPTION
1				

TOLERANCES UNLESS SPECIFIED					
FUNCTION	2 PLACE DECIMAL	3 PLACE DECIMAL	ANGULAR		
	0 .24	OVER .24	0 .24	OVER .24	
MACHINING	±.015	±.030	±.005	±.010	±.5 DEG
WELDING	±.030	±.060			± 1 DEG
			PROJECTION SCALE 1	1/1	WEIGHT (KG)
			 FIRST		245
PRODUCT			BRSD	BFD	DATE 31AUG2007
BRAKE ASSY			CHKD	DWB	DATE 17SEP2007
			APPD	JSK	DATE 18SEP2007

CERTIFIED 21DEC2007