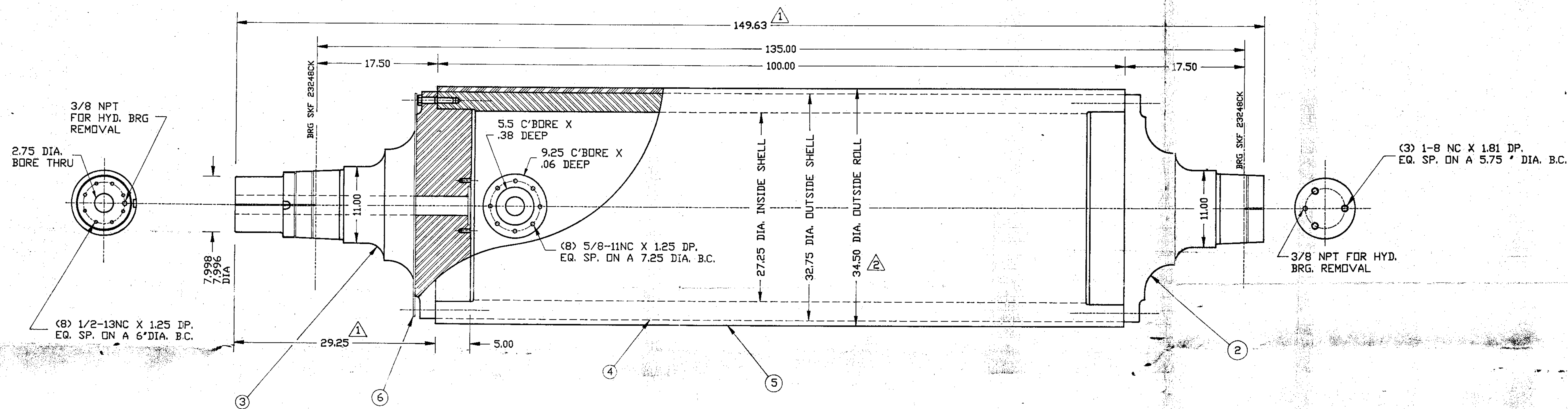




NOTES:

1. No concave allowance. Maximum allowable crown +.002".
2. Maximum allowable taper end to end .002". Maximum allowable T.I.R. .002".
3. Approximate roll weight-11,900 lbs.
4. Maximum nip load-1500 PLI.

DRIVE SIDE

TENDING SIDE

REVISED PRINT

REVISION DATE 8-27-94

PLEASE DESTROY PREVIOUS
PRINTS OF SAME NO.

6	2	B-34027	BOLT COVER
5	1	B-34025	RUBBER COVER-STOWE WOODWARD- MICROPEELER PREMIUM 15 P&J
4	1	C-23842	SHELL-32.75"OD, 27.25 ID
3	1	D-11763	REAR HEAD-FORGED STEEL
2	1	D-11762	FRONT HEAD-FORGED STEEL
1	1		34.50 DIA X 100 FACE TOP PRESS ROLL. RUBBER COVERED, DYNAMICALLY BALANCED FOR 1800 FPM.
ITEM	NO. REQ.	PART # PATT #	DESCRIPTION/MATERIAL
6	2	B-34027	BOLT COVER
5	1	B-34025	RUBBER COVER-STOWE WOODWARD- MICROPEELER PREMIUM 15 P&J
4	1	C-23842	SHELL-32.75"OD, 27.25 ID
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REV.	DESCRIPTION	BY	DATE	APP'D
1	34.50 WAS 34.25 MJP		4-26-93	
2	149.63 WAS 147.88			
3	29.25 WAS 27.50 FCE		9/94	

REFERENCE DWG.	195-D-258
DR. F. ELBERT	DATE 8-27-94
CK.	DATE
APP'D	DATE
SCALE	1:8
ALL FINISHES DESIGNATED BY A.S.A. STANDARDS IN MICRO-INCHES	ORDER NUMBER U-1727
DWG. NO.	195-D-565
SHT. OF	2
REV.	2

#34

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	FINISHED SURFACES								
	FRACTIONAL DIA.	± 1/64"							
	DECIMAL DIA.	± .001"							
	ONE PLACE	± .001"							
	TWO PLACES	± .001"							
	THREE PLACES	± .001"							
	ANGLE	± 1/2°							
	UNFINISHED SURFACES								
	FRACTIONAL DIA.	± 1/16"							
DECIMAL DIA.	± .001"								
ONE PLACE	± .001"								
TWO PLACES	± .001"								
THREE PLACES	± .001"								
ANGLE	± 1/2°								
BURR PERMISSIBLE	± .001"								
							</		