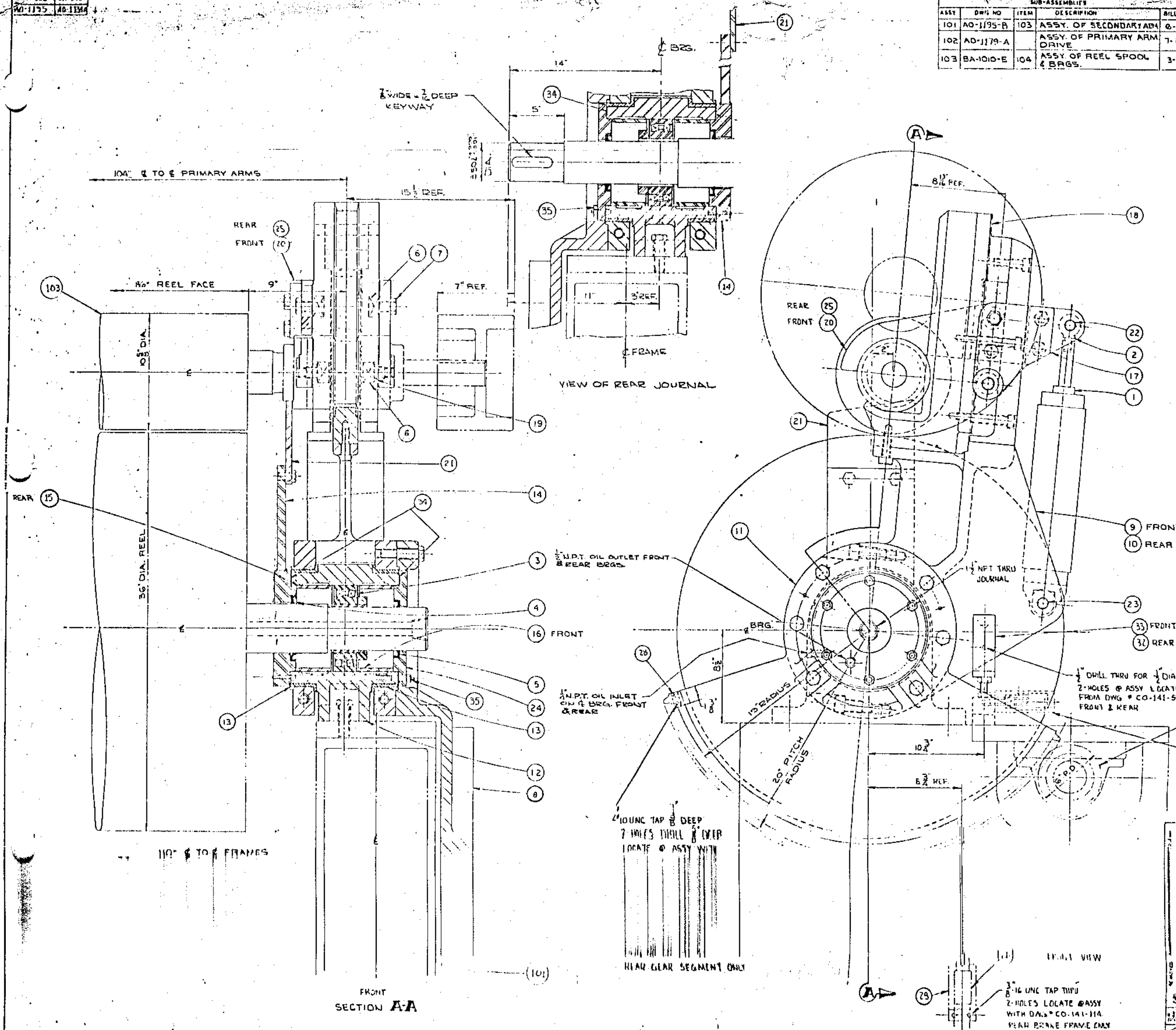


ASSY	DWG NO	ITEM	DESCRIPTION	QTY
101	AO-1195-B	103	ASSY. OF SECONDARY ARM	6-1
102	AD-1179-A		ASSY. OF PRIMARY ARM DRIVE	7-1
103	BA-1010-E	104	ASSY. OF REEL SPOOL & BRGS.	3-1

ITEM	DESCRIPTION	QTY
1	ORTMAN-MILLER MODEL D AIR CYLINDER, ROD & PISTON PACKING TO BE TYPE 486. PIVOT MOUNT STD. PISTON ROD DIA. WITH FEMALE THREADS & WRENCH FLATS - NON CUSHIONED - ROD & BORE CHROME PLATED 4" DIA. BORE 1/2" STROKE	5-1
2	ORTMAN-MILLER ROD EYE - 4" DIA. CYL.	6-1
3	IMPERIAL ROLLER BRG. #22222 KW33 WITH 3/4" DIA. SHAFT FOR 3/4" DIA. SHAFT	2-3
4	GARLOCK KLOZURE #53-2765 4 1/2" I.D. x 10" O.D. x 1/2" THK.	2-3
5	GARLOCK KLOZURE #53-2525 3 1/2" I.D. x 10" O.D. x 1/2" THK.	2-3
6	MEGILL CAMROL BRG. SERIES CFH HEAVY STUD, BRG. #CFH-11 WITH 1.00" STUD DIA.	5-1
7	UNF REG HEX NUT	5-1
8	BO-141-116 1 PRIMARY ARM GEAR SEGMENT	5-1
9	AO-141-2 1 PRIMARY ARM - FRONT	5-2
10	AO-141-2 2 PRIMARY ARM - REAR	5-2
11	AO-141-2 3 PRIMARY ARM CAP	5-2
12	BO-141-115 1 DRUM BRG. HSG.	2-3
13	DO-141-18 1 BUSHING-PRIMARY ARM	5-4
14	DO-141-118 1 SUPT. ARM INSIDE BRG. CAP	2-4
15	DO-141-19 1 BRG. SPACER - REAR	2-4
16	DO-141-19 2 BRG. SPACER - FRONT	2-4
17	BO-141-5 1 PRIMARY ARM HOOK SUPT.	5-2
18	BO-141-35 1 SPOOL BRG. SADDLE	5-2
19	CO-141-37 1 PRIMARY ARM CONTROL SPACER	5-2
20	CO-141-43 1 PRIMARY ARM HOOK	5-2
21	CO-141-43 1 LIFT OFF CAM	5-2
22	PIN 1" DIA. x 7 1/2" LG. 1/2" x 45° CHAM. BOTH ENDS CF 50	5-1
23	PIN 1" DIA. x 3 1/2" LG. 1/2" x 45° CHAM. BOTH ENDS CF 50	5-1
24	CO-141-21 2 OUTER BRG. CAP	2-3
25	CO-141-21 2 PRIMARY ARM HOOK	5-3
26	ALLEN BRADLEY LIMIT SWITCH BULLETIN #A02T-A1V2	5-1
27		
28	CO-141-57 1 LIMIT SWITCH ACTUATOR	5-3
29	CO-141-114 1 LIMIT SWITCH MTG. BRACKET	5-3
30	CO-141-61 1 FRONT PRIMARY ARM STOP	5-3
31	DO-141-64 1 REAR PRIMARY ARM STOP	5-2
32	CO-141-58 1 REAR PRIMARY ARM STOP PLATE	5-4
33	CO-141-59 1 FRONT PRIMARY ARM STOP PLATE	5-3
34	DO-113-4 5 WASHER	2-4
35	CO-141-130 1 PEARING HSG. STUD	2-4



ASSY NOTE:

DRUM BEARINGS MUST BE PINNED TO FRAME AT FINAL ASSY.

THE MANCHESTER MACHINE CO.

ASSEMBLY OF PRIMARY ARMS & DRUM BRGS

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DATE: 11-1-59 BY: J. H. H. (JCH/262) FOR: A0-1195-B