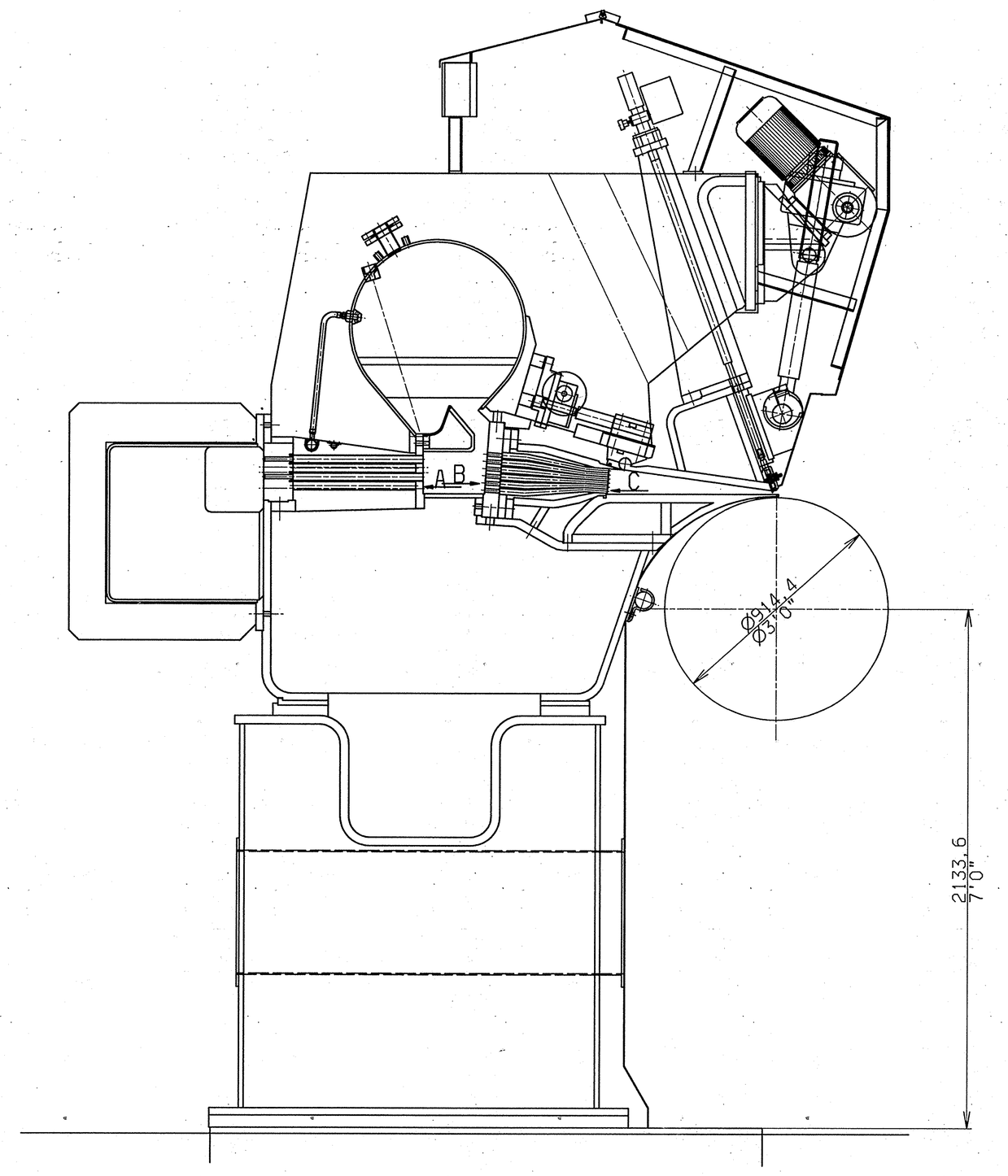

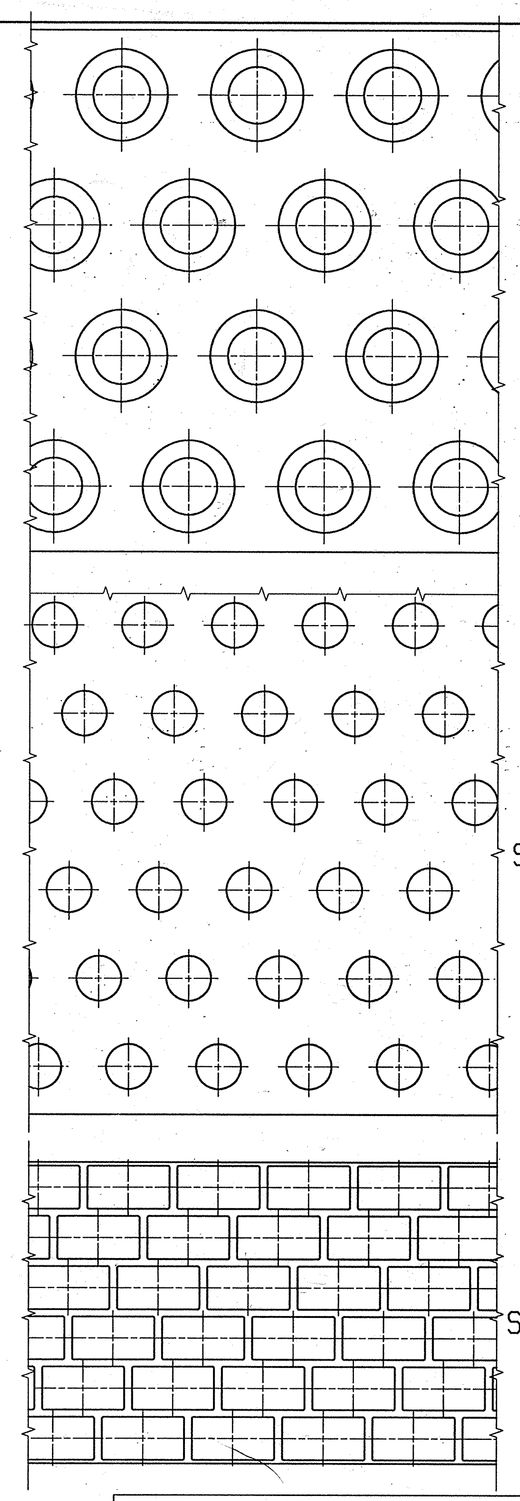

PERÄLAATIKON MITOITUSARVOT
HEADBOX DIMENSIONING

HUULIAUKKO SLICE WIDTH	6150 242.13	MM IN
VIIRAN LEVEYS WIRE WIDTH	6300 248	MM IN
RADAN LEVEYS VIIRAN JÄLKEEN PAPER WIDTH AFTER COUCH		MM IN
SUUNNITTELUNOPEUS DESIGNING SPEED	914 3000	M/MIN FPM
MAKSIMIVIRTAUS HUULELTA MAXIMUM SLICE FLOW	1413 22398	L/S GPM
MITOITUSVIRTAUS HUULELTA DIMENSIONING SLICE FLOW	1273 20177	L/S GPM
MINIMIVIRTAUS HUULELTA MINIMUM SLICE FLOW	917 14528	L/S GPM

VALMET
PAPER MACHINERY
CERTIFIED
NOV 13 1992
DATE

	NELIÖPAINO G/M2 BASIS WEIGHT LBS/3300SQ.FT	NOPEUS M/MIN SPEED FPM	TUOTANTO T/24H PRODUCTION SH.T/24H	HUULIVIRTAAMA L/S SLICE FLOW GPM
MITOITUSNELIÖPAINO DIMENSIONING BASIS WEIGHT	88.8 60	837.9 2749		1384 21936.4
SUURIN NELIÖPAINO MAXIMUM BASIS WEIGHT	118.8 80.3	560 1837		1144 18131
PIENIN NELIÖPAINO MINIMUM BASIS WEIGHT	59.2 40	914 3000		1292 20478.2

WEYERHAEUSER - PLYMOUTH, NC
NC-4 P.M. UPGRADE / SIRRINE JOB NO. R-2[illegible]

NOV 30 '92 97 56001

DATE RECEIVED P.O.#
Equipment No. 44-30-0100

CRS SIRRINE ENGINEERS, INC.
☐ REJECTED, NOT RELEASED FOR FABRICATION, SEE COMMENTS ON DRAWING
☐ REVISED, COMMENTS NOTED, RELEASED FOR FABRICATION, CERTIFIED AND RESUBMIT CERTIFIED
☐ REVISED, NO COMMENTS, RELEASED FOR FABRICATION, RESUBMIT CERTIFIED
☒ REVIEWED, RELEASED FOR FABRICATION, CERTIFIED, RESUBMITAL NOT REQUIRED
Review is only for conformance with the design concept of the project and compliance with the information given in the Project Contract Documents.
DATE 12-3-92 BY JLS

OSA PART	NIMITYS DESCRIPTION	AINES DIMENSIONS	RAAKA-AINE MATERIAL	PIIRUSNUMERO DRAWING	KPL REQ'D	HUOMAUTUKSIA NOTES
WRITER ARCHIVES	LIGHT SHEET	VALKPALLI PATTERN				

PERMISSIBLE VARIATIONS IN DIM. WITHOUT TOL. IND.: MACHINING:SFS 4011 ±1.00 ±0.01 ±0.001 ±0.0001 ±0.00001 ±0.000001 ±0.0000001 ±0.00000001 ±0.000000001 ±0.0000000001 ±0.00000000001 ±0.000000000001 ±0.0000000000001 ±0.00000000000001 ±0.000000000000001 ±0.0000000000000001 ±0.00000000000000001 ±0.000000000000000001 ±0.0000000000000000001 ±0.00000000000000000001 ±0.000000000000000000001 ±0.0000000000000000000001 ±0.00000000000000000000001 ±0.000000000000000000000001 ±0.0000000000000000000000001 ±0.00000000000000000000000001 ±0.000000000000000000000000001 ±0.0000000000000000000000000001 ±0.00000000000000000000000000001 ±0.000000000000000000000000000001 ±0.0000000000000000000000000000001 ±0.00000000000000000000000000000001 ±0.000000000000000000000000000000001 ±0.0000000000000000000000000000000001 ±0.00000000000000000000000000000000001 ±0.000000000000000000000000000000000001 ±0.0000000000000000000000000000000000001 ±0.00000000000000000000000000000000000001 ±0.000000000000000000000000000000000000001 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