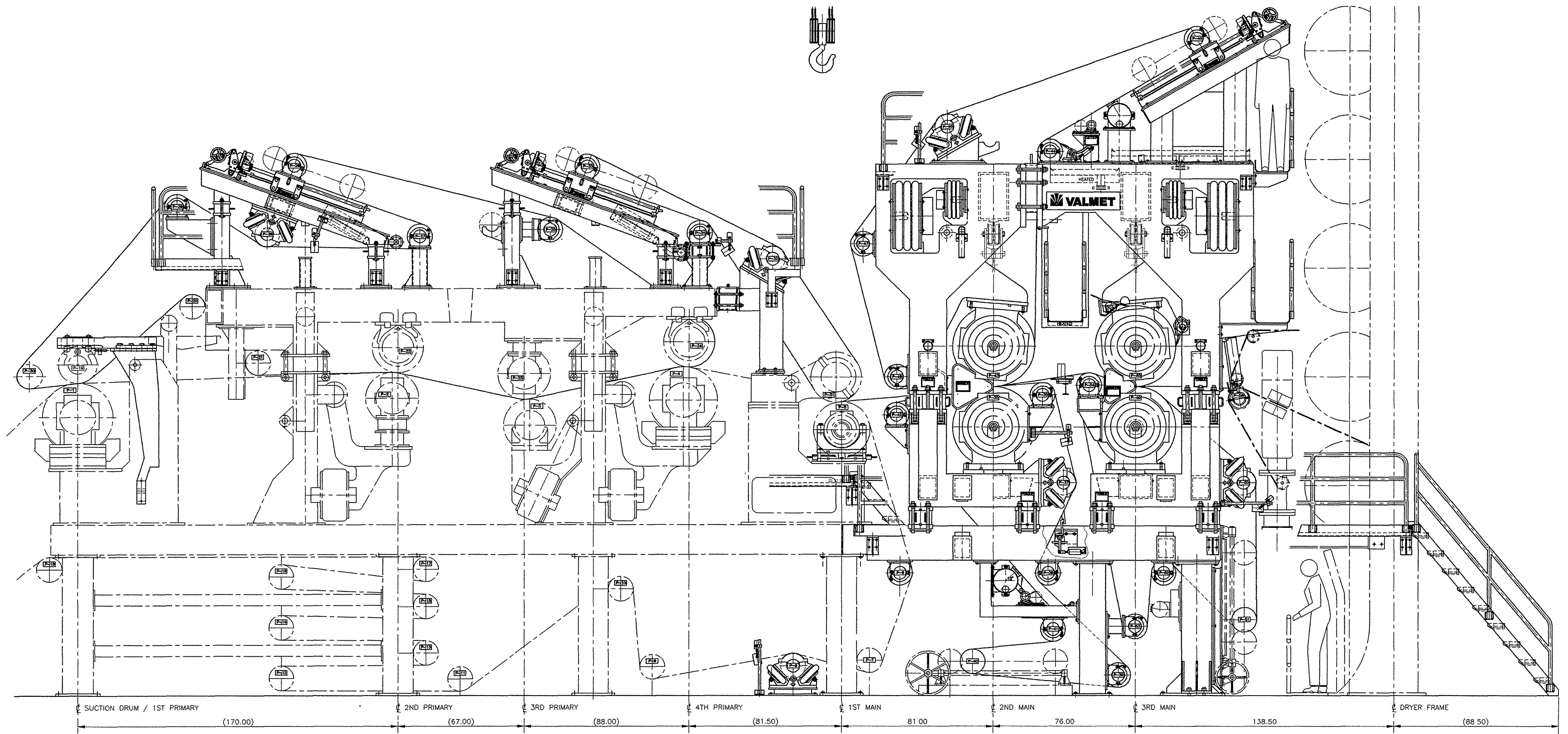




NOTES:

- 1 - PAPER GRADE = COATED BOXBOARD
- 2 - MACHINE WIDTH = 164.00 MOULD
- 3 - DESIGN SPEED = 800 FPM

ITEM	QUANTITY	UNLESS OTHERWISE SPECIFIED	MASS (LB.)	SHEET 1 OF 5
1. PAPER	1.0000	1.0000	1.0000	DEBURR AND/OR BREAK
2. PAPER	1.0000	1.0000	1.0000	ALL SHARP CORNERS
3. PAPER	1.0000	1.0000	1.0000	OR EDGES - 0.3 RAD. MAX
4. PAPER	1.0000	1.0000	1.0000	PATTERN
5. PAPER	1.0000	1.0000	1.0000	PROSELYTIC DMS
6. PAPER	1.0000	1.0000	1.0000	ACTUAL
7. PAPER	1.0000	1.0000	1.0000	ACTUAL
8. PAPER	1.0000	1.0000	1.0000	ACTUAL
9. PAPER	1.0000	1.0000	1.0000	ACTUAL
10. PAPER	1.0000	1.0000	1.0000	ACTUAL

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PROJECT: JCPP-6
 DRAWN BY: D.O. PAULI
 DESIGNED BY: D.O. PAULI
 DATE: 5 MAY 94
 SCALE: 1/20
 CHECKED BY: D.O. PAULI
 APPROVED BY: D.O. PAULI
 DATE: 5 MAY 94

VALMET Charlotte Inc.

PRESS ARRANGEMENT

OVERALL PRESS REBUILD
 PRESS

9U300-0360 A

DATE	NAME	APP'D	REVISION	ZONE	CHANGES	KEY
30 SEP 94	D.O. PAULI	D.O. PAULI	SEE SHEET #4			
30 SEP 94	D.O. PAULI	D.O. PAULI	STAND ADDED UNDER FELT ROLL #34			