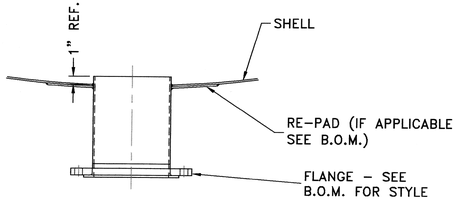
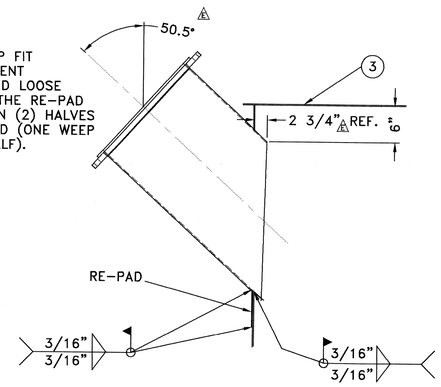
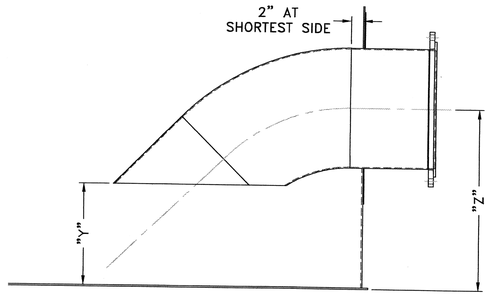


NOZZLE "E", "H", "J1", "J2", "K", "L", & "O" DETAIL
NOT TO SCALE

NOZZLE "F" IS TO BE SHOP FIT TO NOZZLE "F" ON EQUIPMENT No. M94110. THEN SHIPPED LOOSE FOR FIELD INSTALLATION. THE RE-PAD IS TO BE SHIPPED LOOSE IN (2) HALVES TO BE WELDED IN THE FIELD (ONE WEEP HOLE IS REQ'D IN EACH HALF).



NOZZLE "F" DETAIL
NOT TO SCALE



		NOZZLE "A"	NOZZLE "B"
DIMENSION	"Z"	26"	20"
	"Y"	16"	12"

NOZZLE "A" & "B" DETAIL
NOT TO SCALE

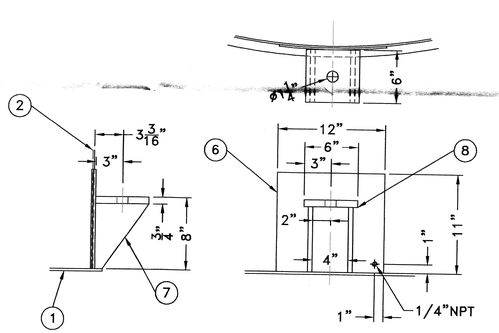
APACHE STAINLESS EQUIPMENT CORP.
P.O.BOX 970 1900 APACHE DRIVE
PLOVER, WISCONSIN 54467
PH. (715) 345-4636 FAX (715) 344-3811

QUATERNARY COARSE SCREEN
FEED TANK
M94120

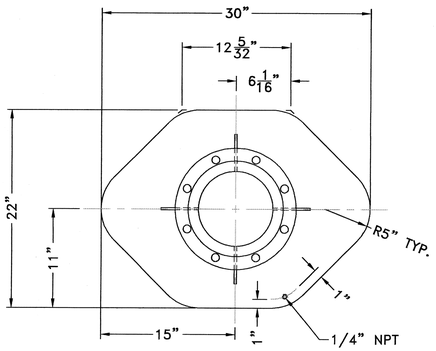
CUST. P.O. 445021 MANUF. CONT. NO. D-3744-03

NOM. SIZE 10'-6"ID X 14' SW
NOM. CAPACITY 9050 GAL
DESIGN SPECIFIC GRAVITY 1.0
DESIGN PRESSURE ATM @ 125°
YEAR COMPLETED 2001

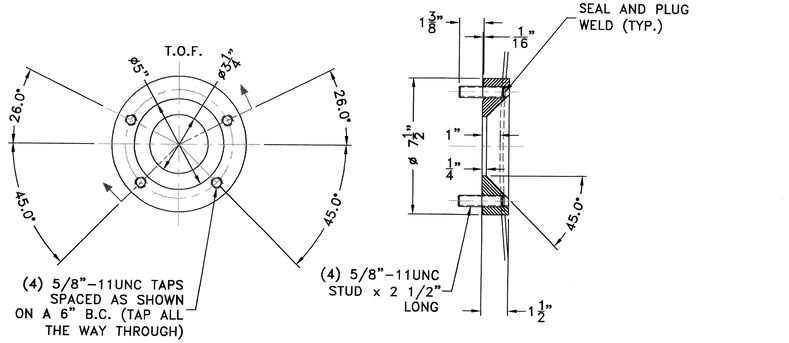
NAMEPLATE DETAIL A
SIZE AND ORIENTATION OF LETTERS MAY VARY



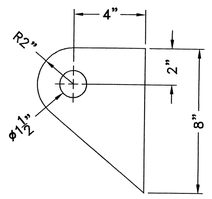
ANCHOR CHAIR DETAIL
SCALE: 1/8" = 1"



NOZZLE "D" DETAIL
SCALE: 1/8" = 1"



NOZZLE "N" DETAIL
SCALE: 1/4" = 1"



LIFT LUG DETAIL
SCALE: 1/8" = 1"

JUL 26 2001
V-602

See also V-332
3-13-01

ABGS Ajami, Bédard, Gagnon, Sexton Inc.	Tel.: (514) 341-3221 Fax: (514) 341-3278
This Drawing Status: 1. REVIEWED WITHOUT COMMENT. SUBMIT FINAL CERTIFIED VERSION TO REFLECT AS SUPPLIED CONDITIONS. 2. REVISE AND RESUBMIT. WORK MAY PROCEED SUBJECT TO INCORPORATION OF COMMENTS INDICATED. 3. REVISE AND RESUBMIT. WORK MAY NOT PROCEED.	Client:
	Project. No.: AFCP-001
	Equip. No.:
	Spec. No.:
SIGN: DATE: 24-07-2001	P.O. No.: 445021
This review does not relieve the manufacturer of responsibility for accuracy of dimensions and the proper functioning of the equipment.	Vendor Name: APACHE

RECU/RECEIVED
21-06-2001

WELD FINISH STANDARDS
WF = WELD FINISH

SUFFIX DESIGNATIONS:
0 = AS WELDED (NO FINISH REQUIRED)
1 = REMOVE BURRS, SHARP EDGES, FLUX AND SPATTER.
2 = PASSIVATED
3 = COLOR CLEANED (NO DISCOLORATION PRESENT)
4 = GLASS BEAD
5 = GROUND (WELDS CLEANED, RIPPLE GROUND OFF, 80 GRIT, WELD IS NOT FLUSH)
6 = RIBBON GRIND FLUSH (WELD AREAS CLEANED AND GRIND FLUSH WITH PARENT METAL– MUST SPECIFY GRIT)

REV.	CN#	DESCRIPTION	BY	DATE
A		REVISED PER A.B.G.S. APPROVAL 12/06/00	TJD	12/31/00
B		REVISED PER A.B.G.S. REVISIONS DATED 1-17-01	TJD	01/19/01
C		CORRECTED NAMEPLATE DETAIL, ROTATED ANCHOR CHAIR FROM 120° TO 117°	TJD	02/19/01
D		MOVED NOZZLE "N" FROM 315° TO 190°	TJD	02/23/01
E		LOWER B.O.T. ELEVATION AND ADJUST ANGLE OF NOZZLE "F" CORRECTED AFP DWG NO ON SHT 2	TJD	2/27/01

APACHE STAINLESS EQUIPMENT CORP.
PLOVER, WISCONSIN

CUSTOMER: ALLIANCE FOREST PRODUCTS COOSA PINES, AL
P.O. NUMBER: 445021
SHEET NO: 2 OF 2
NEXT DWG:
TOLERANCES: FRACTIONAL: 1/8" DECIMAL: .125" ANGULAR: ± 1°

EQUIPMENT: M94120 QUATERNARY COARSE SCREEN FEED TANK
AFP DWG No: CR-94-M-0237 A A
DRAWN: TJD JOB NO: 3744
CHK'D: DATE: 11-16-00
APP'V'D: SCALE: 1/2"=1'-0"
DWG. NUMBER D-3744-03

final