



2.10.5 Working cycle (with downstream sorter)

step		V a l v e s								M o t o r s				
		1	2	3	4	5	6	7	8	Pulper M1	CMS M2	Pump M3	Conveyor M4	Sorter M5
1	Flushing water + Furnish	open	shut	open	shut	shut	shut	shut	shut	on	off	off	on	off
2	Flushing	shut	shut	shut	shut	shut	shut	shut	shut	on	off	off	off	off
3	Predilution	shut	open	open	shut	shut	shut	shut	shut	on	off	off	off	off
4	Postdilution + discharge	shut	open	shut	open	open	open	shut	shut	on	on	on	off	off
5	Flushing water inlet	shut	open	open	shut	open	shut	shut	shut	off	on	off	off	off
6	Flushing	shut	shut	shut	shut	open	open	shut	shut	off	on	on	off	off
7	Rejects discharging	shut	open	shut	open	shut	shut	open	shut	off	on	off	off	on
8	Flushing out heavy contamination	shut	shut	shut	shut	shut	shut	open	open	off	off	off	off	off