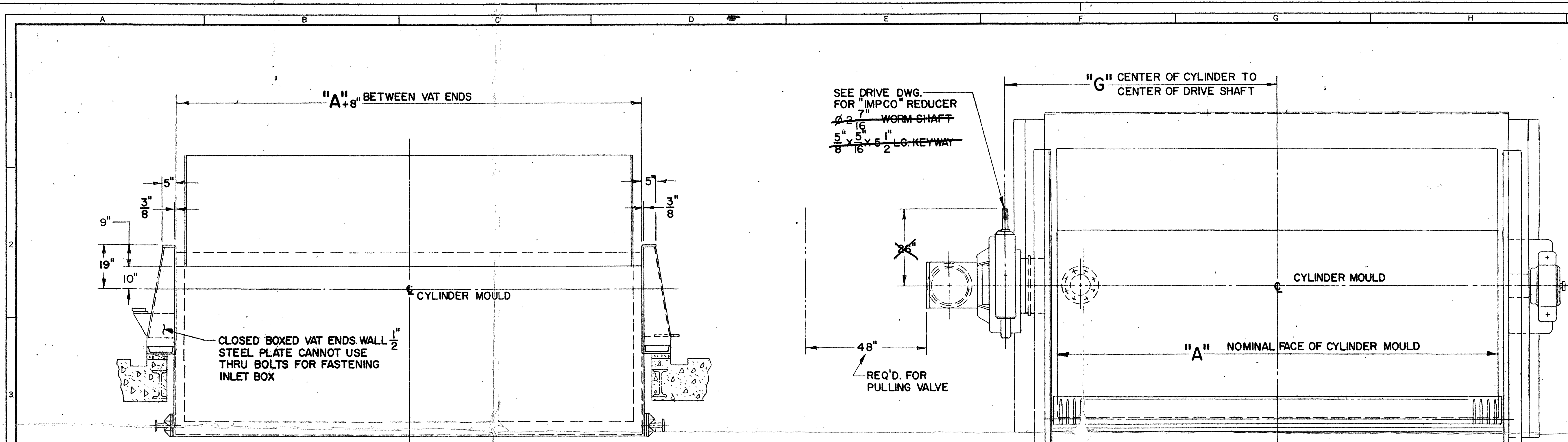
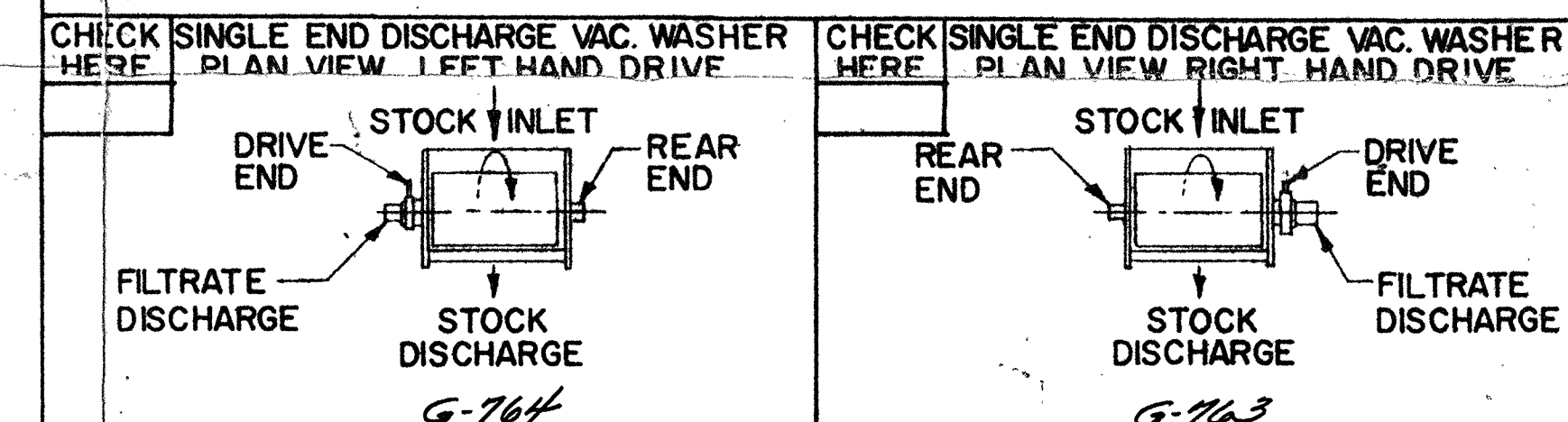




LENGTH OF MACHINE	"A"	"B"	"C"	"D"	"E"	"F"	"G"	"H"	"J"	"K"
16'-0"	16'-0"	23'-0"	11'-10"	10'-3 1/2"	8'-8"	9'-4 3/8"	9'-10"	9'-1"		
18'-0"	18'-0"	25'-0"	12'-10"	11'-3 1/2"	9'-8"	10'-4 3/8"	10'-10"	10'-1"		
20'-0"	20'-0"	27'-0"	13'-10"	12'-3 1/2"	10'-8"	11'-4 3/8"	11'-10"	11'-1"		

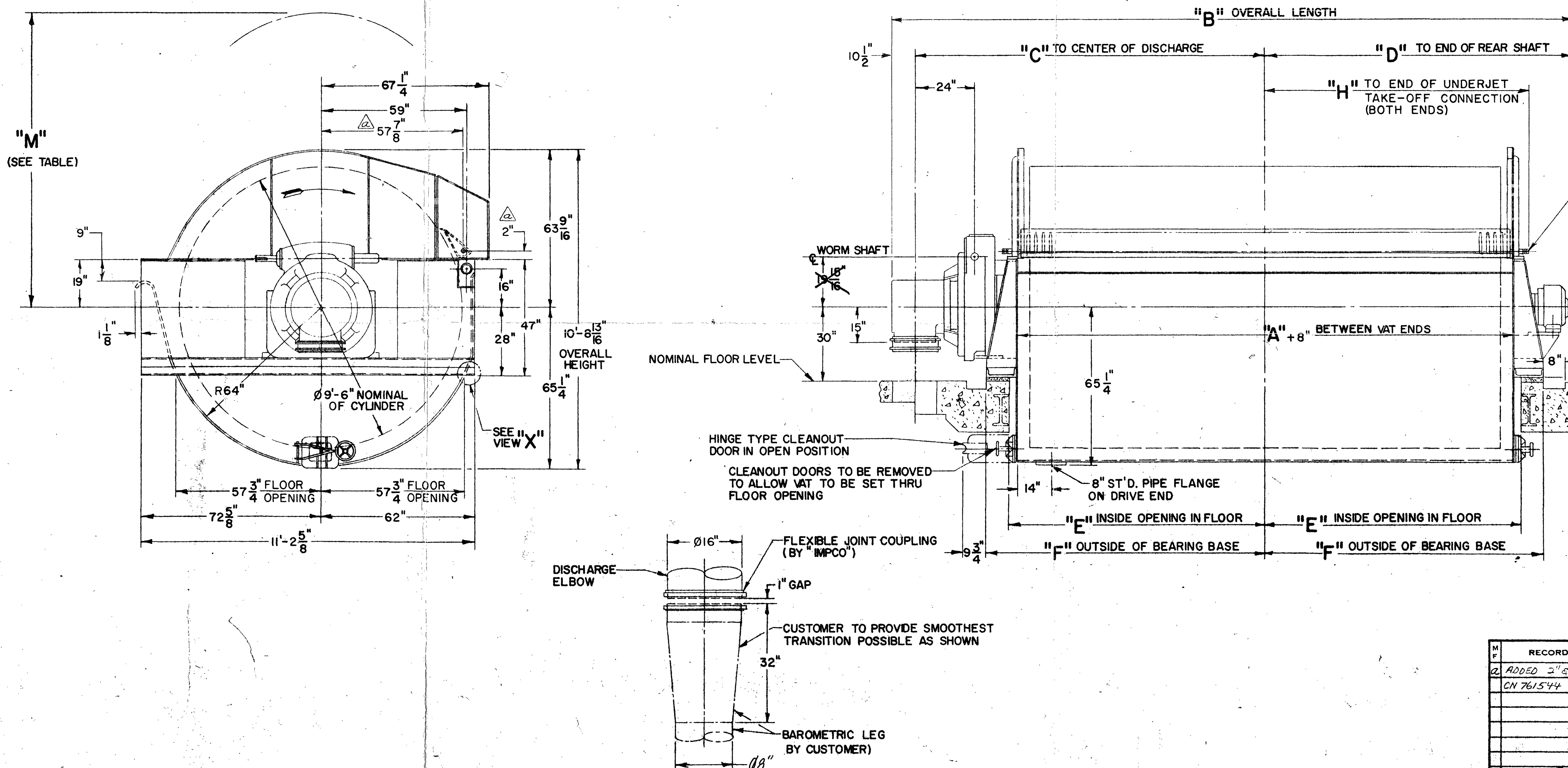
NOTES:

- DO NOT USE NOMINAL LENGTH FOR ORDERING MOULD FACES
- MAXIMUM LENGTH OF MOULD IS NOMINAL LENGTH OF MACHINE PLUS 1 1/2"
- LEFT HAND MACHINE AS SHOWN G-764
RIGHT HAND MACHINE OPPOSITE G-763
- 70 R.P.M. OF WORM GEAR SHAFT TO ONE R.P.M. OF CYLINDER
- ALL FLANGES ARE AMERICAN STANDARD DRILLING EXCEPT WHERE OTHERWISE NOTED
- WHEN SUPPORT STRUCTURE GREATER THAN 25 3/4" IS NECESSARY CLEANOUT DOOR CANNOT BE LOCATED ON VAT ENDS AS SHOWN
- FOR FIELD WELDING INSTRUCTIONS SEE COI-0359
- READ INSTRUCTION MANUAL CAREFULLY PRIOR TO INSTALLING MACHINE
- FOR ANCHORAGE INSTRUCTIONS SEE GOI-0254 WHEN APPLICABLE

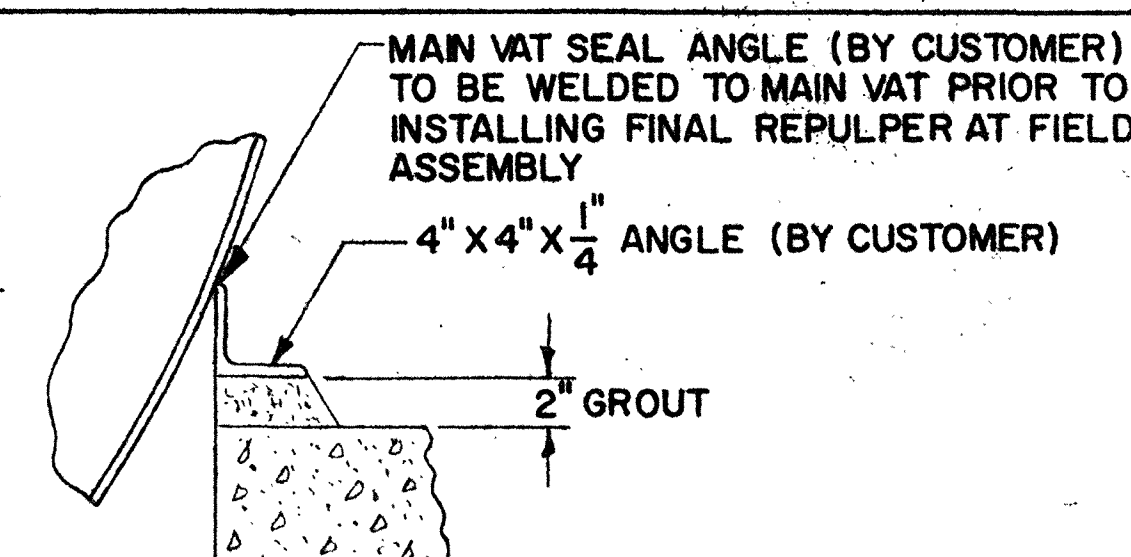


CYLINDER CLEARANCE DIMENSIONS

"M" = 11'-3"	TO CLEAR TOP OF VAT FOR INSTALLATION & REMOVAL OF CYLINDER
"M" = 14'-5"	TO CLEAR ADJACENT CYLINDER
"M" = 16'-7"	TO CLEAR INLET HOOD ON ADJACENT MACHINE
"M" = 17'-4"	TO CLEAR PRESS ROLL ON ADJACENT MACHINE

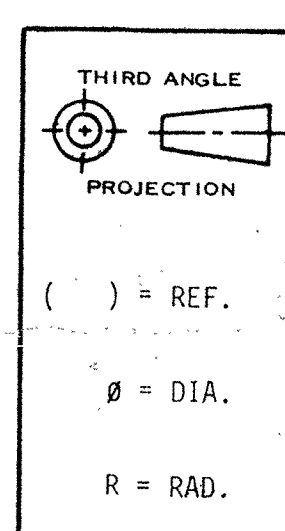


2" STANDARD PIPE THREAD CONNECTION FOR UNDERJET TAKE-OFF (BOTH ENDS)



VIEW "X"

35" PD. WORM GEAR DRIVE UNDERJET TAKE-OFF REAR SHAFT



THIS PRINT SUPERSEDES PRINTS DATED 6-4-76

IMPCO		DIMENSIONS CERTIFIED CORRECT	
FOR CONTAINER CORP. OF AMERICA, MANAYUNK, PA.			
PURCHASER'S ORDER NO. 1743-295 OUR SO. B-2373			
SERIAL NO. G-763, G-764			
NO. OF MACHINES TWO		SIZE 9'-6" DIA. x 16' LG.	
DESCRIPTION GENERAL ARRANGEMENT			
HAND G-763-RIGHT		G-764-LEFT	
DATE 9-17-76		BY F.A. Clay	

RECORD OF CHANGES		LOD	
Q. ADDED 3" x 57 7/8" DIM.		C.E.	
CN 761544 9-15-76 RFL C.W.			
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NASHUA, NEW HAMPSHIRE

GENERAL ARRANGEMENT
Ø 9'-6" VACUUM WASHER

DRAWING NUMBER - A01-1033

REVISION

SHEET 1 OF 1