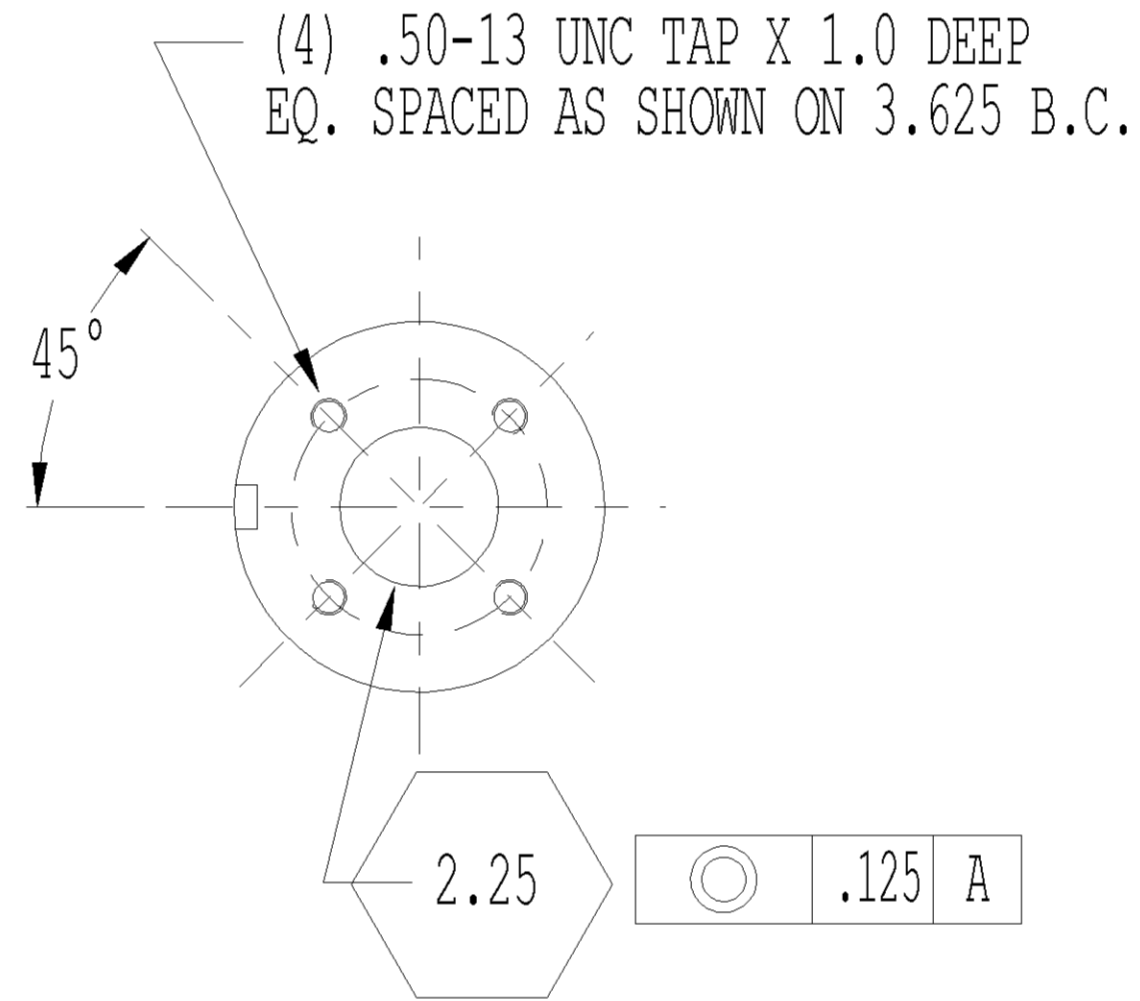
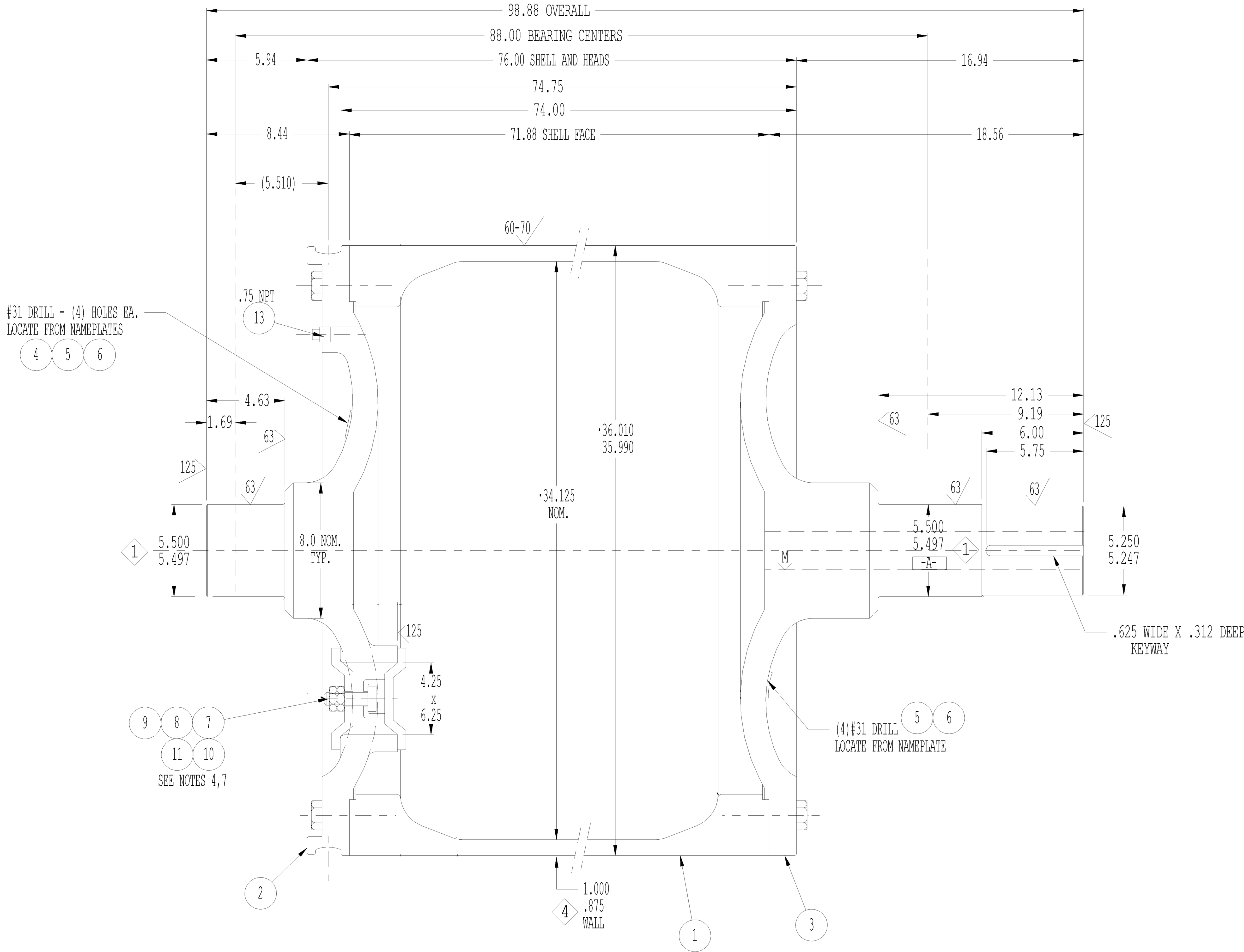


2		1			
Job #	Date	Symbol	Next Assembly	Group	
40312-D1-RD			DECORATIVE SPEC.		
50958-D1-RD	1/16/96		REXAM - DSI		
78287-D3-RD	9/24/97		REXAM - DSI; WEST SPRINGFIELD, MA		





4 NOTES:

- 1- STATIC BALANCE TO WITHIN 4 LBS. AT O.D.
- 2- MAWP OF 150 PSIG STEAM PRESSURE. TEST TO 300 PSIG HYDROSTATIC.
- 3- MINIMUM DESIGN METAL TEMP. 32 F. AT 0 P.S.I.
- 4- HANDHOLE COVER BOLTS MUST BE RETIGHTENED AFTER HEAT HAS BEEN APPLIED TO DRYER.
- 5- MAXIMUM OPERATING TEMP. 450° F.
- 6- SEE STD. DWG. 663-4 FOR STANDARD DRYER NOTES.
- 7- #28 DRILL ON OPEN END OF BOLT SLOT TO CLEAR BOLT BY .13.

SEE DWG. 4-38531 FOR ROPE GROOVE DESIGN

SEE DWG. 1-18296 FOR HEAD PATTERN DIMENSIONS

IN FUTURE USE DRAWING 131D00765

P / Pattern shop allowance for machining		W / Weld shop allowance for machining		M / Machine if necessary		All dimensions in inches unless otherwise noted	
DIMENSIONAL TOLERANCES UNLESS OTHERWISE NOTED						FINISH:	
FUNCTION						UNLESS OTHERWISE SPECIFIED	
2 PLACE	0"-24"	± .010"	± .08"	± .06"	± .03"	✓ DENOTES nnn/	DEBURR AND/OR BREAK
DECIMAL	OVER 24"	± .010"	± .12"	± .12"	± .06"		ALL SHARP CORNERS OR EDGES - .03 RAD. MIN.
3 PLACE	0"-24"	± .005"					MASS (LBS.) CADKEY
DECIMAL	OVER 24"	± .005"					CALC. 3,900 T:DRYERS
ANGULAR		± .5 DEG	± 1 DEG	± 1 DEG	± .5 DEG		
 <b>VALMET</b> VALMET Inc. Hudson Falls Division						PROTECTION:	 ANSI
						SCALE:	1 : 5
GROUP OR CODE ACCEPTANCE : 36-24						DRAWN BY:	B. BURNS DATE: 94-04-18
						CHD. BY:	B. BURNS DATE: 94-04-18
PRODUCT: DRYER						DESIGN BY:	K. H. DATE: 94-04-25
						APPRO. BY:	K. H. DATE: 94-05-01
TITLE: 36" x 71.88" FACE DRYER						SHEET: 1 (11)	
PROJECT:		REFERENCE: 773-1STD		DRAWING TO: SIZE		REV	
		SUPERSEDES:		HUD 1		022699.04	