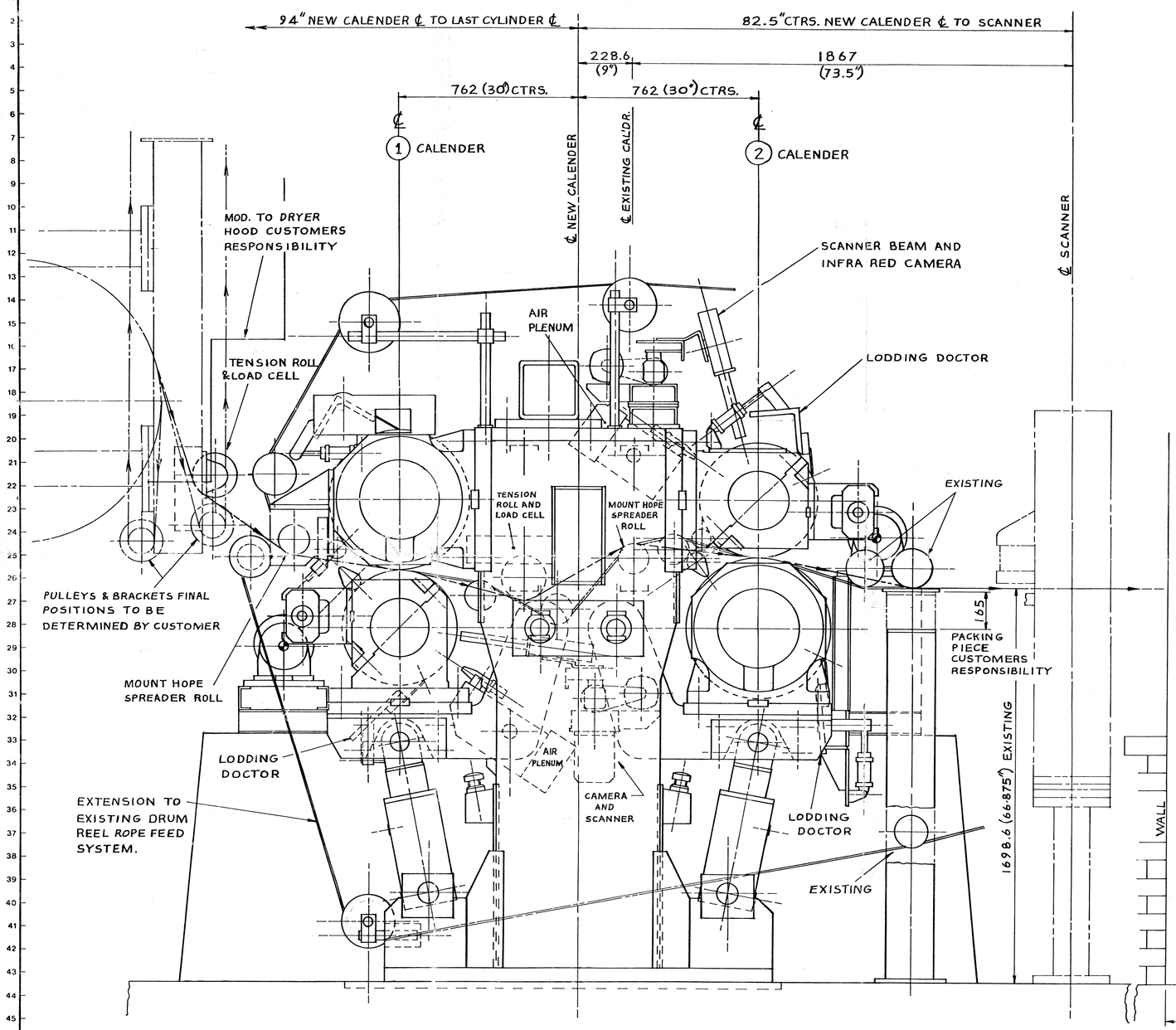
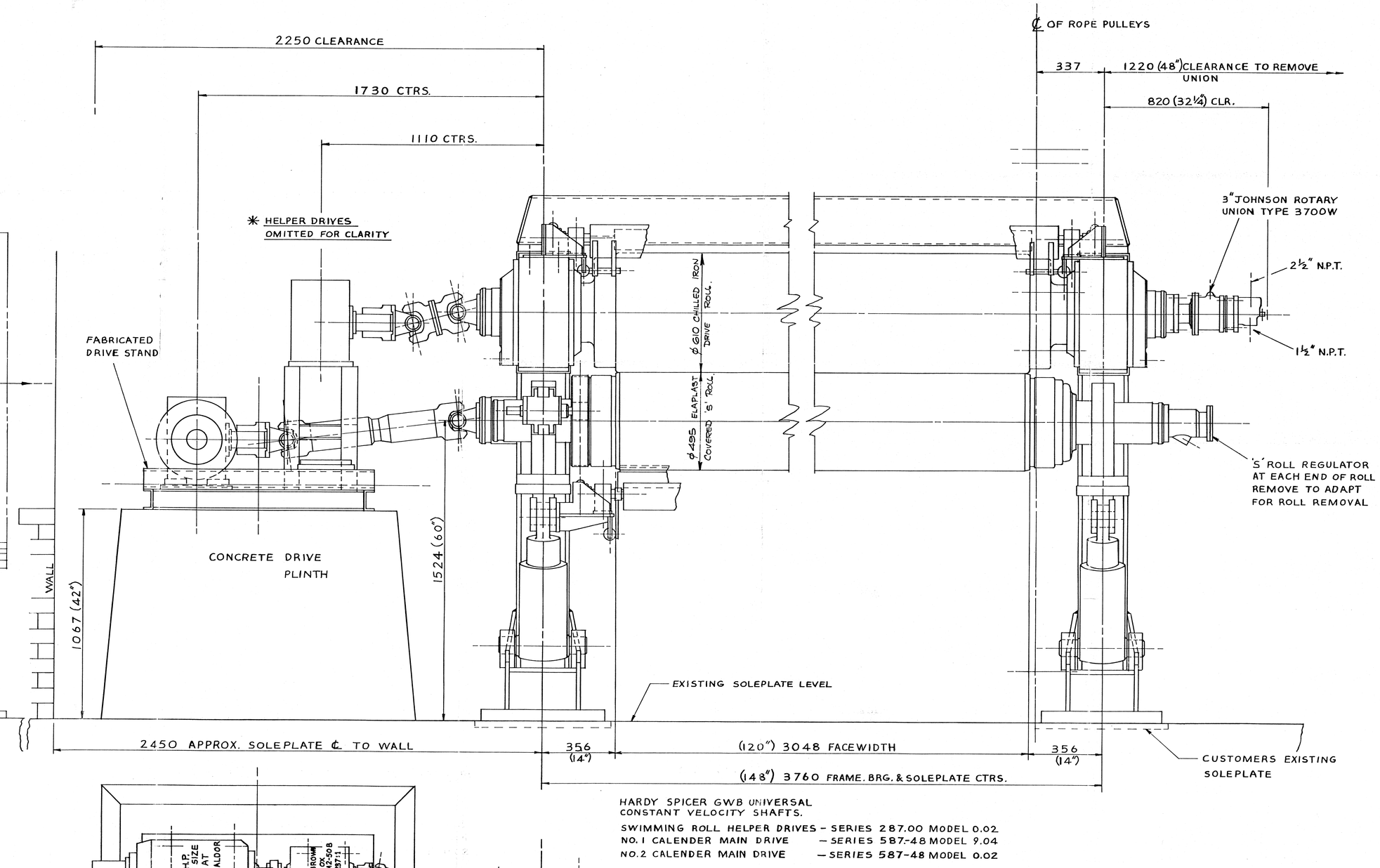
No.	REVISION	DATE	SIG.
1			
2			
3			





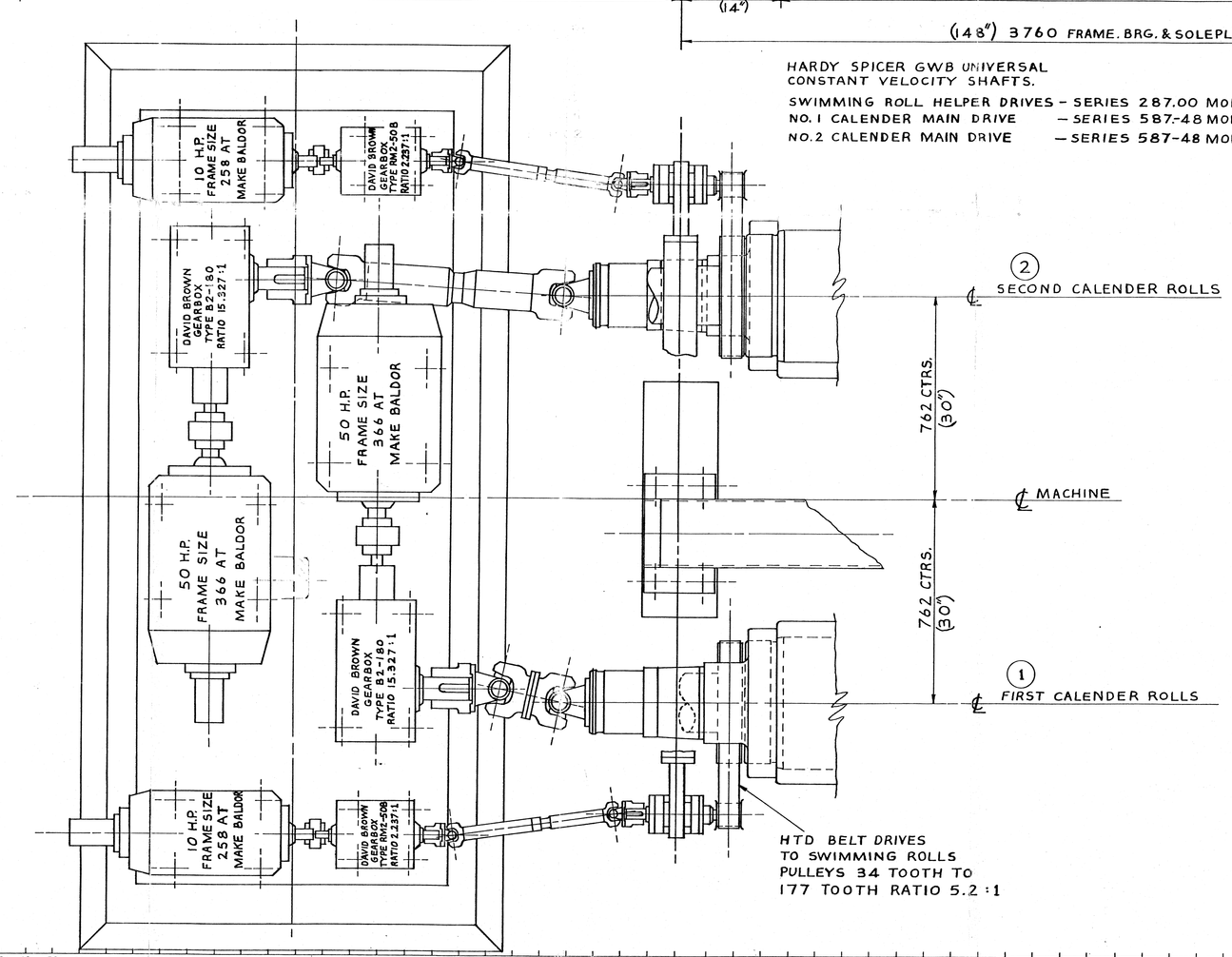
HARDY SPICER GWB UNIVERSAL CONSTANT VELOCITY SHAFTS.

SWIMMING ROLL HELPER DRIVES – SERIES 287.00 MODEL 0.02.
NO. 1 CALENDER MAIN DRIVE – SERIES 587-48 MODEL 9.04
NO. 2 CALENDER MAIN DRIVE – SERIES 587-48 MODEL 0.02

2 ROLL BACK TO BACK SOFT COMPACT CALENDER

— MACHINE FEATURES —

ROLL FACE WIDTH	3048 (120")
NIP PRESSURE	1000 P.L.I. MAX.
OPERATING SPEED	280 – 800 FT/MIN.
DRIVE ROLL SURFACE HARDNESS	540 D.P.N.
DRIVE ROLL SURFACE TEMPERATURE	250°F MAX.
SWIMMING ROLL COVER HARDNESS	91 – 92 SHORE 'D'



REF.	DESCRIPTION	No. OFF

MACHINING SYMBOLS UNLESS OTHERWISE STATED
ROUGH ▽ (< 10 μm)
MEDIUM ▽▽ (< 2.5 μm)
FINE ▽▽▽ (< 0.63 μm)

ALL BURRS & SHARP EDGES TO BE REMOVED UNLESS OTHERWISE STATED

Tolerances for dimensions to machined surfaces not otherwise toleranced.

Nominal Size mm	over 6 up to 30	over 30 up to 120	over 120 up to 315	over 315 up to 1000	over 1000 up to 2000	over 2000 up to 4000	over 4000 up to 8000	over 8000 up to 12000	over 12000 up to 16000
	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3	± 4	± 5

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HUNT & MOSCROP

G.A. OF 2 x 2 SOFT COMPACT CALENDER

DRAWN D.P. BLACK | APPVD. J.H. Holland
CHKD. J.H. Holland | SCALE 1:10 | PROJECTION
DATE 8.1.92

JOB NUMBER 1 1 6 0 4 2 0 0 0 0

X. 77604

MY3063248