

Paper Mill Roll Weight Information

Equipment No.	Roll Description	Roll Weight (lb.)	Source
40DYXX	#4 dryers: Sandy Hill dryer, less bearings, hsgs	7700	mfg. print
40RL03	#4 breast roll	1775	weighed 3/00
40RL05	#4 couch roll	11751	mfg. print
40RL06	#4 wire turning roll	2500	est. from print
40RL08 - 13	#4 wire return rolls	775	mfg. print
40RL14	#4 dandy roll – without shower #4 dandy roll – with shower	1600 1900	mfg. data
40RL15	#4 first press top roll	4726	weighed 3/00
40RL16	#4 first press bottom (suction) roll	6000	weighed
40RL17- 22 40RL29 - 34	#4 wet press felt rolls	479	weighed 3/00
40RL26	#4 second press top roll	8370	mfg. print
40RL27	#4 second press bottom roll	8370	mfg. print
40RL40-93 40RL99-124	#4 dryer felt rolls	447	weighed 3/00
40RL96	#4 top (hard) size roll	4000	weighed 3/00
40RL97	#4 bottom (rubber) size roll	4000	weighed 3/00
40RL126 - 129	#4 calender intermediate roll	3400	weighed 5/02
40RL130	#4 calender queen roll	6400	weighed 5/02
40RL131	#4 calender king roll	12450	weighed 5/02
40RL133	#4 pope reel, less bearings, hsgs	3900	est. from print
50DYXX	#5 dryers	7700	mfg. print
50RL03	#5 breast roll	1775	weighed 3/00
50RL05	#5 couch roll	11751	mfg. print
50RL06 - 10	#5 wire return rolls	775	mfg. print
50RL11	#5 dandy roll	150	estimated
50RL20	#5 first press top roll	3639	weighed 3/00
50RL21	#5 first press bottom (suction) roll	6000	weighed
50RL12- 19 50RL22 - 29	#5 wet press felt rolls	375	estimated
50RL30	#5 second press top roll	3639	weighed 3/00
50RL31	#5 second press bottom roll	5045	weighed 3/00
50RL70-129 50RL131-151	#5 dryer felt rolls	447	weighed 3/00
50RL39	#5 top (hard) size roll	4000	weighed 3/00
50RL40	#5 bottom (rubber) size roll	4000	weighed 3/00
50RL130	#5 calender queen roll	6400	weighed 5/02
50RL131	#5 calender king roll	12450	weighed 5/02
50RL58	#5 pope reel, less bearings, hsgs	3900	est. from print
50RL64,65	#5 winder bed rolls	2033	weighed 3/00
reel spools	#4 and #5 reel spools	Heaviest is 1330	weighed

Rev. 05/06/2002 – Please direct any additions, changes, etc, to Tom Snape