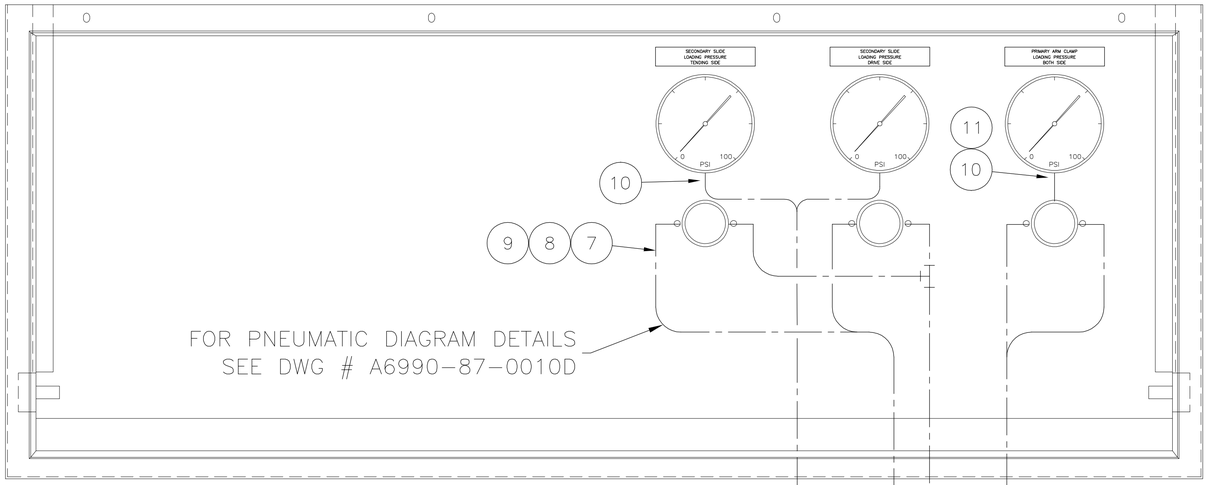
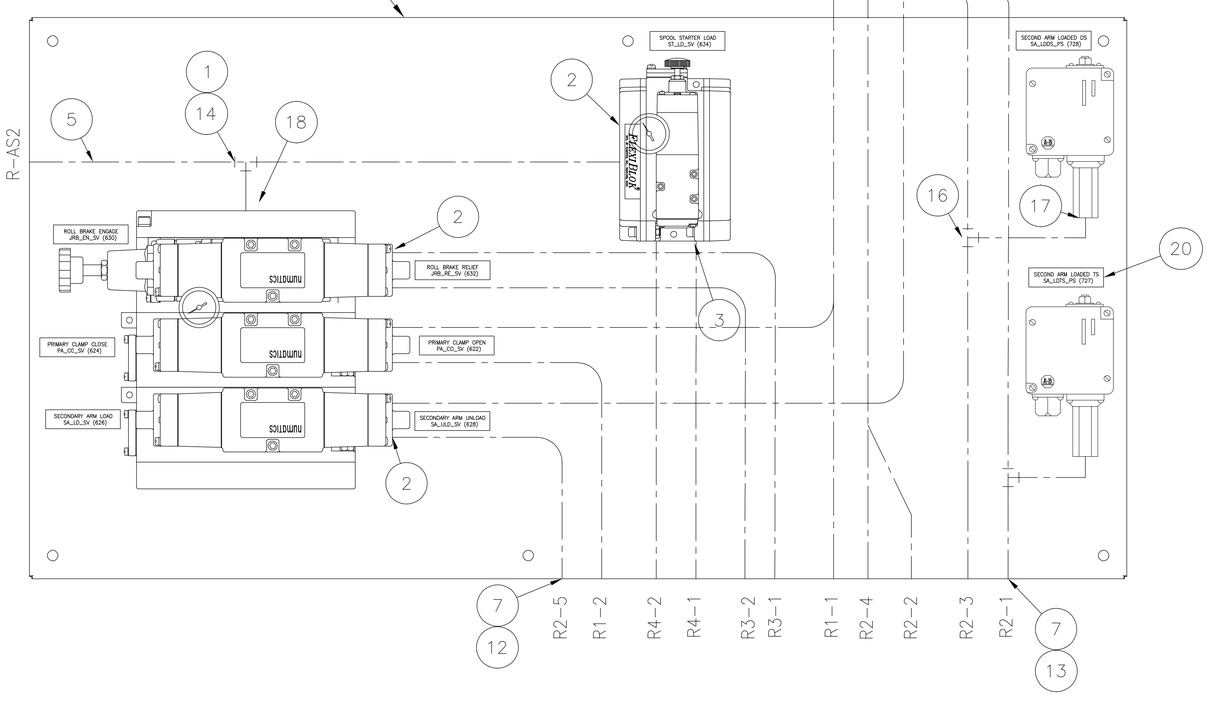
THIS DRAWING CONTAINS CONFIDENTIAL PROPRIETARY INFORMATION OF GL&V, AND ITS AFFILIATES, AND IS NOT TO BE DISCLOSED NOR TO BE USED EXCEPT FOR REFERENCE, EVALUATING PROPOSALS OF GL&V, OR INSTALLING, OPERATING OR MAINTAINING GL&V EQUIPMENT; UNLESS OTHERWISE AUTHORIZED IN WRITING BY GL&V.

BENCHBOARD DESK FRONT VIEW



FOR PNEUMATIC PARTS DETAILS
SEE DWG # A6990-87-0010D



BENCHBOARD BASE REAR VIEW

Parts List

REV	ITEM	QTY	Description (English)	LENGTH	IDENT. NO.	TAB	MATERIAL	SPL
	1	2	CPLG,HOSE PUSH LOK-PARKER #30182-12-12C, .75 HOSE ID		264243-461		STST	–
	2	7	CPLG,HOSE-PUSH-LOK-PARKER #30182-8-8, #30182-8-8, .5 HOSE ID		264243-432		STEEL	–
	3	2	CPLG,HOSE PUSH LOK-PARKER #30182-6-8, .5 HOSE ID		264243-455		STEEL	–
	5	1	HOSE,PARKER HANNIFIN #801-12-GRA, .75 HOSE ID,RUBBER, GRAY	50	182851-618		RUBBER	–
	7	25	CPLG,HOSE STR TUBE-PUSH LOK- PARKER #33482-8-8B, .5 HOSE ID		264248-002		BRASS	–
	8	6	ELBOW,TUBE MALE-90 DEG-TUBE TO MALE PIPE-HAM-LET #769L-SS, .5 X .5		257741-3003		STST316	–
	9	7	TEE MALE BRANCH,2 X .5 IN. TUBE,1 X .5 IN. MALE NPT, HAM-LET #772L-SS-1/2		257733-3007		STST316	–
	10	3	CONNECTOR,TUBE- TO FEMALE NPT- HAM-LET #766L-SS-1/4 X 1/4,.25 X .25		257762-3004		SST	–
	11	1	CONNECTOR,MALE-TUBE TO MALE NPT, HAM-LET #768L-SS,.25 X .25		257761-3029		STST316	–
	12	4	UNION,TUBE BULKHEAD-TUBE TO TUBE- HAM-LET #774L-SS,.5 IN. X .5 IN		257716-3003		SST	–
	13	7	CONNECTOR, TUBE, BUKLHEAD-MALE- TUBE TO MALE PIPE-HAM-LET #774LM-SS 1/2 X 1/2, .50 X .50		257713-3017		STST316	–
	14	1	TEE,PIPE-NPT-150 LB-.75		254721-083		STST304	–
	16	2	TEE,TUBE UNION-TUBE ALL PORTS- HAM-LET #764L-SS,.25		257733-3000		STST316	–
	17	2	ELBOW,TUBE MALE-90 DEG-TUBE TO MALE PIPE-HAM-LET #769L-SS, .25 X .375		257741-3009		SST	–
	18	5	BUSHING,PIPE HEX-NPT-150 LB- 1.25 X .75		254713-220		STST316	–
	20	9	PLATE,LEGEND,AS EXCEL LIST		248688-3010		GRAVOPLY	–

PRIMARY CLAMP OPEN PA_CO_SV (622)
PRIMARY CLAMP CLOSE PA_CC_SV (624)
SECONDARY ARM LOAD SA_LD_SV (626)
SECONDARY ARM UNLOAD SA_ULD_SV (628)
ROLL BRAKE ENGAGE JRB_EN_SV (630)
ROLL BRAKE RELIEF JRB_RE_SV (632)
SPOOL STARTER LOAD ST_LD_SV (634)
SECOND ARM LOADED TS SA_LDTS_PS (727)
SECOND ARM LOADED DS SA_LDDS_PS (728)

TAG = .75" X 3.00"
TEXT = .1875"

GL&V CERTIFIED
DATE: 25-SEP-2018
BY: Simon Sleigher

REV	DESCRIPTION	DATE	DRAWN BY	CHECKED	APPROVED
B	UPDATED TO CERTIFIED	2018-SEP-25	SIMSLE	–	S.BOURNIVAL
A	UPDATE PNEUMATIC PANEL LAYOUT	2018-AUG-17	SIMSLE	–	S.BOURNIVAL
0	INITIAL RELEASE	2018-APR-27	SIMSLE	PIEBOU	S.BOURNIVAL

Revision

Client: GRAPHIC PACKAGING	Location: BATTLE CREEK, MI, USA	Machine No: 2
Title Information: REEL / AUTOMATION & CONTROL / REEL CONTROL UPGRADE / PNEUMATIC PANEL / –	Project Number: T048583-00166990B	REMOVE BURRS & BREAK ALL SHARP EDGES
	Alt Project Number: –	Reason For Issue: –
	Next Assembly: L0401-002-69-001TR	Scale: 1:1 / Weight: 0 LBS / Sheet size: D
	Reference Drawing: –	
GL&V Trois-Rivières	Sheet: 1 of 1	Drawing No: A6990-92-0016D / Rev: B

COPYRIGHT 2013 GLV
ALL RIGHTS RESERVED – REV 0

D-(22x34)

AutoCAD