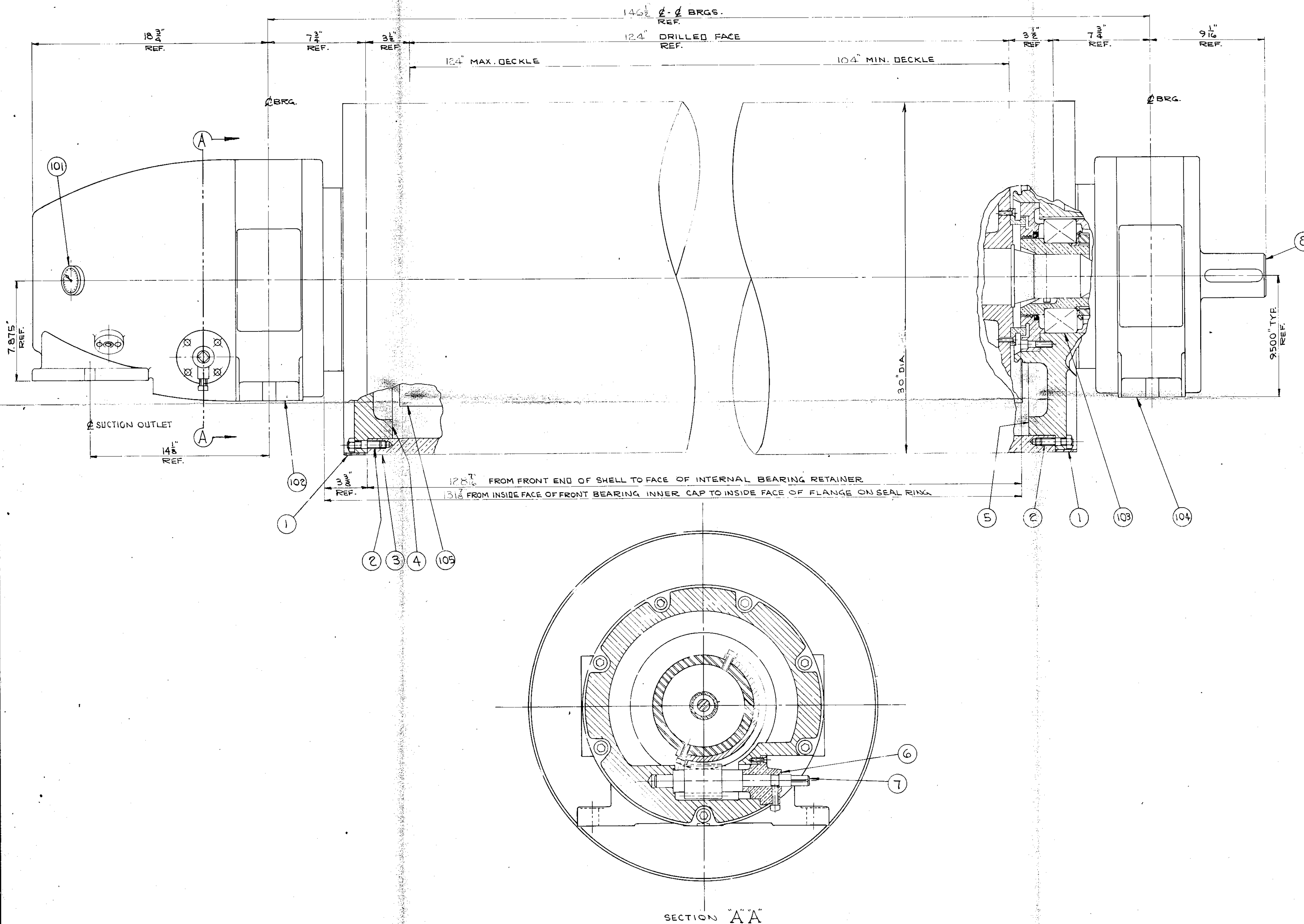


PART NO.	DWG. NO.	ITEM NO.	DESCRIPTION	BILL SHEET
101	BC-400-AZ		ASSY OF VACUUM CHECK	1-1
102	BC-400-BK	101	ASSY OF FRONT MAIN BRG.	2-1
103	DC-400-BK		ASSY OF INTERNAL BRG.	6-1
104	BC-400-AB	101	ASSY OF REAR MAIN BRG.	3-1
105	AC-793-B		ASSY OF SUCTION BOX	9-1
1	BC-400-121	9	BOLT GUARD RING	14-1
2	CC-400-24-B	1	HEAD STUDS	14-1
3	BC-793-1	1	SHELL	14-1
4	BC-793-3	1	FRONT ROLL HEAD	14-1
5	BC-793-4	1	REAR ROLL HEAD	14-1
6	CC-400-18-B	1	THRUST CAP-SUCT. BOX ADJ.	2-2
7	CC-400-14-B	1	WORM - SUCT. BOX ADJ.	2-2
8	BC-400-114	3	DRIVE JOURNAL	14-2



32523-A	C-705	1	1-1	MAY 1967
F.O. NO.	ENG. FILE	QTY.	BILL	ISSUED

THE MANCHESTER MACHINE CO. MIDDLETOWN, OHIO	
TITLE: ASSEMBLY OF ROLL	
30" DIA. X 124" D.F. - ENZ. POSITION TAIL ROLL	
THIS DRAWING, ITS PRINTS, AND ALL PARTS THEREOF ARE AND SHALL REMAIN THE PROPERTY OF THE MANCHESTER MACHINE CO. AND MAY NOT BE REPRODUCED OR USED FOR ANY PURPOSE WITHOUT ITS WRITTEN CONSENT.	
SCALE: EXCEPT WHERE NOTED, TOLERANCES ON DIMENSIONS ARE: NONE FRACTIONAL ± 1/64" DECIMAL ± .005" ANGULAR ± 1/2°	
DATE: 15 MAR 67 STARTED BY: REECE DATE: 15 MAR 67	DWG. NO. AC-793-A APP. NO.