VERTICAL MACHINING CENTER

B-5V410D

(SHIZUOKA-FANUC)

OPERATION MANUAL

B

(ELECTRICAL OUTFITS · CONTROL SYSTEM)

SHIZUOKA MACHINE TOOL CO.,LTD.

9-52 Toyohara-cho, Shizuoka City, Shizuoka Prefecture 422, Japan

Tel: (054) 285-2231

FOCUSING THE IDEAL "NEXGEN"

CONTENTS

1. Notice on safety aspects
2. Outline
3. Standard specification of NC system
4. Ref. Power capacity required and wiring at installation
5. Programming
5-1 Programming summary
5-2 Ref. Programming method
5-3 Ref. M-codes available to use for the machine
6. Machine operation
6-1 Power source on / shut down
6-2 Operation box and operative instructions6-3 Names of respective part of CRT/MDI
6-4 Remote pulse generator and its operative instructions
6-5 ATC manual operation panel
6-6 Motion procedure of ATC manual operation cycle
6-7 Fitting and removal of tools
6-8 Manual interruption during automatic operation
6-9 Other switches
What does it mean by FOCUSING THE IDEAL "NEXGEN"? InamalqquZ
A-1 Operator messages all solutions beautifued at yangmoo tuo ya noise to toubors.
A-2 I/O list "Production machines" vix siming at producing newer states and the ideal next generation machines."
machines enable to cope with requirements and needs at much more customers.