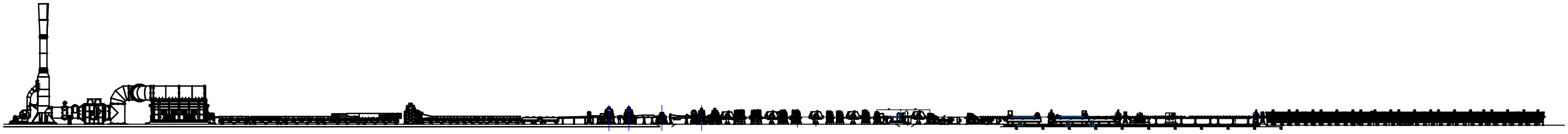

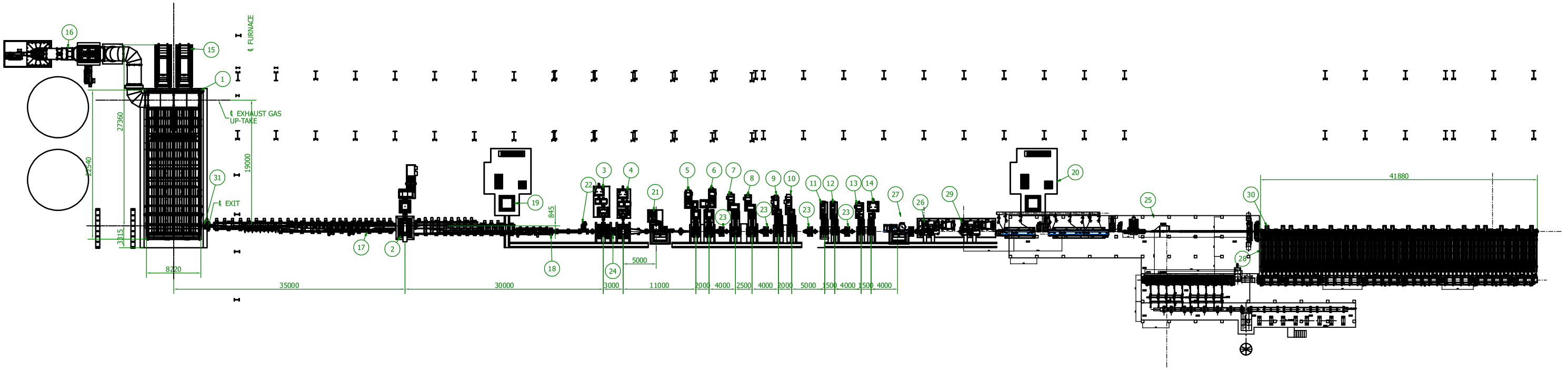

El.	Qnt.	Pt. Num.	Descr.	Mat.	Mass.
31	1	24-648-01-G030-00	GENERAL ASSEMBLY DRAGGING		2376,3 kg
30	1	24-648-01-G029-00	LOAD MACHIEN COOLING BAY		17106,6 kg
29	1	24-648-01-G028-00	MONOBLOCK 15H, 16V		18198,7 kg
28	1	24-648-01-G027-00	COOLING BAY		54283,2 kg
27	1	24-648-01-G026-00	SHEAR 2		8667,3 kg
26	1	24-648-01-G025-00	MONOBLOCK MB13H, MB14V		18331,4 kg
25	1	24-648-01-G024-00	SHEAR 3 (CVR 426)		4421,5 kg
24	1	24-648-01-G023-00	OVAL SPIN CONDUIT		421 kg
23	1	24-648-01-G022-00	EXPANDER MACHINES		4817,4 kg
22	1	24-648-01-G021-00	DRIVER 1		2075,2 kg
21	1	24-648-01-G020-00	SHEAR 1		12952 kg
20	1	24-648-01-G019-00	WASTE WATER POOL 2		2543,4 kg
19	1	24-648-01-G018-00	WASTE WATER POOL 1		5939,9 kg
18	1	24-648-01-G017-00	ROLLERS WAY 2		28499,3 kg
17	1	24-648-01-G016-00	ROLLERS WAY 1		40506,2 kg
16	1	24-648-01-G015-00	EXHAUST GAS DUCT		33613,1 kg
15	1	24-648-01-G014-00	PUSHER MACHINE		20369,7 kg
14	1	24-648-01-G013-00	ROLLING STAND 12		8602,7 kg
13	1	24-648-01-G012-00	ROLLING STAND 11		7553,6 kg
12	1	24-648-01-G011-00	ROLLING STAND 10		9903,7 kg
11	1	24-648-01-G010-00	ROLLING STAND 9		8842,1 kg
10	1	24-648-01-G009-00	ROLLING STAND 8		10532 kg
9	1	24-648-01-G008-00	ROLLING STAND 7		10147,9 kg
8	1	24-648-01-G007-00	ROLLING STAND 6		18018,8 kg
7	1	24-648-01-G006-00	ROLLING STAND 5		18456,5 kg
6	1	24-648-01-G005-00	ROLLING STAND 4		23037,8 kg
5	1	24-648-01-G004-00	ROLLING STAND 3		22517,8 kg
4	1	24-648-01-G003-00	ROLLING STAND 2		23132,6 kg
3	1	24-648-01-G002-00	ROLLING STAND 1		27796,1 kg
2	1	24-648-01-G001-00	ROUGHING STAND		61930,2 kg
1	1	24-648-01-G000-00	FURNACE		81655,7 kg

Tolerance Dimensioni (mm)			Tolerances Size (mm)
<100		±0.20	ANGOLI/ANGLES
>100	<300	±0.30	SBARZI & INCCORDI
>300	<1000	±0.40	ROTULI & MOLLE
>1000		±0.80	RUGOSITA'/ROUGHNESS

0.5~1

Cliente	Customer	Macchina	Machine	Gruppo	Group	N°Pezzi	N°Piece
Client		Machine		Group		0	

Rugosità	Roughness	Materiale	Material	Trattamento	N.Treatment	Peso	Weight
-		0		0		0	

PROGETTAZIONE, REALIZZAZIONE E MONTAGGIO IMPIANTI INDUSTRIALI

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Denominazione / Name

ROLLING-MILL

Ø8—Ø32

Disegnato / Drawn by	Data / Date	Formato / Type	Foglio / Sheet
LUCA	15/09/2025	A0	1 / 1

Scala / Scale	N° Disegno / N° Drawing
00	24-648-01-M001-00

REV.

Revisioni	Data	Disegnato	Controllato	Approvato	Note
0	0	0	0	0	