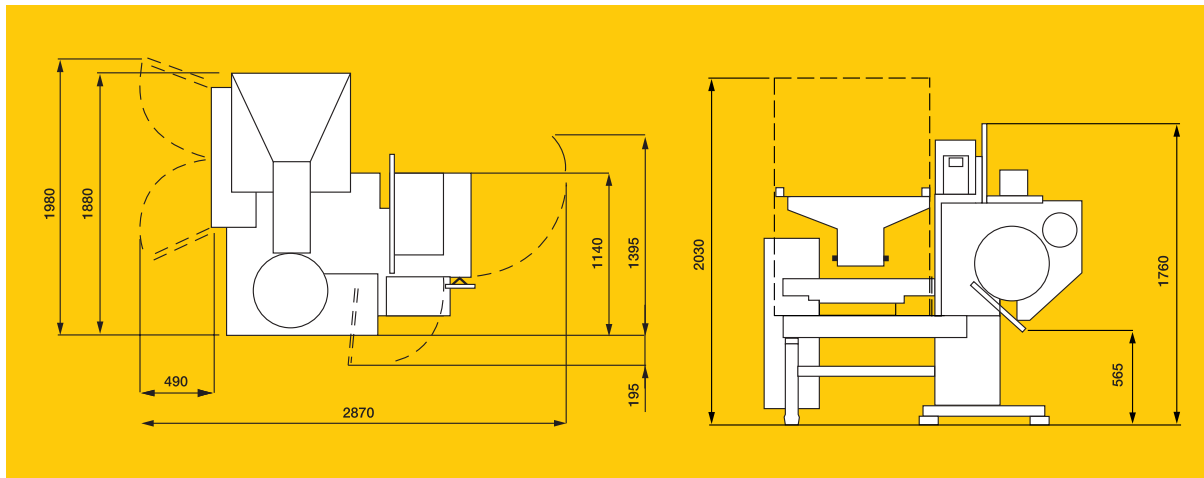


BunchWrapper 400

- ▶ Developed to wrap ball lollipops
- ▶ High speed up to 400 lollipops per minute
- ▶ Fast and easy to clean due to flexibility of the twist head and paper feed system
- ▶ Extremely easy to operate - completely PLC-controlled
- ▶ Servo-drive for high speed and accuracy
- ▶ Suitable for heatsealable wrapping materials such as cellophane, polypropylene, laminates and wax paper



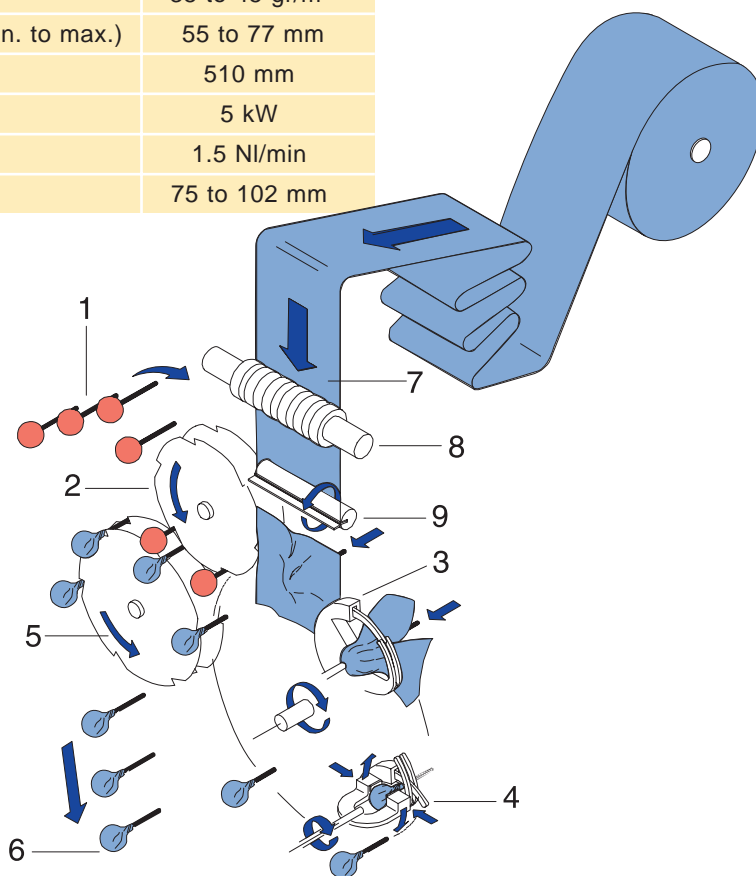
Wrapping



SPECIFICATIONS

Output (max.)	400 strokes/min
Diameter of ball candy (D) (max.)	35 mm
Diameter stick (min. to max.)	3.2 to 5.5 mm
Tolerance diameter stick	± 0.1 mm
Width wrapping material (max.)	140 mm
Length of wrap (max.)	140 mm
Weight wrapping material (min. to max.)	35 to 45 gr/m ²
Diameter wrapping material reel core (min. to max.)	55 to 77 mm
Diameter wrapping material reel (max.)	510 mm
Power consumption	5 kW
Air pressure (6 bar)	1.5 NI/min
Length stick (min. to max.)	75 to 102 mm

- 1= Lollipop conveyor chain
- 2= Lollipop infeed
- 3= Wrapping head
- 4= Twisting head
- 5= Lollipop transfer
- 6= Lollipop discharge chute or conveyor chain
- 7= Wrapping material feed
- 8= Wrapper advance roller
- 9= Cutting knife



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