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NOTES:
THIS DRAWING IS ONE OF A SERIES
OF SHEETS -0 THRU -4
GAGE PER: MA-A499-4-10-0
ITEMS SHOWN THUS  PER L/C
ASSY HARDWARE PER: MA-A499-4-10-0-0
ITEMS SHOWN THUS  PER: MA-A499-4-10-0-0
C1 ITEMS SHOWN THUS  PER LC-A499-4-10-1
ROPE RUN PER 4-1854-0040
FELT ROLL DIA'S: 14", 16"
DRYERS ARE 60" DIA
GRADE: ENVELOPE
40#-80#/3300 SQ FT
MACHINE SPEED: 2750 DESIGN
3000 BALANCE
EXISTING GAGE: 6-A499-4-0
EXISTING 4TH SECT: 9-A499-4-3 (B1)

 EXISTING EQUIPMENT AT MILL.
 NEW EQUIPMENT BY BELOIT.
 EXISTING EQUIPMENT RELOCATED.

CAL SECTION BY OYHERS

WEYERHAEUSER - PLYMOUTH, NC
NO-4 P.M. UPGRADE / SRRINE JOB NO. R-2989

NOV 30 '94 97 56005

DATE RECEIVED
Equipment No. 44-40-1300

* (1004) SPOILER BARS INSTALLED IN THESE DRYERS.

WEYERHAEUSER - PLYMOUTH, NC
NO-4 P.M. UPGRADE / SRRINE JOB NO. R-2989

NOV 30 '94 97 56005

DATE RECEIVED
Equipment No.

CERTIFIED 02-NOV-94

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- 1 ALL EXISTING RELOCATED EQUIPMENT HOLD DOWN
HARDWARE IS BY MILL.
2 RELOCATED PALM GUIDE BY MILL
3 MILL TO SHIM UNDER N-16 FELT ROLL BETWEEN
SPACER PLATE AND TOP RAIL ON FRONT SIDE AS NEEDED.
4 FELT ROLL RELOCATION & FOOTWALK REWORK REQ'D
FOR ADDITION OF IMPACT DRYER MTG PER CRSS
DWG #A-2989-76-D-039 AND -040. (C5)

- 5 FELT ROLLS ADDED OR RELOCATED BY MILL
PER WEAVEXX DWG #D-06941. REV LEVEL F2. (C6 D1)
6 TAILCUTTER ADDITION BY MILL
7 BASEMENT AIR GUIDES ARE NOT SET-UP TO BELOITS
RECOMMENDED WRAP ANGLES PER MILL REQUEST TO
USE WEAVEXX WRAP ANGLES AS SHOWN ON DRAWING
#D-06941. REV LEVEL F2. (D2)

U OF M IN	CLASS. OF CHAR.	ORDER NO. B5959	CUSTOMER NAME WEYERHAEUSER PAPER CO. MILL PLYMOUTH, N.C.	MACH. NO. 4	BELOIT CORPORATION
05-02-NOV-94	CRITICAL	FILE NO.	DEPT. NO. 632	DRAWN TBB	REFERENCE DRAWING LC-A499-4-10-0
06-10-OCT-94			DATE	CHK'D TBB	IDENTIFICATION NUMBER MA-A499-4-10-4
08-24-AUG-93			DATE	APP'D.1 GSF	
01-22-APR-93			DATE	APP'D.2 ER	
04-04-9922			DATE	SCALE 1:30	
			DATE	TITLE ELEV..4TH DRYER SECTION	

BASE 88

542# 46