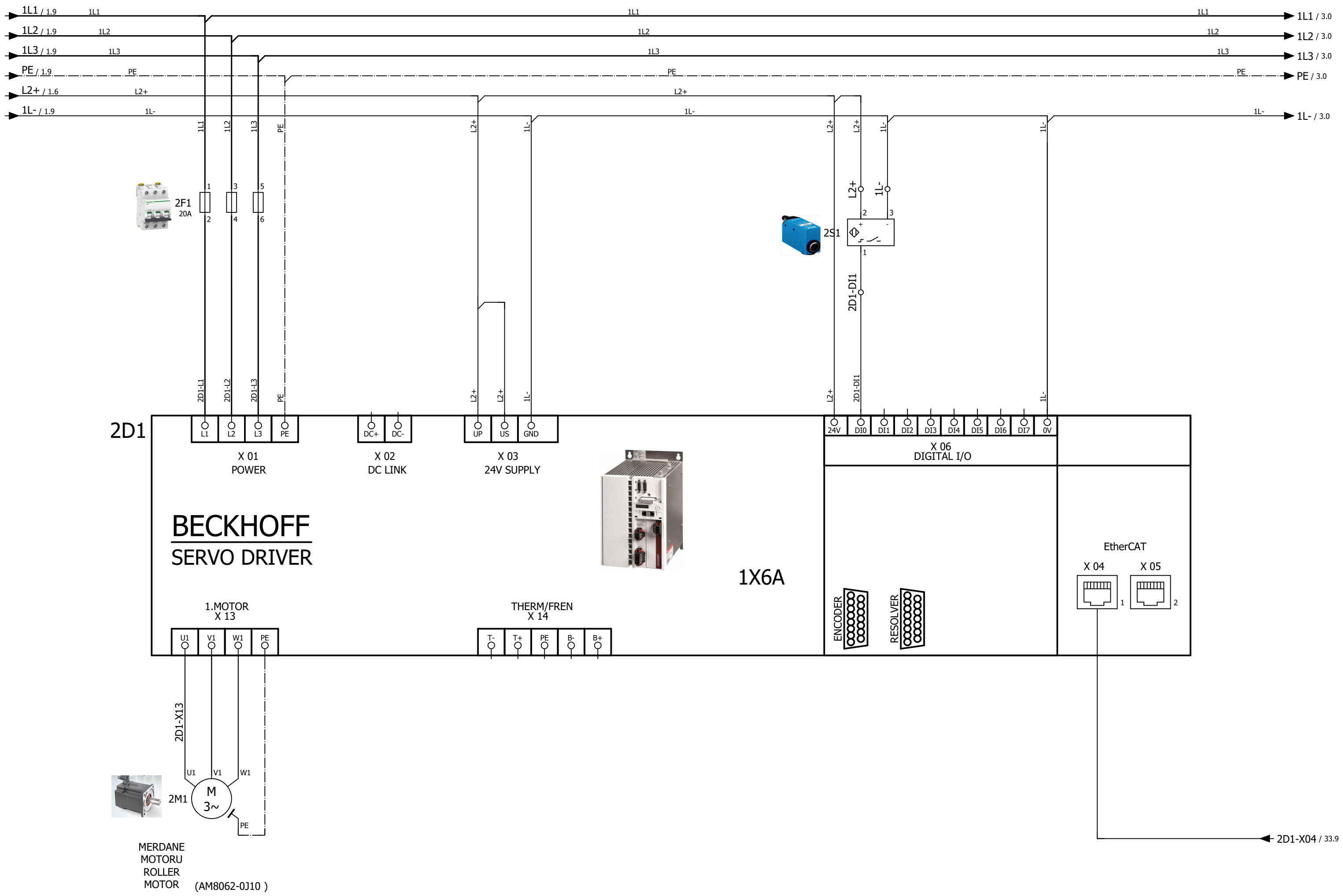
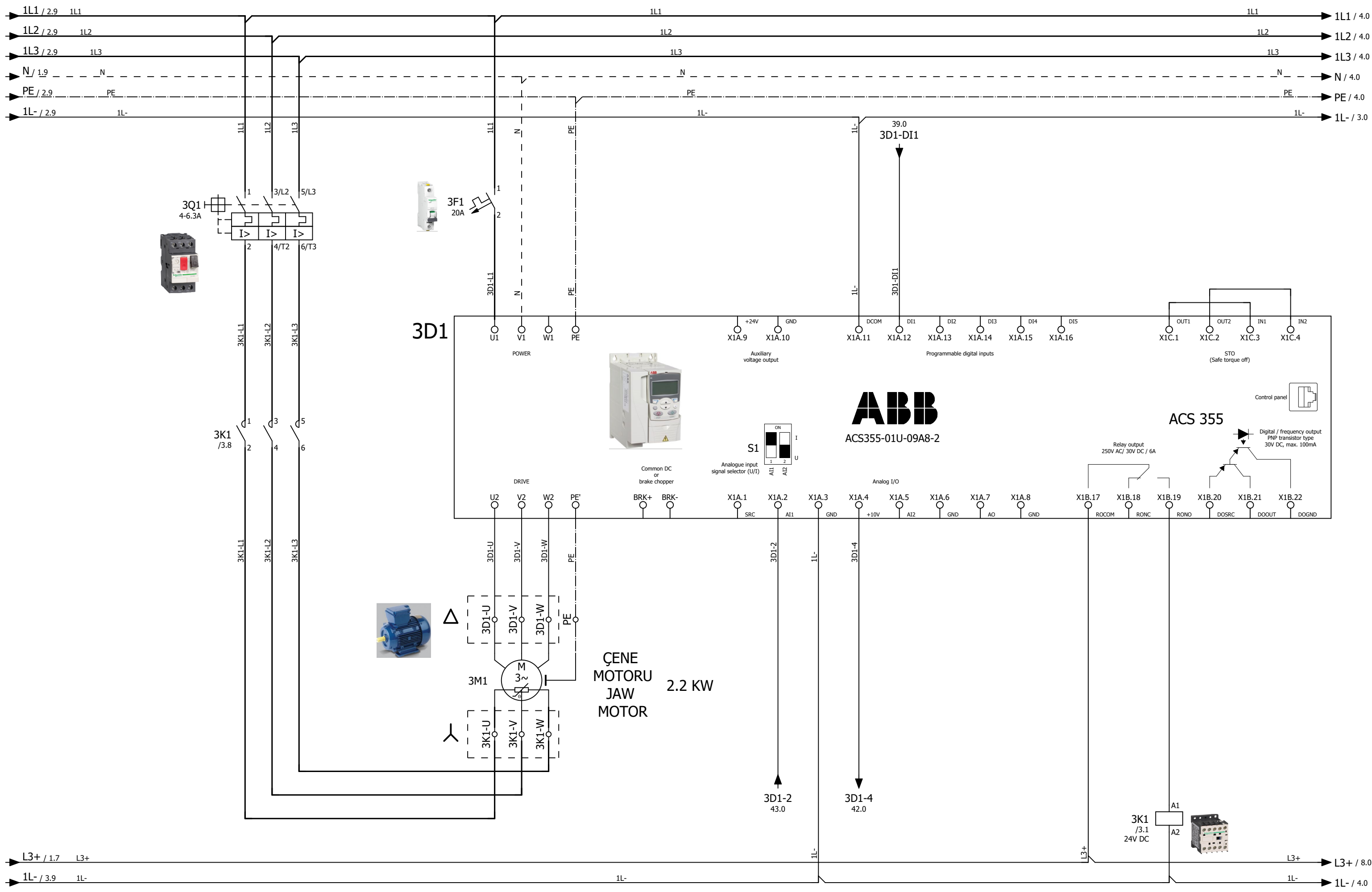


Date		28.09.2018		EPLAN		Besleme Power supply		PS-ROLL 700		=	
Ed.		Elektrik				www.gur-is.eu		IEC_tp001		+	
Appr				Replacement of		Replaced by		Page		1	
Modification		Date		Name		Original		Page		/	

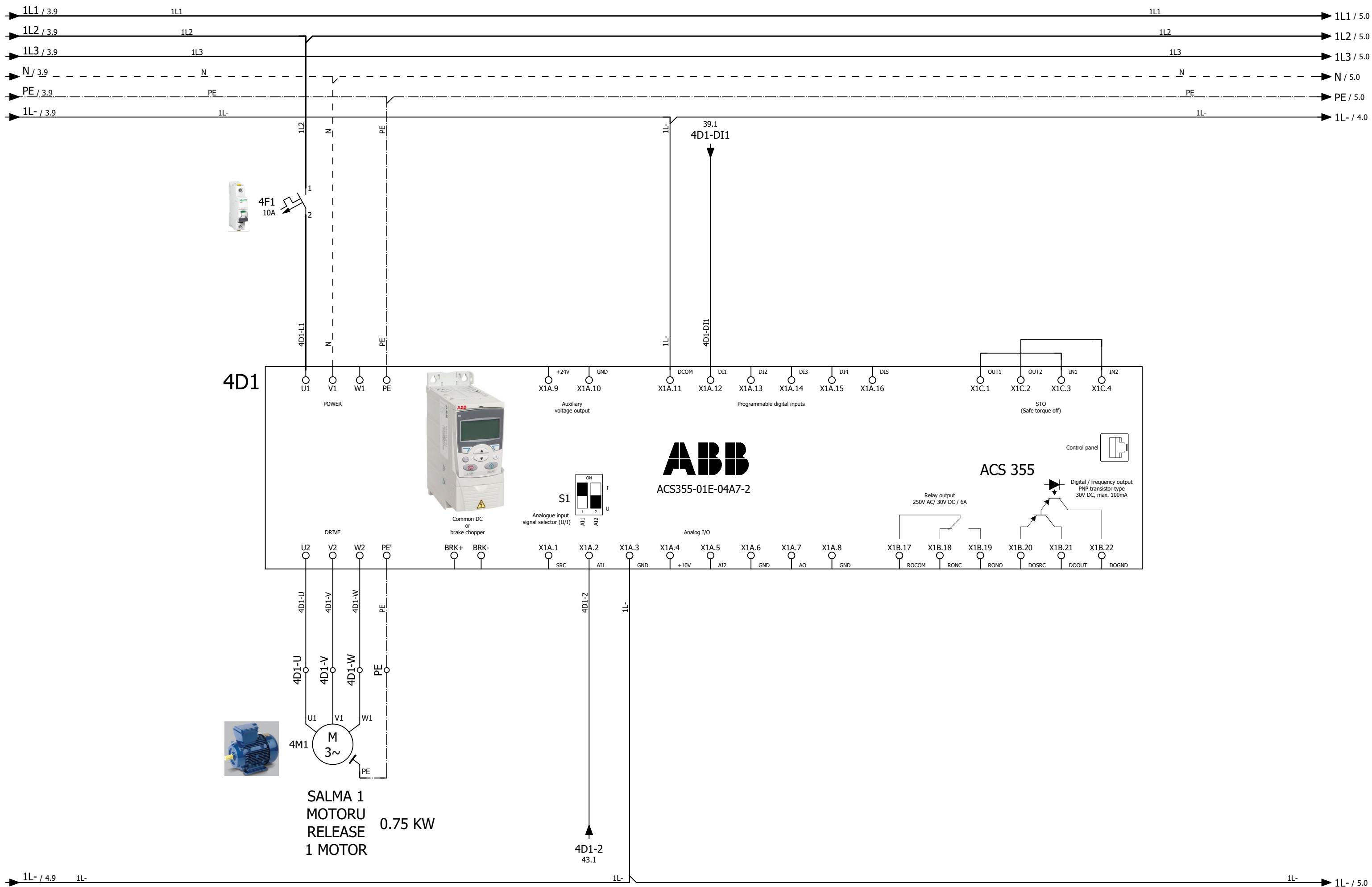


2D1-X04 / 33.9

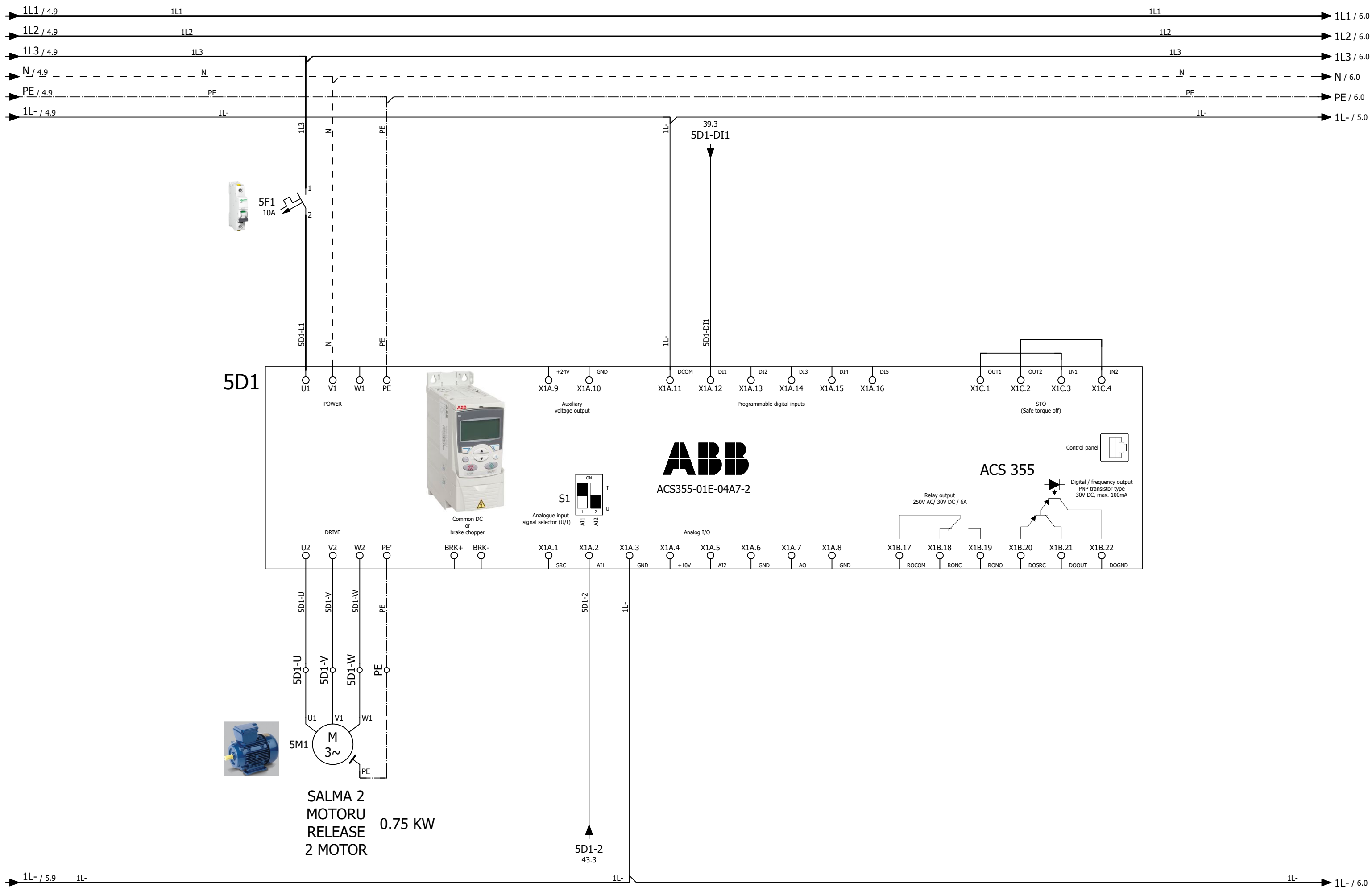
Date		28.09.2018		EPLAN		Merdane motoru Roller motor		PS-ROLL 700		=	
Ed.		Elektrik								+	
Appr											
Modification	Date	Name	Original	Replacement of	Replaced by	www.gur-is.eu		IEC_tp1001		Page	2
										Page	/



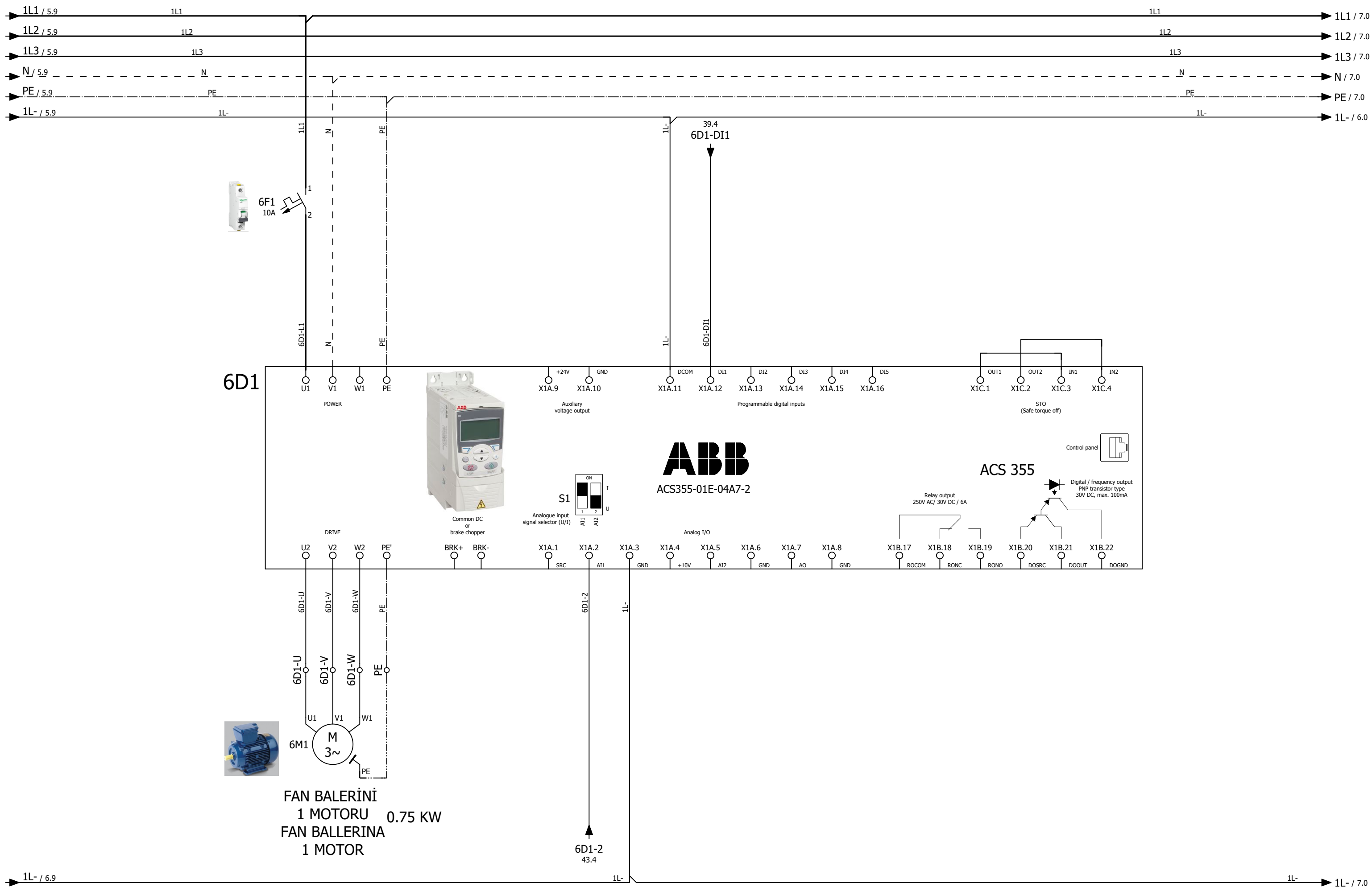
Date		28.09.2018		EPLAN		Çene motoru Jaw motor		PS-ROLL 700		=	
Ed.		Elektrik				www.gur-is.eu		IEC_tp1001		+	
Appr				Replacement of		Replaced by		Page		3	
Modification		Date		Name		Original		Page		/	



Date		28.09.2018		EPLAN		Salma 1 motoru 1 Release motor		PS-ROLL 700		=	
Ed.		Elektrik				www.gur-is.eu		IEC_tp1001		+	
Appr				Replacement of		Replaced by		Page		4	
Modification		Date		Name		Original		Page		/	

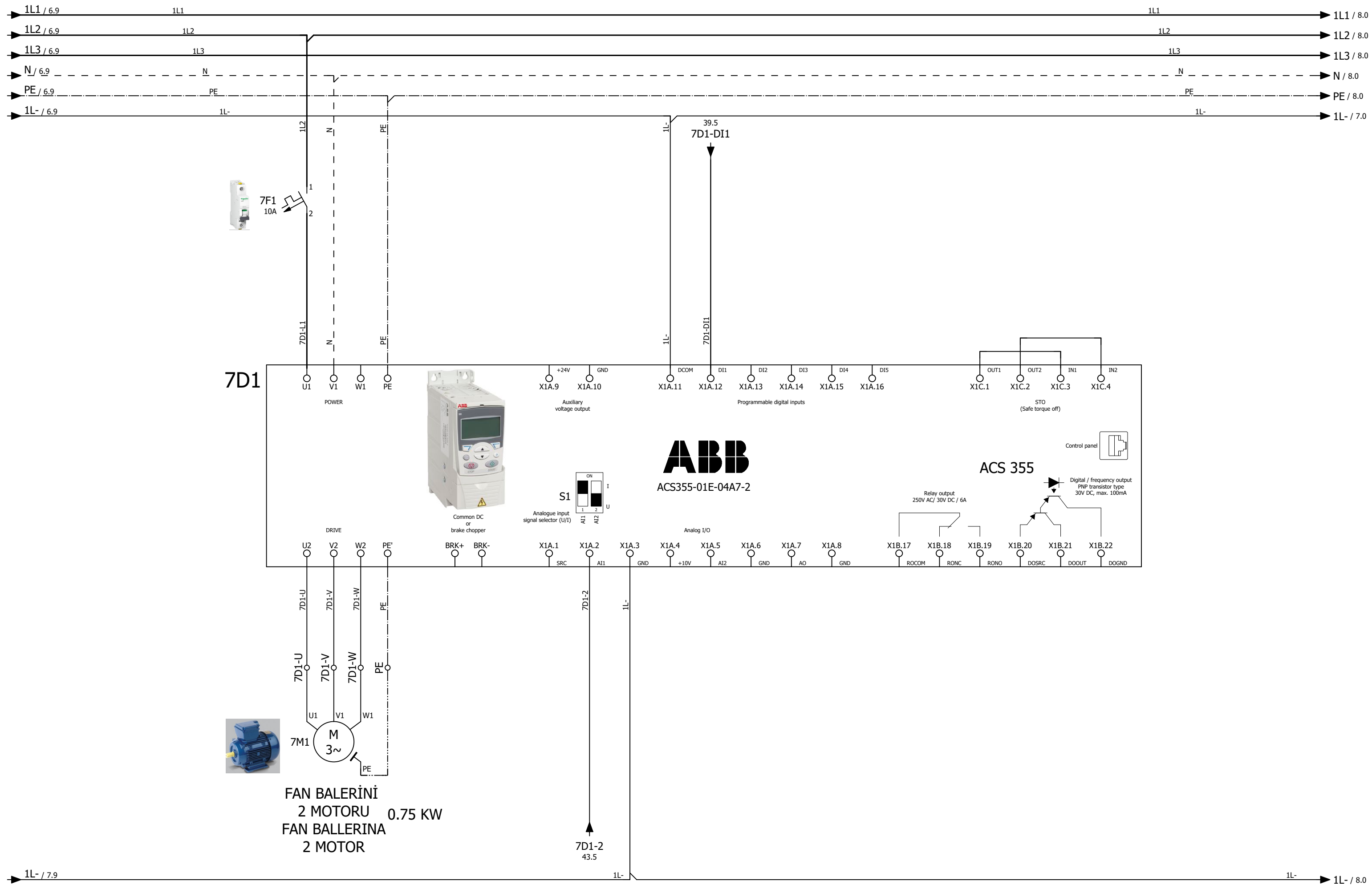


Date		28.09.2018		EPLAN		Salma 2 motoru 2 Release motor		PS-ROLL 700		=	
Ed.		Elektrik				www.gur-is.eu		IEC_tp1001		+	
Appr				Replacement of		Replaced by		Page		5	
Modification		Date		Name		Original		Page		/	

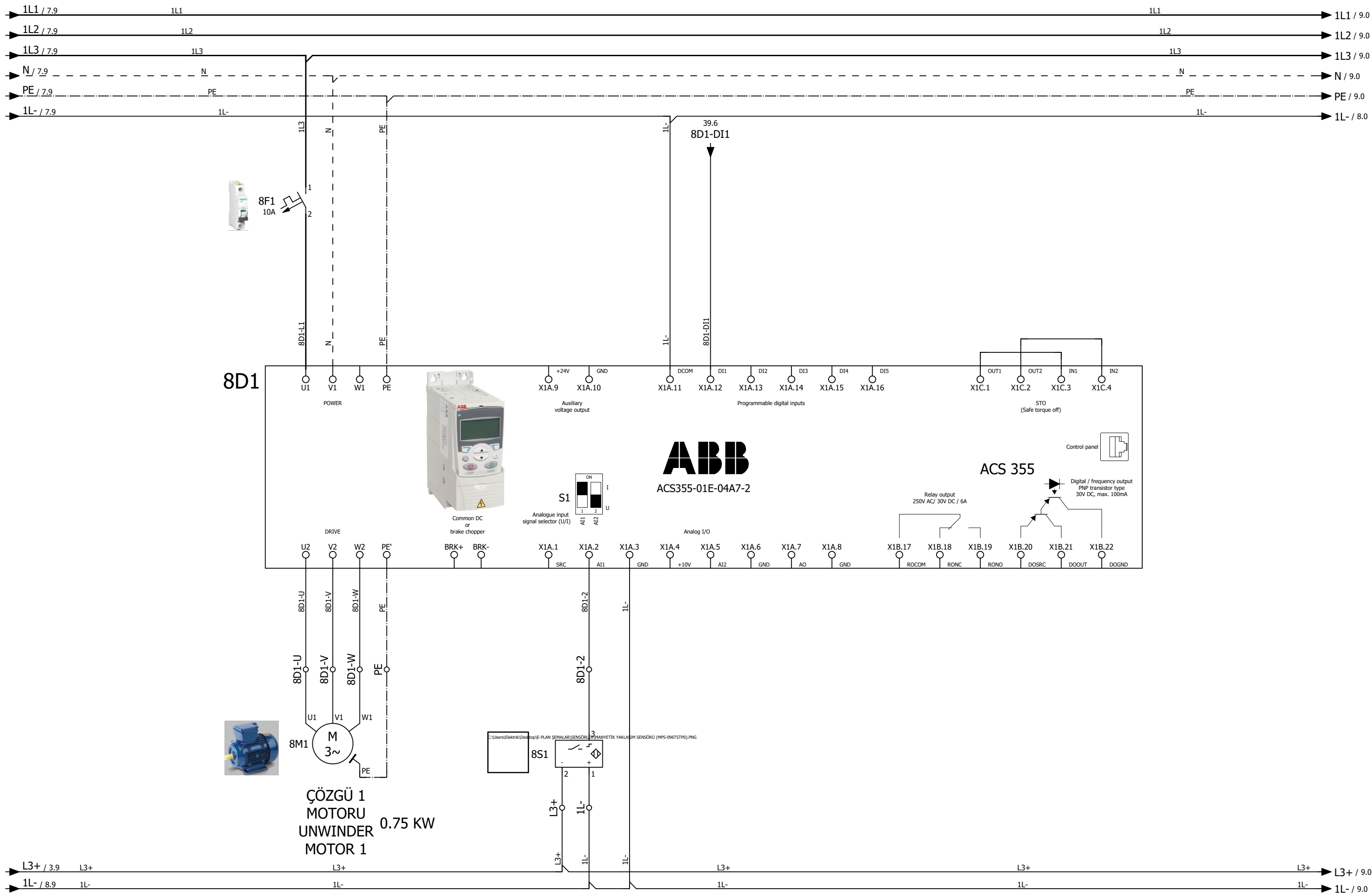


FAN BALERINI  
1 MOTORU 0.75 KW  
FAN BALLERINA  
1 MOTOR

5		7	
Date	28.09.2018	EPLAN	
Ed.	Elektrik		
Appr			
Modification	Date	Name	Original
		Replacement of	Replaced by
		 <a href="http://www.gur-is.eu">www.gur-is.eu</a>	
		Fan Balerini 1 motoru Fan ballerina 1 motor	
		PS-ROLL 700	
		IEC_tp1001	
		Page 6	
		Page /	

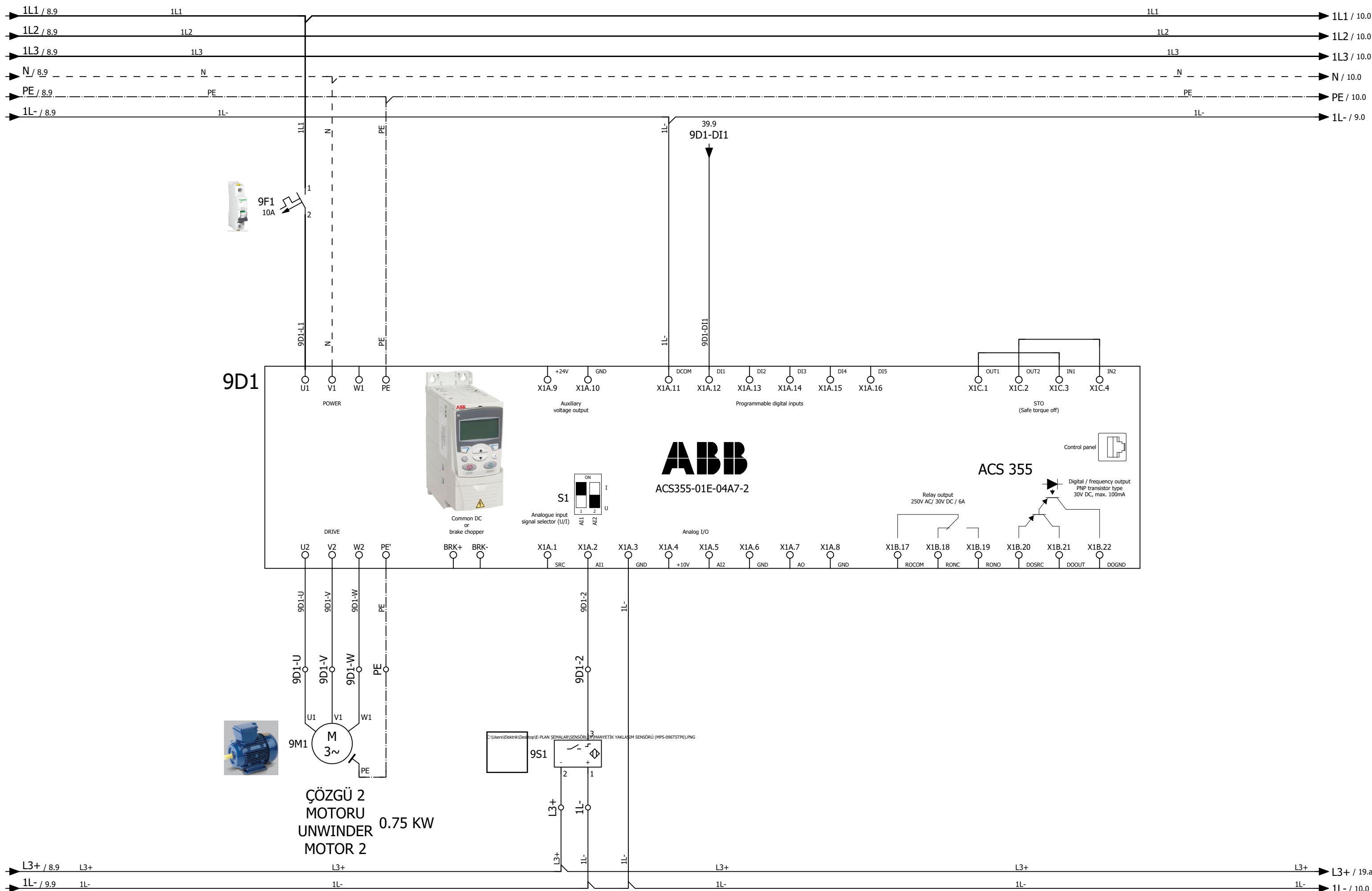


			Date	28.09.2018	EPLAN		www.gur-is.eu		Fan Balerini 2 motoru Fan ballerina 2 motor		PS-ROLL 700		=	
			Ed.	Elektrik									+	
			Appr											
Modification	Date	Name	Original		Replacement of	Replaced by					IEC_tp1001		Page	7
													Page	/

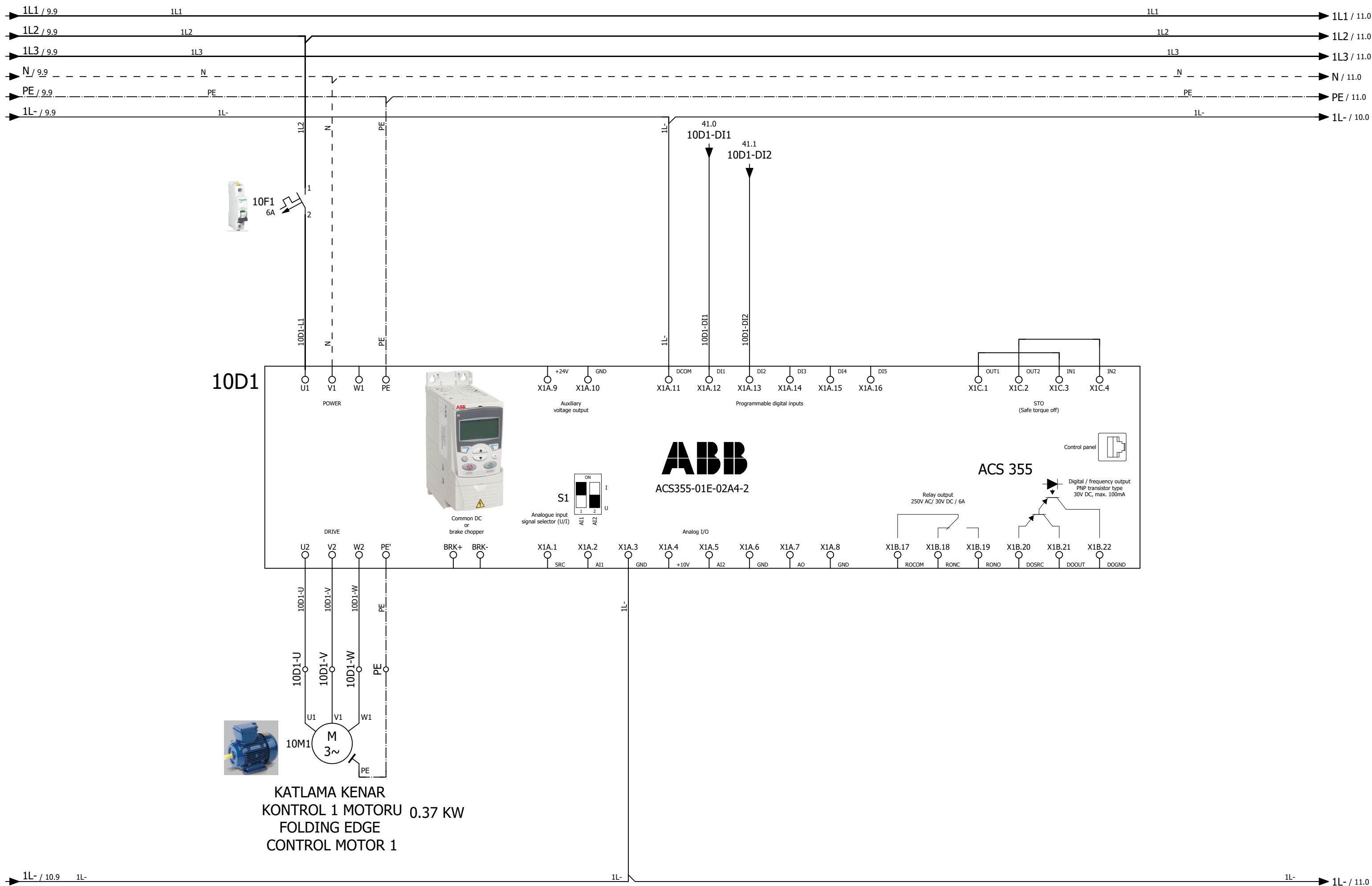


				Date	28.09.2018	EPLAN	 Çözüğü 1 motoru Unwinder 1 motor		PS-ROLL 700		=		
				Ed.	Elektrik						IEC_tp1001		+
				Appr									
Modification	Date	Name	Original	Replacement of	Replaced by	www.gur-is.eu				Page	8		
											Page	/	



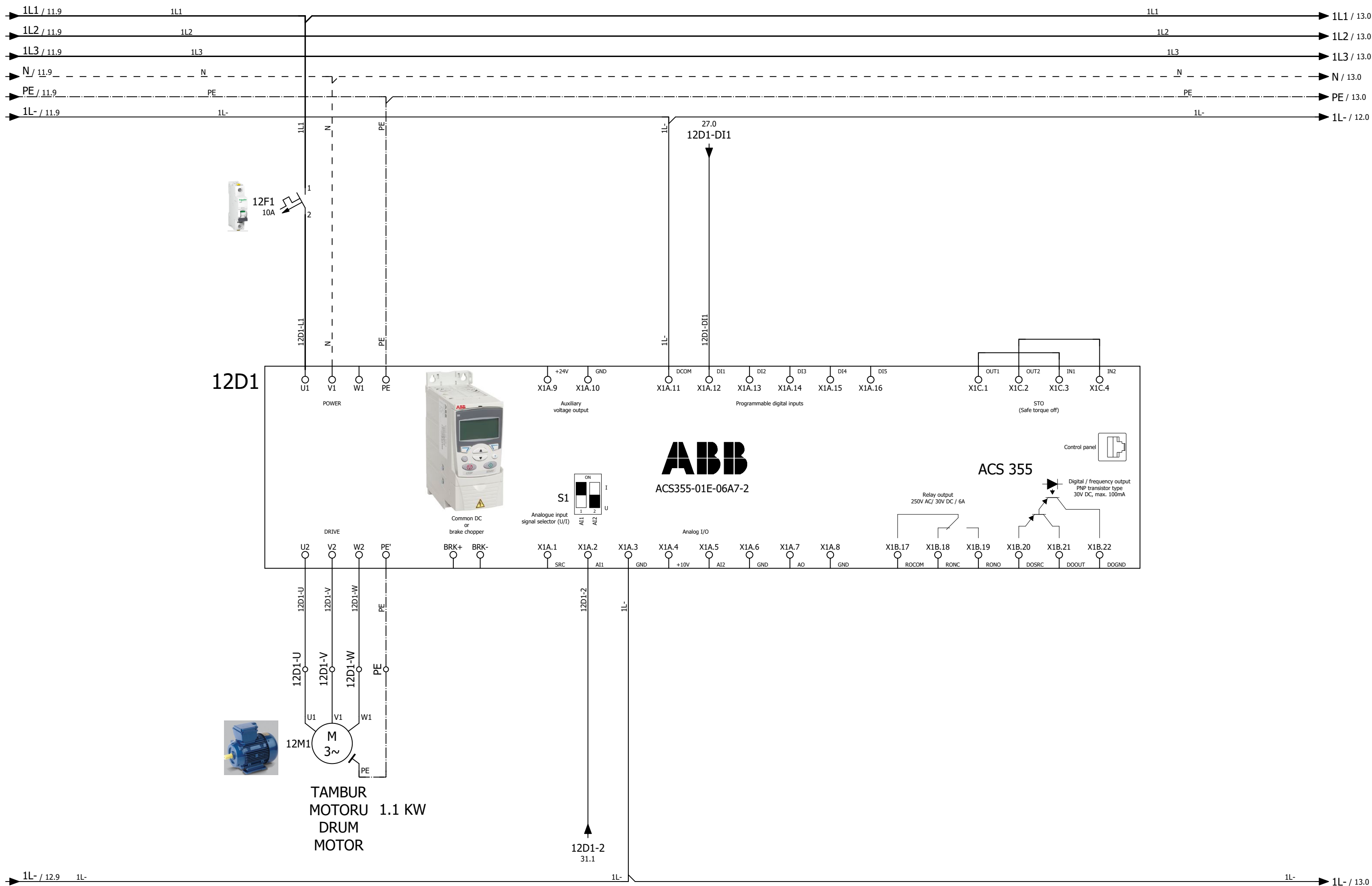


		Date	28.09.2018	EPLAN	 Çözüğü 2 motoru Unwinder 2 motor <a href="http://www.gur-is.eu">www.gur-is.eu</a>	PS-ROLL 700		=		
		Ed.	Elektrik							+
		Appr								
Modification	Date	Name	Original	Replacement of	Replaced by			IEC_tp1001	Page 9	
									Page /	



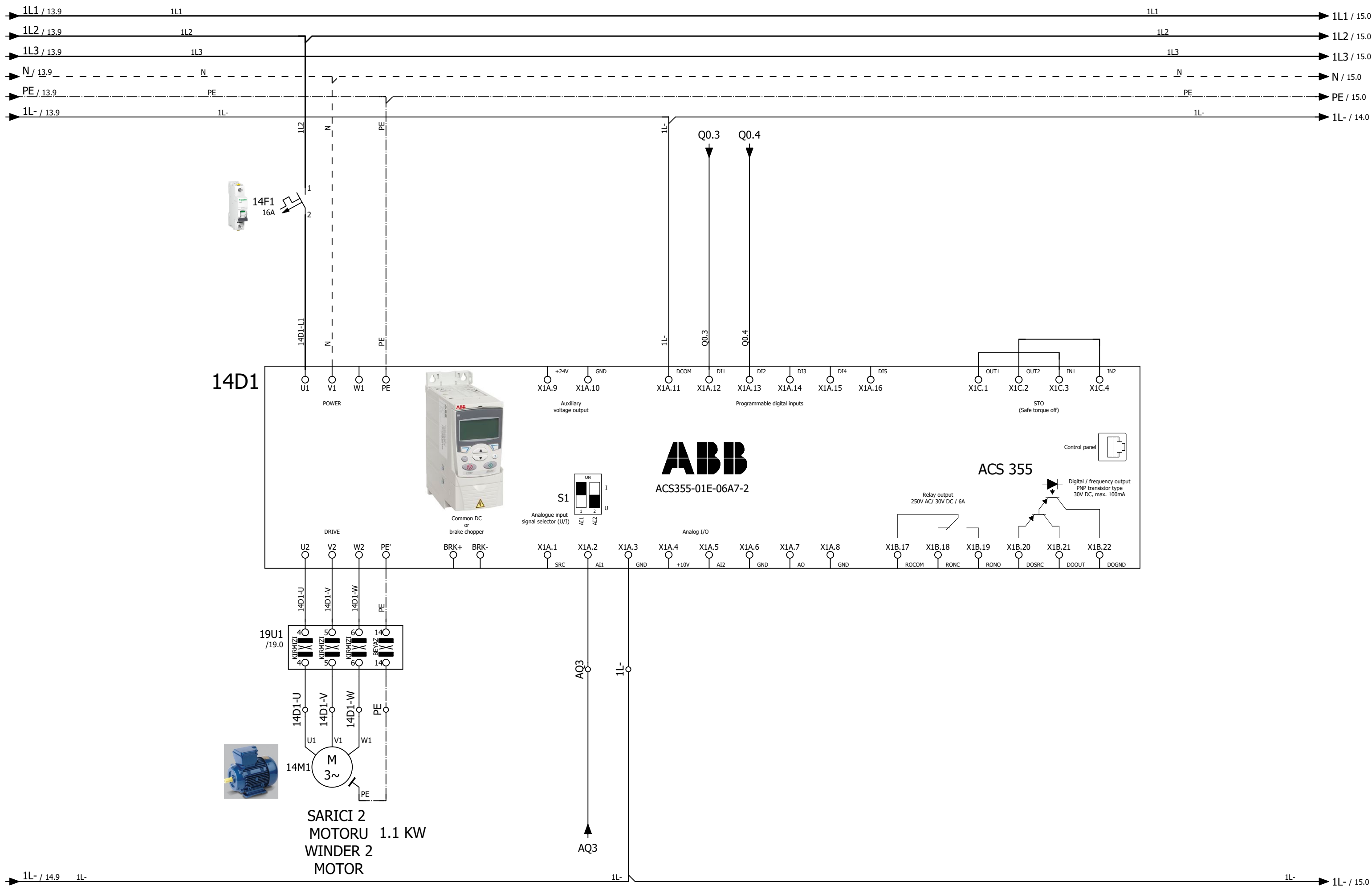
9		11	
Date	4.11.2020	EPLAN	
Ed.	Standard		
Appr			
Modification	Date	Name	Original
		Replacement of	Replaced by
		 <a href="http://www.gur-is.eu">www.gur-is.eu</a>	
		Katlama kenar kontrol 1 motoru Folding edge control 1 motor	
		PS-ROLL 700	
		IEC_tp1001	
		Page 10	
		Page /	



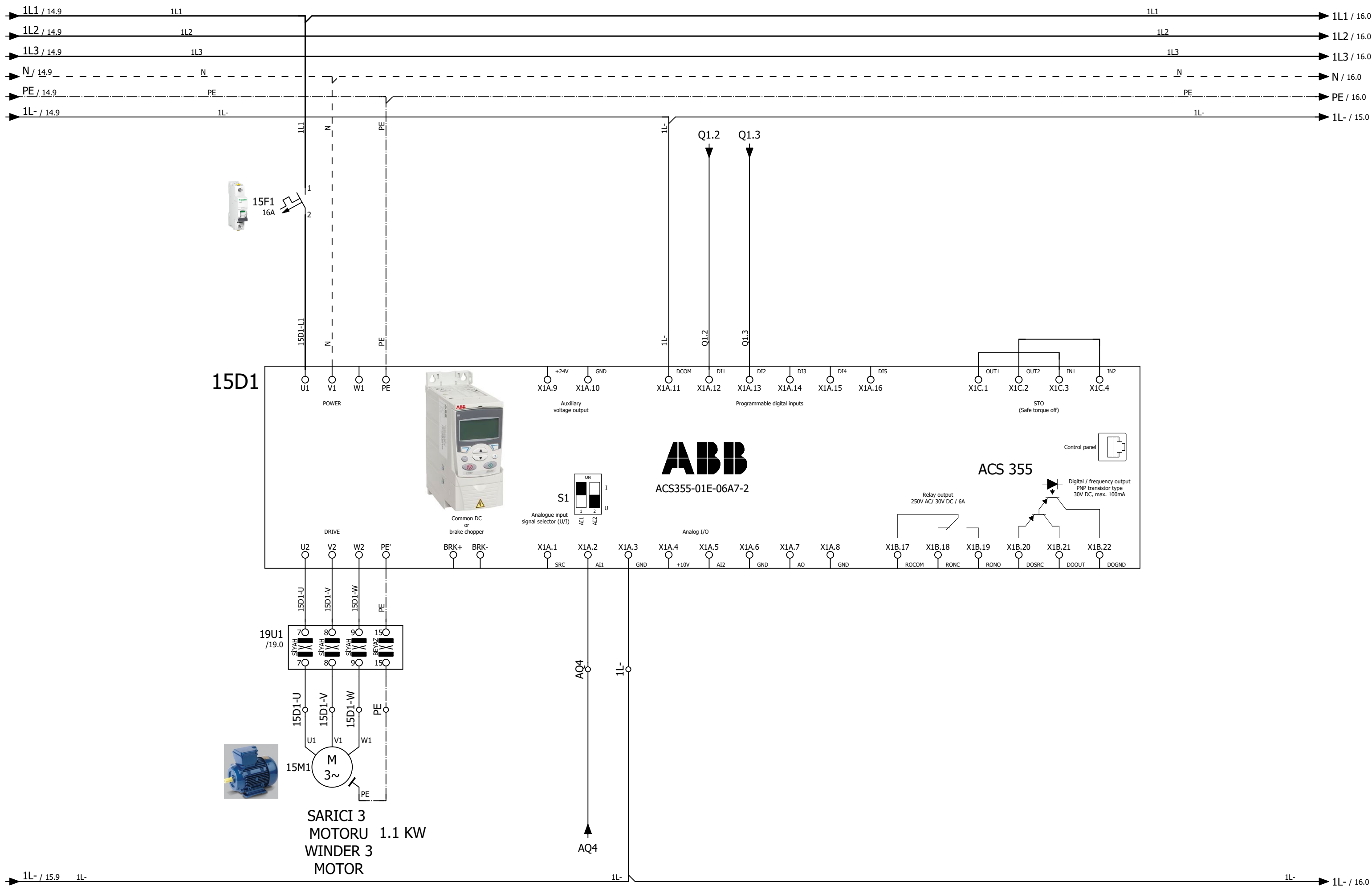


11		13					
Date	4.11.2020	EPLAN					
Ed.	Standard	 Tambur motoru Drum motor					
Appr							
Modification	Date	Name	Original	Replacement of	Replaced by	PS-ROLL 700	=
						IEC_tp1001	+
						Page	12
						Page	/

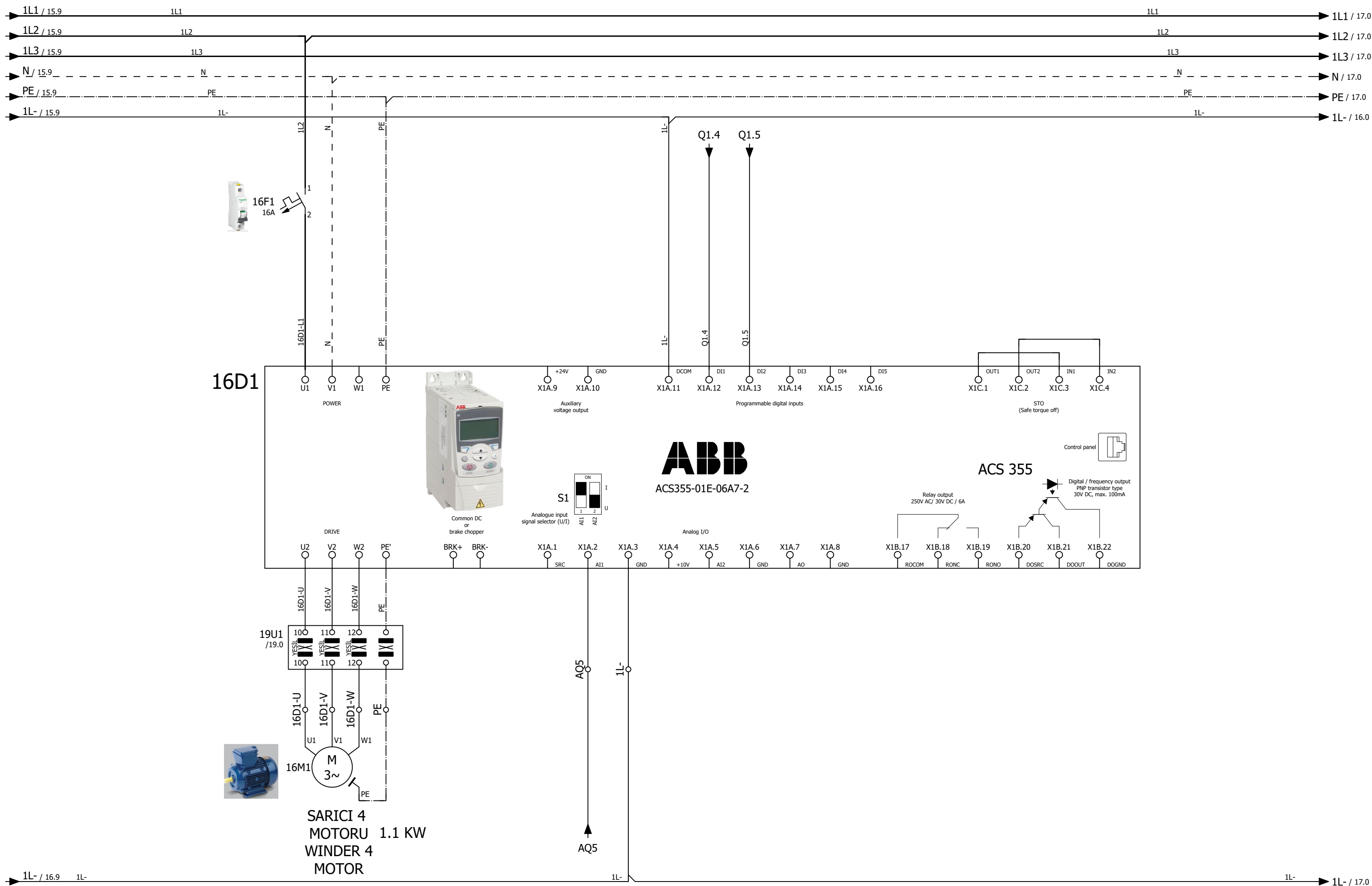




13		15	
Date	4.11.2020	EPLAN	
Ed.	Standard	www.gur-is.eu	
Appr		Sarici 2 motoru Winder motor 2	
Modification	Date	Name	Original
			Replaced by
PS-ROLL 700		=	
IEC_tp1001		+	
		Page	14
		Page	/

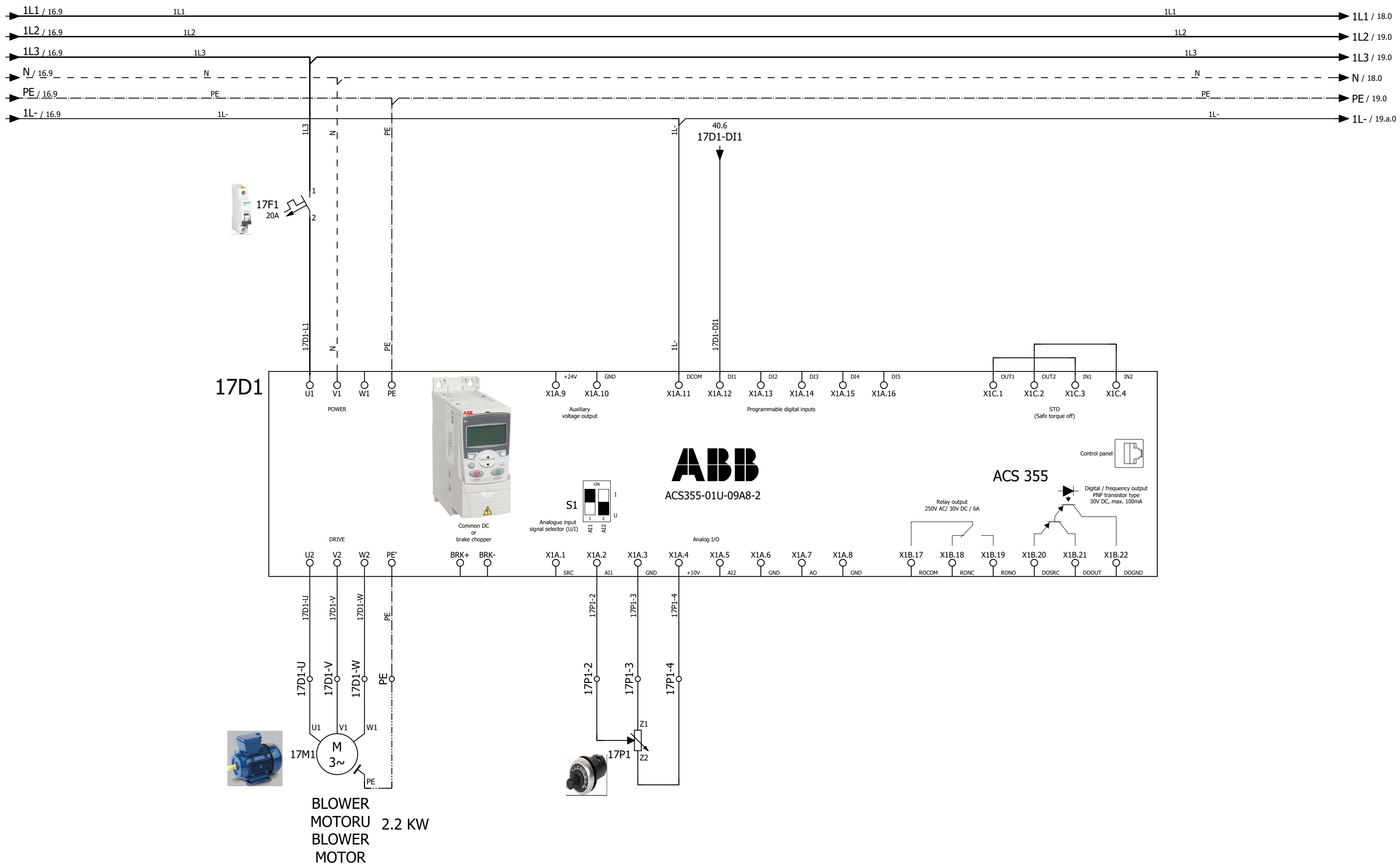


Date	4.11.2020	EPLAN	 www.gur-is.eu	Sarıcı 3 motoru Winder motor 3	PS-ROLL 700	=
Ed.	Standard					
Appr						
Modification	Date	Name	Original	Replacement of	Replaced by	IEC_tp1001
						Page 15
						Page /

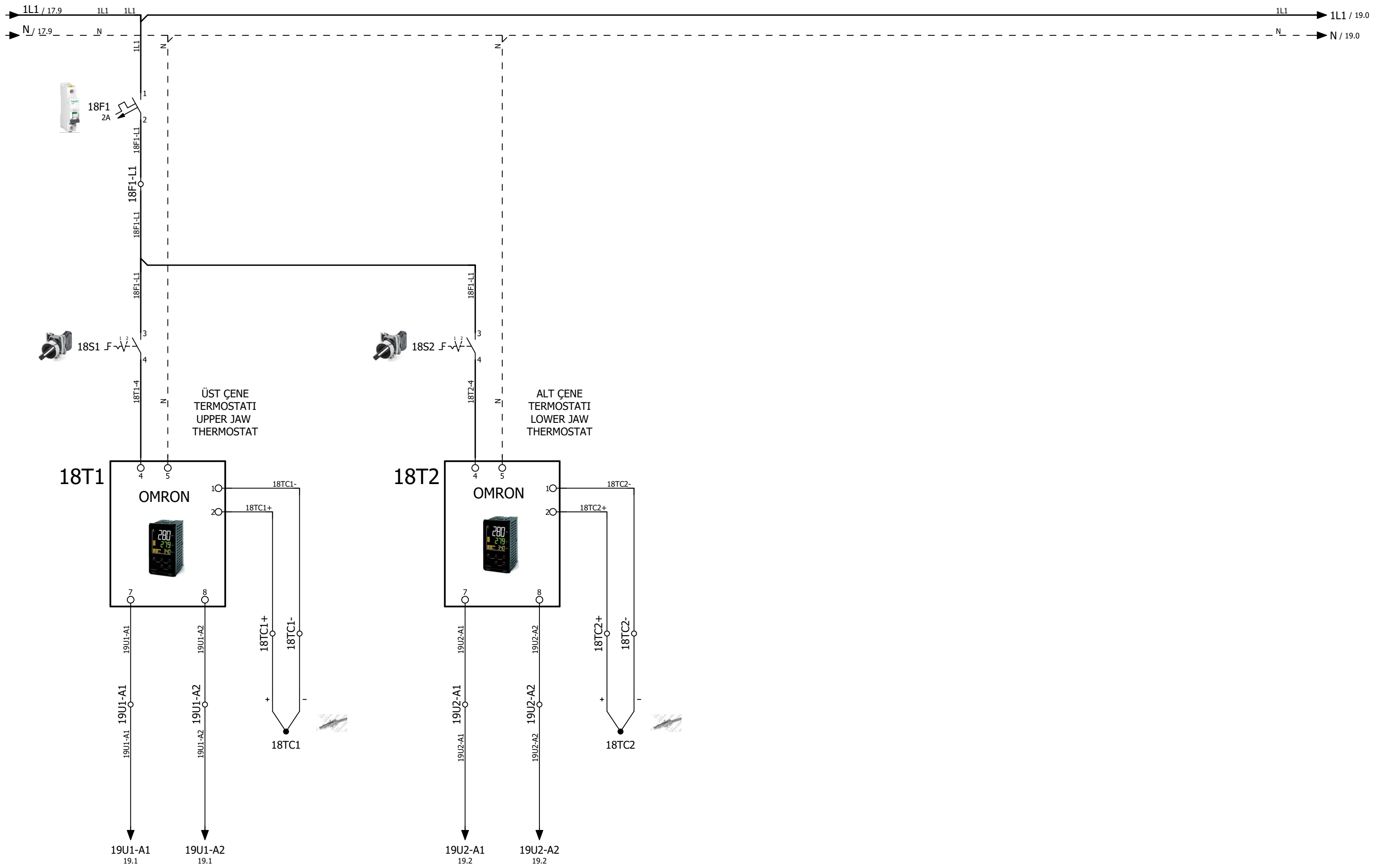


Date	4.11.2020	EPLAN	 Sarıcı 4 motoru Winder motor 4 www.gur-is.eu	PS-ROLL 700	=		
Ed.	Standard				+		
Appr							
Modification	Date	Name	Original	Replacement of	Replaced by	IEC_tp1001	Page 16
							Page /

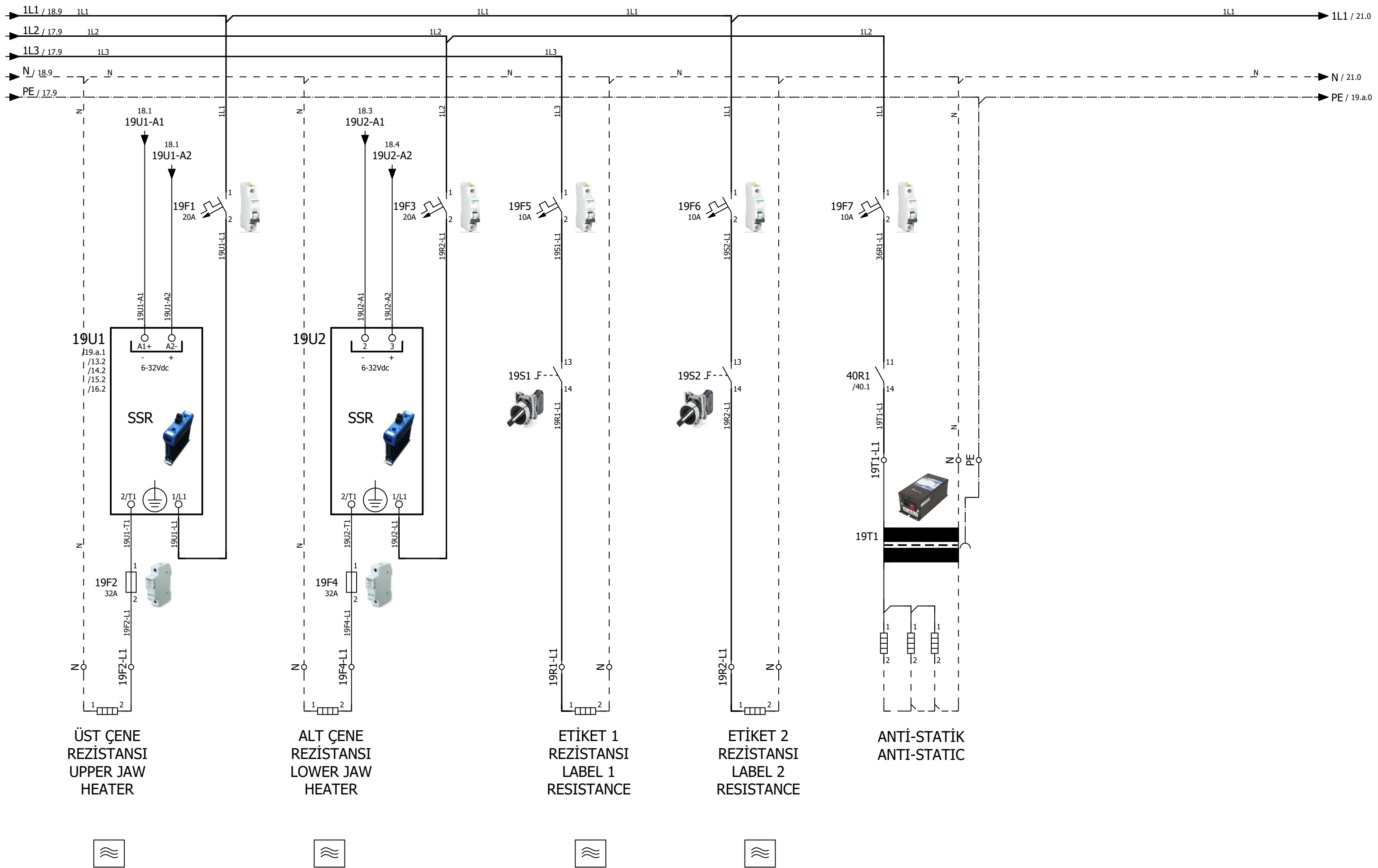




Date	4.11.2020	EPLAN	 Blower motoru Blower motor www.gur-is.eu	PS-ROLL 700	=		
Ed.	Standard					IEC_tp1001	Page 17
Appr							
Modification	Date	Name	Original	Replacement of	Replaced by		



			Date	4.11.2020	EPLAN	 www.gur-is.eu	Termostatlar Thermostats	PS-ROLL 700		=	
			Ed.	Standard						+	
			Appr								
Modification	Date	Name	Original	Replacement of	Replaced by			IEC_tp1001	Page	18	
									Page	/	



ÜST ÇENE  
REZİSTANSI  
UPPER JAW  
HEATER

ALT ÇENE  
REZİSTANSI  
LOWER JAW  
HEATER

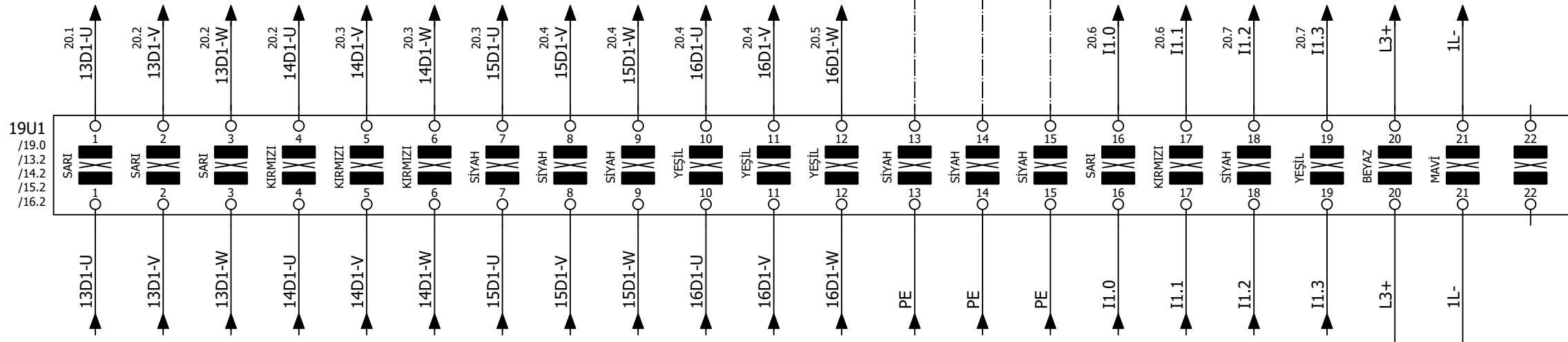
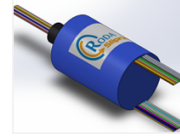
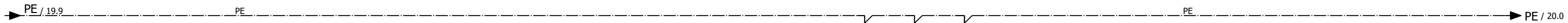
ETİKET 1  
REZİSTANSI  
LABEL 1  
RESISTANCE

ETİKET 2  
REZİSTANSI  
LABEL 2  
RESISTANCE

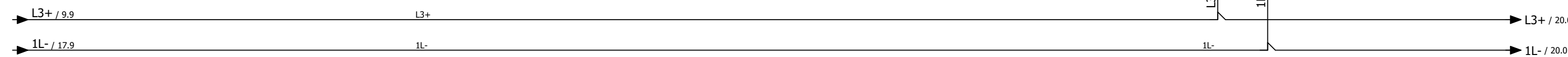
ANTI-STATİK  
ANTI-STATIC



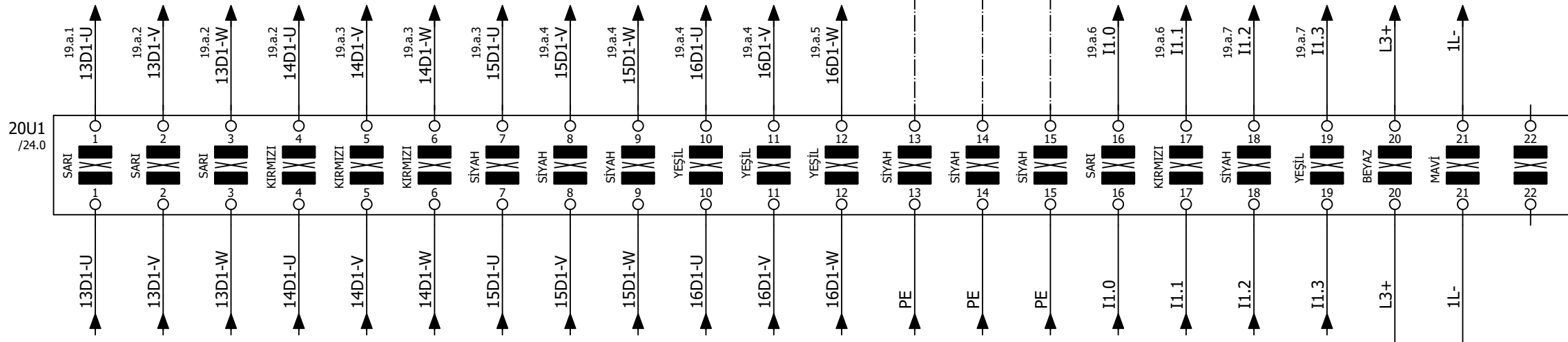
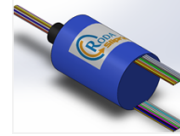
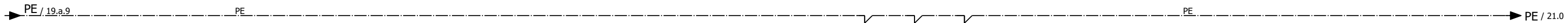
			Date	4.11.2020	EPLAN		Isıtıcılar-Statik Heaters-Static		PS-ROLL 700		=
			Ed.	Standard			www.gur-is.eu		IEC_tp1001		+
			Appr		Replacement of		Replaced by				Page
Modification	Date	Name	Original								19
											Page
											/



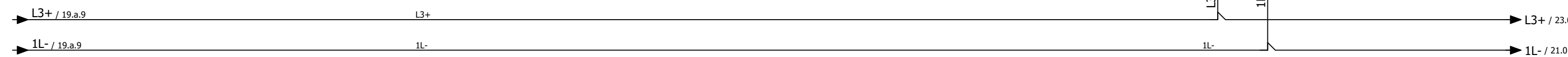
RODA SLIPRINGS



		Date	18.12.2018	EPLAN					=
		Ed.	Elektrik						+
		Appr							
Modification	Date	Name	Original	Replacement of	Replaced by	www.gur-is.eu		IEC_tp001	Page 19.a
									Page /



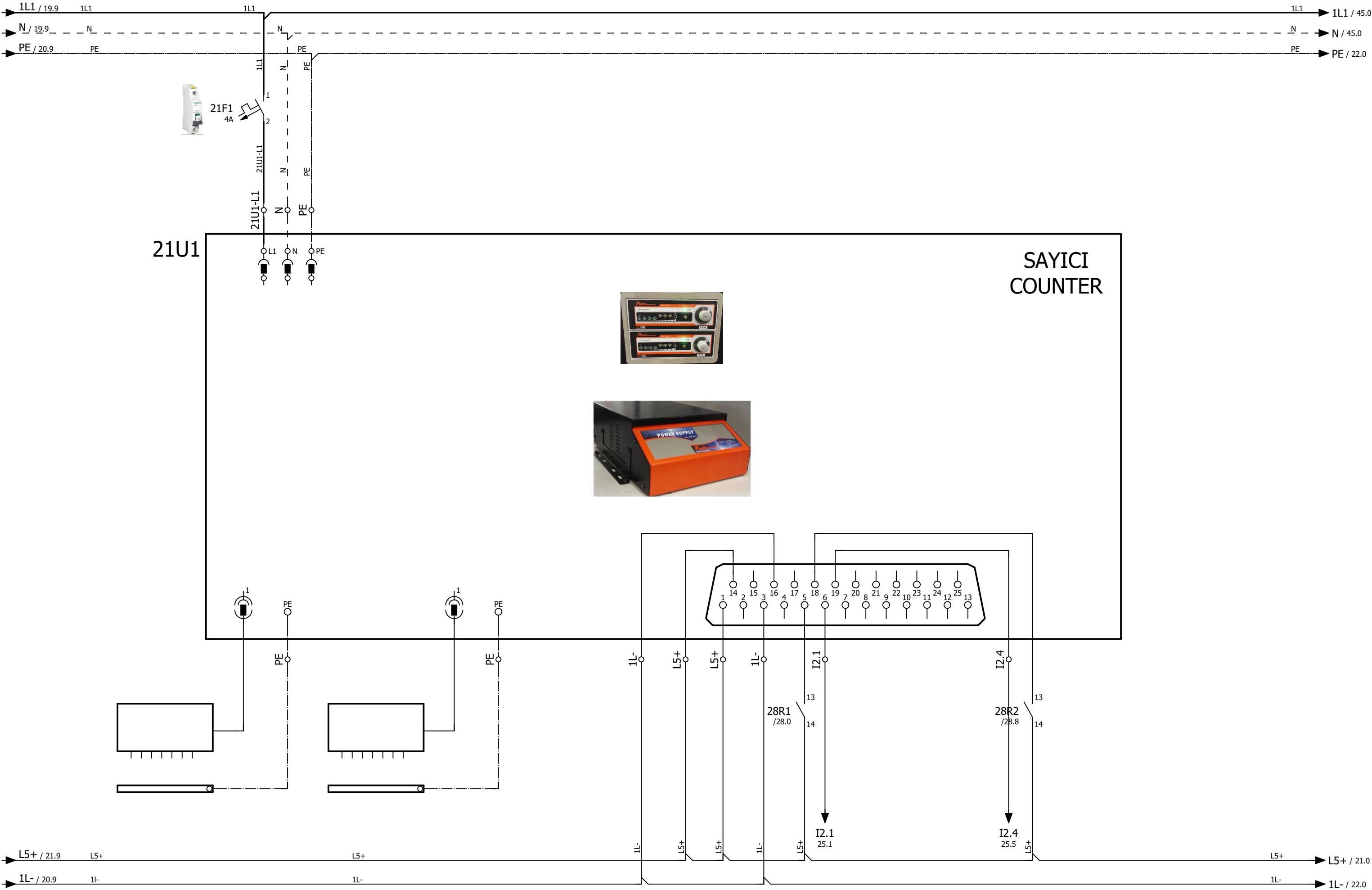
RODA SLIPRINGS



19.a

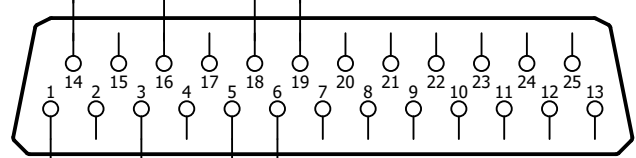
21

Date	28.09.2018	EPLAN	www.gur-is.eu	Sliprings Sliprings	IEC_tp001	Page 20
Ed.	Elektrik					
Appr						
Modification	Date	Name	Original	Replaced by		Page /



21U1

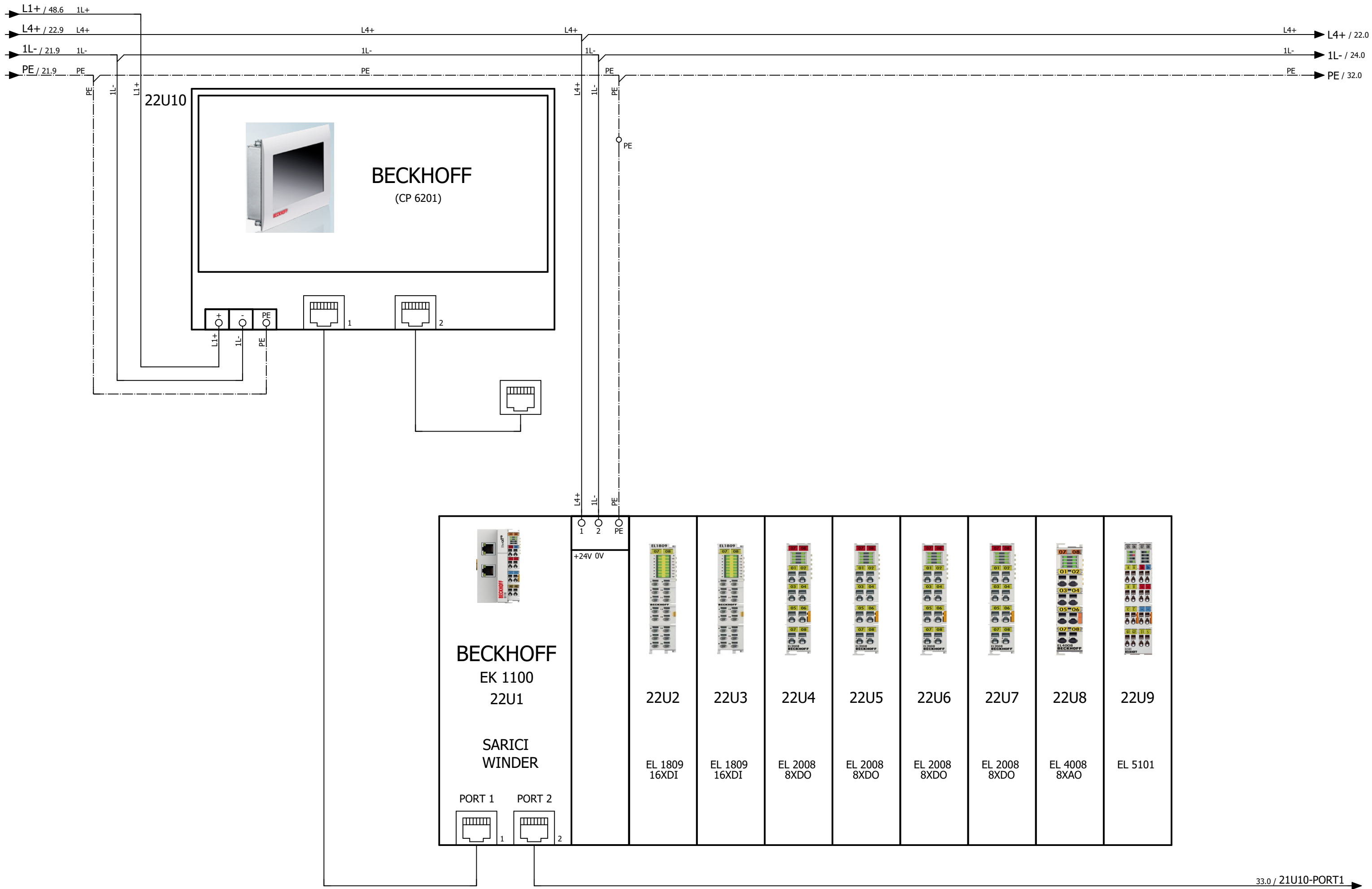
SAYICI  
COUNTER



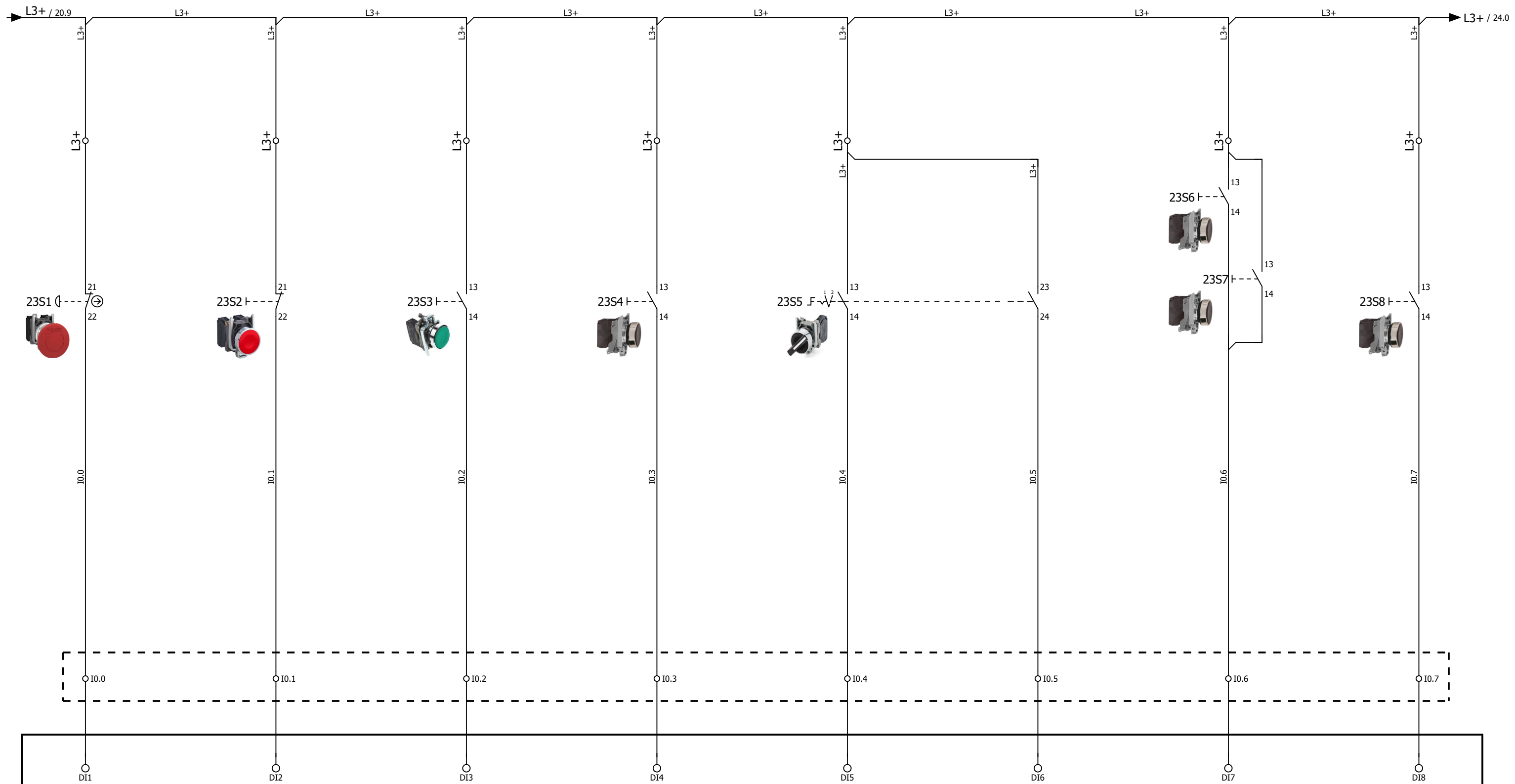
28R1  
/28.0

28R2  
/28.8

Date	28.09.2018	EPLAN		Perfore sayıcı Perforated pieces counter	PS-ROLL 700	=	IEC_tp1001	Page 21
Ed.	Elektrik							
Appr								
Modification	Date	Name	Original	Replacement of	Replaced by			Page /



Date		28.09.2018		EPLAN		GUR-IS BAG MAKING MACHINES		Hmi-Ethercat-Sarici Modüller Hmi-Ethercat-Winder Modules		PS-ROLL 700		=	
Ed.		Elektrik				www.gur-is.eu				IEC_tp1001		+	
Appr				Replacement of		Replaced by						Page 22	
Modification		Date		Name		Original						Page /	



BECKHOFF  
EL 1809 PART 1

22U2

SARICI ACİL  
STOP BUTONU  
EMERGENCY WINDER  
STOP BUTTON

SARICI STOP  
BUTONU  
THE WINDER STOP  
BUTTON

SARICI START  
BUTONU  
THE WINDER START  
BUTTON

SARICI MAN./AUTO  
SEÇİM ANAHTARI  
THE WINDER MAN./AUTO  
SELECTOR SWITCH

SARICI MANUEL SAĞ  
BUTONU  
THE MANUAL WINDER  
RIGHT BUTTON

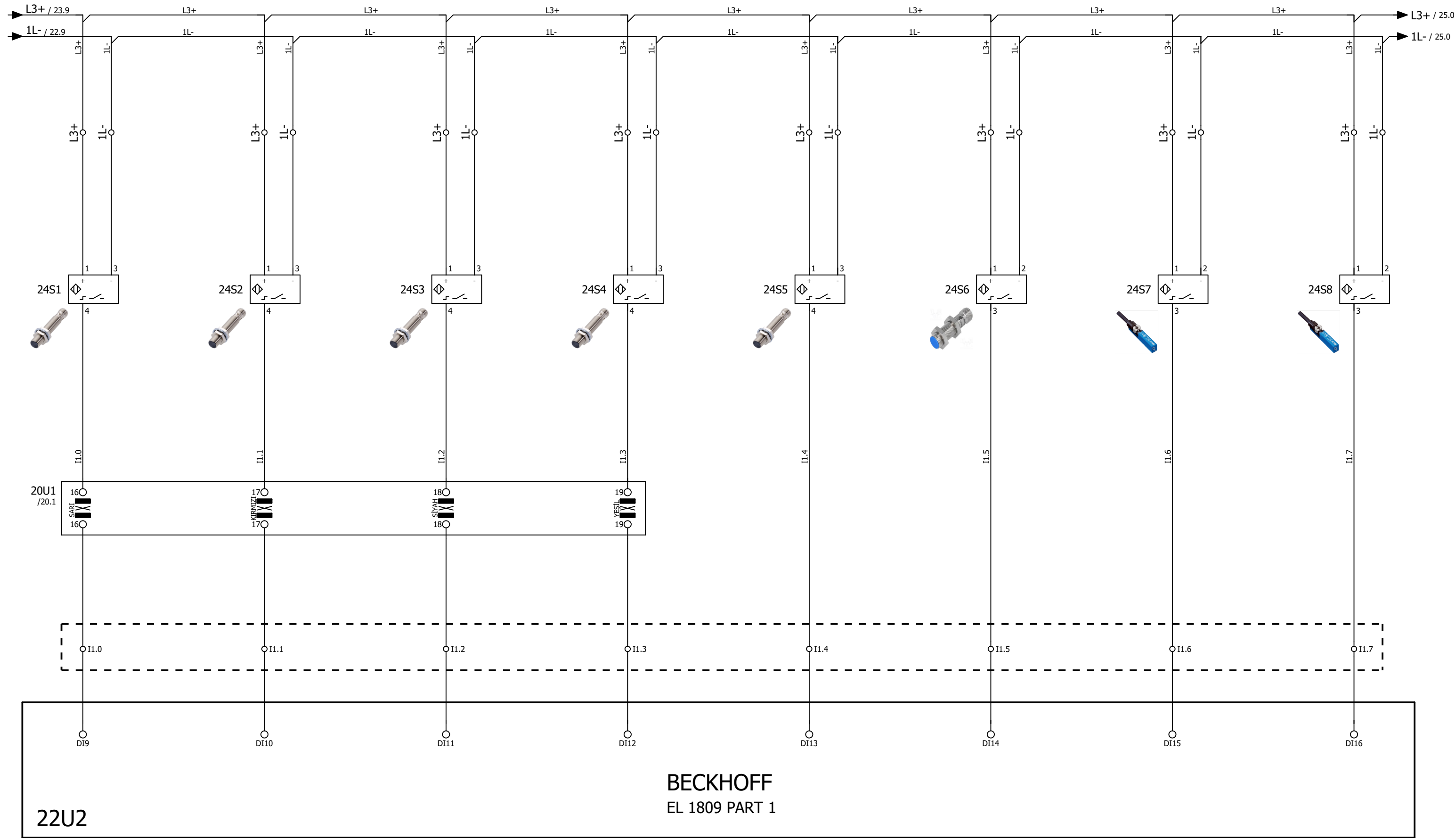
SARICI MANUEL SOL  
BUTONU  
THE MANUAL WINDER  
LEFT BUTTON

SARICI RESET  
BUTONU  
WINDER RESET  
BUTON

SARICI JOG  
BUTONU  
WINDER JOG  
BUTTON

Date	28.09.2018	EPLAN			Dijital giriş modülü ( I0.0-I0.7 ) Digital input module ( I0.0-I0.7 )	PS-ROLL 700	=	Page 23
Ed.	Elektrik						+	
Appr								
Modification	Date	Name	Original	Replacement of	Replaced by	IEC_tp1001		Page /





SARICI 1 POZİSYON  
SENSÖRÜ A  
WINDER 1 POSITION  
SENSOR A

SARICI 2 POZİSYON  
SENSÖRÜ A  
WINDER 2 POSITION  
SENSOR A

SARICI 1 POZİSYON  
SENSÖRÜ B  
WINDER 1 POSITION  
SENSOR B

SARICI 2 POZİSYON  
SENSÖRÜ B  
WINDER 2 POSITION  
SENSOR B

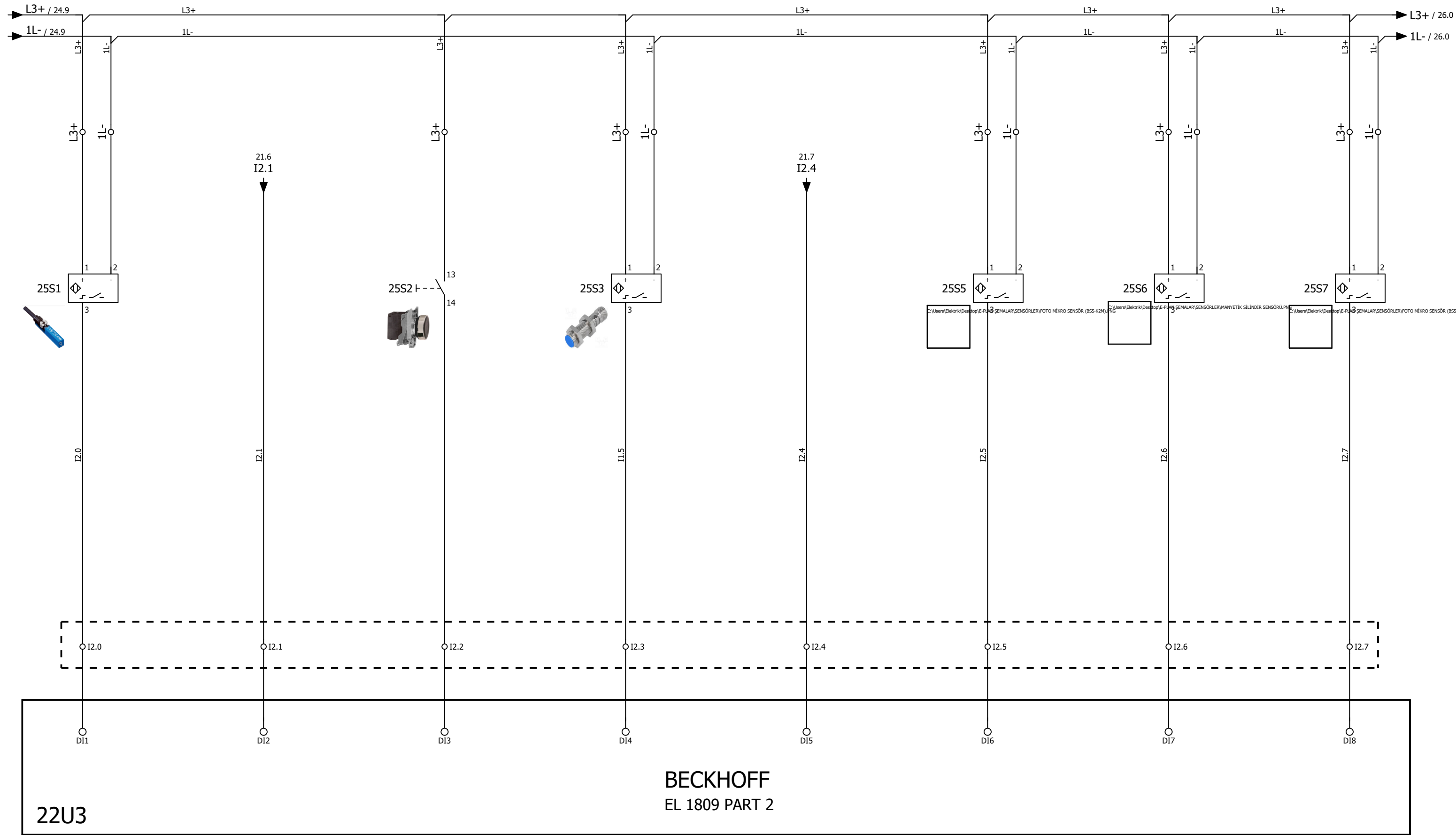
TAMBUR POZİSYON  
SENSÖRÜ  
THE POSITION OF  
THE DRUM SENSOR

SARICI METRAJ  
SENSÖRÜ A  
WINDER METRIC  
SENSOR A

KESİCİ PİSTON  
YUKARIDA SENSÖRÜ  
CUTTER PISTON  
UP SENSOR

KESİCİ PİSTON  
AŞAĞIDA SENSÖRÜ  
CUTTER PISTON  
DOWN SENSOR

Date	28.09.2018	EPLAN	 <a href="http://www.gur-is.eu">www.gur-is.eu</a>	Dijital giriş modülü ( I1.0-I1.7 ) Digital input module ( I1.0-I1.7 )	PS-ROLL 700	=	
Ed.	Elektrik						+
Appr							
Modification	Date	Name	Original	Replacement of	Replaced by		
						IEC_tp1001	
						Page 24	
						Page /	



FIRÇA YUKARIDA  
SENSÖRÜ  
BRUSH UP  
SENSOR

PERFORE ADET  
SAYICI A  
PERFORATED PIECES  
COUNTER A

SARMA KOLU JOG  
BUTONU B  
WINDER ARM JOG  
BUTTON B

SARICI METRAJ  
SENSÖRÜ B  
WINDER METRIC  
SENSOR B

PERFORE ADET  
SAYICI B  
PERFORATED PIECES  
COUNTER B

ETİKET POZİSYON  
1 SENSÖRÜ  
LABEL POSITION  
1 SENSOR

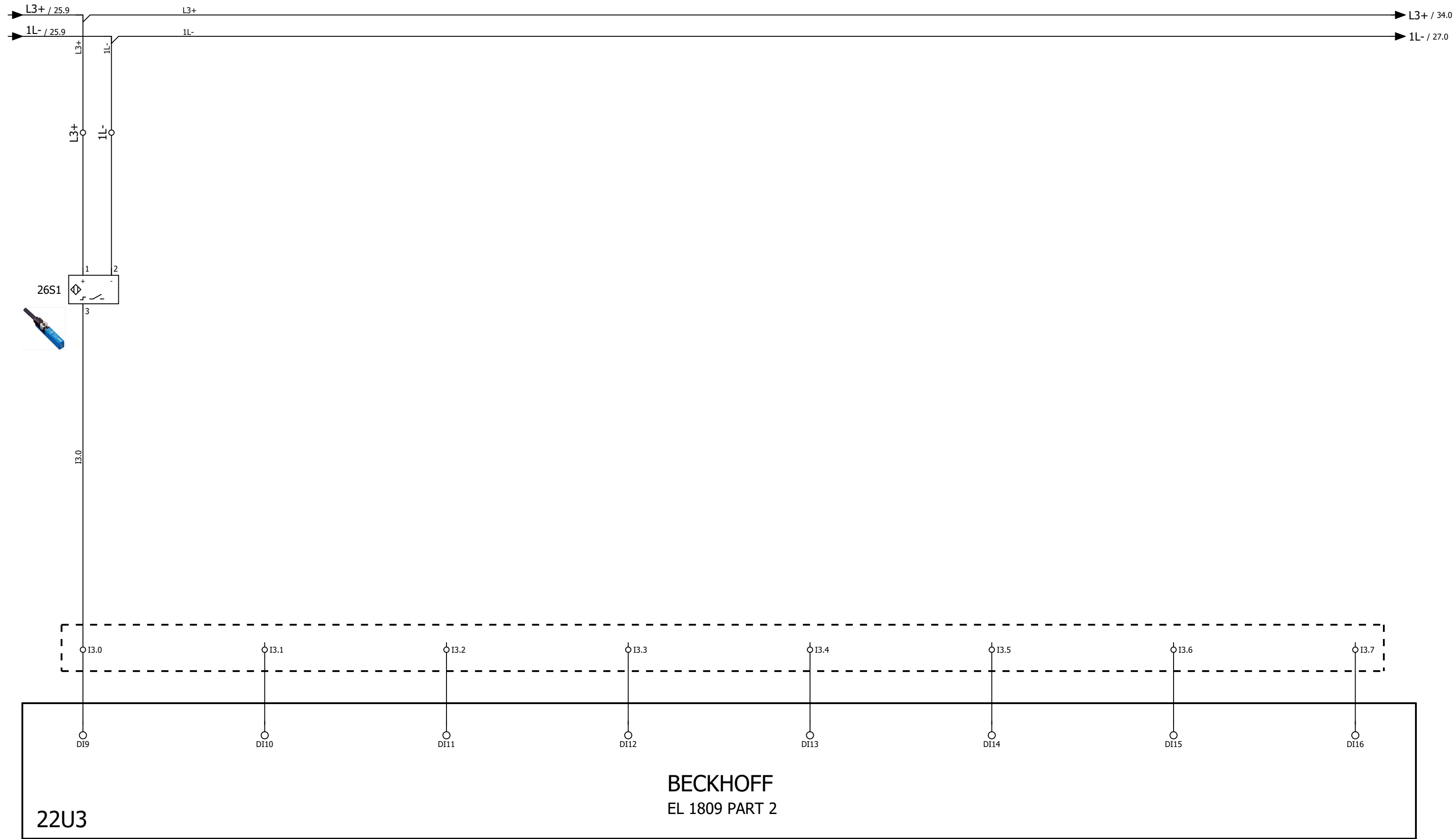
ETİKET GÖVDE  
GERİDE 1 SENSÖRÜ  
LABEL BODY 1  
BACK SENSOR

ETİKET POZİSYON  
2 SENSÖRÜ  
LABEL POSITION 2  
SENSOR

BECKHOFF  
EL 1809 PART 2

22U3

Date	28.09.2018	EPLAN		Dijital giriş modülü ( I2.0-I2.7 ) Digital input module ( I2.0-I2.7 )	PS-ROLL 700	=		
Ed.	Elektrik							
Appr								
Modification	Date	Name	Original	Replacement of	Replaced by	Page	25	
						IEC_tp1001	Page	/



ETİKET GÖVDE  
GERİDE 2 SENSÖRÜ  
LABEL BODY 2  
BACK SENSOR

YEDEK  
RESERVE

YEDEK  
RESERVE

YEDEK  
RESERVE

YEDEK  
RESERVE

YEDEK  
RESERVE

YEDEK  
RESERVE

YEDEK  
RESERVE

BECKHOFF  
EL 1809 PART 2

22U3

Date	28.09.2018	EPLAN		Dijital giriş modülü ( I3.0-I3.7 ) Digital input module ( I3.0-I3.7 )	=	IEC_tp1001	Page	26
Ed.	Elektrik							
Appr								
Modification	Date	Name	Original	Replacement of	Replaced by		Page	/

TAMBUR MOTORU  
START SİNYALİ  
DRUM MOTOR START  
SIGNAL

SARICI 1 A MOTORU  
İLERİ START SİNYALİ  
WINDER 1 A MOTOR  
FORW.START SIG.

SARICI 1 A MOTORU  
GERİ START SİNYALİ  
WINDER 1 A MOTOR  
BACKW.START SIG.

SARICI 2 A MOTORU  
İLERİ START SİNYALİ  
WINDER 2 A MOTOR  
FORW.START SIG.

SARICI 2 A MOTORU  
GERİ START SİNYALİ  
WINDER 2 A MOTOR  
BACKW.START SIG.

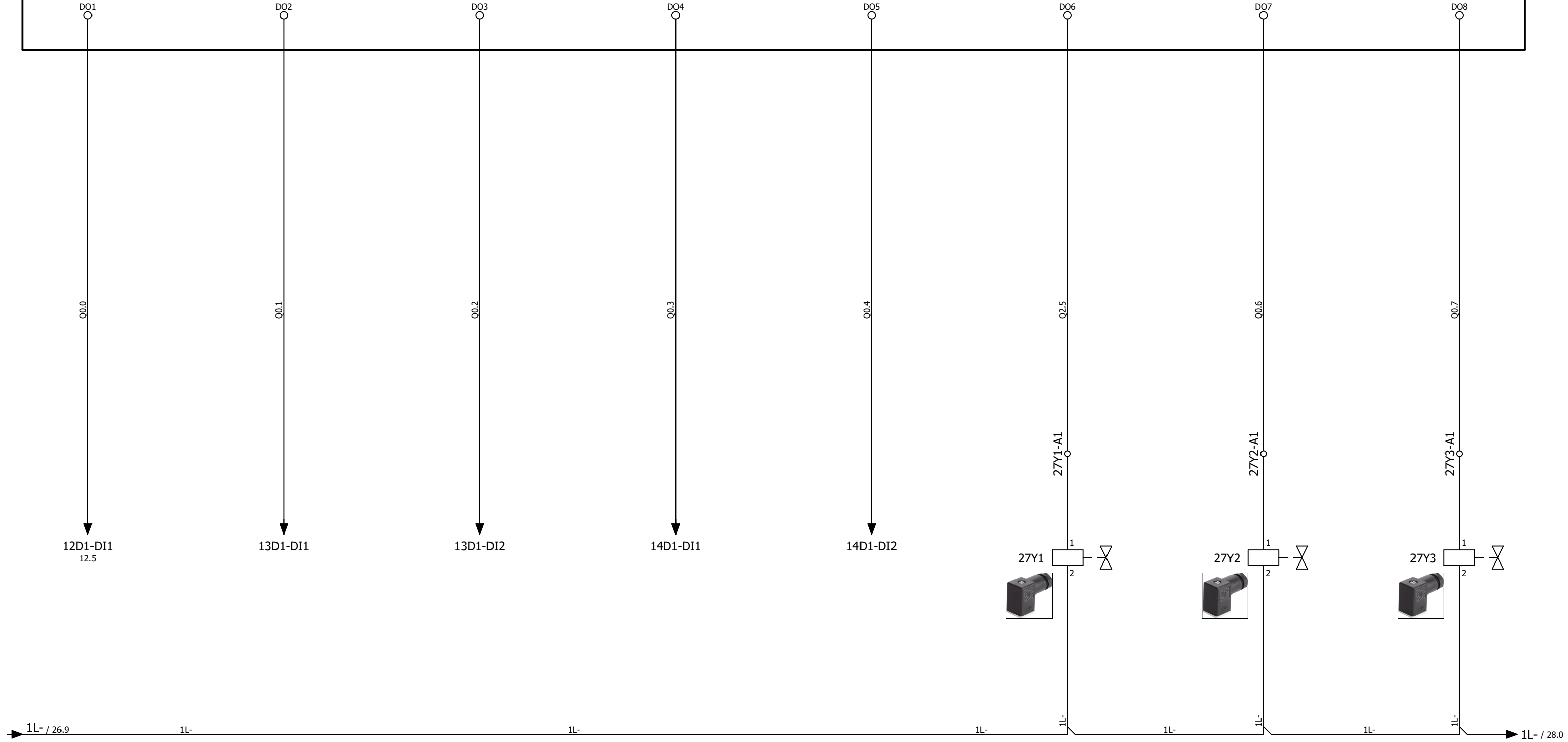
SARICI 1 PİSTON  
A VALFİ  
WINDER 1 VALVE  
PISTON A

SARICI 2 PİSTON  
A VALFİ  
WINDER 2 VALVE  
PISTON A

FIRÇA  
VALFİ  
BRUSH  
VALVE

22U4

BECKHOFF  
EL 2008 PART 3



Date	27.09.2018				
Ed.	Elektrik				
Appr					
Modification	Date	Name	Original	Replacement of	Replaced by

EPLAN
-------



Dijital çıkış modülü ( Q0.0-Q0.7 )  
Digital output module ( Q0.0-Q0.7 )

PS-ROLL 700	=
IEC_tp1001	+
Page	27
Page	/

PERFORE ADET SAYICI  
START SİNYALİ A  
PERFORATE PIECE COUNTER  
START SIGNAL A

KESİCİ PİSTON  
VALFİ  
KNIFE PISTION  
VALVE

SARICI 1 B MOTORU  
İLERİ START SİNYALİ  
WINDER 1 B MOTOR  
FORW.START SIG.

SARICI 1 B MOTORU  
GERİ START SİNYALİ  
WINDER 1 B MOTOR  
BACKW.START SIG.

SARICI 2 B MOTORU  
İLERİ START SİNYALİ  
WINDER 2 B MOTOR  
FORW.START SIG.

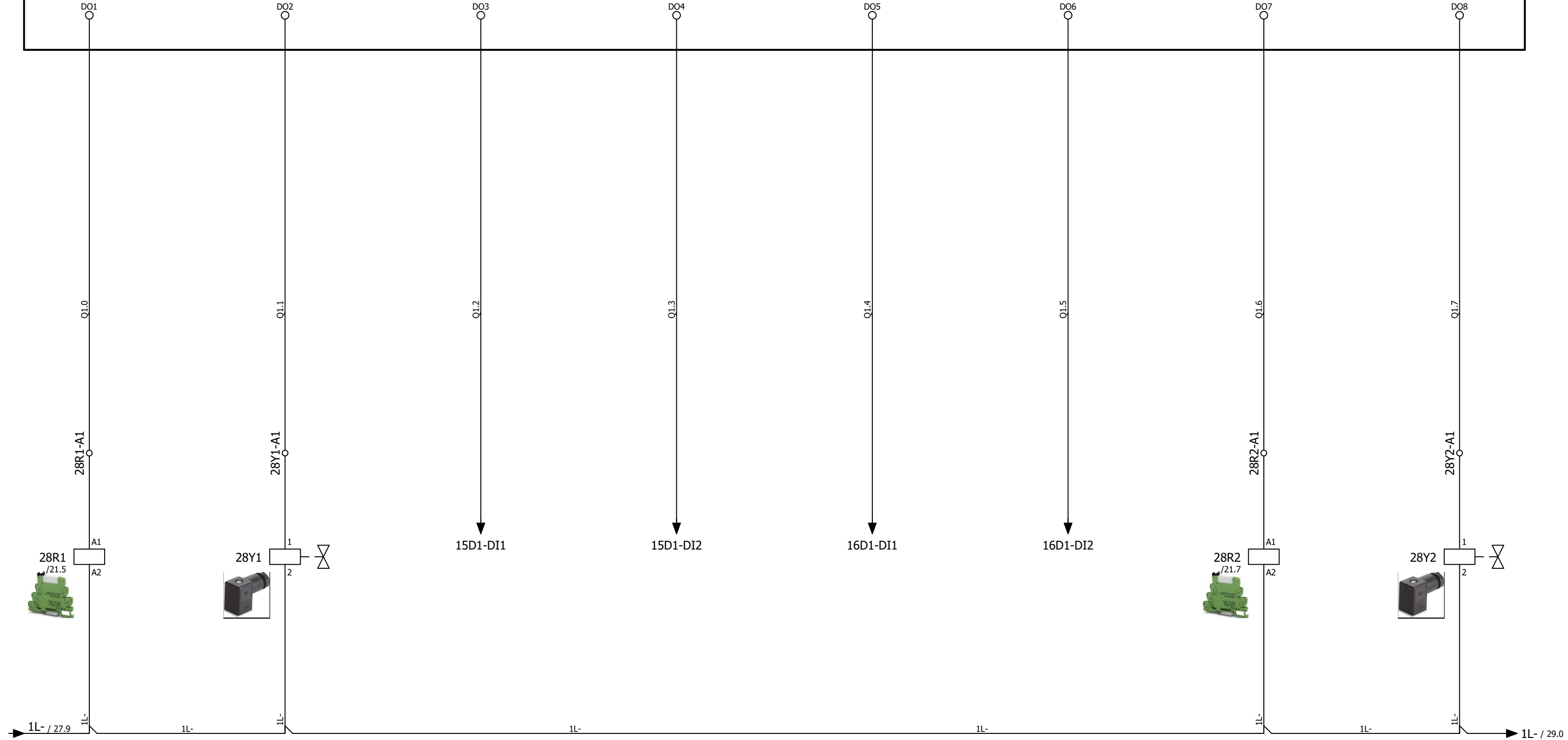
SARICI 2 B MOTORU  
GERİ START SİNYALİ  
WINDER 2 B MOTOR  
BACKW.START SIG.

PERFORE ADET SAYICI  
START SİNYALİ B  
PERFORATE PIECE COUNTER  
START SIGNAL B

SARICI 2 PİSTON  
B VALFİ  
WINDER 2 VALVE  
PISTON B

22U5

BECKHOFF  
EL 2008 PART 4



Modification	Date	Name	Original	Replacement of	Replaced by

Date	4.11.2020
Ed.	Standard
Appr.	



Dijital çıkış modülü ( Q1.0-Q1.7 )  
Digital output module ( Q1.0-Q1.7 )

Date	4.11.2020
Ed.	Standard
Appr.	

PS-ROLL 700

IEC\_tp001

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0  
BİÇAK  
VALFİ  
KNIFE  
VALVE

1  
YEDEK  
RESERVE

2  
ETİKET KART  
SÜR 1 VALFİ  
LABEL CARD  
DRIVE 1 VALVE

3  
ETİKET BİÇAK  
KES 1 VALFİ  
LABEL KNIFE  
CUTTING 1 VALVE

4  
ETİKET GÖVDE  
İLERİ 1 VALFİ  
LABEL BODY  
FORWARD 1 VALVE

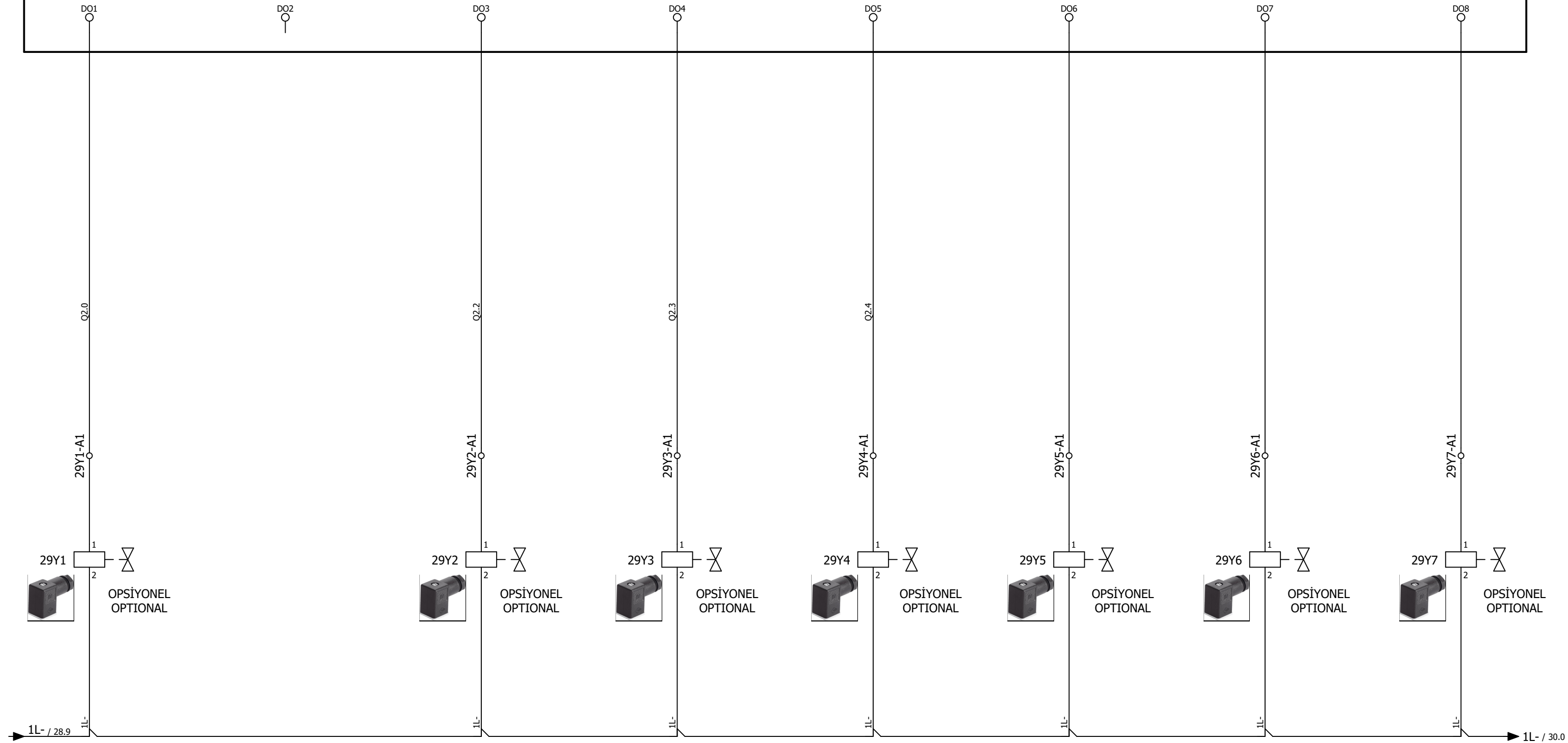
5  
ETİKET YAPIŞTIR  
VALFİ 1  
LABEL PASTE  
VALVE 1

6  
ETİKET KART  
SÜR 2 VALFİ  
LABEL CARD  
DRIVE 2 VALVE

7  
ETİKET BİÇAK  
KES 2 VALFİ  
LABEL KNIFE  
CUTTING 2 VALVE

22U6

BECKHOFF  
EL 2008 PART 5



Date	18.12.2018				
Ed.	Elektrik				
Appr					
Modification	Date	Name	Original	Replacement of	Replaced by

EPLAN	
Replacement of	Replaced by



Dijital çıkış modülü ( Q2.0-Q2.7 )  
Digital Output module ( Q2.0-Q2.7 )

PS-ROLL 700	=
IEC_tp1001	+
Page	29
Page	/

ETİKET GÖVDE  
İLERİ 2 VALFİ  
LABEL BODY  
FORWARD 2 VALVE

ETİKET YAPIŞTIR  
VALFİ 2  
LABEL PASTE  
VALVE 2

YEDEK  
RESERVE

YEDEK  
RESERVE

YEDEK  
RESERVE

YEDEK  
RESERVE

YEDEK  
RESERVE

YEDEK  
RESERVE

22U7

BECKHOFF  
EL 2008 PART 6

DO1

DO2

DO3

DO4

DO5

DO6

DO7

DO8

Q3.0

Q3.1

30Y1-A1

30Y2-A1

30Y1

30Y2

1L- / 29.9

1L- / 32.0

			Date	26.09.2018	EPLAN			Dijital çıkış modülü ( Q3.0-Q3.7 ) Digital Output module ( Q3.0-Q3.7 )	=	+	IEC_tp1001	Page	30
			Ed.	Elektrik		Page						/	
Modification	Date	Name	Original		Replacement of	Replaced by						Page	/

TAMBUR HIZ REF.  
BİLGİSİ  
THE DRUM SPEED  
REFERENCE INFO.

SARICI 1 HIZ A  
REFERANS BİLGİSİ  
WINDER 1 SPEED A  
REFERENCE INFO

SARICI 2 HIZ A  
REFERANS BİLGİSİ  
WINDER 2 SPEED A  
REFERENCE INFO

SARICI 1 HIZ B  
REFERANS BİLGİSİ  
WINDER 1 SPEED B  
REFERENCE INFO

SARICI 2 HIZ B  
REFERANS BİLGİSİ  
WINDER 2 SPEED B  
REFERENCE INFO

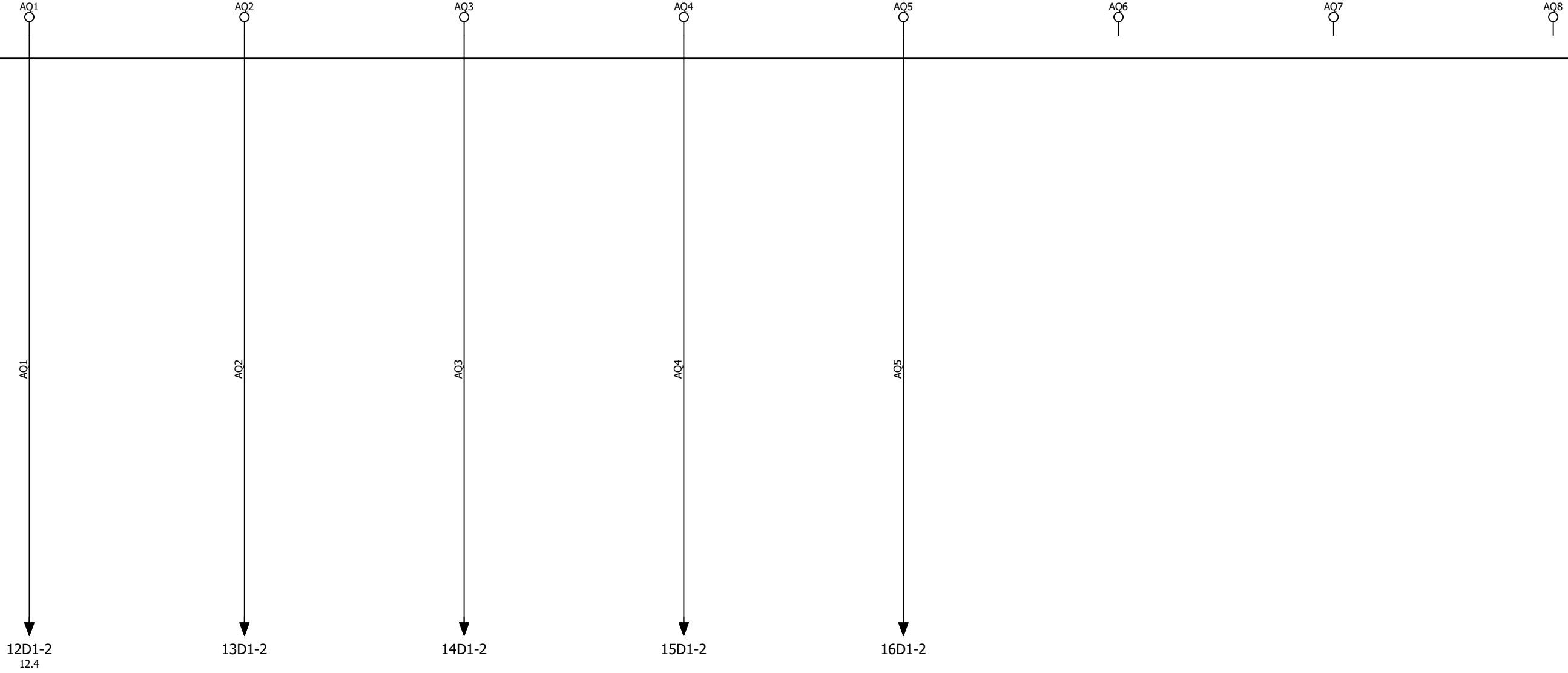
YEDEK  
RESERVE

YEDEK  
RESERVE

YEDEK  
RESERVE

22U8

BECKHOFF  
EL 4004 PART 7

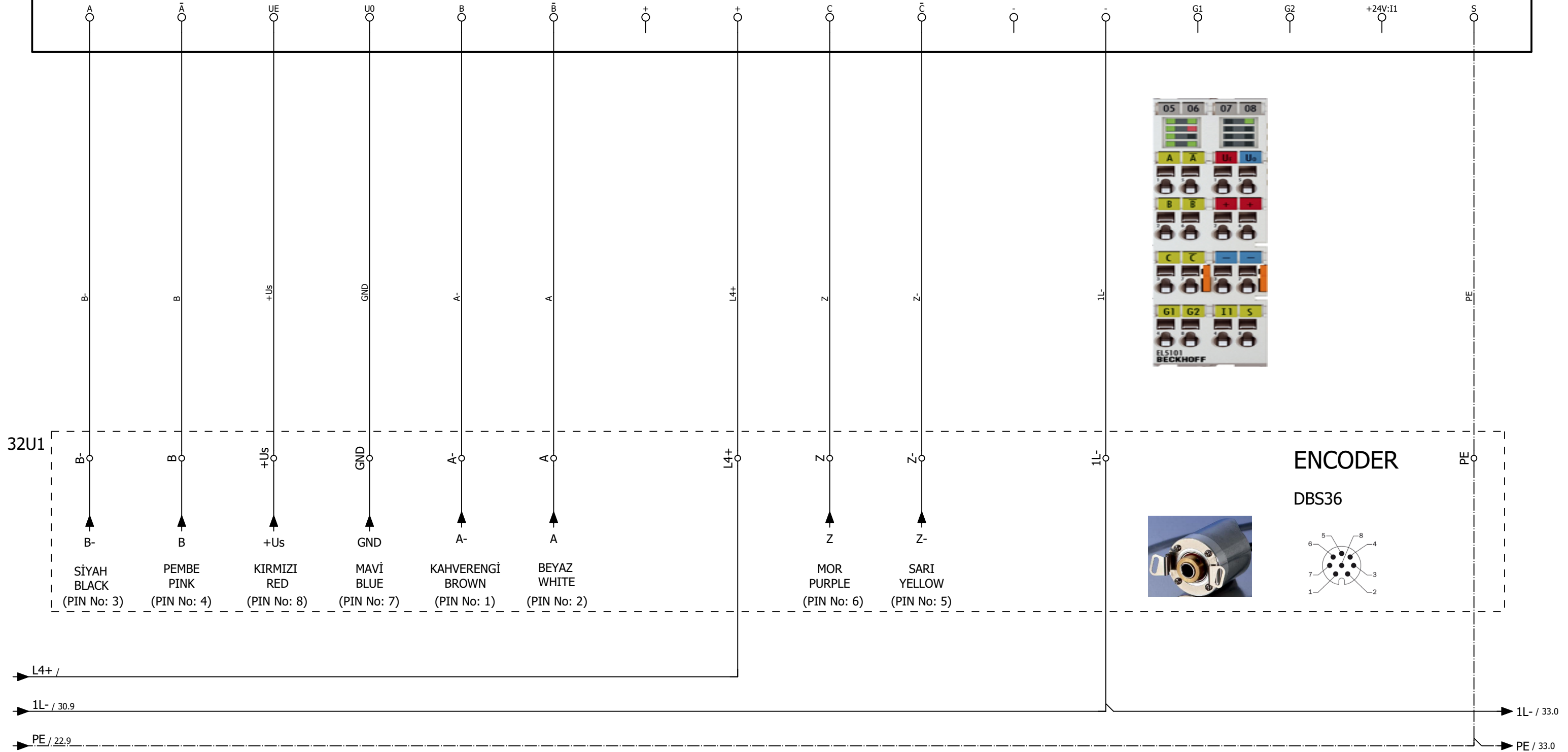


Date	27.09.2018	EPLAN		 www.gur-is.eu	Analog çıkış modülü ( AQ1-AQ8 ) Analog Output module ( AQ1-AQ8 )	PS-ROLL 700	=	+	IEC_tp1001	Page	31
Ed.	Elektrik	Replacement of	Replaced by							Page	/
Appr											
Modification	Date	Name	Original								

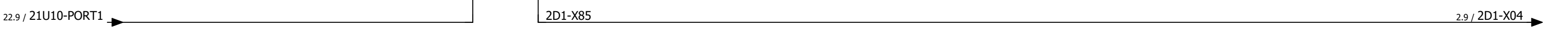
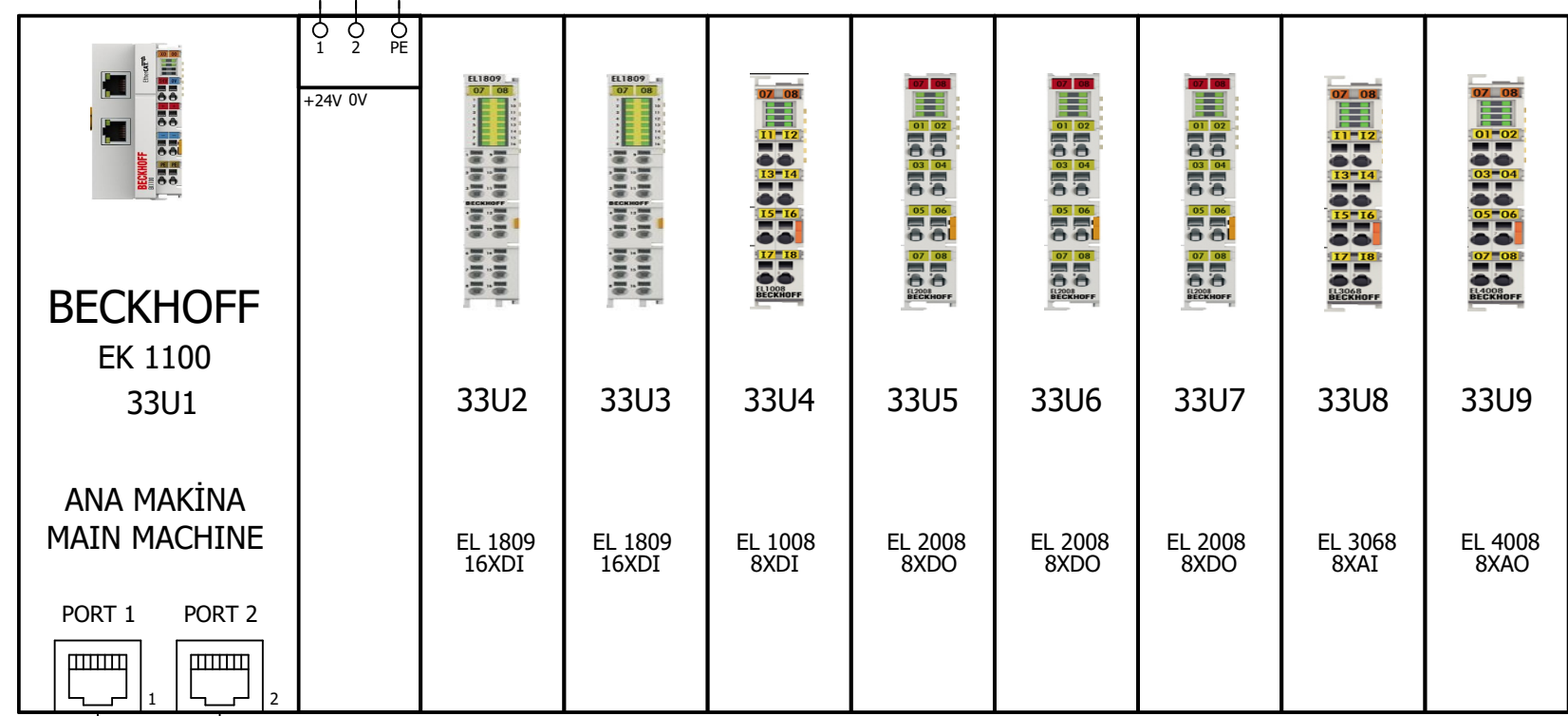
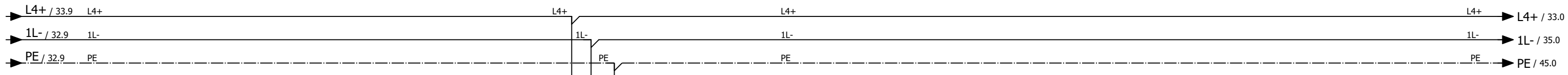


22U9

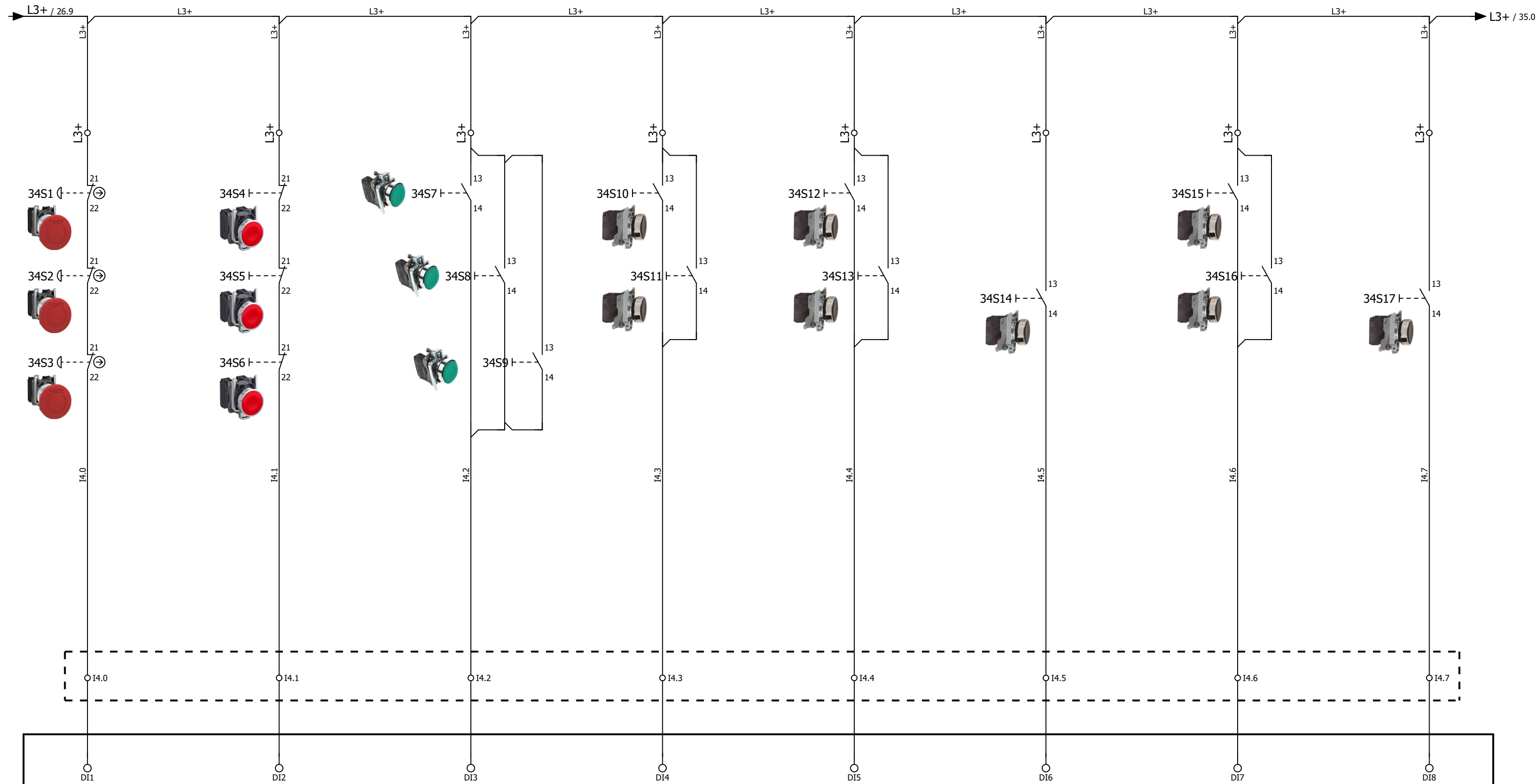
BECKHOFF  
EL 5101 PART 8



Date	28.09.2018	EPLAN		Enkoder modülü Encoder module	PS-ROLL 700	=		
Ed.	Elektrik						IEC_tp1001	Page 32
Appr								
Modification	Date	Name	Original	Replacement of	Replaced by	www.gur-is.eu		



Date		28.09.2018		EPLAN		 Ana makina Modüller Main machine Modules <a href="http://www.gur-is.eu">www.gur-is.eu</a>		=	
Ed.		Elektrik						+	
Appr									
Modification	Date	Name	Original	Replacement of	Replaced by			IEC_tpI001	Page 33
									Page /



**BECKHOFF**  
EL 1809 PART 1

33U2

ACİL STOP  
BUTONU  
EMERGENCY  
STOP BUTTON

STOP  
BUTONU  
STOP  
BUTTON

START  
BUTONU  
START  
BUTTON

ANA MOTOR  
JOG BUTONU  
MAIN MOTOR  
JOG BUTTON

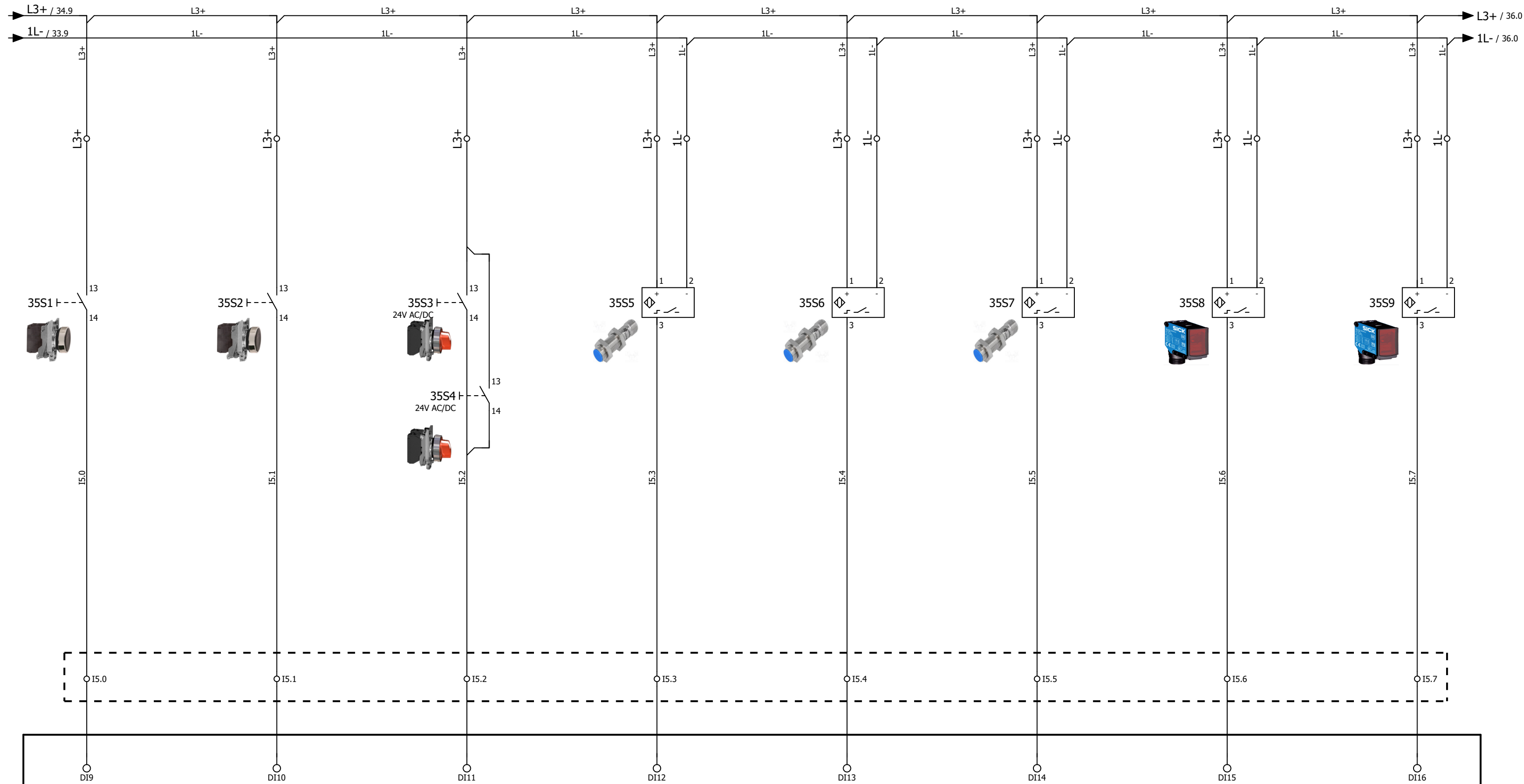
POŞET İLERİ JOG  
BUTONU  
BAG FORWARD JOG  
BUTTON

POŞET GERİ JOG  
BUTONU  
BAG BACKWARD JOG  
BUTTON

SALMA 1 MOTORU  
JOG BUTONU  
RELEASE 1 MOTOR  
JOG BUTTON

FAN BALERİNİ A  
MOTORU JOG BUTONU  
FAN BALLERINA A  
MOTOR JOG BUTTON

Date	28.09.2018	EPLAN		Dijital giriş modülü ( I4.0-I4.7 ) Digital input module ( I4.0-I4.7 )	PS-ROLL 700	=	IEC_tp001	Page 34
Ed.	Elektrik							
Appr								
Modification	Date	Name	Original	Replacement of	Replaced by			Page /



BECKHOFF  
EL 1809 PART 1

33U2

FAN BALERİNİ B  
MOTORU JOG BUTONU  
FAN BALLERINA B  
MOTOR JOG BUTTON

ÇÖZGÜ 1 MOTORU  
JOG BUTONU  
UNWINDER 1 MOTOR  
JOG BUTTON

HAT MOTORU  
JOG BUTONU  
LINE MOTOR  
JOG BUTTON

ÇENE YUKARIDA  
SENSÖRÜ  
JAW UP  
SENSOR

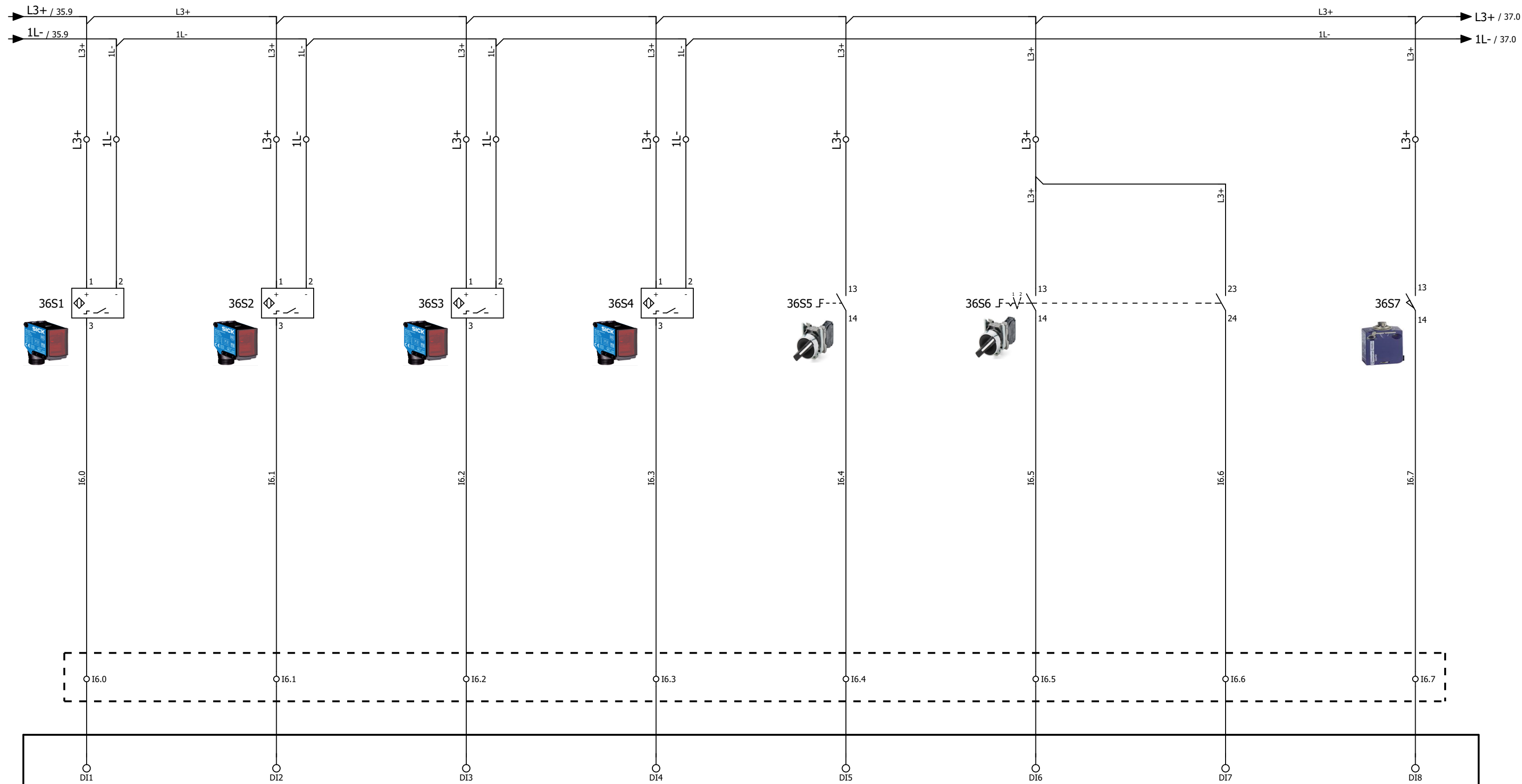
ÇENE AŞAĞIDA  
SENSÖRÜ  
JAW DOWN  
SENSOR

ÇENE BEKLEMEDE  
SENSÖRÜ  
JAW WAITING  
SENSOR

MAL YUKARIDA  
A SENSÖRÜ  
BAG UP  
A SENSOR

MAL ORTADA  
A SENSÖRÜ  
BAG MIDDLE  
A SENSOR

34		36	
Date	28.09.2018	EPLAN	
Ed.	Elektrik		
Appr			
Modification	Date	Name	Original
		Replacement of	Replaced by
		 <a href="http://www.gur-is.eu">www.gur-is.eu</a>	
		Dijital giriş modülü ( 15.0-15.7 ) Digital input module ( 15.0-15.7 )	
		PS-ROLL 700	
		IEC_tp1001	
		Page 35	
		Page /	



BECKHOFF  
EL 1809 PART 2

33U3

MAL AŞAĞIDA  
A SENSÖRÜ  
BAG DOWN  
A SENSOR

MAL YUKARIDA  
B SENSÖRÜ  
BAG UP  
B SENSOR

MAL ORTADA  
B SENSÖRÜ  
BAG MIDDLE  
B SENSOR

MAL AŞAĞIDA  
B SENSÖRÜ  
BAG DOWN  
B SENSOR

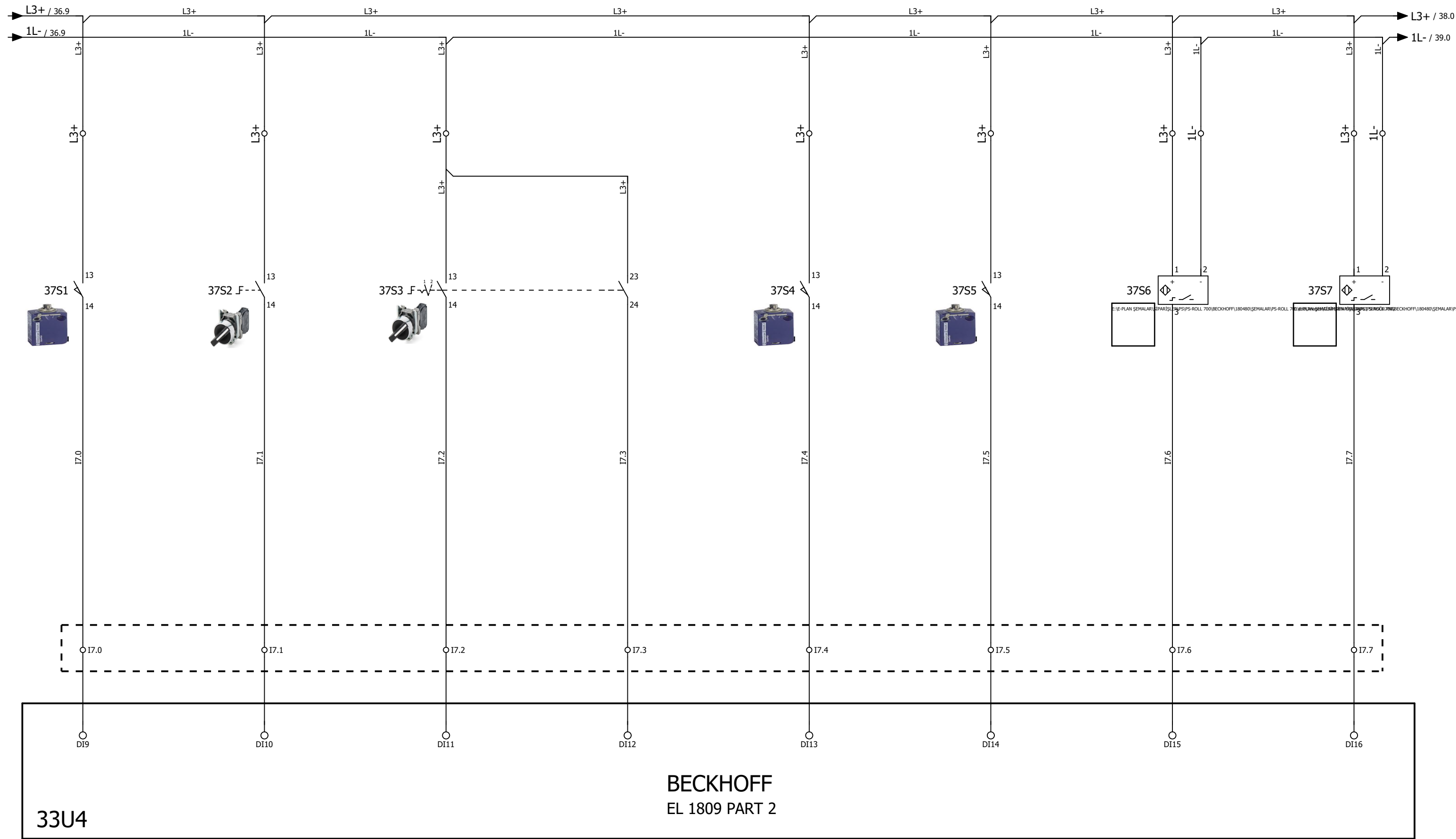
KAT.K.KONT. 1 MAN  
/ AUTO BUTONU  
FOLD. EDGE CONT. MAN  
/ AUTO SELECT BUTTON 1

KAT.K.KONTROL 1  
SAĞ BUTONU  
FOLDING EDGE CONT.  
1 RIGHT BUTTON

KAT.K.KONTROL 1  
SOL BUTONU  
FOLDING EDGE CONT.  
1 LEFT BUTTON

KAT.K.KONTROL 1  
SAĞ LİMİT SWITCH  
FOLDING EDGE CONTROL  
1 RIGHT LIMIT SWITCH

35		37	
Date	27.09.2018	EPLAN	
Ed.	Elektrik		
Appr			
Modification	Date	Name	Original
		Replacement of	Replaced by
		 <a href="http://www.gur-is.eu">www.gur-is.eu</a>	
		Dijital giriş modülü ( I6.0-I6.7 ) Digital input module ( I6.0-I6.7 )	
		PS-ROLL 700	
		IEC_tp1001	
		=	
		+	
		Page 36	
		Page /	



KAT.K.KONTROL 1  
SOL LİMİT SWITCH  
FOLDING EDGE CONT.  
1 LEFT LIMIT SWITCH

KAT.K.KONT. 2 MAN  
/ AUTO BUTONU  
FOLD. EDGE CONT. MAN  
/ AUTO SELECT BUTTON 2

KAT.K.KONTROL 2  
SAĞ BUTONU  
FOLDING EDGE CONT.  
2 RIGHT BUTTON

KAT.K.KONTROL 2  
SOL BUTONU  
FOLDING EDGE CONT.  
2 LEFT BUTTON

KAT.K.KONTROL 2  
SAĞ LİMİT SWITCH  
FOLDING EDGE CONTROL  
2 RIGHT LIMIT SWITCH

KAT.K.KONTROL 2  
SOL LİMİT SWITCH  
FOLDING EDGE CONT.  
2 LEFT LIMIT SWITCH

KATLAMA 1 MAL  
BİTTİ SENSÖRÜ  
FOLDING COST  
1 FINISH SENSOR

KATLAMA 2 MAL  
BİTTİ SENSÖRÜ  
FOLDING COST  
2 FINISH SENSOR

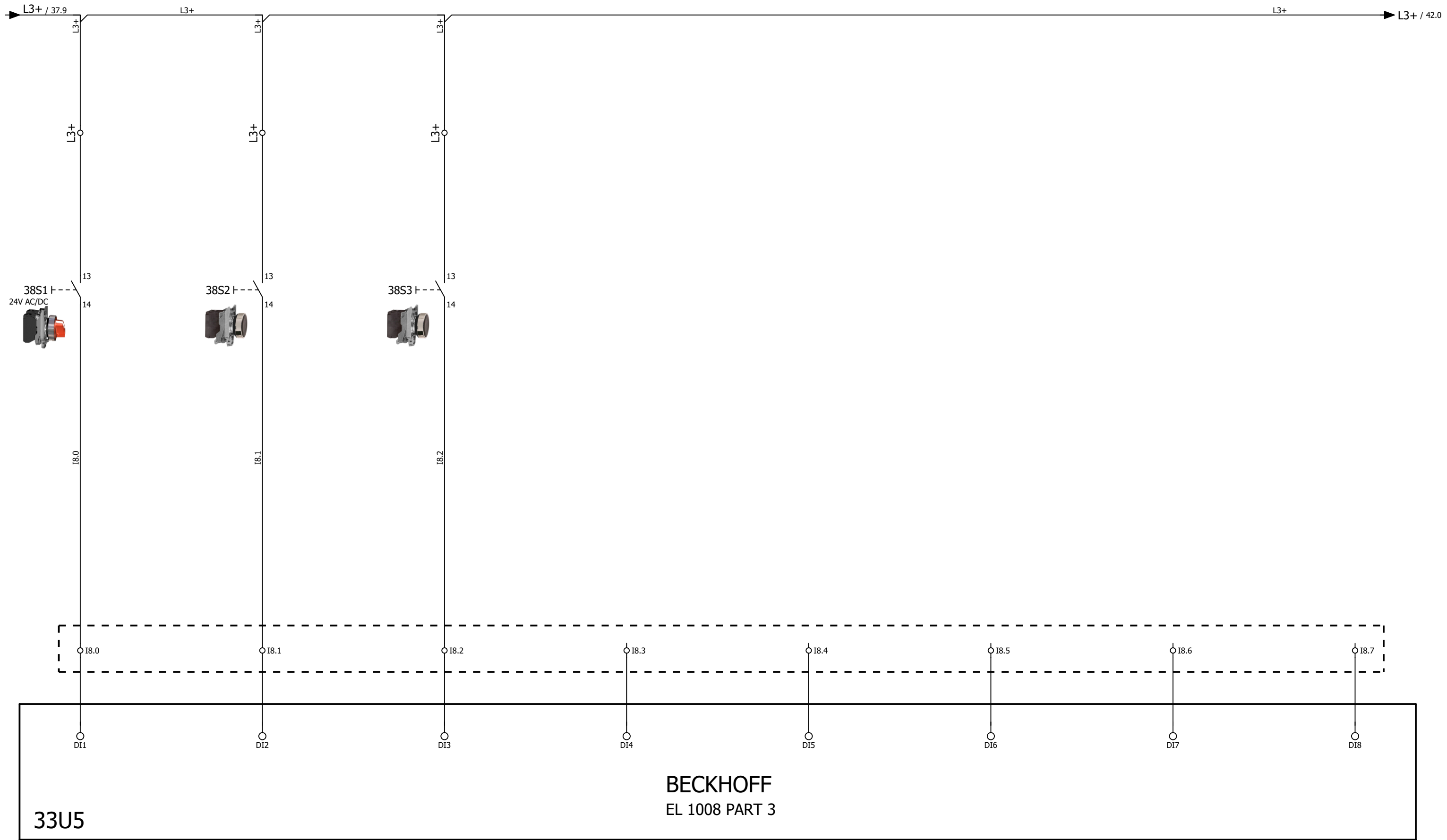
Date	28.09.2018
Ed.	Elektrik
Appr	
Modification	Date
	Name
Original	Replacement of
	Replaced by

EPLAN	
Replacement of	Replaced by



Dijital giriş modülü ( 17.0-17.7 )  
Digital input module ( 17.0-17.7 )

PS-ROLL 700	=
IEC_tp001	+
Page	37
Page	/



ÖĞRETME  
MODU  
TEACHING  
MODE

SALMA 2 MOTORU  
JOG BUTONU  
RELEASE 2 MOTOR  
JOG BUTTON

ÇÖZGÜ 2 MOTORU  
JOG BUTONU  
UNWINDER 2 MOTOR  
JOG BUTTON

YEDEK  
RESERVE

YEDEK  
RESERVE

YEDEK  
RESERVE

YEDEK  
RESERVE

YEDEK  
RESERVE

Date	28.09.2018	EPLAN		Dijital giriş modülü ( I8.0-I8.7 ) Digital input module ( I8.0-I8.7 )	PS-ROLL 700	=
Ed.	Elektrik					
Appr						
Modification	Date	Name	Original	Replacement of	Replaced by	IEC_tp1001
						Page 38
						Page /

BECKHOFF  
EL 1008 PART 3

33U5

0  
ÇENE MOTORU  
START SİNYALİ  
JAW MOTOR  
START SIGNAL

1  
SALMA 1 MOTORU  
START SİNYALİ  
RELEASE MOTOR 1  
START SIGNAL

2  
3  
ÇÖZGÜ 1 MOTORU  
START SİNYALİ  
UNWINDER 1 MOTOR  
START SIGNAL

4  
FAN BALERİNİ A  
MOTORU START  
FAN BALLERINA  
A MOTOR START

5  
FAN BALERİNİ B  
MOTORU START  
FAN BALLERINA  
B MOTOR START

6  
SALMA 2 MOTORU  
START SİNYALİ  
RELEASE MOTOR 2  
START SIGNAL

7  
MIRDANELER ARASI  
HAVA VALF RÖLESİ  
THE AIR VALVE RELAY  
BETWEEN THE ROLLERS

8  
9  
ÇÖZGÜ 2 MOTORU  
START SİNYALİ  
UNWINDER 2 MOTOR  
START SIGNAL

33U6

BECKHOFF  
EL 2008 PART 4

DO1

DO2

DO3

DO4

DO5

DO6

DO7

DO8

Q4.0

Q4.1

Q4.2

Q4.3

Q4.4

Q4.5

Q4.6

Q4.7

3D1-DI1  
3.6

4D1-DI1  
4.5

5D1-DI1  
5.5

6D1-DI1  
6.5

7D1-DI1  
7.5

8D1-DI1  
8.5

39R1  
/44.1

A1  
A2

9D1-DI1  
9.5

1L- / 37.9

1L-

1L-

1L-

1L-

1L-

1L- / 40.0

Modification	Date	Name	Original	Replacement of	Replaced by

Date	27.09.2018
Ed.	Elektrik
Appr	

EPLAN	



Dijital çıkış modülü ( Q4.0-Q4.7 )  
Digital Output module ( Q4.0-Q4.7 )

PS-ROLL 700		=
		+
	IEC_tp1001	
		Page 39
		Page /



0  
DELİK DELME  
VALFİ  
HOLE PUNCHING  
VALVE

1  
STATİK  
RÖLESİ  
STATIC  
RELAY

2  
KORNA  
RÖLESİ  
BUZZER  
RELAY

3  
YEDEK  
RESERVE

4  
YEDEK  
RESERVE

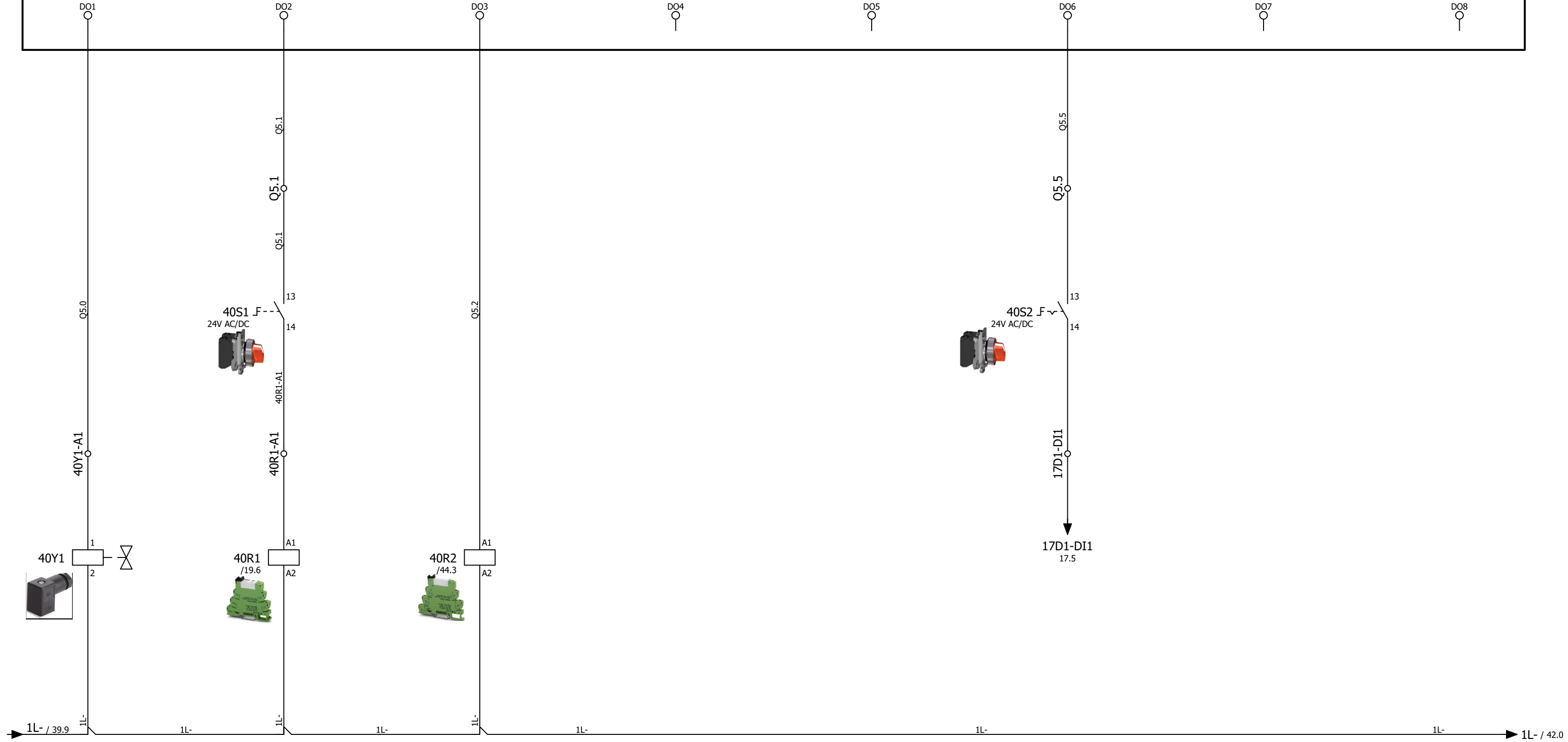
5  
BLOWER MOTORU  
START SİNYALİ  
BLOWER MOTOR  
START SIGNAL

6  
YEDEK  
RESERVE

7  
YEDEK  
RESERVE

33U7

BECKHOFF  
EL 2008 PART 5



Date	28.09.2018	EPLAN		Dijital çıkış modülü ( Q5.0-Q5.7 ) Digital output module ( Q5.0-Q5.7 )	PS-ROLL 700	=	+	IEC_tp1001	Page	40
Ed.	Elektrik								Page	/
Appr									Page	/
Modification	Date	Name	Original	Replacement of	Replaced by					

0  
K. KENAR KONTROL  
1 MOT. İLERİ SİNYALİ  
FOLDING EDGE CONT.  
1 MOTOR FORW. SIG

1  
K. KENAR KONT. 1  
MOT. GERİ SİNYALİ  
FOLDING EDGE CONT.  
1 MOTOR BACKW. SIG

2  
K. KENAR KONTROL  
2 MOT. İLERİ SİNYALİ  
FOLDING EDGE CONT.  
2 MOTOR FORW. SIG

3  
K. KENAR KONT. 2  
MOT. GERİ SİNYALİ  
FOLDING EDGE CONT.  
2 MOTOR BACKW. SIG

4  
YEDEK  
RESERVE

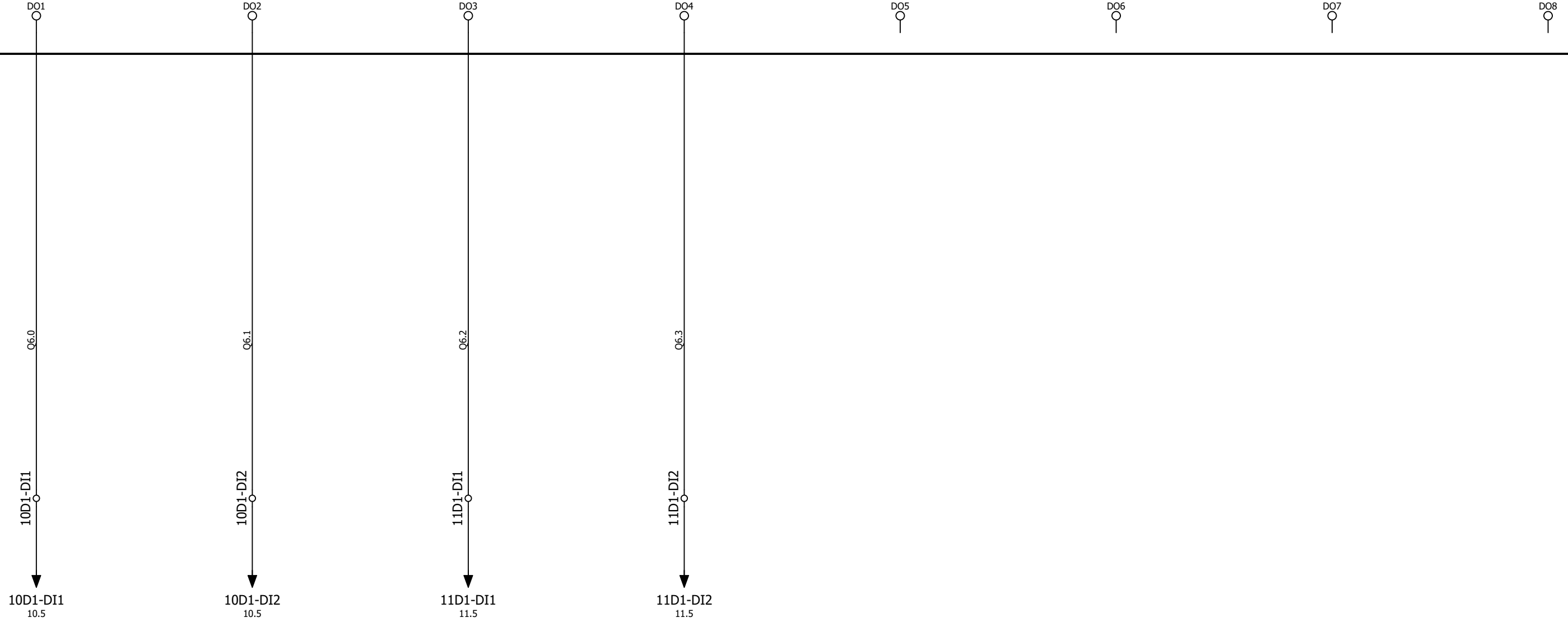
5  
YEDEK  
RESERVE

6  
YEDEK  
RESERVE

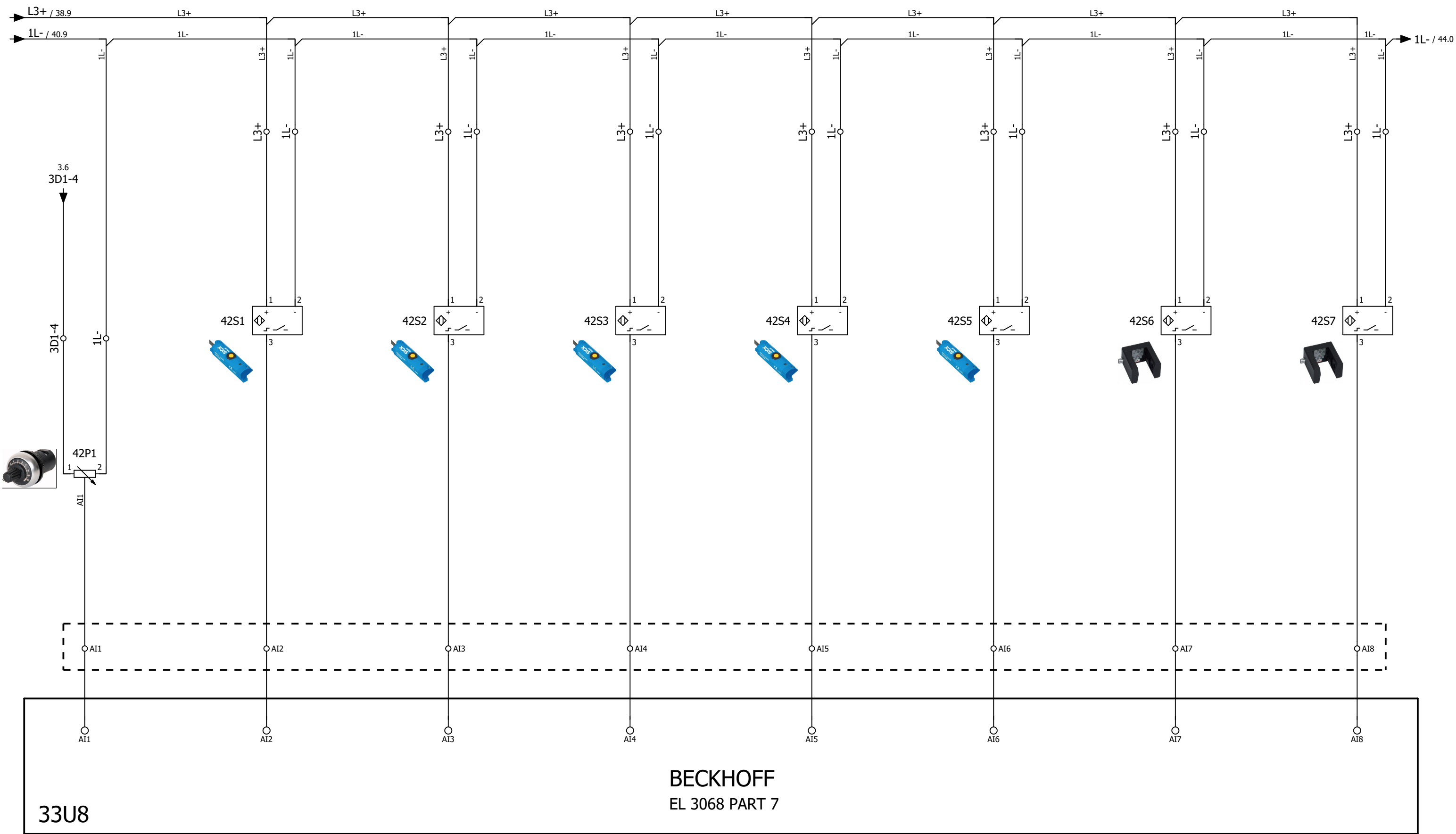
7  
YEDEK  
RESERVE

33U7

BECKHOFF  
EL 2008 PART 6



Date	28.09.2018	EPLAN		Dijital çıkış modülü ( Q6.0-Q6.7 ) Digital output module ( Q6.0-Q6.7 )	PS-ROLL 700	=	
Ed.	Elektrik						+
Appr							
Modification	Date	Name	Original	Replacement of	Replaced by	IEC_tp1001	Page / 41



ÇENE MOTORU HIZ  
REFERANSI  
JAW MOTOR  
SPEED REFERENCE

SALMA 1 BALERİNİ  
POZİSYON BİLGİSİ  
WINDER 1 BALLERINA  
POSITION INFORMATION

SALMA 2 BALERİNİ  
POZİSYON BİLGİSİ  
WINDER 2 BALLERINA  
POSITION INFORMATION

FAN BALERİNİ 1  
POZİSYON BİLGİSİ  
FAN BALLERINA 1  
POSITION INFO

FAN BALERİNİ 2  
POZİSYON BİLGİSİ  
FAN BALLERINA 2  
POSITION INFO

BLOWER MOTORU  
POZİSYON BİLGİSİ  
BLOWER MOTOR  
POS. INFO

K. KENAR KONTROL  
1 POZİSYON BİLGİSİ  
FOLDING EDGE CONT.  
1 POSITION INFO

K. KENAR KONTROL  
2 POZİSYON BİLGİSİ  
FOLDING EDGE CONT.  
2 POSITION INFO

41		43								
Date	28.09.2018	EPLAN	Analog giriş modülü ( AI1-AI8 ) Analog Input module ( AI1-AI8 )							
Ed.	Elektrik									
Appr										
Modification	Date	Name	Original	Replacement of	Replaced by	www.gur-is.eu	PS-ROLL 700	=	Page	42
							IEC_tp1001	+	Page	/

0  
ÇENE MOTORU  
HIZ REFERANSI  
JAW MOTOR  
SPEED REFERENCE

1  
SALMA 1 MOTORU  
HIZ REFERANSI  
RELEASE 1 MOTOR  
SPEED REFERENCE

2  
SALMA 2 MOTORU  
HIZ REFERANSI  
RELEASE 2 MOTOR  
SPEED REFERENCE

3  
FAN BALERİNİ HIZ  
REFERANSI A  
FAN BALLERINA SPEED  
REFERENCE A

4  
FAN BALERİNİ HIZ  
REFERANSI B  
FAN BALLERINA SPEED  
REFERENCE B

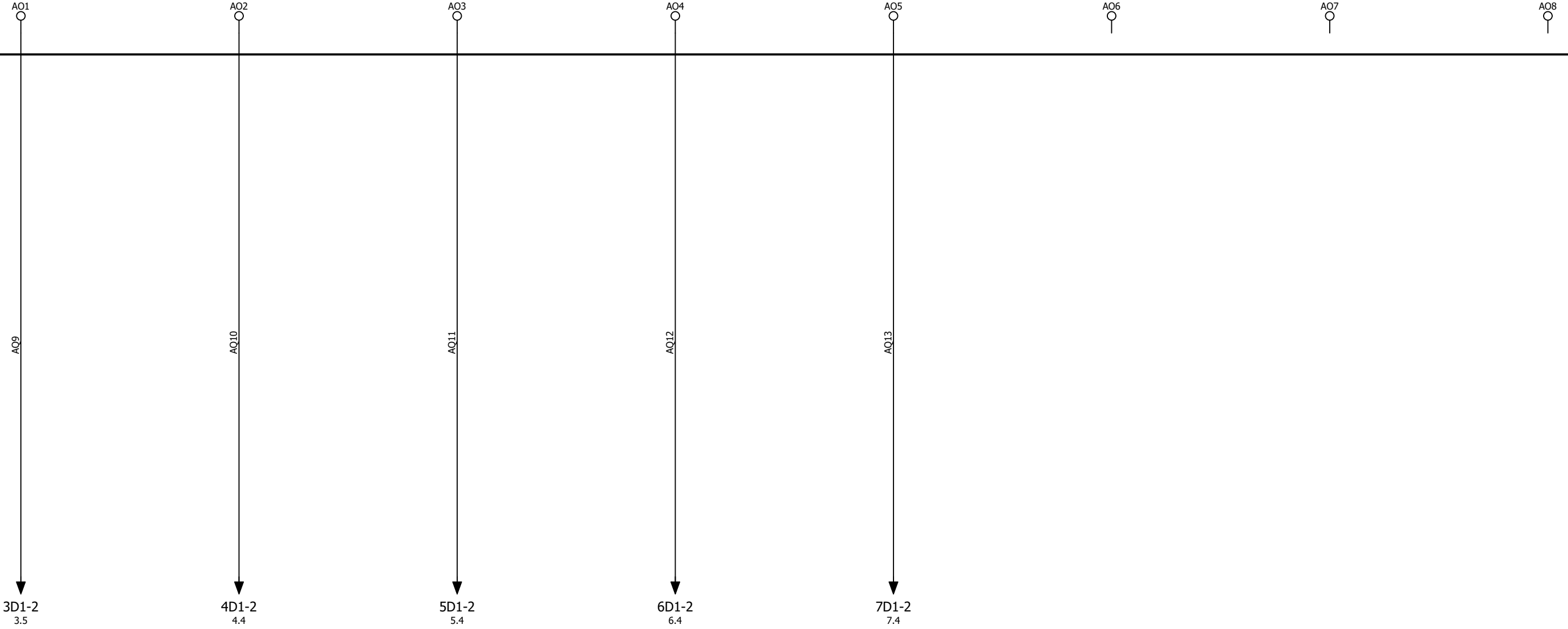
5  
YEDEK  
RESERVE

6  
YEDEK  
RESERVE

7  
YEDEK  
RESERVE

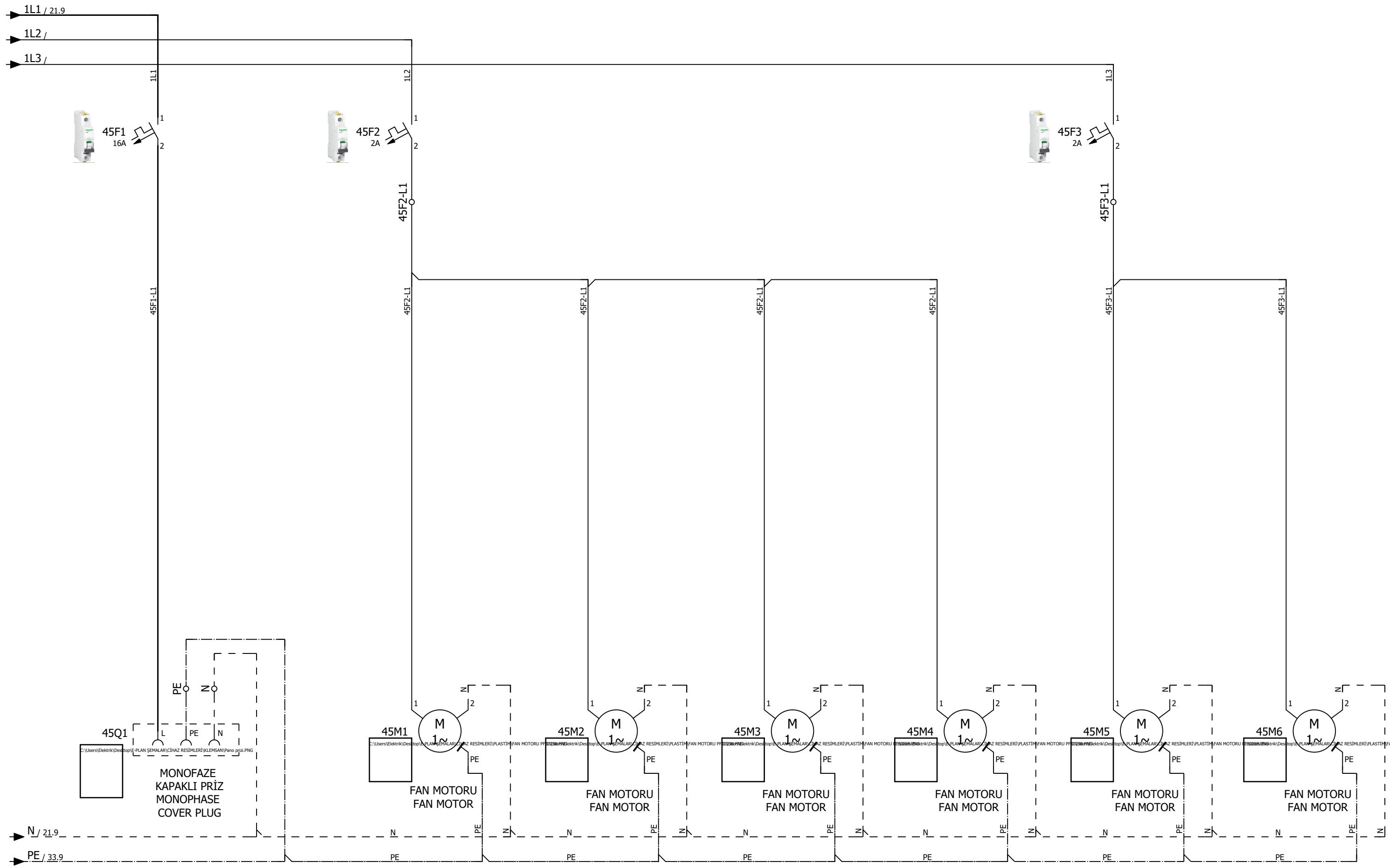
33U9

BECKHOFF  
EL 4008 PART 8



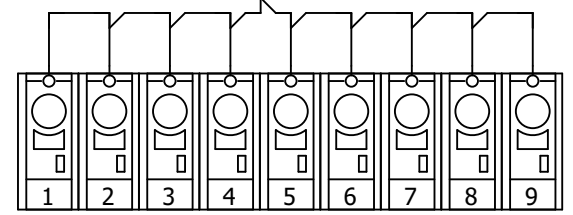
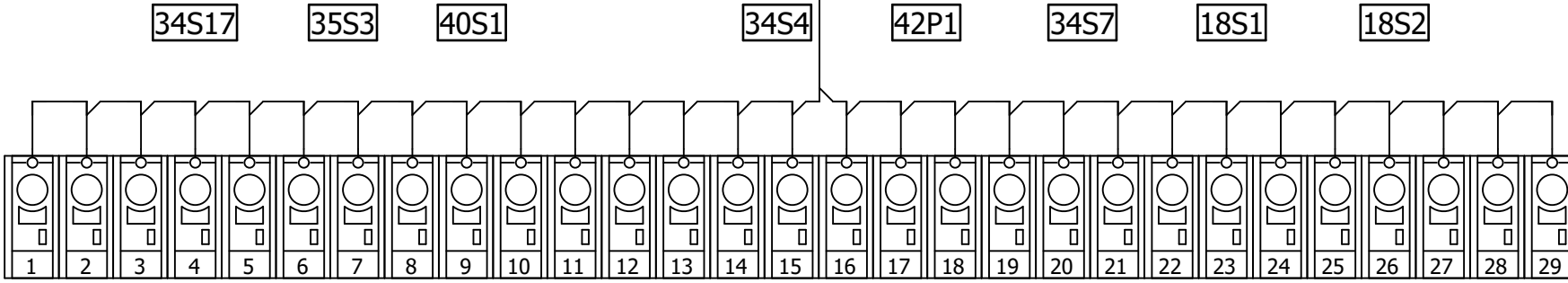
Date	27.09.2018	EPLAN		Analog çıkış modülü ( AQ9-AQ16 ) Analog output module ( AQ9-AQ16 )	PS-ROLL 700	=	+	IEC_tp1001	Page	43
Ed.	Elektrik								Page	/
Appr									Page	/
Modification	Date	Name	Original	Replacement of	Replaced by					





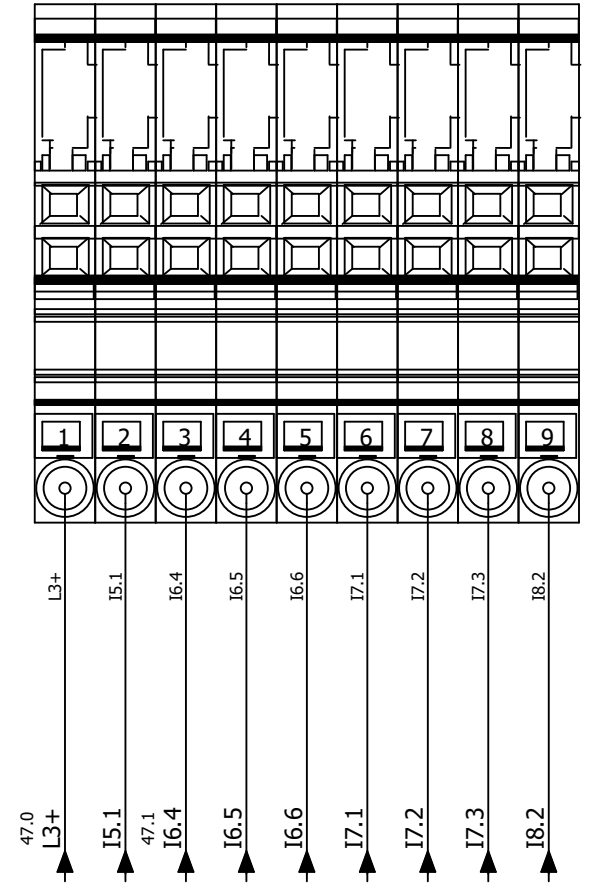
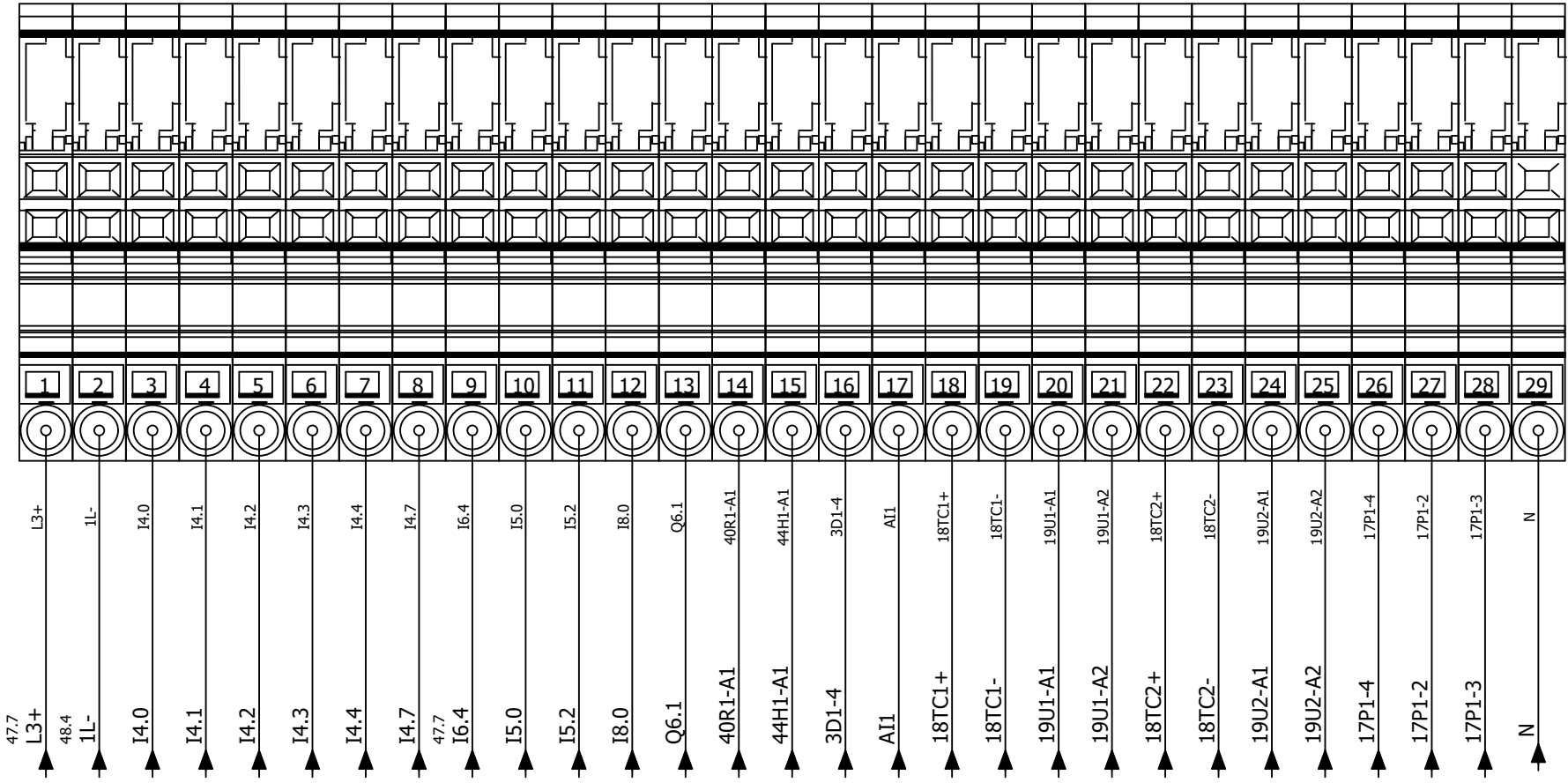
44				46			
Date	18.12.2018	EPLAN		Priz-Pano havalandırma fanları Plug-Panel ventilation fans		PS-ROLL 700	
Ed.	Elektrik			www.gur-is.eu		IEC_tp1001	
Appr						=	
Modification	Date	Name	Original	Replacement of	Replaced by	+	
						Page	45
						Page	/





ANA MAKİNA  
MAIN MACHINE

ÇÖZGÜ  
UNWINDER



Date		28.09.2018		EPLAN		Ana makine-Çözgü Çkp klemensleri Main machine-Winder Çkp terminals		PS-ROLL 700		=	
Ed.		Elektrik				www.gur-is.eu		IEC_tp1001		+	
Appr				Replacement of		Replaced by		Page		47	
Modification		Date		Name		Original		Page		/	



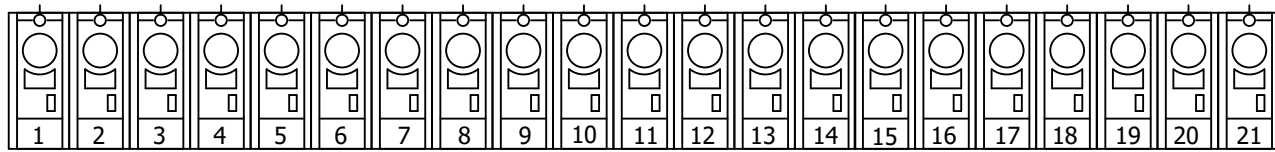


22U10

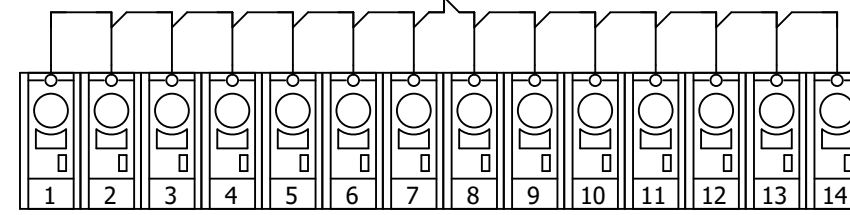
23S5  
23S4  
23S1  
23S3



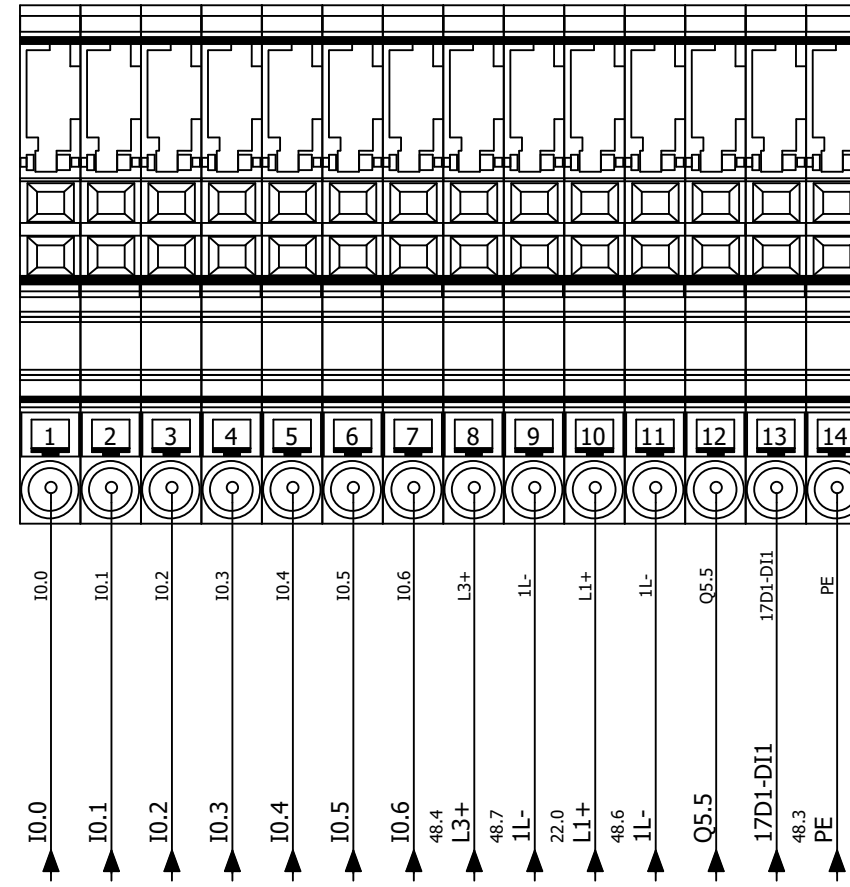
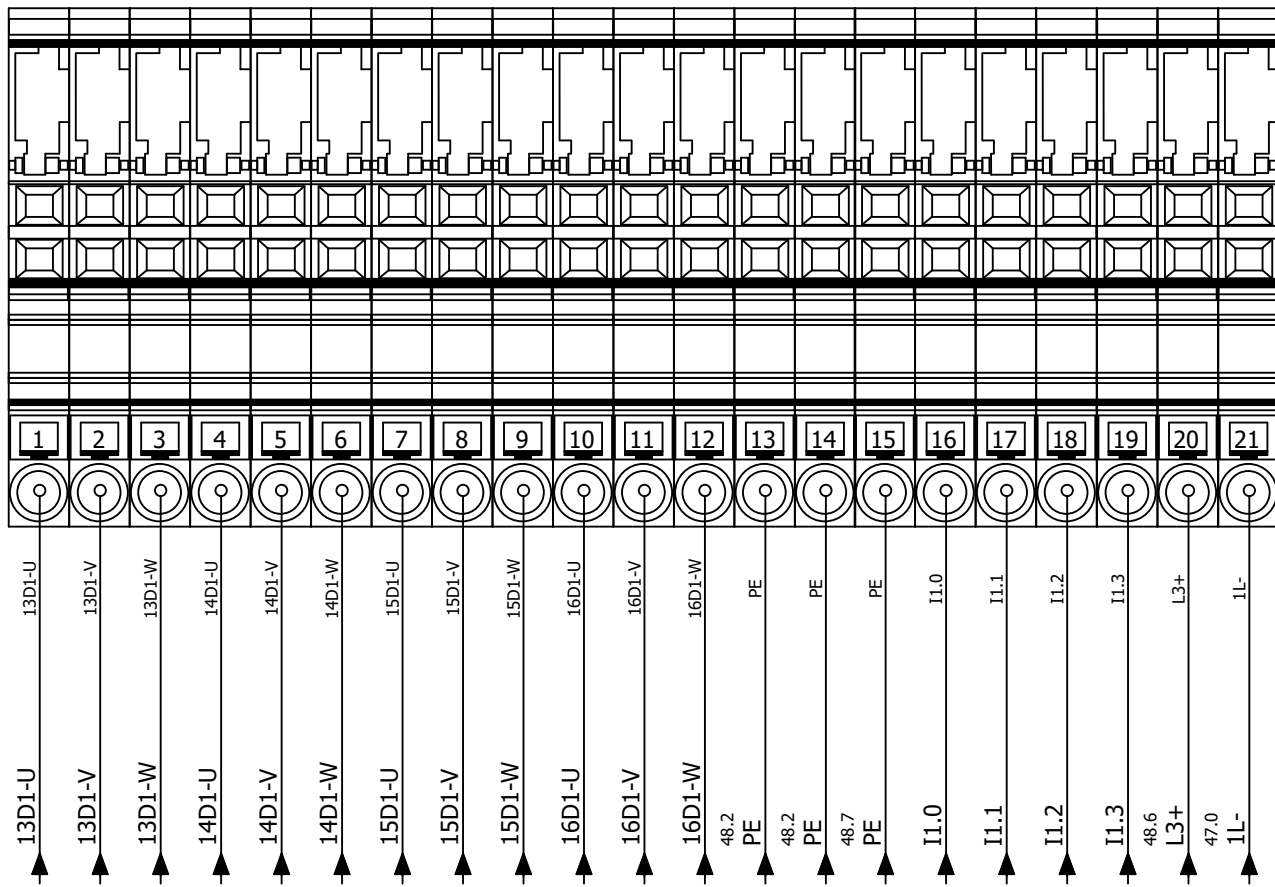
23S6  
23S2  
40S2



BAGA ÇKP  
BAGA ÇKP



SARICI  
WINDER



		Date	28.09.2018	EPLAN					
		Ed.	Elektrik						
		Appr							
Modification	Date	Name	Original	Replacement of	Replaced by	www.gur-is.eu		Sarıcı Çkp klemensleri Winder Çkp terminals	
								PS-ROLL 700	
								IEC_tp001	
								=	
								+	
								Page 48	
								Page /	

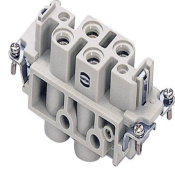
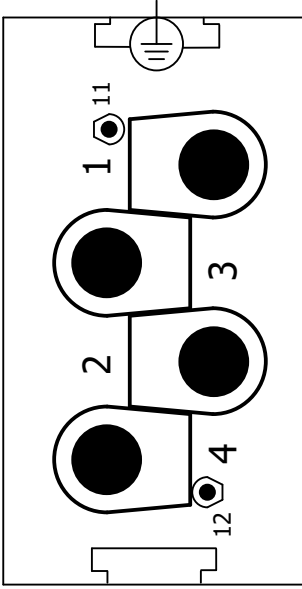
4 PİNLİ PRİZ  
4 PINS PLUG

ÜST ÇENE ISITICI  
UPPER JAW HEATERS

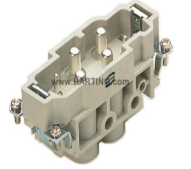
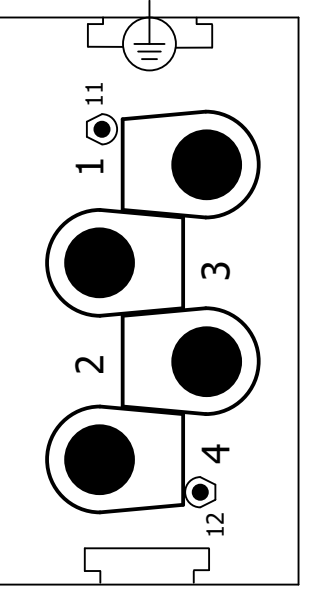
4 PİNLİ FİŞ  
4 PINS SOCKET

K.NO.:	ETİKET LABEL	AÇIKLAMA DESCRIPTION	PIN NO.:	PIN NO.:	AÇIKLAMA DESCRIPTION	ETİKET LABEL	K.NO.:
1	1L1	ÜST ÇENE FAZI UPPER JAW PHASE	1	3			3
2	N	NÖTR NEUTRAL	2	4			4
kahve	18TC1+	ÜST ÇENE TRMOKUPL + THE UPPER JAW THERMOCOUPLE +	11	12	ÜST ÇENE TRMOKUPL - THE UPPER JAW THERMOCOUPLE -	18TC1-	beyaz

49U1



49U2



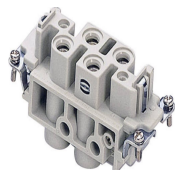
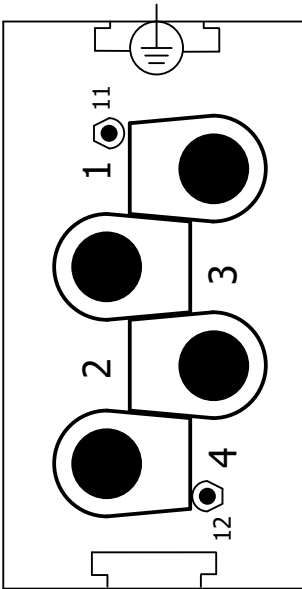
4 PİNLİ PRİZ  
4 PINS PLUG

ÇÖZGÜ KATLAMA BESLEME  
UNWINDER FOLDING SUPPLY

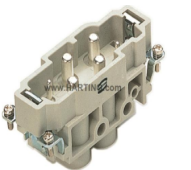
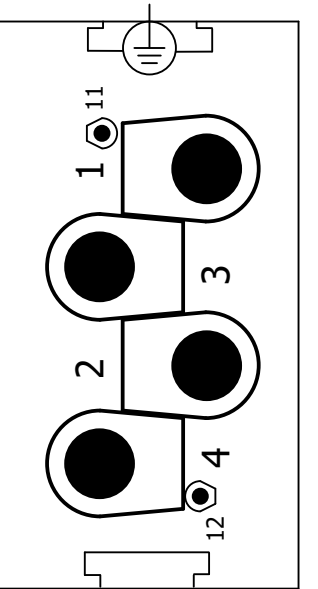
4 PİNLİ FİŞ  
4 PINS SOCKET

K.NO.:	ETİKET LABEL	AÇIKLAMA DESCRIPTION	PIN NO.:	PIN NO.:	AÇIKLAMA DESCRIPTION	ETİKET LABEL	K.NO.:
1	1L1	BESLEME FAZI SUPPLY PHASE	1	3	BESLEME FAZI SUPPLY PHASE	1L3	3
2	1L2	BESLEME FAZI SUPPLY PHASE	2	4	NÖTR NEUTRAL	N	4
~	1L1+	24V DC+	11	12	24V DC-	1L-	~

49U3



49U4



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		Replaced by



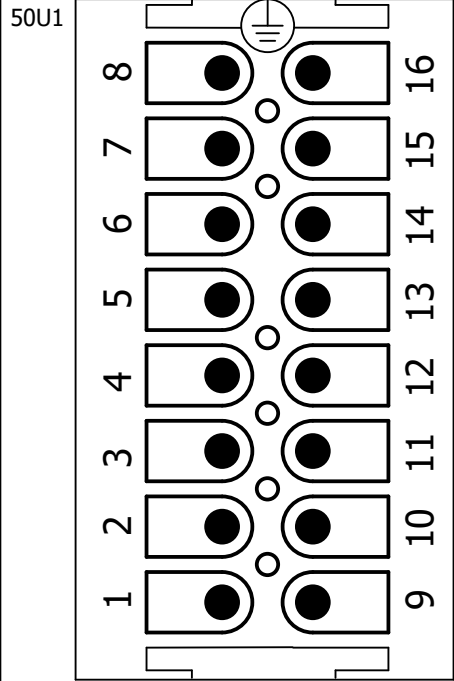
Makine fiş-priz 1  
Machine socket-plug 1

PS-ROLL 700

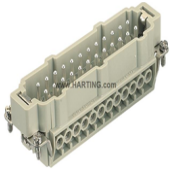
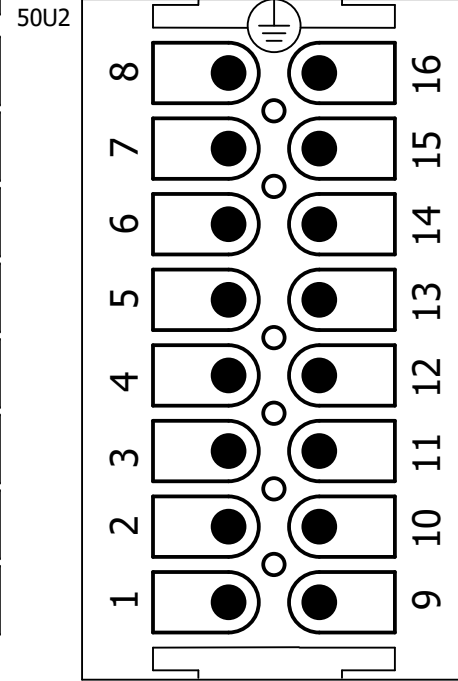
IEC\_tp1001

**SARICI-ANA MAKİNA ARASI BESLEME  
WINDER BETWEEN MAIN MACHINE SUPPLY**

**16 PİNLİ PRİZ  
16 PINS PLUG**



**16 PİNLİ FİŞ  
16 PINS SOCKET**

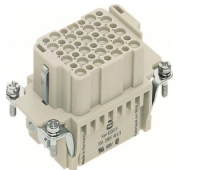
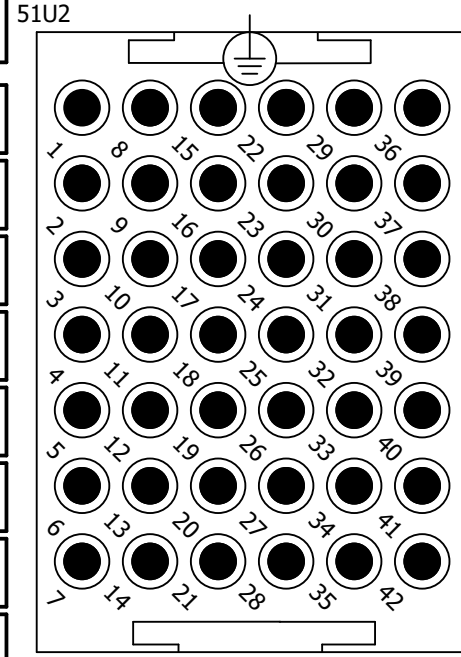
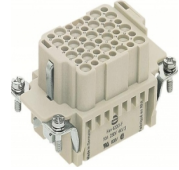
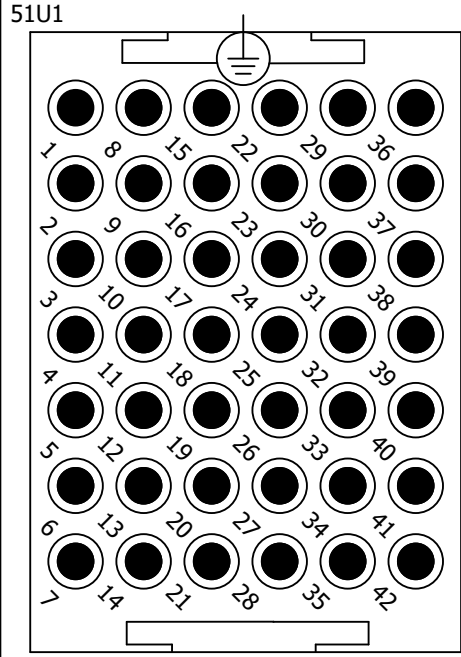


K.NO.	ETİKET LABEL	AÇIKLAMA DESCRIPTION	PIN NO.	PIN NO.	AÇIKLAMA DESCRIPTION	ETİKET LABEL	K.NO.
1	1L1	BESLEME SUPPLY	1	3	BESLEME SUPPLY	1L3	3
2	1L2	BESLEME SUPPLY	2	4	NÖTR NEUTRAL	N	4
1	1L+	BESLEME 24V DC + SUPPLY 24V DC +	5	9	BLOWER POTANSİYOMETRE - BLOWER POTANTIOMETER -	17P1-3	3
2	1L-	BESLEME 24V DC - SUPPLY 24V DC -	6	10	BLOWER POZİSYON BİLGİSİ BLOWER MOTOR POS. INFO	AI6	4
1	17P1-2	BLOWER POTANSİYOMETRE + BLOWER POTANTIOMETER +	7	11	YEDEK RESERVE		5
2	17P1-1	BLOWER POTANSİYOMETRE ORTA BLOWER POTANTIOMETER MIDDLE	8	12	YEDEK RESERVE		6
		YEDEK RESERVE	13	15	YEDEK RESERVE		
		YEDEK RESERVE	14	16	YEDEK RESERVE		

42 PİNLİ PRİZ  
42 PINS PLUG

ARKA ÇÖZGÜ PANOSU  
BACK UNWINDER PANEL

42 PİNLİ FİŞ  
42 PINS SOCKET



ETİKET LABEL	AÇIKLAMA DESCRIPTION	PIN NO.:	PIN NO.:	AÇIKLAMA DESCRIPTION	ETİKET LABEL	K.NO.:
I4.0	ACİL STOP BUTONU EMERGENCY STOP BUTTON	1	22	ÇÖZGÜ 1 MOTORU START SİNYALİ UNWINDER 1 MOTOR START SIGNAL	Q4.2	22
I4.0	ACİL STOP BUTONU EMERGENCY STOP BUTTON	2	23	ÇÖZGÜ 2 MOTORU START SİNYALİ UNWINDER 2 MOTOR START SIGNAL	Q4.7	23
I4.1	STOP BUTONU STOP BUTTON	3	24	1. KENAR KONTROL MOTORU İLERİ START SİNYALİ 1. EDGE CONTROL MOTOR FORWARD START SIGNAL	Q6.0	24
I4.1	STOP BUTONU STOP BUTTON	4	25	1. KENAR KONTROL MOTORU GERİ START SİNYALİ 1. EDGE CONTROL MOTOR BACKWARD START SIGNAL	Q6.1	1
I4.2	START BUTONU START BUTTON	5	26	2. KENAR KONTROL MOTORU İLERİ START SİNYALİ 2. EDGE CONTROL MOTOR FORWARD START SIGNAL	Q6.2	2
I5.1	ÇÖZGÜ 1 MOTORU JOG BUTONU UNWINDER 1 MOTOR JOG BUTTON	6	27	2. KENAR KONTROL MOTORU GERİ START SİNYALİ 2. EDGE CONTROL MOTOR BACKWARD START SIGNAL	Q6.3	3
I6.4	1. KENAR KONTROL MAN / AUTO BUTONU 1. EDGE CONTROL MANUAL / AUTO BUTTON	7	28	YEDEK RESERVE		4
I6.5	1. KENAR KONTROL SAĞ BUTONU 1.EDGE CONTROL RIGHT BUTTON	8	29	YEDEK RESERVE		5
I6.6	1. KENAR KONTROL SOL BUTONU 1.EDGE CONTROL LEFT BUTTON	9	30	YEDEK RESERVE		6
I6.7	1. KENAR KONTROL SAĞ LİMİT SENSÖRÜ 1. EDGE CONTROL RIGHT LIMIT SENSOR	10	31	YEDEK RESERVE		7
I7.0	1. KENAR KONTROL SOL LİMİT SENSÖRÜ 1. EDGE CONTROL LEFT LIMIT SENSOR	11	32	YEDEK RESERVE		8
I7.1	2. KENAR KONTROL MAN / AUTO BUTONU 2. EDGE CONTROL MAN. / AUTO BUTTON	12	33	YEDEK RESERVE		9
I7.2	2. KENAR KONTROL SAĞ BUTONU 2. EDGE CONTROL RIGHT BUTTON	13	34	YEDEK RESERVE		10
I7.3	2. KENAR KONTROL SOL BUTONU 2. EDGE CONTROL LEFT BUTTON	14	35	YEDEK RESERVE		11
I7.4	2. KENAR KONTROL SAĞ LİMİT SENSÖRÜ 2. EDGE CONTROL RIGHT LIMIT SENSOR	15	36	YEDEK RESERVE		12
I7.5	2. KENAR KONTROL SOL LİMİT SENSÖRÜ 2. EDGE CONTROL LEFT LIMIT SENSOR	16	37	YEDEK RESERVE		1
I7.6	MAL BİTTİ SENSÖRÜ 1 ROLL FINISHED SENSOR 1	17	38	YEDEK RESERVE		2
I7.7	MAL BİTTİ SENSÖRÜ 2 ROLL FINISHED SENSOR 2	18	39	YEDEK RESERVE		3
I8.2	ÇÖZGÜ 2 MOTORU JOG BUTONU UNWINDER 2 MOTOR JOG BUTTON	19	40	YEDEK RESERVE		4
AI7	1. KENAR KONTROL POZİSYON BİLGİSİ 1. EDGE CONTROL POSITION INFORMATION	20	41	YEDEK RESERVE		5
AI8	2. KENAR KONTROL POZİSYON BİLGİSİ 2. EDGE CONTROL POSITION INFORMATION	21	42	YEDEK RESERVE		6


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**GUR-İŞ**  
BAG MAKING MACHINES

# GÜR-İŞ MAKİNA

TEL NO : +90 2128761221  
FAX NO : +90 2128790189

Company CALTEX PLASTICS, INC  
Machine Serial No 180480  
Plant designation PS-ROLL 700  
Job number 0223  
Standard GÜR-İŞ MAKİNA

Manufacturer (company) GÜR-İŞ MAKİNA  
Project name PS-ROLL 700  
Make GÜR-İŞ  
Place of installation USA   
Type PS-ROLL  
Total Installed Power 20 KW  
Power supply 3X400V AC



Edit date 08.09.2018

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/3	Jaw motor		28.09.2018	Elektrik	
/4	1 Release motor		28.09.2018	Elektrik	
/5	2 Release motor		28.09.2018	Elektrik	
/6	Fan ballerina 1 motor		28.09.2018	Elektrik	
/7	Fan ballerina 2 motor		28.09.2018	Elektrik	
/8	Unwinder 1 motor		28.09.2018	Elektrik	
/9	Unwinder 2 motor		28.09.2018	Elektrik	
/10	Folding edge control 1 motor		4.11.2020	Standard	
/11	Folding edge control 2 motor		4.11.2020	Standard	
/12	Drum motor		4.11.2020	Standard	
/13	Winder motor 1		4.11.2020	Standard	
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/21	Perforated pieces counter		28.09.2018	Elektrik	
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/24	Digital input module ( I1.0-I1.7 )		28.09.2018	Elektrik	
/25	Digital input module ( I2.0-I2.7 )		28.09.2018	Elektrik	
/26	Digital input module ( I3.0-I3.7 )		28.09.2018	Elektrik	
/27	Digital output module ( Q0.0-Q0.7 )		27.09.2018	Elektrik	
/28	Digital output module ( Q1.0-Q1.7 )		27.09.2018	Elektrik	
/29	Digital Output module ( Q2.0-Q2.7 )		18.12.2018	Elektrik	
/30	Digital Output module ( Q3.0-Q3.7 )		26.09.2018	Elektrik	
/31	Analog Output module ( AQ1-AQ8 )		27.09.2018	Elektrik	
/32	Encoder module		28.09.2018	Elektrik	

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/33	Main machine Modules		28.09.2018	Elektrik	
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/35	Digital input module ( I5.0-I5.7 )		28.09.2018	Elektrik	
/36	Digital input module ( I6.0-I6.7 )		27.09.2018	Elektrik	
/37	Digital input module ( I7.0-I7.7 )		28.09.2018	Elektrik	
/38	Digital input module ( I8.0-I8.7 )		28.09.2018	Elektrik	
/39	Digital Output module ( Q4.0-Q4.7 )		27.09.2018	Elektrik	
/40	Digital output module ( Q5.0-Q5.7 )		28.09.2018	Elektrik	
/41	Digital output module ( Q6.0-Q6.7 )		28.09.2018	Elektrik	
/42	Analog Input module ( AI1-AI8 )		28.09.2018	Elektrik	
/43	Analog output module ( AQ9-AQ16 )		27.09.2018	Elektrik	
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/54.c	Parts list		4.11.2020	Standard	
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/55	Main panel-Unwinder panen layout		28.09.2018	Elektrik	
/56	Winder panel layout		28.09.2018	Elektrik	

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# Parts list

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Device tag	Quantity	Designation	Type number	Supplier	Part number
16F1	1	10A Monophase automat fuse	iC60N	Schneider Electric	SE.A9F74110
17F1	1	20A Monophase automat fuse	iC60N	SCHNEIDER ELECTRIC	SE.A9F74120
18F1	1	2A Monophase automat fuse	iC60N	SCHNEIDER ELECTRIC	SE.A9F74102
19F1	1	20A Monophase automat fuse	iC60N	SCHNEIDER ELECTRIC	SE.A9F74120
19F2	1	Fast fuse box	CMS 101	FERRAZ	CMS 101
19F3	1	20A Monophase automat fuse	iC60N	SCHNEIDER ELECTRIC	SE.A9F74120
19F4	1	Thin Stoper	CLIPFIX 35-5	PHOENIX CONTACT	PXC.3022276
19F4	1	Fast fuse box	CMS 101	FERRAZ	CMS 101
19F5	1	10A Monophase automat fuse	iC60N	Schneider Electric	SE.A9F74110
19F6	1	10A Monophase automat fuse	iC60N	Schneider Electric	SE.A9F74110
19F7	1	10A Monophase automat fuse	iC60N	Schneider Electric	SE.A9F74110
21F1	1	4A Monophase automat fuse	iC60N	SCHNEIDER ELECTRIC	SE.A9F74104
45F1	1	16A Monophase automat fuse	iC60N	SCHNEIDER ELECTRIC	SE.A9F74116
45F2	1	Thin Stoper	CLIPFIX 35-5	PHOENIX CONTACT	PXC.3022276
45F2	1	2A Monophase automat fuse	iC60N	SCHNEIDER ELECTRIC	SE.A9F74102
45F3	1	Thin Stoper	CLIPFIX 35-5	PHOENIX CONTACT	PXC.3022276
45F3	1	2A Monophase automat fuse	iC60N	SCHNEIDER ELECTRIC	SE.A9F74102
1H1	1	Panel lighting lamp	WLS15	BANNER	WLS15XDW0360DSQP
1H2	1	Panel lighting lamp	WLS15	BANNER	WLS15XDW0360DSQP
1H3	1	Panel lighting lamp	WLS15	BANNER	WLS15XDW0360DSQP
44H1	1	Siren	27A29ER	HITPOINT	PFD-27A29ER
1K1	1	Thin Stoper	CLIPFIX 35-5	PHOENIX CONTACT	PXC.3022276
1K1	1	Main contactor	LC1-D 3P 38A	SCHNEIDER ELECTRIC	SE.LC1D38BD
3K1	1	Thin Stoper	CLIPFIX 35-5	PHOENIX CONTACT	PXC.3022276
3K1	1	Contactor	SE.LP1K1210BD	Schneider Electric	SE.LP1K1210BD
1M1	1	Panel cover fan (Big fan)	PF22580R	Plastim	PF22580R
2M1	1	Servo motor	AM8062-0J10	BECKHOFF	AM8062-0J10-0000
3M1	1	AC Motor	QS100L4A	WATT	QS100L4A
4M1	1	AC Motor	QS80M2B	WATT	QS80M2B
5M1	1	AC Motor	QS80M2B	WATT	QS80M2B
6M1	1	AC Motor	QS63M2A	WATT	QS63M2A
7M1	1	AC Motor	QS63M2A	WATT	QS63M2A
8M1	1	AC Motor	QS80M2B	WATT	QS80M2B
9M1	1	AC Motor	QS80M2B	WATT	QS80M2B
10M1	1	AC Motor	QS80M2B	WATT	QS80M2B
11M1	1	AC Motor	QS80M2B	WATT	QS80M2B
12M1	1	AC Motor	QS80M2B	WATT	QS80M2B
17M1	1	AC Motor	QS100L4A	WATT	QS100L4A
45M1	1	Panel fan (Standart)	PF12038R	PLASTİM	PF12038R
45M2	1	Panel fan (Standart)	PF12038R	PLASTİM	PF12038R
45M3	1	Panel fan (Standart)	PF12038R	PLASTİM	PF12038R
45M4	1	Panel fan (Standart)	PF12038R	PLASTİM	PF12038R
45M5	1	Panel fan (Standart)	PF12038R	PLASTİM	PF12038R
45M6	1	Panel fan (Standart)	PF12038R	PLASTİM	PF12038R
17P1	1	Potentiometer	M22-R4K7	EATON	ETN.M22-R4K7
42P1	1	Potentiometer	M22-R4K7	EATON	ETN.M22-R4K7
1PS1	1	Power supply	WEI.1478130000	WEIDMULLER	WEI.1478130000
1Q1	1	Main machine switch	KG41B T203/01E	KRAUS-NAIMER	KG41B T203/01E
-1Q2	1	Thin Stoper	CLIPFIX 35-5	PHOENIX CONTACT	PXC.3022276
-1Q2	1	Panel plug with led	670200	KLEMSAN	670200
3Q1	1	Motor overload switch	GV2ME10	SCHNEIDER ELECTRIC	SE.GV2ME10
3Q1	1	Motor overload switch	SE.GV2ME08	SCHNEIDER ELECTRIC	SE.GV2ME08
-45Q1	1	Panel plug with led	670200	KLEMSAN	670200
-45Q1	2	Thin Stoper	CLIPFIX 35-5	PHOENIX CONTACT	PXC.3022276
28R1	1	Thin Stoper	CLIPFIX 35-5	PHOENIX CONTACT	PXC.3022276
28R1	1	Single contact relay module	PLC-RSC- 24DC/21	PHOENIX CONTACT	PXC.2966171

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# Parts list

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Device tag	Quantity	Designation	Type number	Supplier	Part number
34S17	1	Black Jog Buton	XB4BA21	SCHNEIDER ELECTRIC	SE.XB4BA21
35S1	1	Black Jog Buton	XB4BA21	SCHNEIDER ELECTRIC	SE.XB4BA21
35S2	1	Black Jog Buton	XB4BA21	SCHNEIDER ELECTRIC	SE.XB4BA21
35S3	1	Red illuminated latch button	XB4BK124B5	SCHNEIDER ELECTRIC	SE.XB4BK124B5
35S4	1	Red illuminated latch button	XB4BK124B5	SCHNEIDER ELECTRIC	SE.XB4BK124B5
35S5	1	M12 Open sensor	IME12-04BPSZC05	SICK	SICK.1040764
35S6	1	M12 Open sensor	IME12-04BPSZC05	SICK	SICK.1040764
35S7	1	M12 Open sensor	IME12-04BPSZC05	SICK	SICK.1040764
35S8	1	Transparent sensor	WL11G-2K3431	SICK	SICK.1048313
35S9	1	Transparent sensor	WL11G-2K3431	SICK	SICK.1048313
36S1	1	Transparent sensor	WL11G-2K3431	SICK	SICK.1048313
36S2	1	Transparent sensor	WL11G-2K3431	SICK	SICK.1048313
36S3	1	Transparent sensor	WL11G-2K3431	SICK	SICK.1048313
36S4	1	Transparent sensor	WL11G-2K3431	SICK	SICK.1048313
36S5	1	Latch Button 0-1	XB4BD21	SCHNEIDER ELECTRIC	SE.XB4BD21
36S6	1	Latch button 1-0-2	XB4BD53	SCHNEIDER ELECTRIC	SE.XB4BD53
36S7	1	Limit switch	XCKN2110P20	SCHNEIDER ELECTRIC	XCKN2110P20
37S1	1	Limit switch	XCKN2110P20	SCHNEIDER ELECTRIC	XCKN2110P20
37S2	1	Latch Button 0-1	XB4BD21	SCHNEIDER ELECTRIC	SE.XB4BD21
37S3	1	Latch button 1-0-2	XB4BD53	SCHNEIDER ELECTRIC	SE.XB4BD53
37S4	1	Limit switch	XCKN2110P20	SCHNEIDER ELECTRIC	XCKN2110P20
37S5	1	Limit switch	XCKN2110P20	SCHNEIDER ELECTRIC	XCKN2110P20
37S6	1	Sensor reflected from object	VTB18-4P1240	SICK	SICK.6030189
37S7	1	Sensor reflected from object	VTB18-4P1240	SICK	SICK.6030189
38S1	1	Red illuminated latch button	XB4BK124B5	SCHNEIDER ELECTRIC	SE.XB4BK124B5
38S2	1	Black Jog Buton	XB4BA21	SCHNEIDER ELECTRIC	SE.XB4BA21
38S3	1	Black Jog Buton	XB4BA21	SCHNEIDER ELECTRIC	SE.XB4BA21
40S1	1	Red illuminated latch button	XB4BK124B5	SCHNEIDER ELECTRIC	SE.XB4BK124B5
40S2	1	Red illuminated latch button	XB4BK124B5	SCHNEIDER ELECTRIC	SE.XB4BK124B5
42S1	1	MPS 096TSTPO (BAR SHORT ANALOG SWITCH)	MPS-096TSTP0	SICK	SICK.1045670
42S2	1	MPS 096TSTPO (BAR SHORT ANALOG SWITCH)	MPS-096TSTP0	SICK	SICK.1045670
42S3	1	MPS 096TSTPO (BAR SHORT ANALOG SWITCH)	MPS-096TSTP0	SICK	SICK.1045670
42S4	1	MPS 096TSTPO (BAR SHORT ANALOG SWITCH)	MPS-096TSTP0	SICK	SICK.1045670
42S5	1	MPS 096TSTPO (BAR SHORT ANALOG SWITCH)	MPS-096TSTP0	SICK	SICK.1045670
42S6	1	Fork sensör	BUDS63A01C-V3	Bedok	BUDS63A01C-V3
42S7	1	Fork sensör	BUDS63A01C-V3	Bedok	BUDS63A01C-V3
-18T1	1	Thermostat relay	MT-48 R	Fotek	MT-48 R
-18T2	1	Thermostat relay	MT-48 R	Fotek	MT-48 R
-19T1	1	Anti static transformer	GK75 02	PULS	GK75 02
18TC1	1	Thermocupl	ETB12-F08	PULS	ETB12-F08
18TC2	1	Thermocupl	ETB12-F08	PULS	ETB12-F08
-1U1	1	Phase Sequence Control Relay	MKS-03	ENTES	MKS-03
-19U1	1	Solid state relay (SSR cooler 35A))	SU963460F	CELDUC	SU963460
-19U1	1	Sliprings	RSZQ-26-A2-DS01	Roda Sliprings	RSZQ-26-A2-DS01
-19U2	1	Solid state relay (SSR cooler 35A))	SU963460F	CELDUC	SU963460
-20U1	1	Sliprings	128-000-005	RODA SLIPRINGS	RSZQ-28-A1-D001
-21U1	1	Perforated pieces counter	3 PD1 02 S020	PULS	3 PD1 02 S020
-22U1	1	Thin Stoper	CLIPFIX 35-5	PHOENIX CONTACT	PXC.3022276
-22U1	1	Ethercat module	EK1100	BECKHOFF	BE.EK1100
-22U2	1	16 Input digital module	EL1809	BECKHOFF	BE.EL1809
-22U3	1	8 Input digital module	EL1008	BECKHOFF	BE.EL1008
-22U4	1	8 Output digital module	EL2008	BECKHOFF	BE.EL2008
-22U5	1	8 Output digital module	EL2008	BECKHOFF	BE.EL2008
-22U6	1	8 Output digital module	EL2008	BECKHOFF	BE.EL2008
-22U7	1	8 Output digital module	EL2008	BECKHOFF	BE.EL2008
-22U8	1	8 Outputs Analog module	EL4008	BECKHOFF	BE.EL4008

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Device tag	Quantity	Designation	Type number	Supplier	Part number
-9X	1	Thin Stoper	CLIPFIX 35-5	PHOENIX CONTACT	PXC.3022276
-9X	3	2,5 Feed-through terminal Grey	ST 2,5	PHOENIX CONTACT	PXC.3031212
-9X	1	2.5 Modular Earthing Terminal	ST 2,5-PE	PHOENIX CONTACT	PXC.3031238
-10X	3	2,5 Feed-through terminal Grey	ST 2,5	PHOENIX CONTACT	PXC.3031212
-10X	1	2.5 Modular Earthing Terminal	ST 2,5-PE	PHOENIX CONTACT	PXC.3031238
-11X	3	2,5 Feed-through terminal Grey	ST 2,5	PHOENIX CONTACT	PXC.3031212
-11X	1	2.5 Modular Earthing Terminal	ST 2,5-PE	PHOENIX CONTACT	PXC.3031238
-11X	1	Thin Stoper	CLIPFIX 35-5	PHOENIX CONTACT	PXC.3022276
-12X	3	2,5 Feed-through terminal Grey	ST 2,5	PHOENIX CONTACT	PXC.3031212
-12X	1	2.5 Modular Earthing Terminal	ST 2,5-PE	PHOENIX CONTACT	PXC.3031238
-13X	2	2,5 Feed-through terminal Grey	ST 2,5	PHOENIX CONTACT	PXC.3031212
-13X	1	Thin Stoper	CLIPFIX 35-5	PHOENIX CONTACT	PXC.3022276
-13X	4	Ckp Terminals Female Side	2022-1201	WAGO	WAGO.2022-1201
-14X	2	2,5 Feed-through terminal Grey	ST 2,5	PHOENIX CONTACT	PXC.3031212
-14X	4	Ckp Terminals Female Side	2022-1201	WAGO	WAGO.2022-1201
-15X	2	2,5 Feed-through terminal Grey	ST 2,5	PHOENIX CONTACT	PXC.3031212
-15X	4	Ckp Terminals Female Side	2022-1201	WAGO	WAGO.2022-1201
-16X	5	2,5 Feed-through terminal Grey	ST 2,5	PHOENIX CONTACT	PXC.3031212
-16X	3	Ckp Terminals Female Side	2022-1201	WAGO	WAGO.2022-1201
-16X	1	2.5 Modular Earthing Terminal	ST 2,5-PE	PHOENIX CONTACT	PXC.3031238
-17X	3	2,5 Feed-through terminal Grey	ST 2,5	PHOENIX CONTACT	PXC.3031212
-17X	1	Double Layer Spring Terminals Gray	STTB 2,5	PHOENIX CONTACT	PXC.3031270
-17X	3	Ckp Terminals Female Side	2022-1201	WAGO	WAGO.2022-1201
-17X	1	2.5 Modular Earthing Terminal	ST 2,5-PE	PHOENIX CONTACT	PXC.3031238
-18X	5	Double Layer Spring Terminals Gray	STTB 2,5	PHOENIX CONTACT	PXC.3031270
-18X	1	Thin Stoper	CLIPFIX 35-5	PHOENIX CONTACT	PXC.3022276
-18X	8	Ckp Terminals Female Side	2022-1201	WAGO	WAGO.2022-1201
-19X	5	2,5 Feed-through terminal Grey	ST 2,5	PHOENIX CONTACT	PXC.3031212
-21X	1	4 Cover	D-ST 4	PHOENIX CONTACT	PXC.3030420
-21X	1	4 Feed-through terminal Grey	ST 4	PHOENIX CONTACT	PXC.3031364
-23X	7	Ckp Terminals Female Side	2022-1201	WAGO	WAGO.2022-1201
-24X	4	Ckp Terminals Female Side	2022-1201	WAGO	WAGO.2022-1201
-24X	4	3 Layer Terminal Gray	ST 2,5-3L	PHOENIX CONTACT	PXC.3036042
-25X	7	3 Layer Terminal Gray	ST 2,5-3L	PHOENIX CONTACT	PXC.3036042
-27X	1	Thin Stoper	CLIPFIX 35-5	PHOENIX CONTACT	PXC.3022276
-27X	1	Double Layer Cover 2,5	D-STTB 2,5	PHOENIX CONTACT	PXC.3030459
-27X	3	Double Layer Spring Terminals Gray	STTB 2,5	PHOENIX CONTACT	PXC.3031270
-28X	4	Double Layer Spring Terminals Gray	STTB 2,5	PHOENIX CONTACT	PXC.3031270
-29X	7	Double Layer Spring Terminals Gray	STTB 2,5	PHOENIX CONTACT	PXC.3031270
-30X	2	Double Layer Spring Terminals Gray	STTB 2,5	PHOENIX CONTACT	PXC.3031270
-34X	10	Double Layer Spring Terminals Gray	STTB 2,5	PHOENIX CONTACT	PXC.3031270
-34X	6	Ckp Terminals Female Side	2022-1201	WAGO	WAGO.2022-1201
-34X	3	Thin Stoper	CLIPFIX 35-5	PHOENIX CONTACT	PXC.3022276
-34X	4	3 Layer Cover	D-ST 2,5-3L	PHOENIX CONTACT	PXC.3036660
-34X	11	3 Layer Terminal Gray	ST 2,5-3L	PHOENIX CONTACT	PXC.3036042
-34X	5	2,5 Feed-through terminal Grey	ST 2,5	PHOENIX CONTACT	PXC.3031212
-34X	1	2,5 Cover	D-ST 2,5	PHOENIX CONTACT	PXC.3030417
-35X	8	3 Layer Terminal Gray	ST 2,5-3L	PHOENIX CONTACT	PXC.3036042
-35X	3	Ckp Terminals Female Side	2022-1201	WAGO	WAGO.2022-1201
-35X	2	2,5 Feed-through terminal Grey	ST 2,5	PHOENIX CONTACT	PXC.3031212
-35X	2	Double Layer Spring Terminals Gray	STTB 2,5	PHOENIX CONTACT	PXC.3031270
-36X	5	3 Layer Terminal Gray	ST 2,5-3L	PHOENIX CONTACT	PXC.3036042
-36X	2	Double Layer Spring Terminals Gray	STTB 2,5	PHOENIX CONTACT	PXC.3031270
-36X	4	Ckp Terminals Female Side	2022-1201	WAGO	WAGO.2022-1201
-36X	7	2,5 Feed-through terminal Grey	ST 2,5	PHOENIX CONTACT	PXC.3031212
-37X	5	3 Layer Terminal Gray	ST 2,5-3L	PHOENIX CONTACT	PXC.3036042

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Device tag	Quantity	Designation	Type number	Supplier	Part number
-37X	4	Double Layer Spring Terminals Gray	STTB 2,5	PHOENIX CONTACT	PXC.3031270
-37X	11	2,5 Feed-through terminal Grey	ST 2,5	PHOENIX CONTACT	PXC.3031212
-37X	3	Ckp Terminals Female Side	2022-1201	WAGO	WAGO.2022-1201
-37X	1	3 Layer Cover	D-ST 2,5-3L	PHOENIX CONTACT	PXC.3036660
-38X	3	3 Layer Terminal Gray	ST 2,5-3L	PHOENIX CONTACT	PXC.3036042
-38X	2	Ckp Terminals Female Side	2022-1201	WAGO	WAGO.2022-1201
-38X	1	Double Layer Spring Terminals Gray	STTB 2,5	PHOENIX CONTACT	PXC.3031270
-38X	2	2,5 Feed-through terminal Grey	ST 2,5	PHOENIX CONTACT	PXC.3031212
-38X	1	Plug cover	2022-1292	WAGO	WAGO.2022-1292
-38X	1	Thin Stoper	CLIPFIX 35-5	PHOENIX CONTACT	PXC.3022276
-39X	2	2,5 Feed-through terminal Grey	ST 2,5	PHOENIX CONTACT	PXC.3031212
-39X	1	Double Layer Spring Terminals Gray	STTB 2,5	PHOENIX CONTACT	PXC.3031270
-40X	4	Ckp Terminals Female Side	2022-1201	WAGO	WAGO.2022-1201
-40X	2	Double Layer Spring Terminals Gray	STTB 2,5	PHOENIX CONTACT	PXC.3031270
-41X	4	2,5 Feed-through terminal Grey	ST 2,5	PHOENIX CONTACT	PXC.3031212
-41X	2	Double Layer Spring Terminals Gray	STTB 2,5	PHOENIX CONTACT	PXC.3031270
-42X	2	Ckp Terminals Female Side	2022-1201	WAGO	WAGO.2022-1201
-42X	2	Double Layer Spring Terminals Gray	STTB 2,5	PHOENIX CONTACT	PXC.3031270
-42X	7	3 Layer Terminal Gray	ST 2,5-3L	PHOENIX CONTACT	PXC.3036042
-44X	2	Double Layer Spring Terminals Gray	STTB 2,5	PHOENIX CONTACT	PXC.3031270
-44X	1	Ckp Terminals Female Side	2022-1201	WAGO	WAGO.2022-1201
-44X	1	Double Layer Cover 2,5	D-STTB 2.5	PHOENIX CONTACT	PXC.3030459
-45X	2	2,5 Cover	D-ST 2,5	PHOENIX CONTACT	PXC.3030417
-45X	3	2,5 Feed-through terminal Grey	ST 2,5	PHOENIX CONTACT	PXC.3031212
-47X	38	Male socket terminal	2022-171	WAGO	WAGO.2022-171
-48X	35	Male socket terminal	2022-171	WAGO	WAGO.2022-171

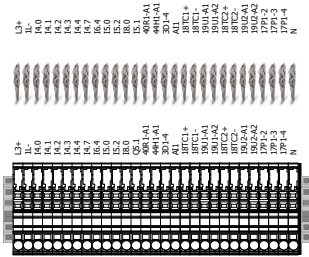
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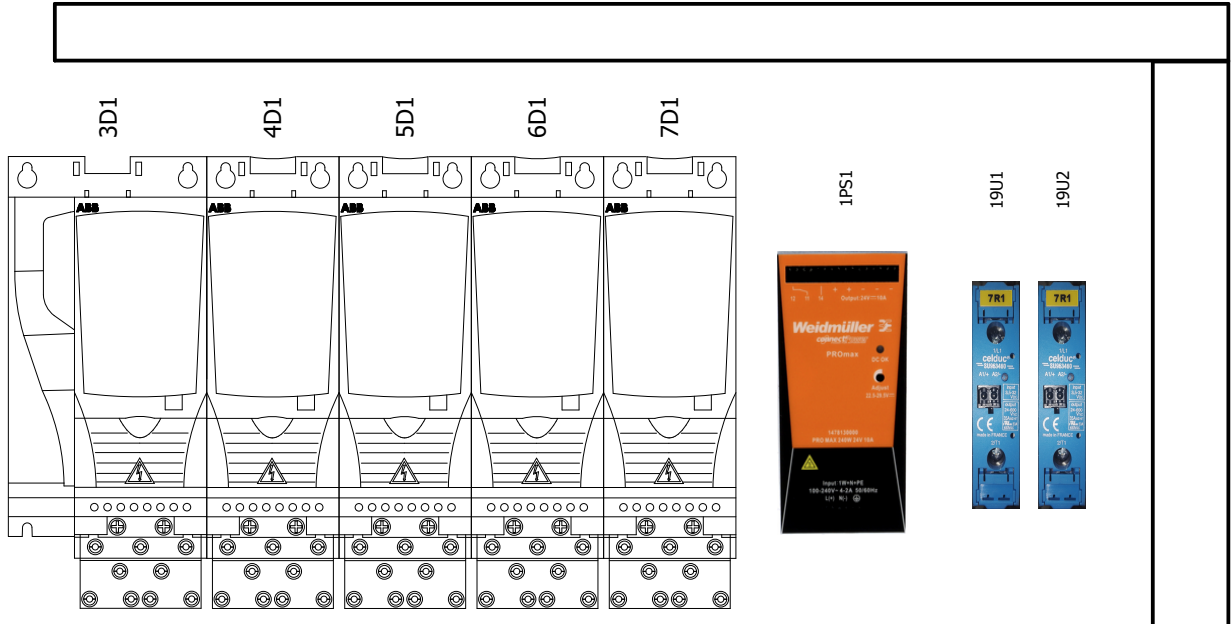
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2D1



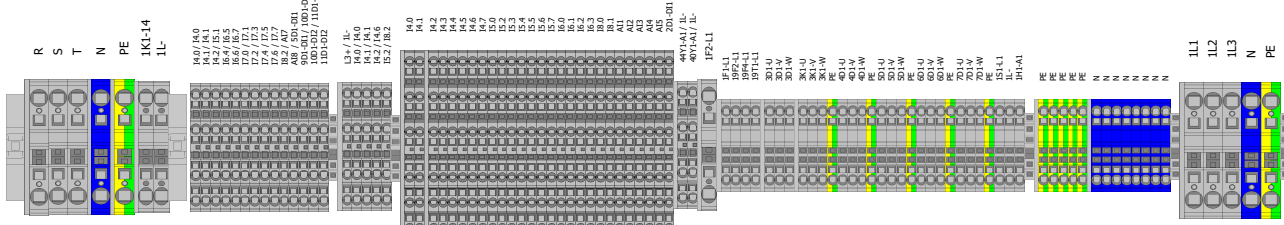
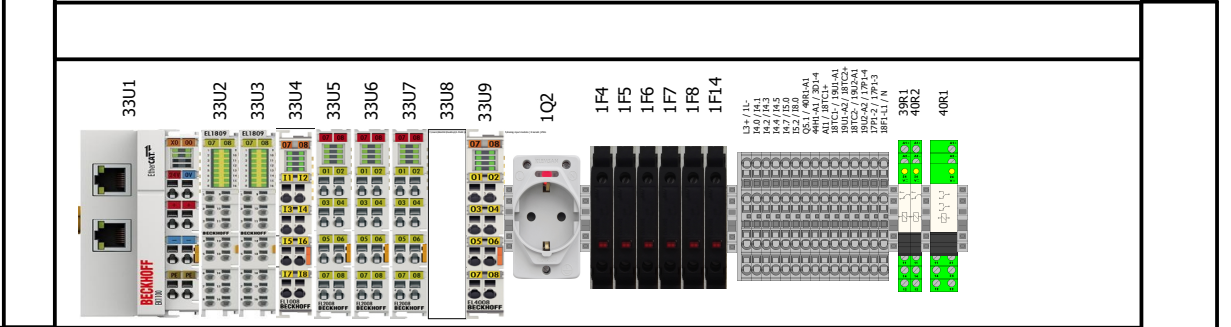
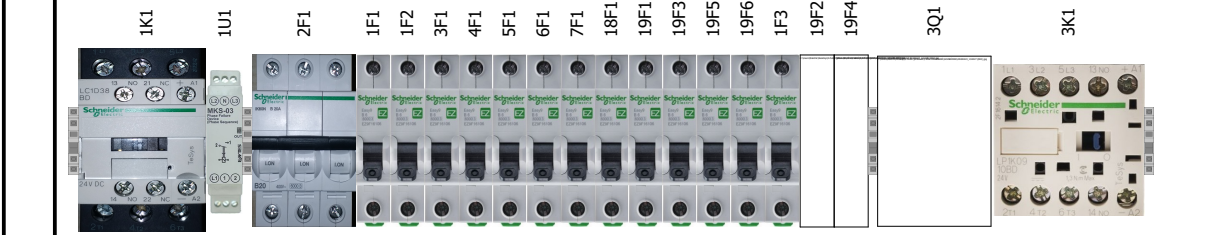
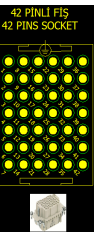
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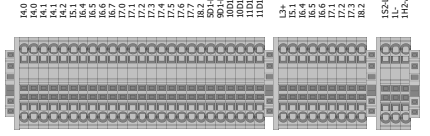
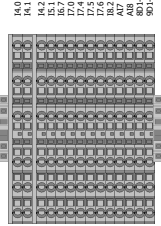
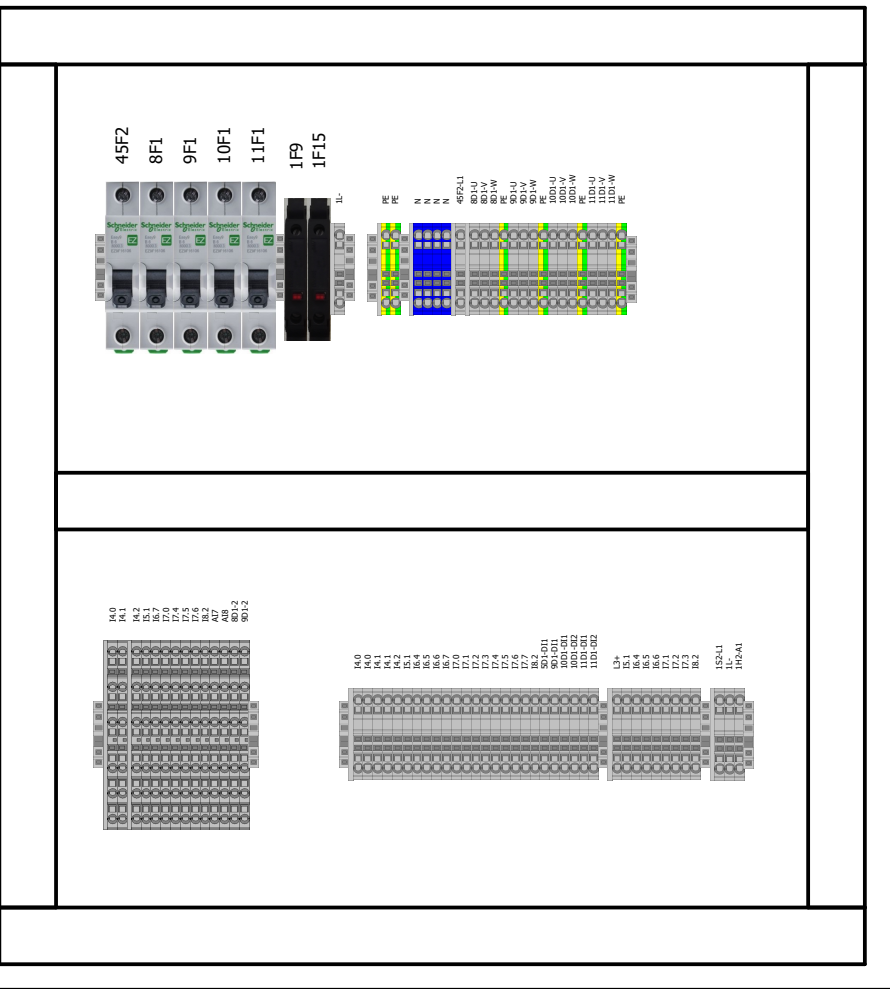
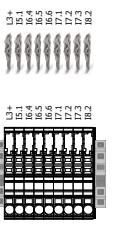
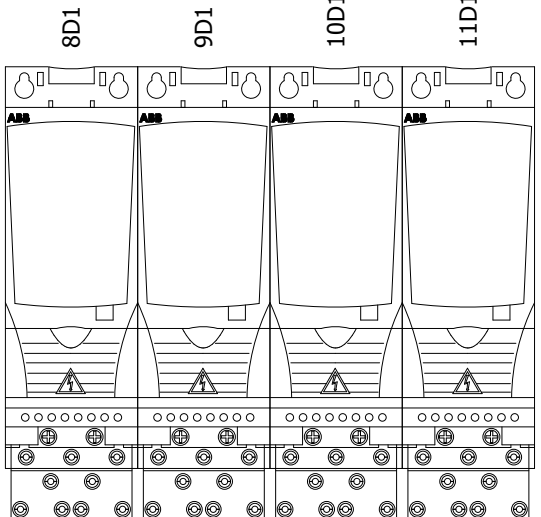


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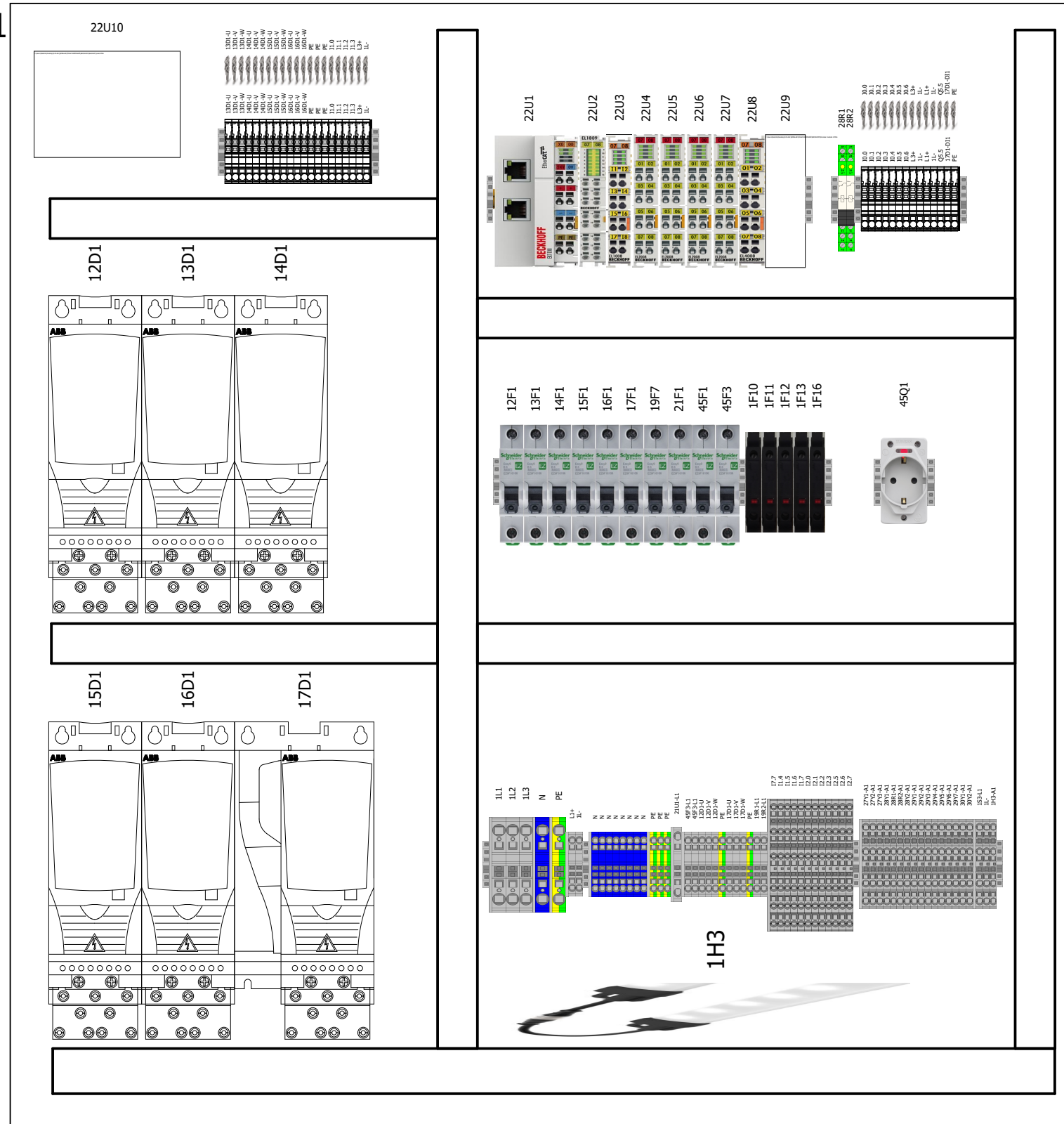


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Modification		Date	Name	Date	28.09.2018	EPLAN		 www.gur-is.eu	Ana pano-Çözüğü katlama pano yerleşimleri		PS-ROLL 700		=	
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